



MI SYSTEM

**BU Installation Systems
Installation Technical Manual
Technical Data
MI System**

Version 2.0 08.2017

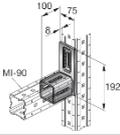
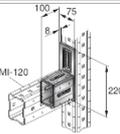
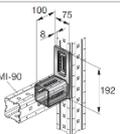
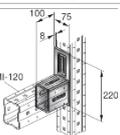
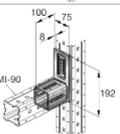
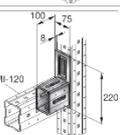
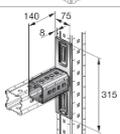
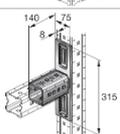
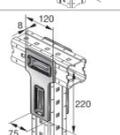
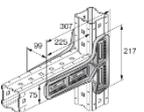


Terms of common cooperation / Legal disclaimer

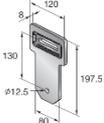
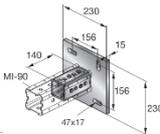
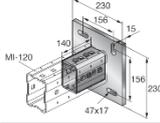
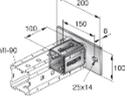
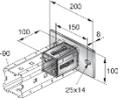
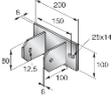
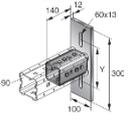
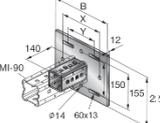
The product loading capacities published in these Technical Data Sheets are only valid for the mentioned codes or technical data generation methods and the defined application conditions (e.g. ambient temperature load capacity not valid in case of fire, data not valid in support structures when mixed with third party products), assuming sufficient fastener, base material and building structure strength. Additional calculations, checks and releases by the responsible structural engineer might be needed to clarify the capacity of base material and building structure. Suitability of structures combining different products for specific applications needs to be verified by conducting a system design and calculation, using for example Hilti PROFIS software. In addition, it is crucial to fully respect the Instructions for Use and to assure clean, unaltered and undamaged state of all products at any time in order to achieve this loading capacity (e.g. misuse, modification, overload, corrosion). As products but also technical data generation methodologies evolve over time, technical data might change at any time without prior notice. We recommend to use the latest technical data sheets published by Hilti.

In any case the suitability of structures combining different products for specific applications need to be checked and cleared by an expert, particularly with regard to compliance with applicable norms and permits, prior to using them for any specific facility. This book only serves as an aid to interpret the suitability of structures combining different products for specific applications without any guarantee as to the absence of errors, the correctness and the relevance of the results or suitability for a specific application. User must take all necessary and reasonable steps to prevent or limit damage. The suitability of structures combining different products for specific applications are only recommendations that need to be confirmed with a professional designer and/or structural engineers to ensure compliance with User's specific jurisdiction and project requirements.

Content and overview of this manual

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MI System base material connectors - structural steel profiles			
	MIC-S90-AA	304811	123
	MIC-S90-A	304812	129

Content and overview of this manual

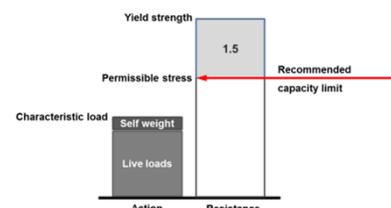
Product	Designation	Item number	Page
MI System base material connectors - structural steel profiles			
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	MI-S90-C	304814	145
	MI-S120-A	304818	153
	MI-S120-B	304819	161
	MI-S120-C	304820	169
	MI-SA-MA	304815	177
	MI-SB-MA	304816	185
	MI-SC-MA	304817	193
	MI-DGC 90	233860	201
	MI-DGC 120	233861	205
MI System brackets - concrete			
	MI-C90-D- 500	267789	209
	MI-C90-D- 750	267790	
	MI-C90-D-1000	267791	
	MI-C90-D-1500	267792	
	MI-C90-D-2000	267793	

Content and overview of this manual

Product	Designation	Item number	Page
MI System brackets - concrete			
	MIC-C120-D- 500	270468	213
	MIC-C120-D- 750	270469	
	MIC-C120-D-1000	270470	
	MIC-C120-D-1500	270471	
	MIC-C120-D-2000	270472	
MI System brackets - structural steel profiles			
	MIC-S90-A- 500	267774	217
	MIC-S90-A- 750	267775	
	MIC-S90-A-1000	267776	
	MIC-S90-A-1500	267777	
	MIC-S90-A-2000	267778	
	MIC-S90-B- 500	267779	223
	MIC-S90-B- 750	267780	
	MIC-S90-B-1000	267781	
	MIC-S90-B-1500	267782	
	MIC-S90-B-2000	267783	
	MIC-S90-C- 500	267784	229
	MIC-S90-C- 750	267785	
	MIC-S90-C-1000	267786	
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	MIC-S120-A- 500	267794	235
	MIC-S120-A- 750	267795	
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	MIC-S120-A-1500	267797	
	MIC-S120-A-2000	267798	
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	MIC-S120-B- 750	270459	
	MIC-S120-B-1000	270460	
	MIC-S120-B-1500	270461	
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	MIC-S120-C- 500	270463	247
	MIC-S120-C- 750	270464	
	MIC-S120-C-1000	270465	
	MIC-S120-C-1500	270466	
	MIC-S120-C-2000	270467	

MI-Girders

Designation	Item number
MI-90 3m	304798
MI-90 6m	304799
MI-120 3m	304800
MI-120 6m	304801



Technical data			MI-90	MI-120
For girder MI / cross section including torsion				
Cross-sectional area	A	[mm ²]	1057.4	1456.24
Channel weight		[kg/m]	9.43	12.64
Material				
yield strength	$f_{y,k}$	[N/mm ²]	235,0	235,0
permissible stress*	σ_{rec}	[N/mm ²]	167.9	167.9
E-module		[N/mm ²]	210000	210000
thrust-module		[N/mm ²]	81000	81000
Surface				
hot dip galvanized		[μ m]	75	75
Cross-section values Y-axis				
Axis of gravity	e_y	[mm]	45,0	60,0
moment of inertia	I_y	[cm ⁴]	120.75	280.72
Section modulus	W_y	[cm ³]	26.83	46.79
Radius of gyration	i_y	[cm]	3.38	4.39
Cross-section values Z-axis				
Axis of gravity	e_z	[mm]	45,00	45,00
moment of inertia	I_z	[cm ⁴]	120.75	181.65
Section modulus	W_z	[cm ³]	26.83	40.37
Radius of gyration	i_z	[cm]	3.38	3.53
Data to the torsion				
torsional moment of inertia	I_t	[cm ⁴]	164.82	314.97
torsional section modulus	W_t	[cm ³]	38.82	71.69

Material composition: DD11 MOD - HN 555, S235JR - EN 10025

Corrosion protection: Hot-dip galvanized, 75 μ m - ASTM A123

MIC-90-UH Connector

Designation	Item number
MIC-90-UH	2179533

Corrosion protection:

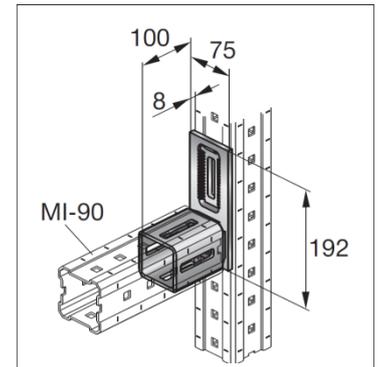
Hot dipped galvanized:
 Connector 55 µm - DIN EN ISO 1461
 Backing plate, Tooth plate, Bolt, Nut 45 µm - DIN EN ISO 1461

Weight:

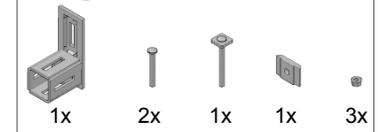
2510 g incl. components

Submittal text:

Hot dipped galvanized, 90° Hilti MI angle connector, used for connecting two perpendicular MI girders. The baseplate has a serrated slot for improved shear loads and fine adjustment, and the connector is connected with an oblong hole. Not suitable for cantilever applications.



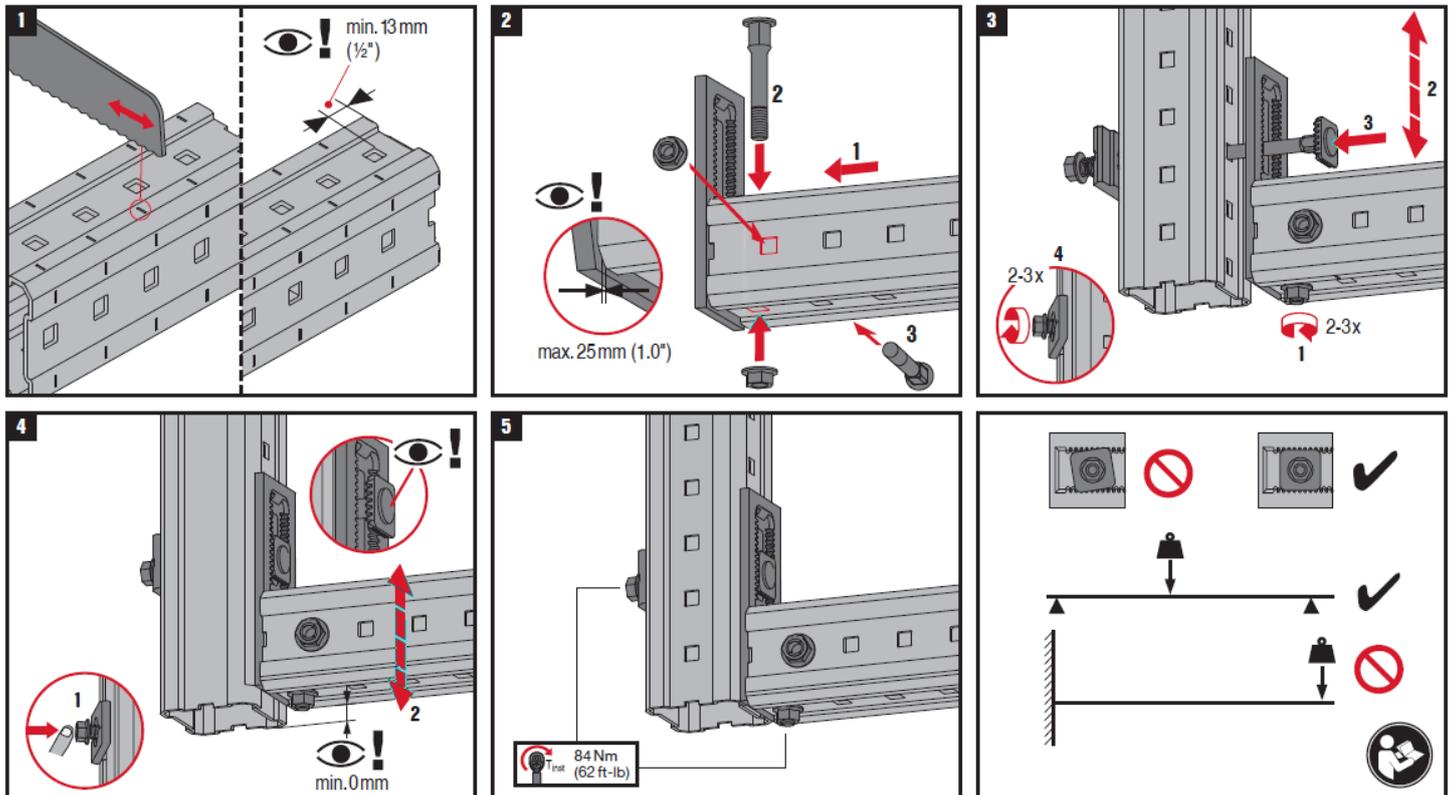
Package content



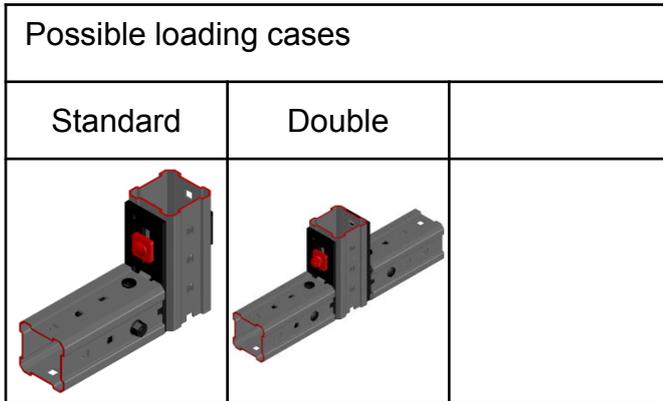
Material properties:

Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
Connector: DD11 MOD - HN 547, S235JR - DIN EN 10025;	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$
Backing plate, Tooth plate: EN-GJMW-400-5 - DIN EN 1562, EN-GJMW-450-7 - DIN EN 1562	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$
Bolt, Nut: Steel grade 8.8	$f_y = 640 \frac{N}{mm^2}$	$f_u = 800 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

Instruction For Use:



MIC-90-UH Connector



Design criteria used for loading capacity

Methodology:

- Analytic calculation

Standards and codes:

- | | | |
|---------------|---|---------|
| • EN 1990 | Basics of structural design | 03.2003 |
| • EN 1991-1-1 | Eurocode 1: Actions on structures –Part 1-1: General actions – densities, self-weight, imposed loads for buildings | 03.2012 |
| • EN 1993-1-1 | Eurocode 3: Design of steel structures –Part 1-1: General rules and rules for buildings | 03.2012 |
| • EN 1993-1-3 | Eurocode 3: Design of steel structures –Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting | 09.2010 |
| • EN 1993-1-5 | Eurocode 3: Design of steel structures –Part 1-5:Plated structural elements | 06.2012 |
| • EN 1993-1-8 | Eurocode 3: Design of steel structures –Part 1-8: Design of joints | 03.2012 |

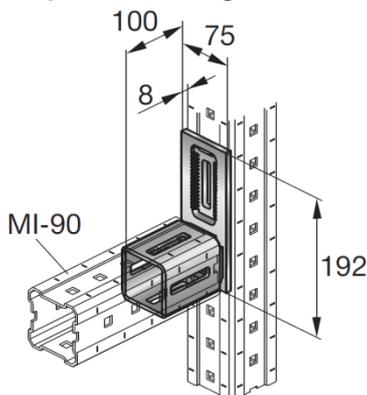
Software:

- Mathcad 15.0
- Microsoft Excel

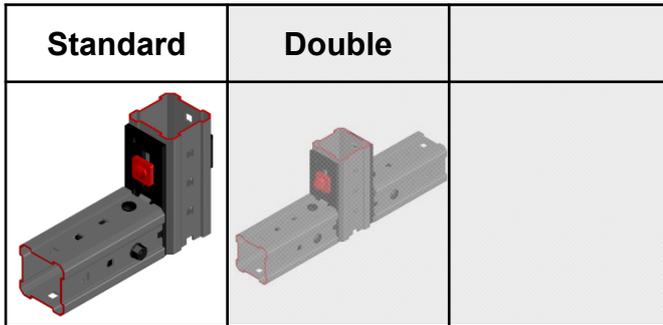
Environmental conditions:

- indoors, outdoors
- static loads
- no fatigue loads

Simplified drawing:



MIC-90-UH Connector



Loading case: Standard	Combinations covered by loading case
<p>BOM: For fixation on MI-90 girder Angle incl. all components 1x MIC-90-UH 2179533 For fixation on MI-120 1x MIC-90-UH 2179533 1x MIA-EH120 304888 The MIA-EH90 remain unused</p>	<p>Connector used for connecting MI-90 girder on either MI-90 or MI-120 girder in a 90-degree angle</p>

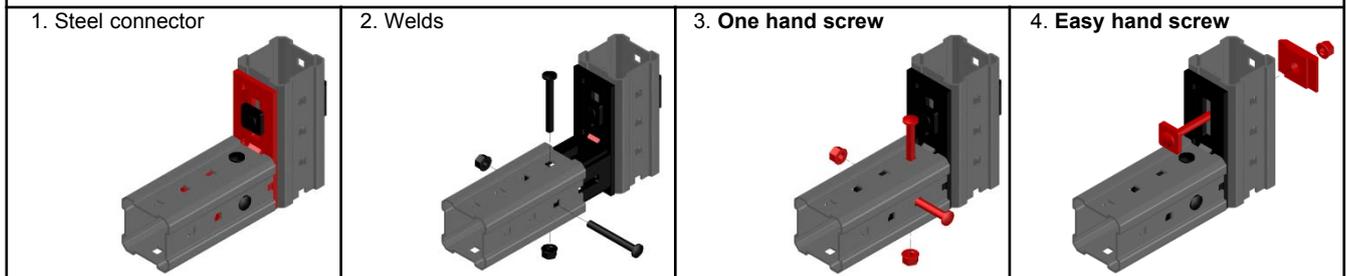
Recommended loading capacity - simplified for most common applications

Method							
	<table border="1" style="margin-left: 20px;"> <thead> <tr> <th>$\pm F_{x,rec.}$ [kN]</th> <th>$\pm F_{y,rec.}$ [kN]</th> <th>$\pm F_{z,rec.}$ [kN]</th> </tr> </thead> <tbody> <tr> <td>2.00</td> <td>9.82</td> <td>11.33</td> </tr> </tbody> </table> <p style="font-size: small;">These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	2.00	9.82	11.33
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]					
2.00	9.82	11.33					

Design loading capacity - 3D 1/3

Method	

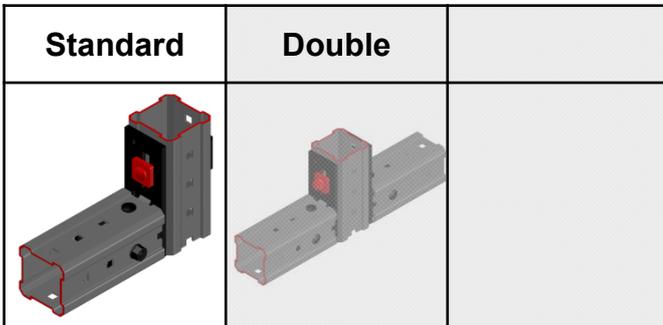
Limiting components of capacity evaluated in following tables:



MIC-90-UH Connector

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures



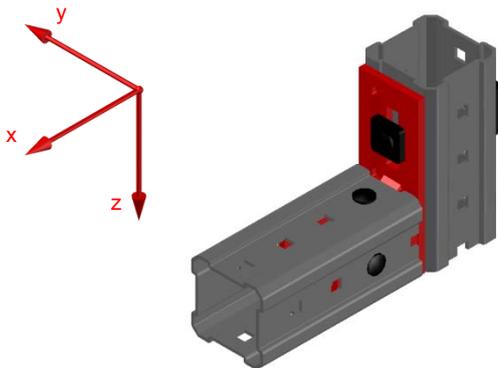
Design loading capacity - 3D

2/3

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel connector



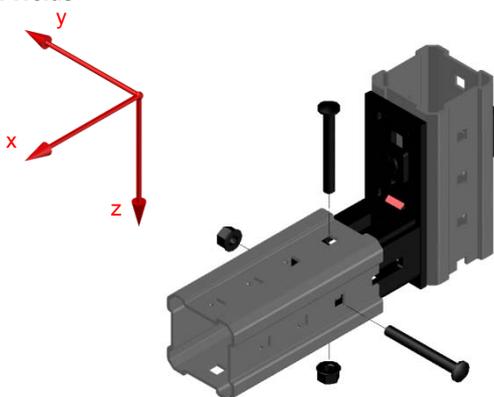
+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
3.00	Not decisive	14.73	14.73	63.92	63.92
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.36	1.36	0.00	0.00	0.00	0.00

includes cross section resistance of steel plate and contact pressure

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} \leq 1$$

2. Welds



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
244.38	244.38	99.77	99.77	99.77	99.77
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
5.99	5.99	0.00	0.00	0.00	0.00

Interaction:

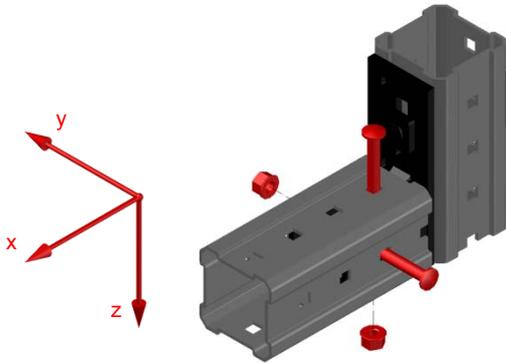
$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} \leq 1$$

MIC-90-UH Connector

Design loading capacity - 3D

3/3

3. One hand screw -in connection to MIC-90-U and MI90-channel



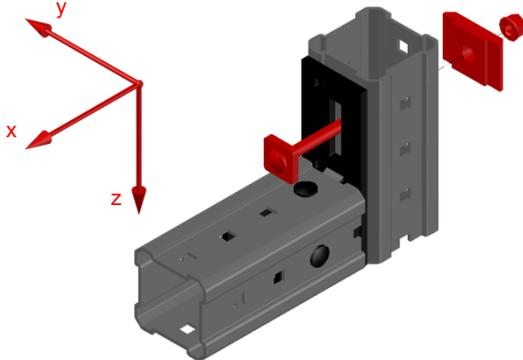
+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
3.00	3.00	36.29	36.29	36.29	36.29
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.20	1.20	0.00	0.00	0.00	0.00

includes shear of the bolt, friction resistance, bearing resistance at connector plate and at channel MI90

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} \leq 1$$

4. Easy hand screw -in connection MIC-90-U to MI90/120-channel



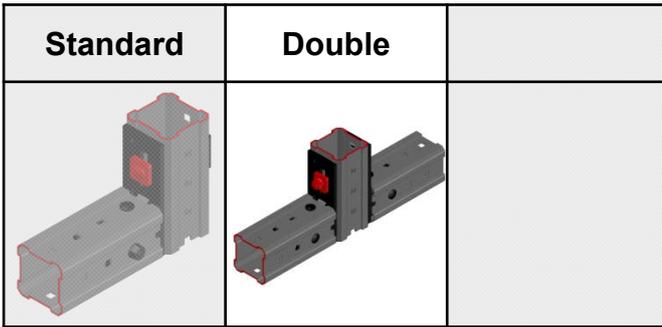
+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
3.00	Not decisive	Not decisive	Not decisive	16.99	16.99
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
Note decisive	Not decisive	0.00	0.00	0.00	0.00

includes shear, bending and tension of the bolt, bearing resistance channel MI-90/120 and tooth plate, resistance of screw plate

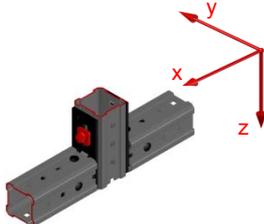
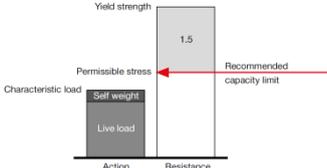
Interaction:

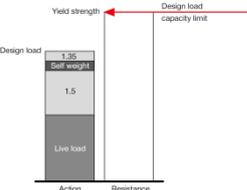
$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} \leq 1$$

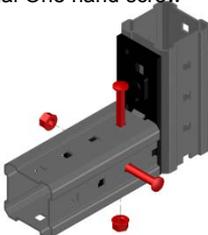
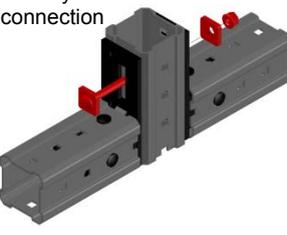
MIC-90-UH Connector



Loading case: Double	Combinations covered by loading case
<p>BOM: For fixation on MI-90 girder Angle incl. all components 1x MIC-90-UH 2179533 1x MIA-TP 305707 The backing plate MIA-EH-P remain unused For fixation on MI-120 1x MIC-90-UH 2179533 1x MIA-TP 305707 1x MIA-EH120 304888 The MIA-EH90 and MIA-EH-P remain unused</p>  	<p>Connector used for connecting 2xMI-90 girder on either MI-90 or MI-120 girder in a 90-degree angle</p>    

Recommended loading capacity - simplified for most common applications							
Method		Individual connector capacity limit					
		<table border="1"> <thead> <tr> <th>$\pm F_{x,rec.}$ [kN]</th> <th>$\pm F_{y,rec.}$ [kN]</th> <th>$\pm F_{z,rec.}$ [kN]</th> </tr> </thead> <tbody> <tr> <td>2.00</td> <td>9.82</td> <td>6.00</td> </tr> </tbody> </table> <p>These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	2.00	9.82
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]					
2.00	9.82	6.00					

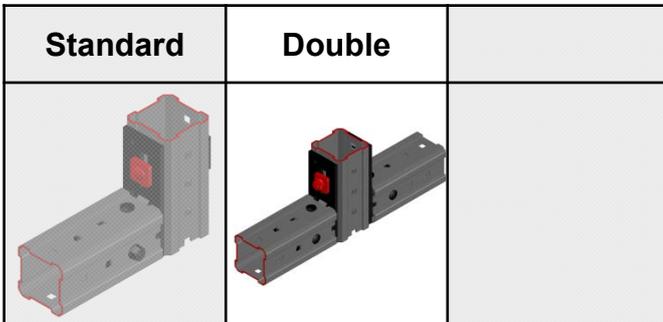
Design loading capacity - 3D		1/3
Method		

Limiting components of capacity evaluated in following tables:			
1. Individual Steel connector 	2. Individual Welds 	3. Individual One hand screw 	4. Easy hand screw for double connection 

MIC-90-UH Connector

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures



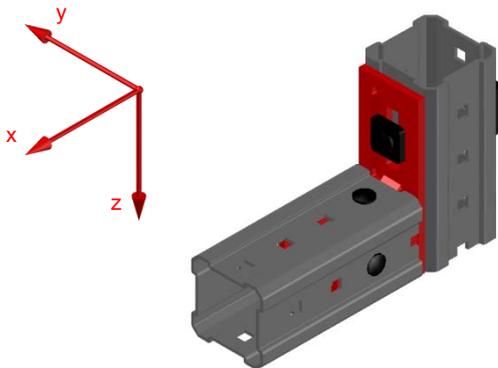
Design loading capacity - 3D

2/3

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Individual Steel connector

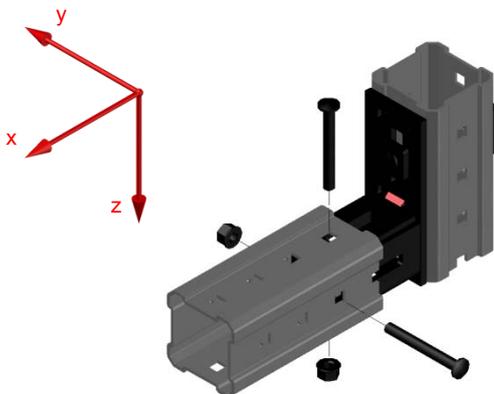


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
3.00	Not decisive	14.73	14.73	63.92	63.92
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.36	1.36	0.00	0.00	0.00	0.00

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} \leq 1$$

2. Individual Welds



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
244.38	244.38	99.77	99.77	99.77	99.77
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
5.99	5.99	0.00	0.00	0.00	0.00

Interaction:

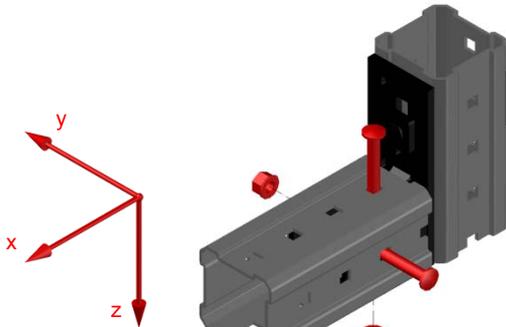
$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} \leq 1$$

MIC-90-UH Connector

Design loading capacity - 3D

3/3

3. Individual One hand screws -in connection to MIC-90-U and MI90-channel



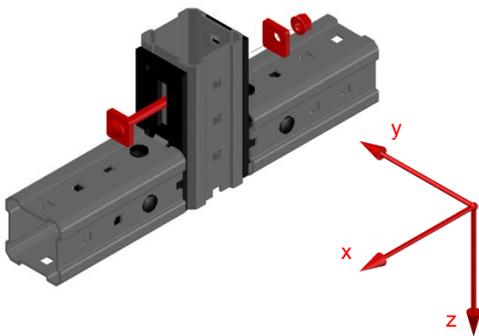
+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
3.00	3.00	36.29	36.29	36.29	36.29
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.20	1.20	0.00	0.00	0.00	0.00

includes shear of the bolt, friction resistance, bearing resistance at connector plate and at channel MI90

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} \leq 1$$

4. Easy hand screw for double connection - resistance values for one connector* in connection MIC-90-U to MI90/120-channel



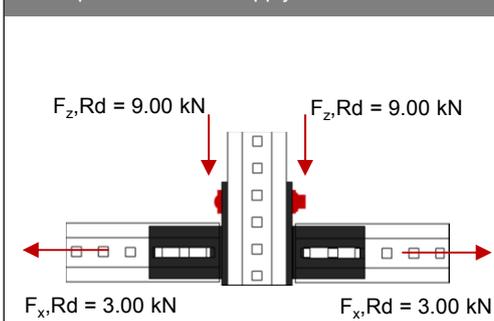
+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
3.00*	Not decisive	Not decisive	Not decisive	9.00*	9.00*
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
Note decisive	Not decisive	0.00	0.00	0.00	0.00

includes shear, bending and tension of the bolt, bearing resistance channel MI-90/120 and tooth plate, resistance of screw plate

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} \leq 1$$

* Explanation how to apply resistance values



MIC-120-UH Connector

Designation	Item number
MIC-120-UH	2179534

Corrosion protection:

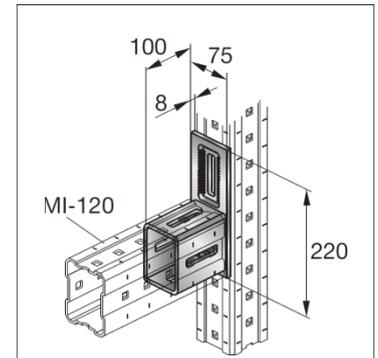
Hot dipped galvanized:
 Connector 55 µm - DIN EN ISO 1461
 Backing plate, Tooth plate, Bolt, Nut 45 µm - DIN EN ISO 1461

Weight:

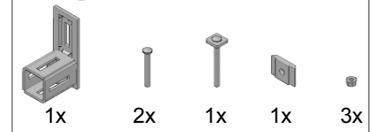
2786 g incl. components

Submittal text:

Hot dipped galvanized, 90° Hilti MI angle connector, used for connecting two perpendicular MI girders. The baseplate has a serrated slot for improved shear loads and fine adjustment, and the connector is connected with an oblong hole. Not suitable for cantilever applications.



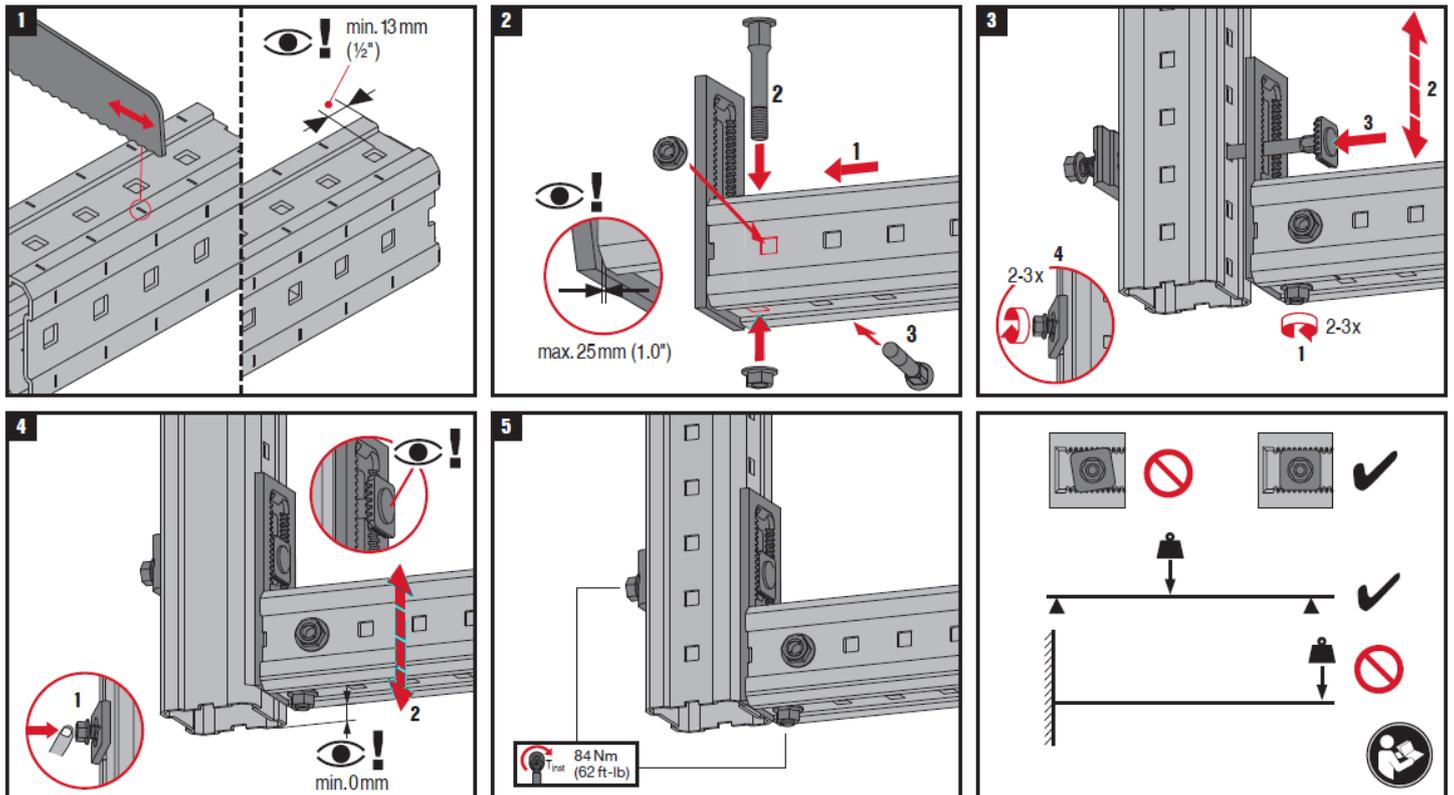
Package content



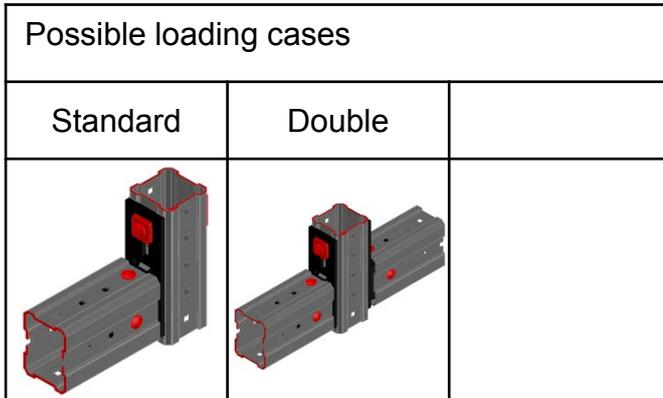
Material properties:

Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
Connector: DD11 MOD - HN 547, S235JR - DIN EN 10025;	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$
Backing plate, Tooth plate: EN-GJMW-400-5 - DIN EN 1562, EN-GJMW-450-7 - DIN EN 1562	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$
Bolt, Nut: Steel grade 8.8	$f_y = 640 \frac{N}{mm^2}$	$f_u = 800 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

Instruction For Use:



MIC-120-UH Connector



Design criteria used for loading capacity

Methodology:

- Analytic calculation

Standards and codes:

- | | | |
|---------------|---|---------|
| • EN 1990 | Basics of structural design | 03.2003 |
| • EN 1991-1-1 | Eurocode 1: Actions on structures –Part 1-1: General actions – densities, self-weight, imposed loads for buildings | 03.2012 |
| • EN 1993-1-1 | Eurocode 3: Design of steel structures –Part 1-1: General rules and rules for buildings | 03.2012 |
| • EN 1993-1-3 | Eurocode 3: Design of steel structures –Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting | 09.2010 |
| • EN 1993-1-5 | Eurocode 3: Design of steel structures –Part 1-5:Plated structural elements | 06.2012 |
| • EN 1993-1-8 | Eurocode 3: Design of steel structures –Part 1-8: Design of joints | 03.2012 |

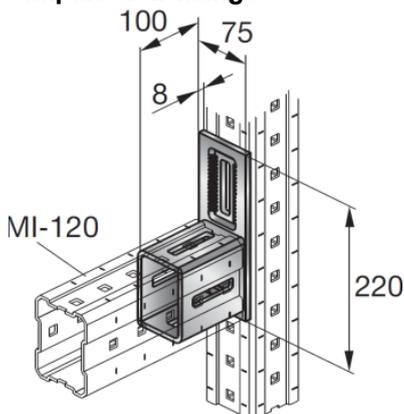
Software:

- Mathcad 15.0
- Microsoft Excel

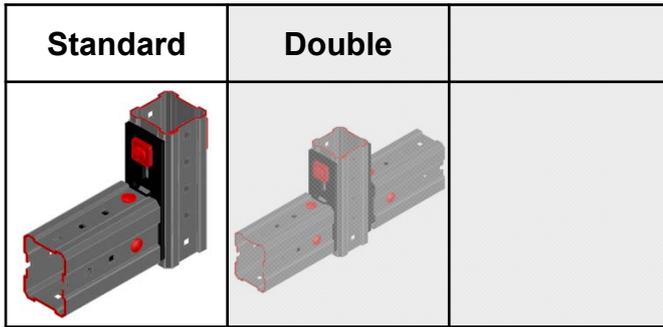
Environmental conditions:

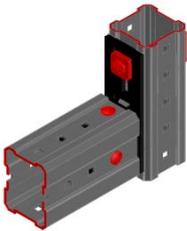
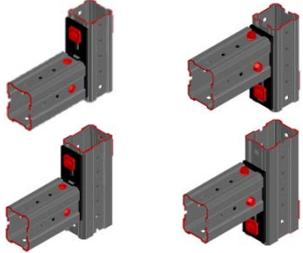
- indoors, outdoors
- static loads
- no fatigue loads

Simplified drawing:

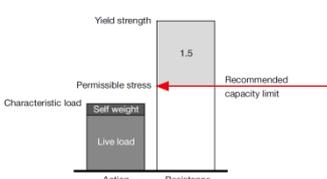
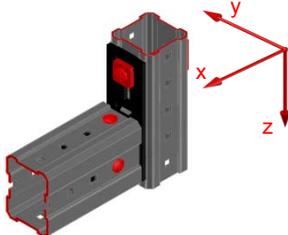


MIC-120-UH Connector

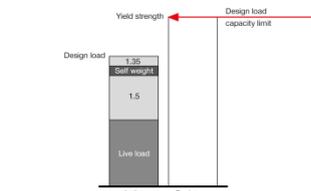


Loading case: Standard	Combinations covered by loading case
<p>BOM: For fixation on MI-90 girder Angle incl. all components 1x MIC-90-UH 2179534</p> <p>For fixation on MI-120 1x MIC-90-UH 2179533 1x MIA-EH120 304888 The MIA-EH90 remain unused</p> 	<p>Connector used for connecting MI-120 girder on either MI-90 or MI-120 girder in a 90-degree angle</p> 

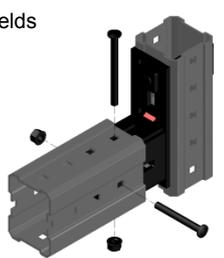
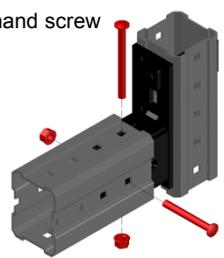
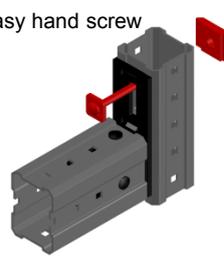
Recommended loading capacity - simplified for most common applications

Method							
	 <table border="1" data-bbox="1109 1097 1444 1209"> <thead> <tr> <th>$\pm F_{x,rec.}$ [kN]</th> <th>$\pm F_{y,rec.}$ [kN]</th> <th>$\pm F_{z,rec.}$ [kN]</th> </tr> </thead> <tbody> <tr> <td>1.33</td> <td>10.55</td> <td>11.33</td> </tr> </tbody> </table> <p>These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	1.33	10.55	11.33
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]					
1.33	10.55	11.33					

Design loading capacity - 3D 1/3

Method	
	

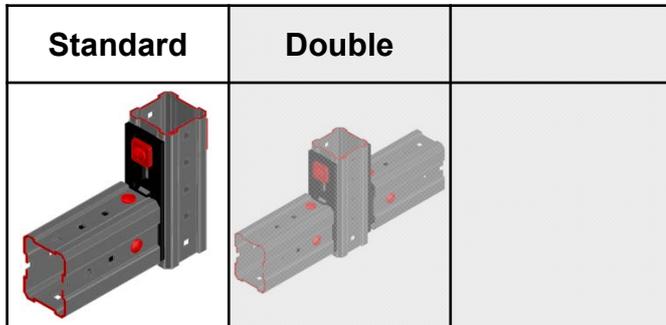
Limiting components of capacity evaluated in following tables:

<p>1. Steel connector</p> 	<p>2. Welds</p> 	<p>3. One hand screw</p> 	<p>4. Easy hand screw</p> 
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MIC-120-UH Connector

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures



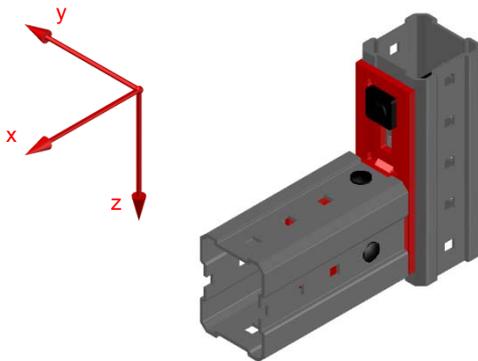
Design loading capacity - 3D

2/3

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel connector



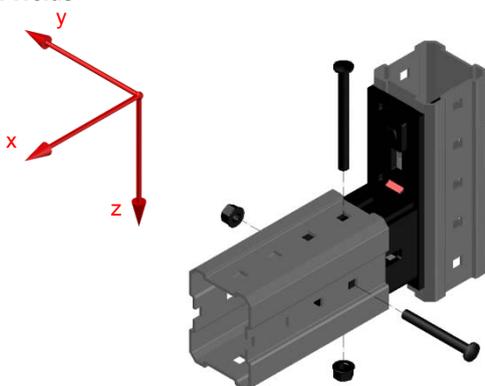
+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
2.60	Not decisive	15.83	15.83	63.92	63.92
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.14	1.14	0.00	0.00	0.00	0.00

includes cross section resistance of steel plate and contact pressure

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} \leq 1$$

2. Welds



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
336.02	336.02	99.77	99.77	174.59	174.59
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
9.73	9.73	0.00	0.00	0.00	0.00

Interaction:

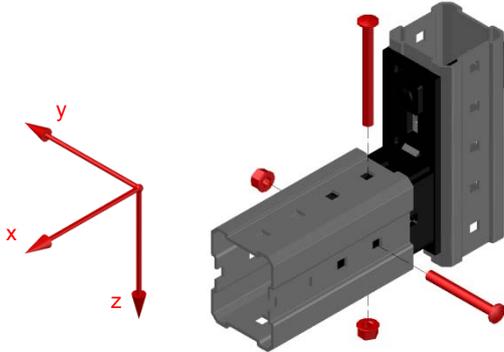
$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} \leq 1$$

MIC-120-UH Connector

Design loading capacity - 3D

3/3

3. One hand screw -in connection to MIC-90-U and MI90-channel



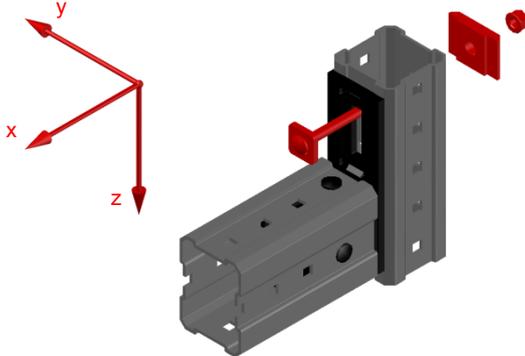
+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
2.00	2.00	41.47	41.47	41.47	41.47
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.99	1.99	0.00	0.00	0.00	0.00

includes shear of the bolt, friction resistance, bearing resistance at connector plate and at channel MI90

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} \leq 1$$

4. Easy hand screw -in connection MIC-90-U to MI90/120-channel



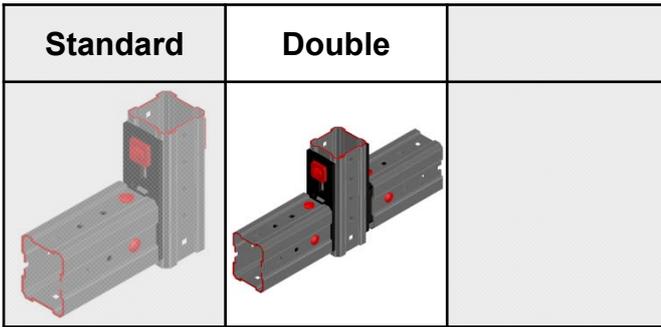
+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
2.59	Not decisive	Not decisive	Not decisive	16.99	16.99
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
Not decisive	Not decisive	0.00	0.00	0.00	0.00

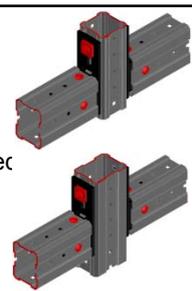
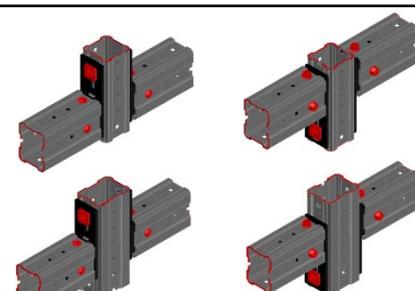
includes shear, bending and tension of the bolt, bearing resistance channel MI-90/120 and tooth plate, resistance of screw plate

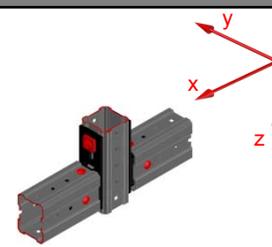
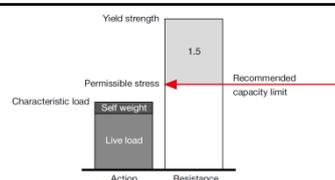
Interaction:

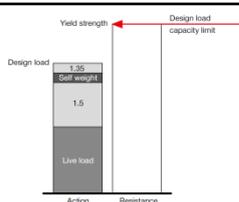
$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} \leq 1$$

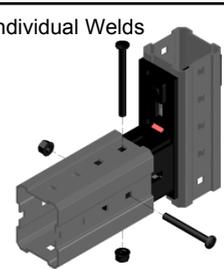
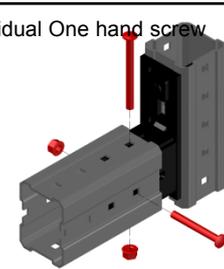
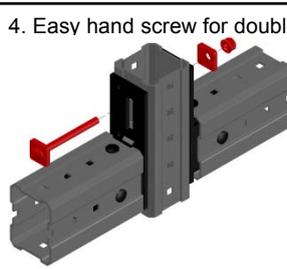
MIC-120-UH Connector



Loading case: Double	Combinations covered by loading case
<p>BOM: For fixation on MI-90 girder Angle incl. all components 1x MIC-120-UH 2179534 1x MIA-TP 305707 The backing plate MIA-EH-P remain unusec For fixation on MI-120 1x MIC-90-UH 2179533 1x MIA-TP 305707 1x MIA-EH120 304888 The MIA-EH90 and MIA-EH-P remain unused</p> 	<p>Connector used for connecting 2xMI-120 girder on either MI-90 or MI-120 girder in a 90-degree angle</p> 

Recommended loading capacity - simplified for most common applications				
Method		Individual connector capacity limit		
		$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]
		1.33	10.55	6.00
<p>These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>				

Design loading capacity - 3D		1/3
Method		

Limiting components of capacity evaluated in following tables:			
1. Individual Steel connector 	2. Individual Welds 	3. Individual One hand screw 	4. Easy hand screw for double 

MIC-120-UH Connector

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures

Standard	Double	

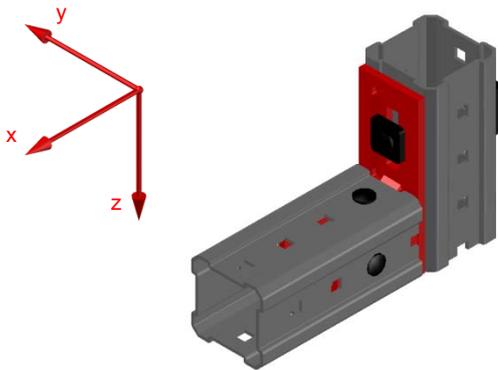
Design loading capacity - 3D

2/3

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Individual Steel connector

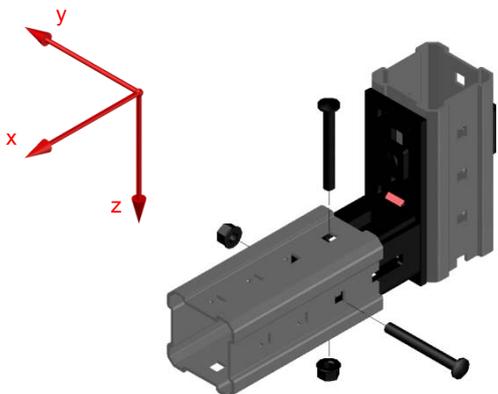


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
2.60	Not decisive	15.83	15.83	63.92	63.92
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.14	1.14	0.00	0.00	0.00	0.00

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} \leq 1$$

2. Individual Welds



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
336.02	336.02	99.77	99.77	174.59	174.59
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
9.73	9.73	0.00	0.00	0.00	0.00

Interaction:

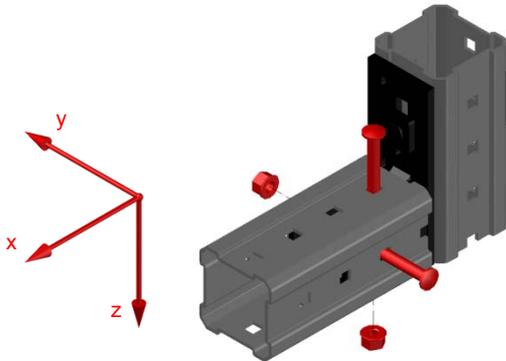
$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} \leq 1$$

MIC-120-UH Connector

Design loading capacity - 3D

3/3

3. Individual One hand screws -in connection to MIC-90-U and MI90-channel



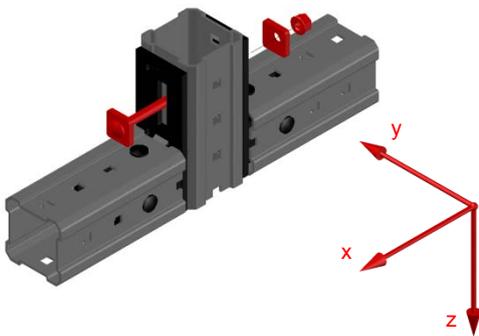
+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
2.00	2.00	41.47	41.47	41.47	41.47
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.99	1.99	0.00	0.00	0.00	0.00

includes shear of the bolt, friction resistance, bearing resistance at connector plate and at channel MI90

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} \leq 1$$

4. Easy hand screw for double connection - resistance values for one connector* in connection MIC-90-U to MI90/120-channel



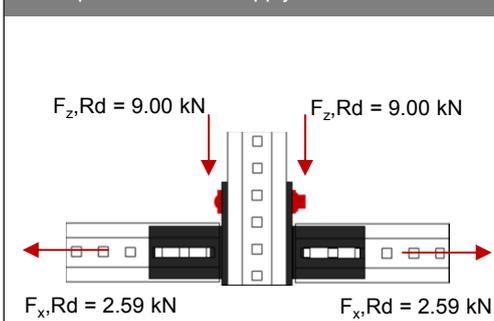
+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
2.59*	Not decisive	Not decisive	Not decisive	9.00*	9.00*
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
Note decisive	Not decisive	0.00	0.00	0.00	0.00

includes shear, bending and tension of the bolt, bearing resistance channel MI-90/120 and tooth plate, resistance of screw plate

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} \leq 1$$

* Explanation how to apply resistance values



MIC-90-U Connector

Designation	Item number
MIC-90-U	304803

Corrosion protection:

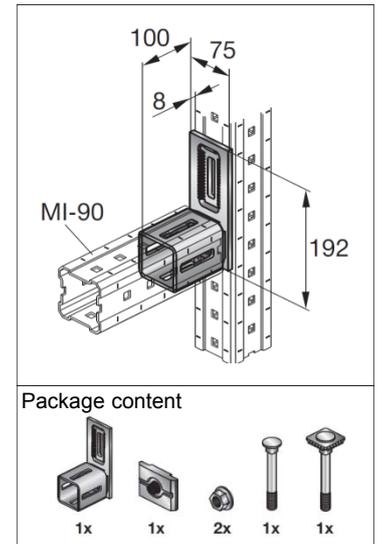
Hot dipped galvanized:
 Connector 55 µm - DIN EN ISO 1461
 Backing plate, Tooth plate, Bolt, Nut 45 µm - DIN EN ISO 1461

Weight:

2510 g incl. components

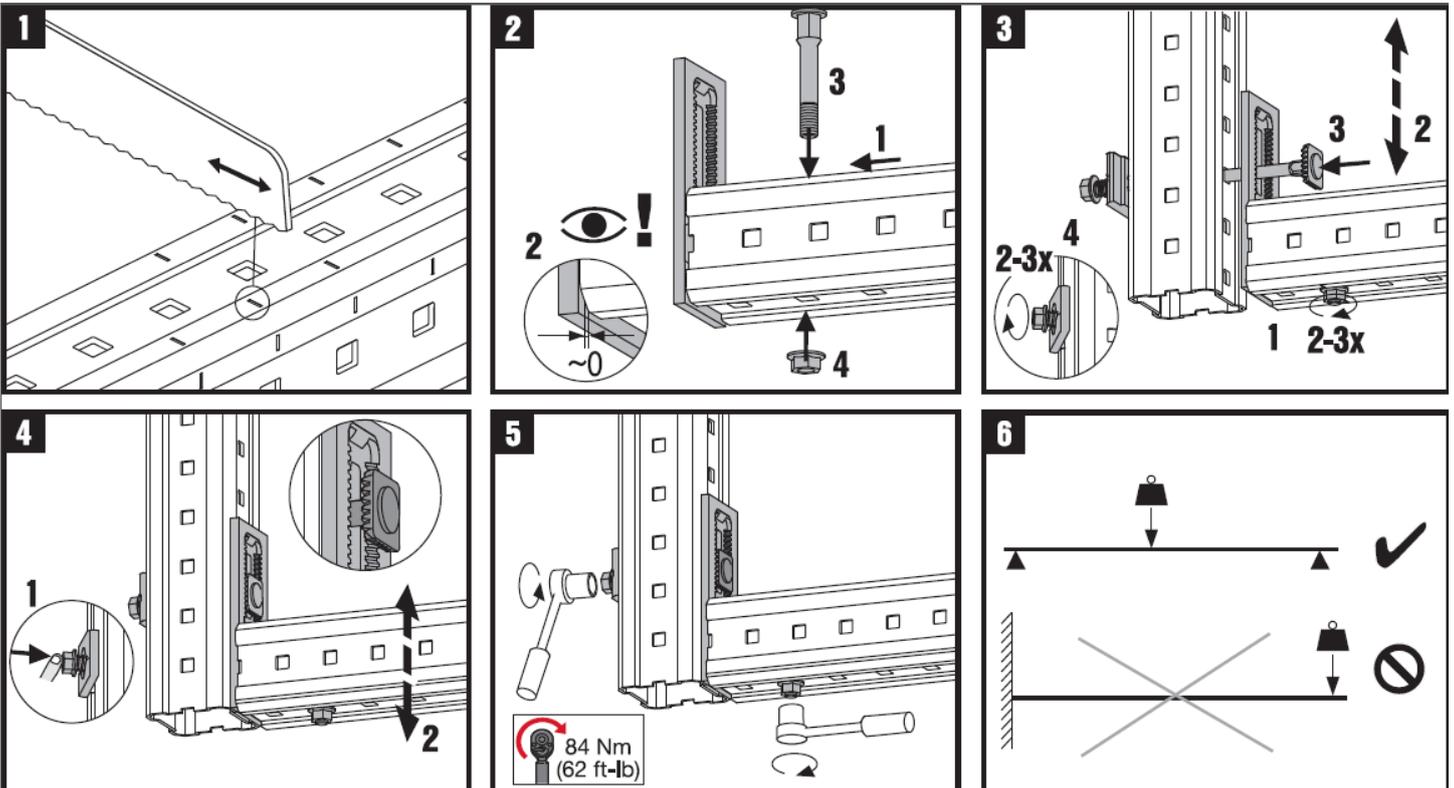
Submittal text:

Hot dipped galvanized, 90° Hilti MI angle connector, typically used for connecting two perpendicular MI girders. The baseplate has a serrated slot for improved shear loads, and the connector is fixed with an oblong hole to enable fine adjustment. Not for cantilever applications.



Material properties:				
Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
Connector: DD11 MOD - HN 547, S235JR - DIN EN 10025;	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$
Backing plate, Tooth plate: EN-GJMW-400-5 - DIN EN 1562, EN-GJMW-450-7 - DIN EN 1562	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$
Bolt, Nut: Steel grade 8.8	$f_y = 640 \frac{N}{mm^2}$	$f_u = 800 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

Instruction For Use:



MIC-90-U Connector

Possible loading cases		
Standard		
		

Design criteria used for loading capacity

Methodology:

- Analytic calculation

Standards and codes:

• EN 1990	Basics of structural design	03.2003
• EN 1991-1-1	Eurocode 1: Actions on structures –Part 1-1: General actions – densities, self-weight, imposed loads for buildings	03.2012
• EN 1993-1-1	Eurocode 3: Design of steel structures –Part 1-1: General rules and rules for buildings	03.2012
• EN 1993-1-3	Eurocode 3: Design of steel structures –Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting	09.2010
• EN 1993-1-5	Eurocode 3: Design of steel structures –Part 1-5:Plated structural elements	06.2012
• EN 1993-1-8	Eurocode 3: Design of steel structures –Part 1-8: Design of joints	03.2012

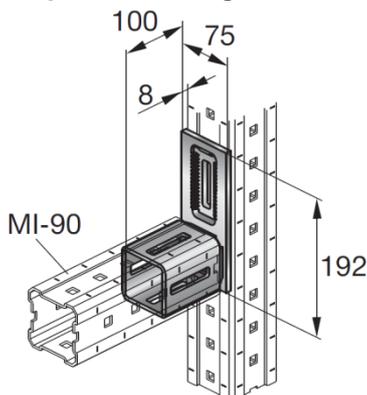
Software:

- Mathcad 15.0
- Microsoft Excel

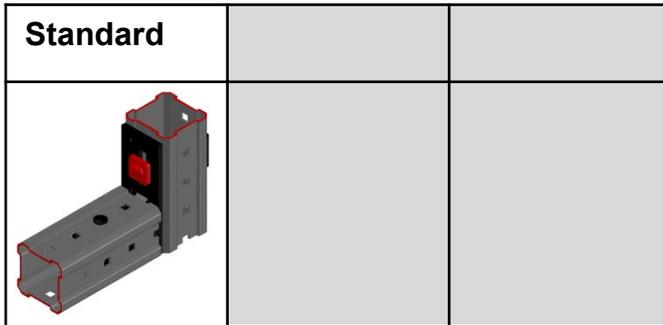
Environmental conditions:

- indoors, outdoors
- static loads
- no fatigue loads

Simplified drawing:



MIC-90-U Connector



Loading case: Standard	Combinations covered by loading case
<p>BOM: For fixation on MI-90 girder Angle incl. all components 1x MIC-90-U 304803</p> <p>For fixation on MI-120 1x MIC-90-U 304803 1x MIA-EH120 304888 The MIA-EH90 remain unused</p>	<p>Connector used for connecting MI-90 girder on either MI-90 or MI-120 girder in a 90-degree angle</p>

Recommended loading capacity - simplified for most common applications

Method							
	<table border="1" style="margin-left: 20px;"> <thead> <tr> <th>$\pm F_{x,rec.}$ [kN]</th> <th>$\pm F_{y,rec.}$ [kN]</th> <th>$\pm F_{z,rec.}$ [kN]</th> </tr> </thead> <tbody> <tr> <td style="text-align: center;">1.07</td> <td style="text-align: center;">9.82</td> <td style="text-align: center;">11.32</td> </tr> </tbody> </table> <p style="font-size: small; margin-top: 5px;">These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	1.07	9.82	11.32
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]					
1.07	9.82	11.32					

Design loading capacity - 3D 1/3

Method	

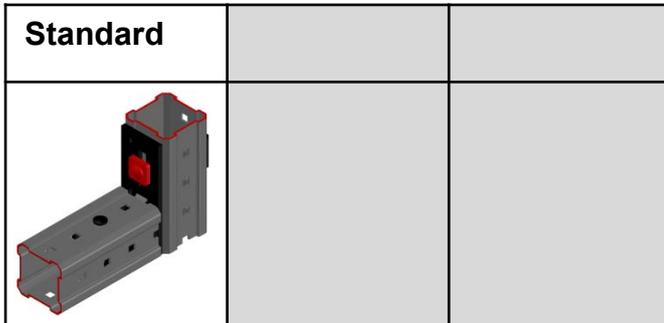
Limiting components of capacity evaluated in following tables:

1. Steel connector	2. Welds	3. One hand screw	4. Easy hand screw

MIC-90-U Connector

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures



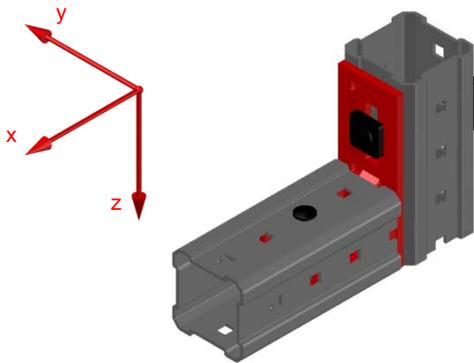
Design loading capacity - 3D

2/3

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel connector



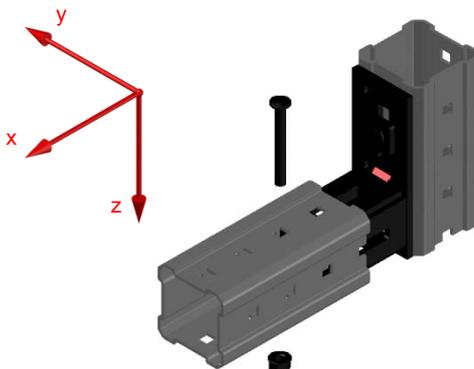
+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
2.90	Not decisive	14.73	14.73	63.92	63.92
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.36	1.36	0.00	0.00	0.00	0.00

includes cross section resistance of steel plate and contact pressure

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} \leq 1$$

2. Welds



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
244.38	244.38	99.77	99.77	99.77	99.77
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
5.99	5.99	0.00	0.00	0.00	0.00

Interaction:

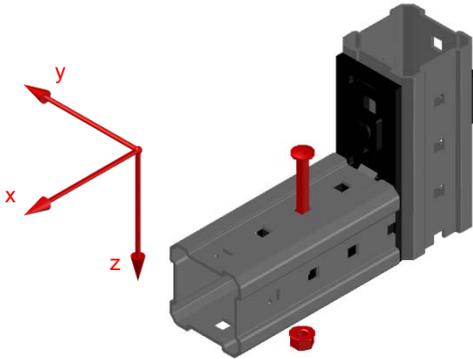
$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} \leq 1$$

MIC-90-U Connector

Design loading capacity - 3D

3/3

3. One hand screw -in connection to MIC-90-U and MI90-channel



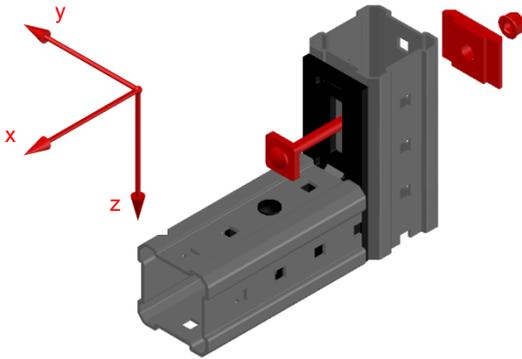
+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
1.60	1.60	36.29	36.29	36.29	36.29
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.20	1.20	0.00	0.00	0.00	0.00

includes shear of the bolt, friction resistance, bearing resistance at connector plate and at channel MI90

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} \leq 1$$

4. Easy hand screw - in connection MIC-90-U to MI90/120-channel



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
2.82	Not decisive	Not decisive	Not decisive	16.99	16.99
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
Note decisive	Not decisive	0.00	0.00	0.00	0.00

includes shear, bending and tension of the bolt, bearing resistance channel MI-90/120 and tooth plate, resistance of screw plate

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} \leq 1$$

MIC-120-U Connector

Designation	Item number
MIC-120-U	304804

Corrosion protection:

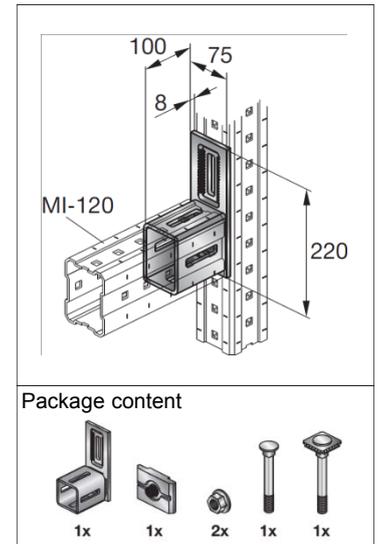
Hot dipped galvanized:
 Connector 55 μm - DIN EN ISO 1461
 Backing plate, Tooth plate, Bolt, Nut 45 μm - DIN EN ISO 1461

Weight:

2786 g incl. components

Submittal text:

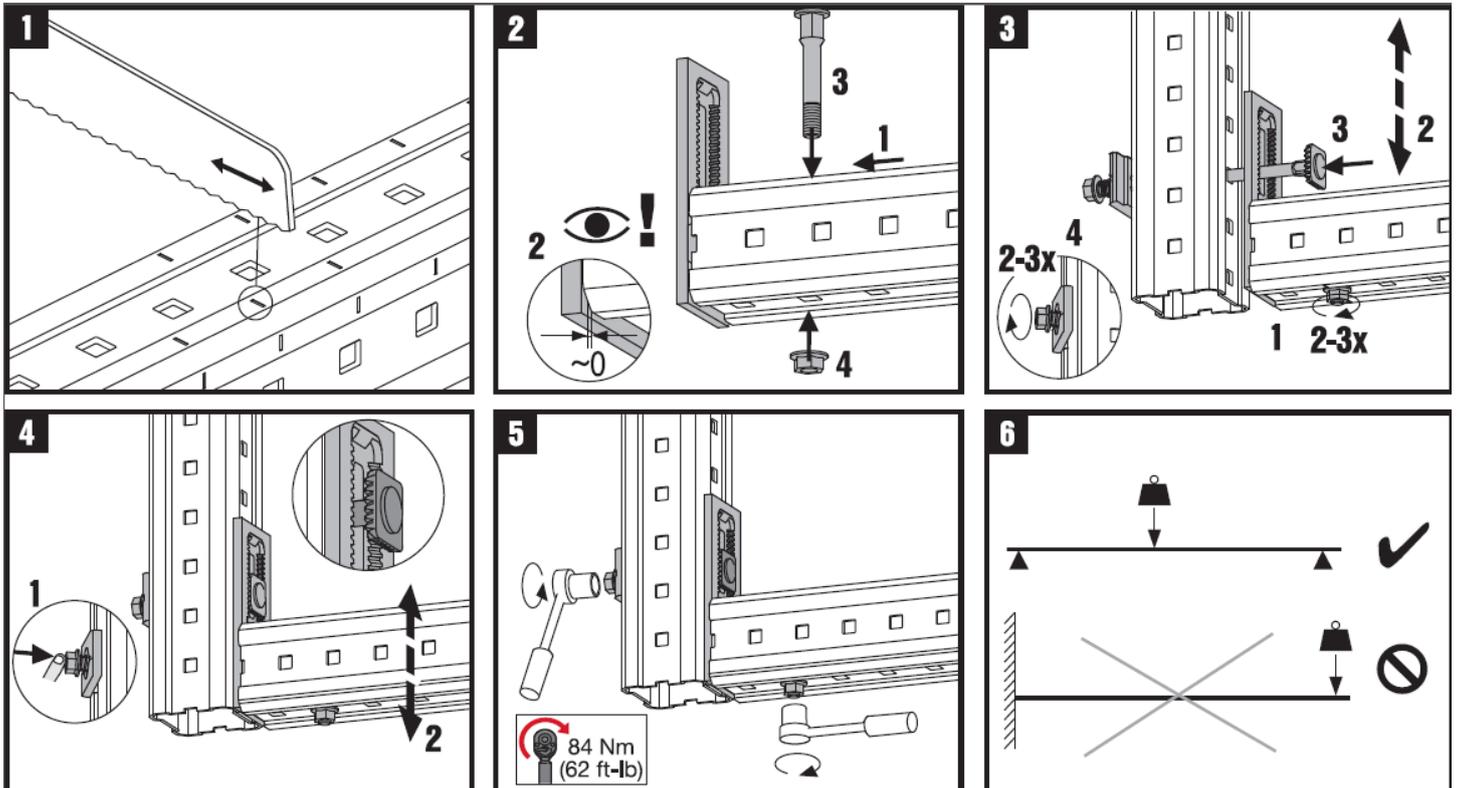
Hot dipped galvanized, 90° Hilti MI angle connector, typically used for connecting two perpendicular MI girders. The baseplate has a serrated slot for improved shear loads, and the connector is fixed with an oblong hole to enable fine adjustment. Not for cantilever applications.



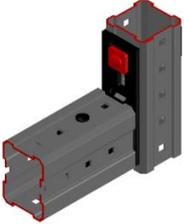
Material properties:

Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
Connector: DD11 MOD - HN 547, S235JR - DIN EN 10025;	$f_y = 235 \frac{N}{\text{mm}^2}$	$f_u = 360 \frac{N}{\text{mm}^2}$	$E = 210000 \frac{N}{\text{mm}^2}$	$G = 80769 \frac{N}{\text{mm}^2}$
Backing plate, Tooth plate: EN-GJMW-400-5 - DIN EN 1562, EN-GJMW-450-7 - DIN EN 1562	$f_y = 235 \frac{N}{\text{mm}^2}$	$f_u = 360 \frac{N}{\text{mm}^2}$	$E = 210000 \frac{N}{\text{mm}^2}$	$G = 80769 \frac{N}{\text{mm}^2}$
Bolt, Nut: Steel grade 8.8	$f_y = 640 \frac{N}{\text{mm}^2}$	$f_u = 800 \frac{N}{\text{mm}^2}$	$E = 210000 \frac{N}{\text{mm}^2}$	$G = 80769 \frac{N}{\text{mm}^2}$

Instruction For Use:



MIC-120-U Connector

Possible loading cases		
Standard		
		

Design criteria used for loading capacity

Methodology:

- Analytic calculation

Standards and codes:

• EN 1990	Basics of structural design	03.2003
• EN 1991-1-1	Eurocode 1: Actions on structures –Part 1-1: General actions – densities, self-weight, imposed loads for buildings	03.2012
• EN 1993-1-1	Eurocode 3: Design of steel structures –Part 1-1: General rules and rules for buildings	03.2012
• EN 1993-1-3	Eurocode 3: Design of steel structures –Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting	09.2010
• EN 1993-1-5	Eurocode 3: Design of steel structures –Part 1-5:Plated structural elements	06.2012
• EN 1993-1-8	Eurocode 3: Design of steel structures –Part 1-8: Design of joints	03.2012

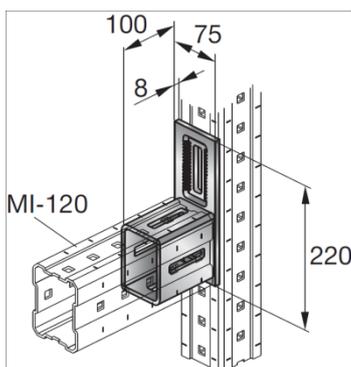
Software:

- Mathcad 15.0
- Microsoft Excel

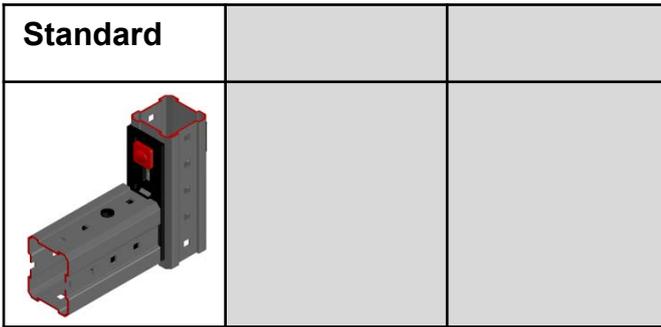
Environmental conditions:

- indoors, outdoors
- static loads
- no fatigue loads

Simplified drawing:



MIC-120-U Connector



Loading case: Standard	Combinations covered by loading case
<p>BOM: For fixation on MI-90 girder Angle incl. all components 1x MIC-120-U 304804</p> <p>For fixation on MI-120 1x MIC-120-U 304804 1x MIA-EH120 304888 The MIA-EH90 remain unused</p>	<p>Connector used for Connecting MI-120 girder on either MI-90 or MI-120 girder in a 90-degree angle</p>

Recommended loading capacity - simplified for most common applications

Method	<table border="1"> <thead> <tr> <th>$\pm F_{x,rec}$ [kN]</th> <th>$\pm F_{y,rec}$ [kN]</th> <th>$\pm F_{z,rec}$ [kN]</th> </tr> </thead> <tbody> <tr> <td>1.07</td> <td>10.55</td> <td>11.32</td> </tr> </tbody> </table> <p>These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec}$ [kN]	$\pm F_{y,rec}$ [kN]	$\pm F_{z,rec}$ [kN]	1.07	10.55	11.32
$\pm F_{x,rec}$ [kN]	$\pm F_{y,rec}$ [kN]	$\pm F_{z,rec}$ [kN]					
1.07	10.55	11.32					

Design loading capacity - 3D 1/3

Method	

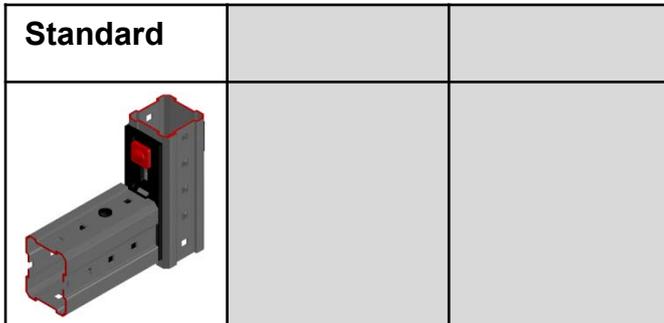
Limiting components of capacity evaluated in following tables:

1. Steel connector 	2. Welds 	3. One hand screw 	4. Easv hand screw
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MIC-120-U Connector

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures



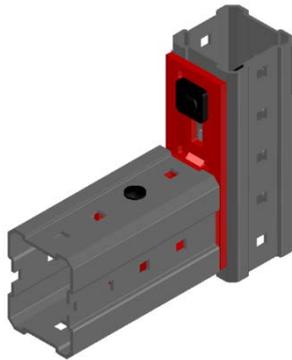
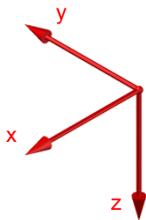
Design loading capacity - 3D

2/3

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel connector



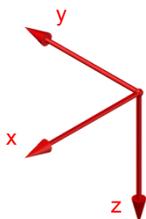
+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
2.60	Not decisive	15.83	15.83	63.92	63.92
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.14	1.14	0.00	0.00	0.00	0.00

includes cross section resistance of steel plate and contact pressure

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} \leq 1$$

2. Welds



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
336.02	336.02	99.77	99.77	99.77	99.77
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
9.73	9.73	0.00	0.00	0.00	0.00

Interaction:

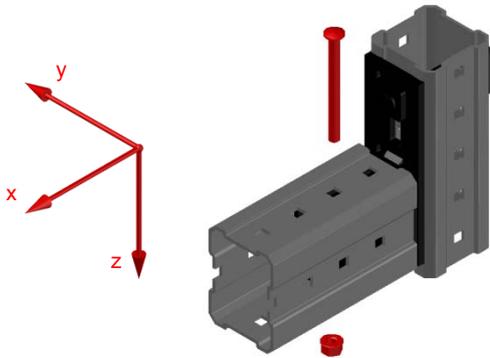
$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} \leq 1$$

MIC-120-U Connector

Design loading capacity - 3D

3/3

3. One hand screw -in connection to MIC-90-U and MI90-channel



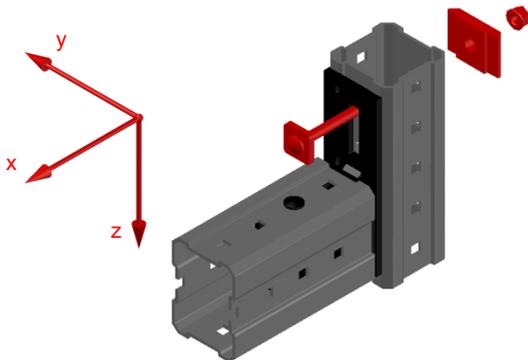
+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
1.60	1.60	41.47	41.47	41.47	41.47
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.99	1.99	0.00	0.00	0.00	0.00

includes shear of the bolt, friction resistance, bearing resistance at connector plate and at channel MI120

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} \leq 1$$

4. Easy hand screw - in connection MIC-90-U to MI90/120-channel



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
2.59	Not decisive	Not decisive	Not decisive	16.99	16.99
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
Note decisive	Not decisive	0.00	0.00	0.00	0.00

includes shear, bending and tension of the bolt, bearing resistance channel MI-90/120 and tooth plate, resistance of screw plate

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} \leq 1$$

MIC-90-U-AP Connector

Designation	Item number
MIC-90-U-AP	305708

Corrosion protection:

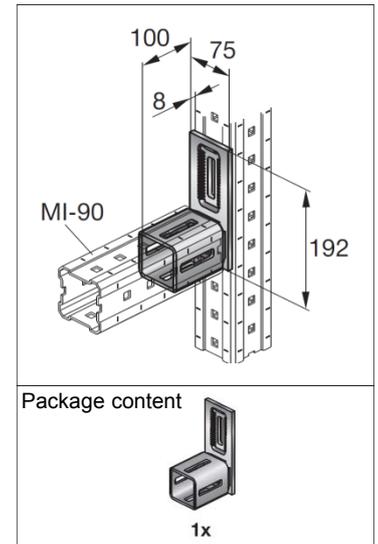
Hot dipped galvanized:
Connector 55 µm - DIN EN ISO 1461

Weight:

1780 g

Submittal text:

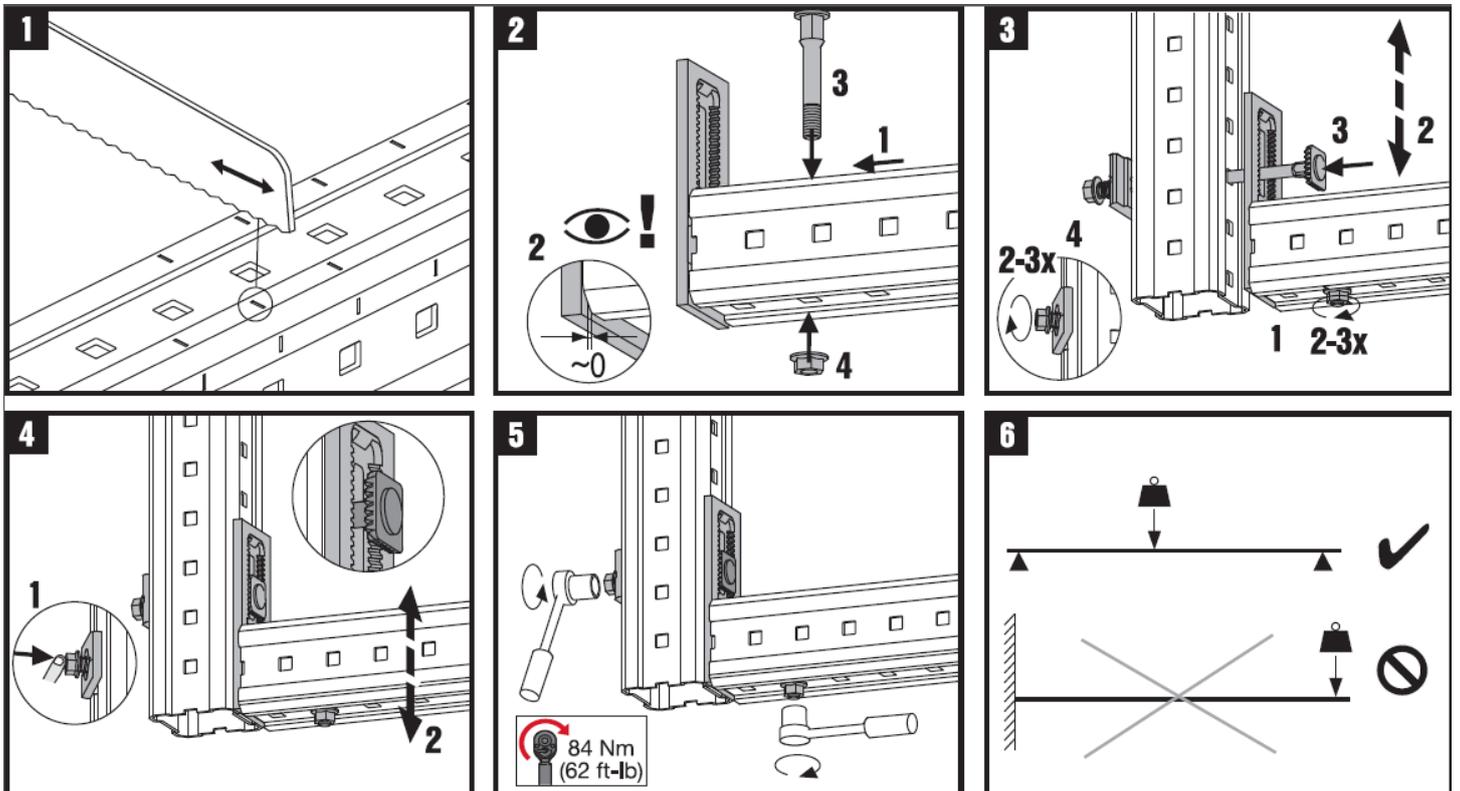
Hot dipped galvanized, 90° Hilti MI angle connector, typically used for connecting two perpendicular MI girders. The baseplate has a serrated slot for improved shear loads, and the connector is fixed with an oblong hole to enable fine adjustment. Not for cantilever applications.



Material properties:

Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
Connector: DD11 MOD - HN 547, S235JR - DIN EN 10025;	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

Instruction For Use:



MIC-90-U-AP Connector

Possible loading cases		
Standard		
		

Design criteria used for loading capacity

Methodology:

- Analytic calculation

Standards and codes:

- | | | |
|---------------|---|---------|
| • EN 1990 | Basics of structural design | 03.2003 |
| • EN 1991-1-1 | Eurocode 1: Actions on structures –Part 1-1: General actions – densities, self-weight, imposed loads for buildings | 03.2012 |
| • EN 1993-1-1 | Eurocode 3: Design of steel structures –Part 1-1: General rules and rules for buildings | 03.2012 |
| • EN 1993-1-3 | Eurocode 3: Design of steel structures –Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting | 09.2010 |
| • EN 1993-1-5 | Eurocode 3: Design of steel structures –Part 1-5:Plated structural elements | 06.2012 |
| • EN 1993-1-8 | Eurocode 3: Design of steel structures –Part 1-8: Design of joints | 03.2012 |

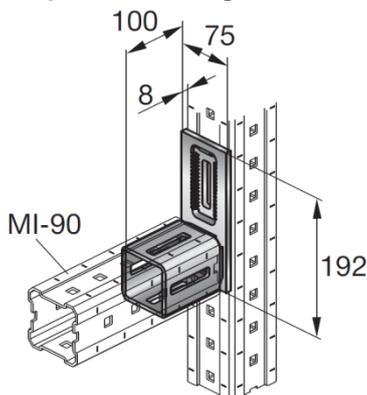
Software:

- Mathcad 15.0
- Microsoft Excel

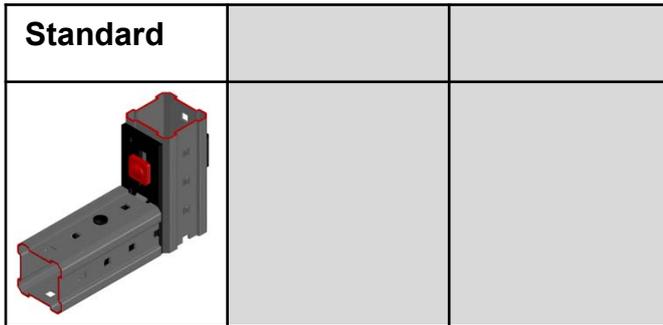
Environmental conditions:

- indoors, outdoors
- static loads
- no fatigue loads

Simplified drawing:



MIC-90-U-AP Connector



Loading case: Standard	Combinations covered by loading case
<p>BOM:</p> <p>1x MIC-90-U-AP 305708</p> <p>Components not included</p> <p>1x MIA-EH-P 304891</p> <p>1x M12-F-SL WS3/4 382897</p> <p>1x MIA-OH90 304889</p> <p>For fixation on MI-90 girder</p> <p>1x MIA-EH90 304887</p> <p>For fixation on MI-120</p> <p>1x MIA-EH120 304888</p>	<p>Connector used for connecting MI-90 girder on either MI-90 or MI-120 girder in a 90-degree angle</p>

Recommended loading capacity - simplified for most common applications

Method							
	<table border="1" style="margin-left: auto; margin-right: auto;"> <thead> <tr> <th>$\pm F_{x,rec.}$ [kN]</th> <th>$\pm F_{y,rec.}$ [kN]</th> <th>$\pm F_{z,rec.}$ [kN]</th> </tr> </thead> <tbody> <tr> <td style="text-align: center;">1.07</td> <td style="text-align: center;">9.82</td> <td style="text-align: center;">11.32</td> </tr> </tbody> </table> <p style="font-size: small;">These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	1.07	9.82	11.32
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]					
1.07	9.82	11.32					

Design loading capacity - 3D 1/3

Method	

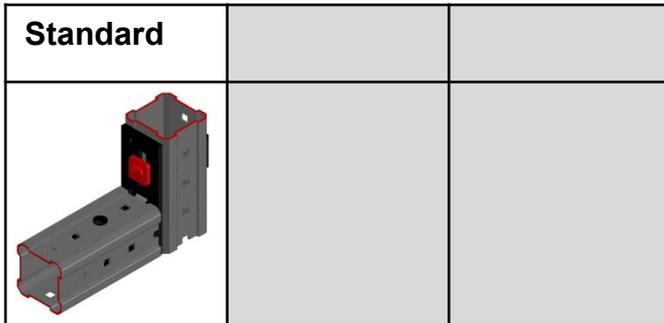
Limiting components of capacity evaluated in following tables:

1. Steel connector 	2. Welds 	3. One hand screw 	4. Easy hand screw
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MIC-90-U-AP Connector

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures



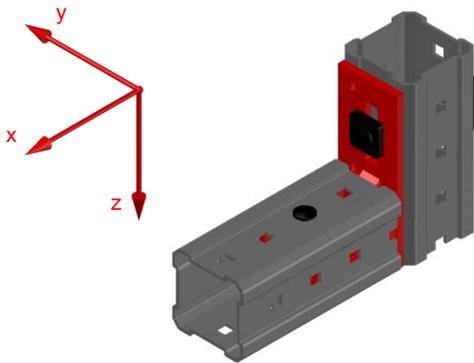
Design loading capacity - 3D

2/3

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel connector



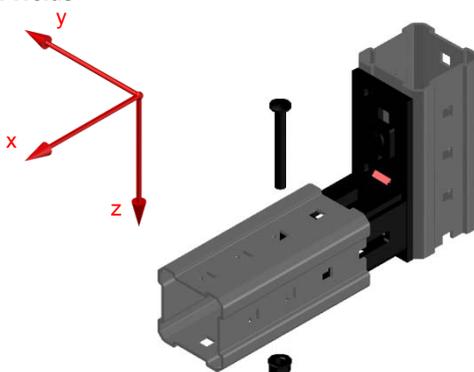
+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
2.90	Not decisive	14.73	14.73	63.92	63.92
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.36	1.36	0.00	0.00	0.00	0.00

includes cross section resistance of steel plate and contact pressure

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} \leq 1$$

2. Welds



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
244.38	244.38	99.77	99.77	99.77	99.77
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
5.99	5.99	0.00	0.00	0.00	0.00

Interaction:

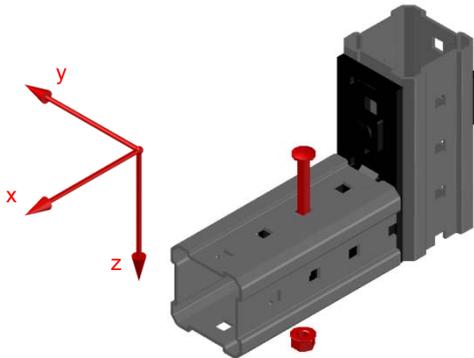
$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} \leq 1$$

MIC-90-U-AP Connector

Design loading capacity - 3D

3/3

3. One hand screw -in connection to MIC-90-U and MI90-channel



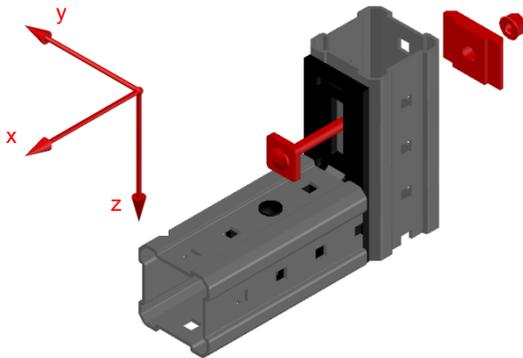
+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
1.60	1.60	36.29	36.29	36.29	36.29
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.20	1.20	0.00	0.00	0.00	0.00

includes shear of the bolt, friction resistance, bearing resistance at connector plate and at channel MI90

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} \leq 1$$

4. Easy hand screw - in connection MIC-90-U to MI90/120-channel



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
2.82	Not decisive	Not decisive	Not decisive	16.99	16.99
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
Note decisive	Not decisive	0.00	0.00	0.00	0.00

includes shear, bending and tension of the bolt, bearing resistance channel MI-90/120 and tooth plate, resistance of screw plate

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} \leq 1$$

MIC-120-U-AP Connector

Designation	Item number
MIC-120-U-AP	305709

Corrosion protection:

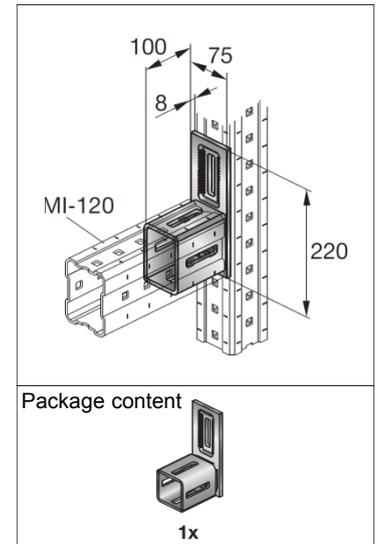
Hot dipped galvanized:
Connector 55 µm - DIN EN ISO 1461

Weight:

2180 g

Submittal text:

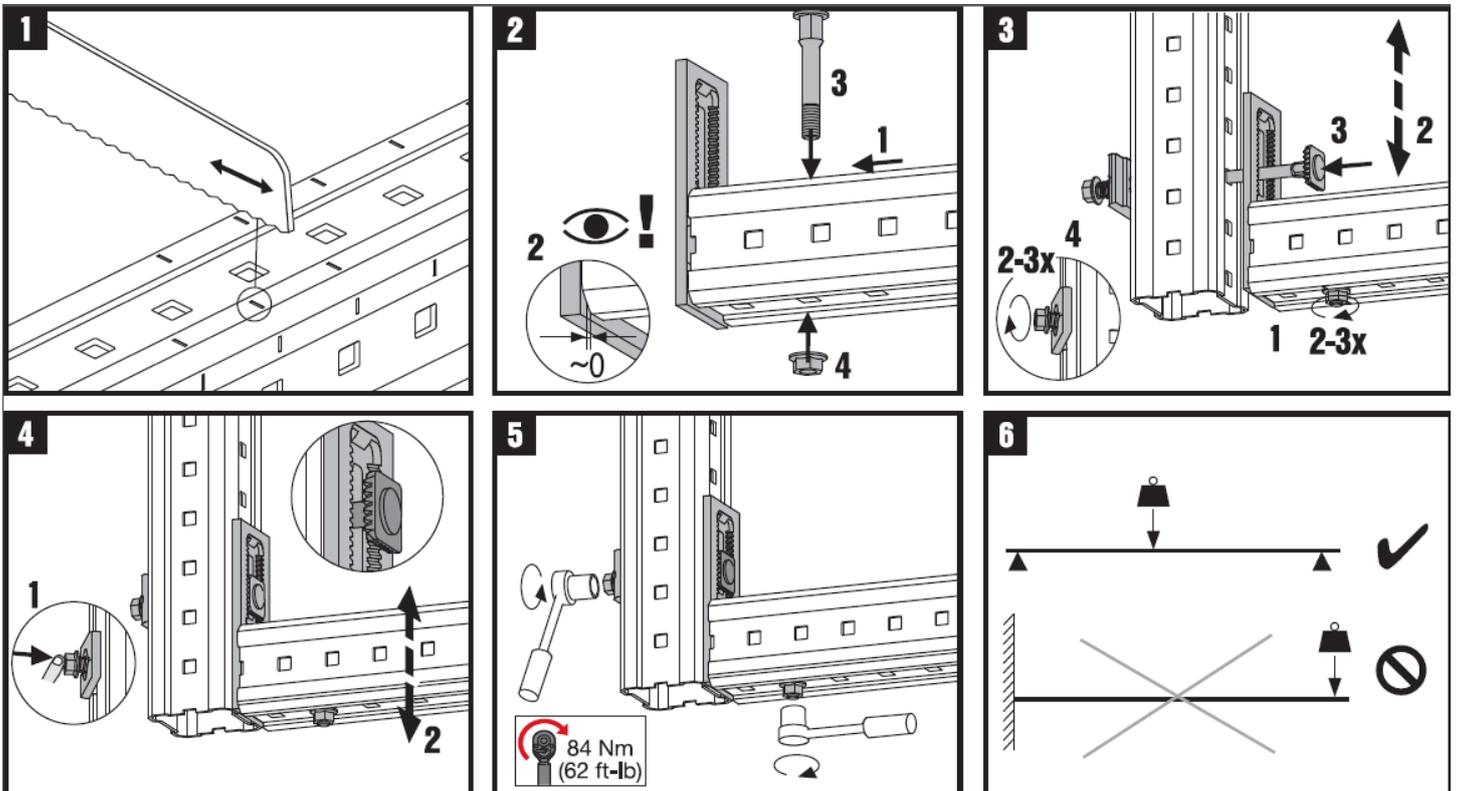
Hot dipped galvanized, 90° Hilti MI angle connector, typically used for connecting two perpendicular MI girders. The baseplate has a serrated slot for improved shear loads, and the connector is fixed with an oblong hole to enable fine adjustment. Not for cantilever applications.



Material properties:

Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
Connector: DD11 MOD - HN 547, S235JR - DIN EN 10025;	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

Instruction For Use:



MIC-120-U-AP Connector

Possible loading cases		
Standard		
		

Design criteria used for loading capacity

Methodology:

- Analytic calculation

Standards and codes:

• EN 1990	Basics of structural design	03.2003
• EN 1991-1-1	Eurocode 1: Actions on structures –Part 1-1: General actions – densities, self-weight, imposed loads for buildings	03.2012
• EN 1993-1-1	Eurocode 3: Design of steel structures –Part 1-1: General rules and rules for buildings	03.2012
• EN 1993-1-3	Eurocode 3: Design of steel structures –Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting	09.2010
• EN 1993-1-5	Eurocode 3: Design of steel structures –Part 1-5:Plated structural elements	06.2012
• EN 1993-1-8	Eurocode 3: Design of steel structures –Part 1-8: Design of joints	03.2012

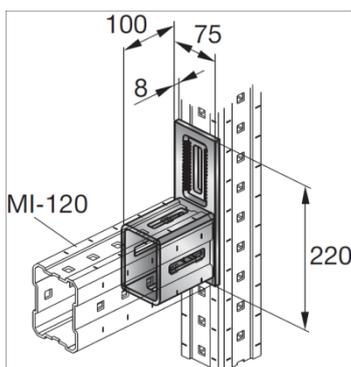
Software:

- Mathcad 15.0
- Microsoft Excel

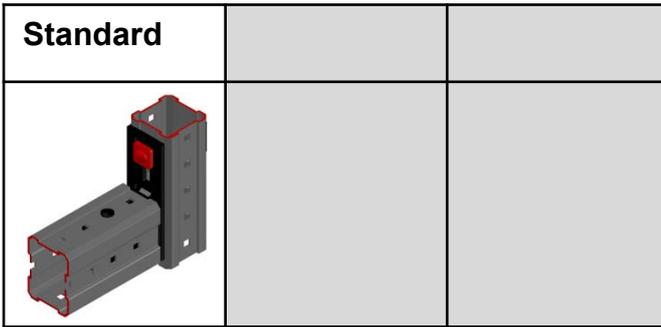
Environmental conditions:

- indoors, outdoors
- static loads
- no fatigue loads

Simplified drawing:



MIC-120-U-AP Connector



Loading case: Standard	Combinations covered by loading case
BOM: 1x MIC-120-U-AP 305709 Components not included 1x MIA-EH-P 304891 1x M12-F-SL WS3/4 382897 1x MIA-OH120 304890 For fixation on MI-90 girder 1x MIA-EH90 304887 For fixation on MI-120 1x MIA-EH120 304888	Connector used for Connecting MI-120 girder on either MI-90 or MI-120 girder in a 90-degree angle

Recommended loading capacity - simplified for most common applications

Method							
	<table border="1" style="margin-left: 20px;"> <thead> <tr> <th>$\pm F_{x,rec.}$ [kN]</th> <th>$\pm F_{y,rec.}$ [kN]</th> <th>$\pm F_{z,rec.}$ [kN]</th> </tr> </thead> <tbody> <tr> <td style="text-align: center;">1.07</td> <td style="text-align: center;">10.55</td> <td style="text-align: center;">11.32</td> </tr> </tbody> </table> <p style="font-size: small; margin-top: 5px;">These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	1.07	10.55	11.32
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]					
1.07	10.55	11.32					

Design loading capacity - 3D 1/3

Method	

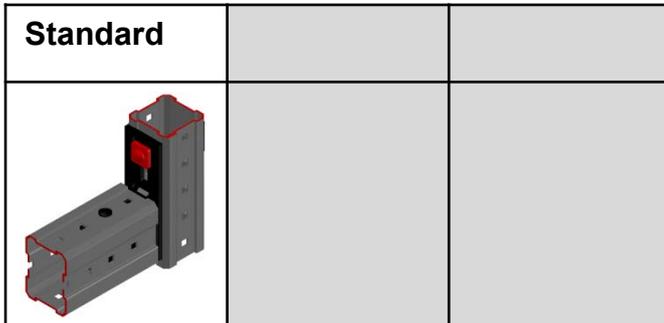
Limiting components of capacity evaluated in following tables:

1. Steel connector 	2. Welds 	3. One hand screw 	4. Easy hand screw
------------------------	--------------	-----------------------	------------------------

MIC-120-U-AP Connector

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures



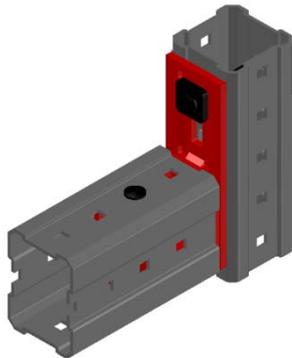
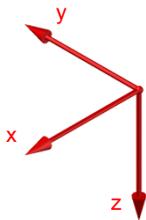
Design loading capacity - 3D

2/3

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel connector



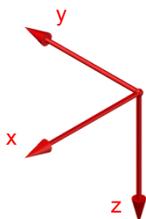
+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
2.60	Not decisive	15.83	15.83	63.92	63.92
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.14	1.14	0.00	0.00	0.00	0.00

includes cross section resistance of steel plate and contact pressure

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} \leq 1$$

2. Welds



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
336.02	336.02	99.77	99.77	99.77	99.77
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
9.73	9.73	0.00	0.00	0.00	0.00

Interaction:

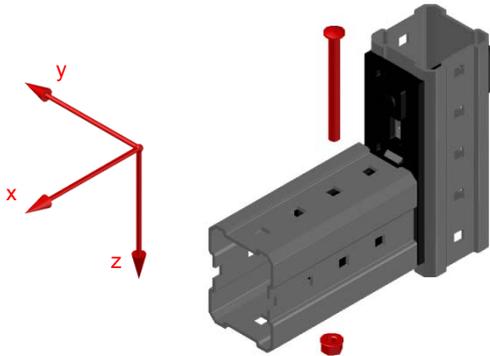
$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} \leq 1$$

MIC-120-U-AP Connector

Design loading capacity - 3D

3/3

3. One hand screw -in connection to MIC-90-U and MI90-channel



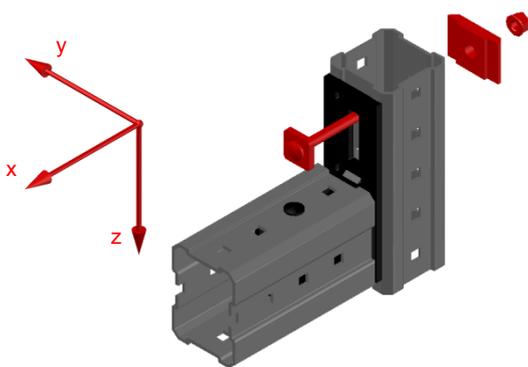
+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
1.60	1.60	41.47	41.47	41.47	41.47
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.99	1.99	0.00	0.00	0.00	0.00

includes shear of the bolt, friction resistance, bearing resistance at connector plate and at channel MI120

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} \leq 1$$

4. Easy hand screw - in connection MIC-90-U to MI90/120-channel



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
2.59	Not decisive	Not decisive	Not decisive	16.99	16.99
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
Note decisive	Not decisive	0.00	0.00	0.00	0.00

includes shear, bending and tension of the bolt, bearing resistance channel MI-90/120 and tooth plate, resistance of screw plate

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} \leq 1$$

MIC-90-L Connector

Designation	Item number
MIC-90-L	304805

Corrosion protection:

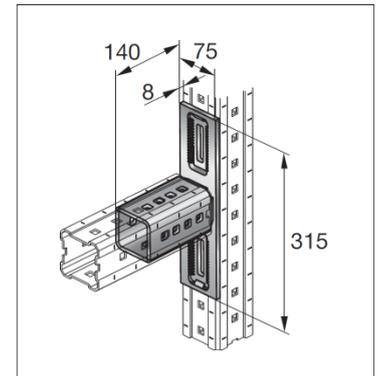
Connector 55 µm - DIN EN ISO 1461
 Backing plate, Tooth plate, Bolt, Nut 45 µm - DIN EN ISO 1461

Weight:

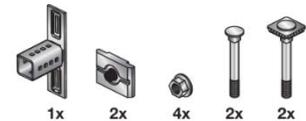
4050 g incl. components

Submittal text:

Hot dipped galvanized, 90° Hilti MI angle connector, typically used for connecting two perpendicular MI girders. The baseplate has a serrated slot for improved shear loads and fine adjustment, and the connector is connected with fixed holes instead of an oblong hole. Suitable for cantilever applications.

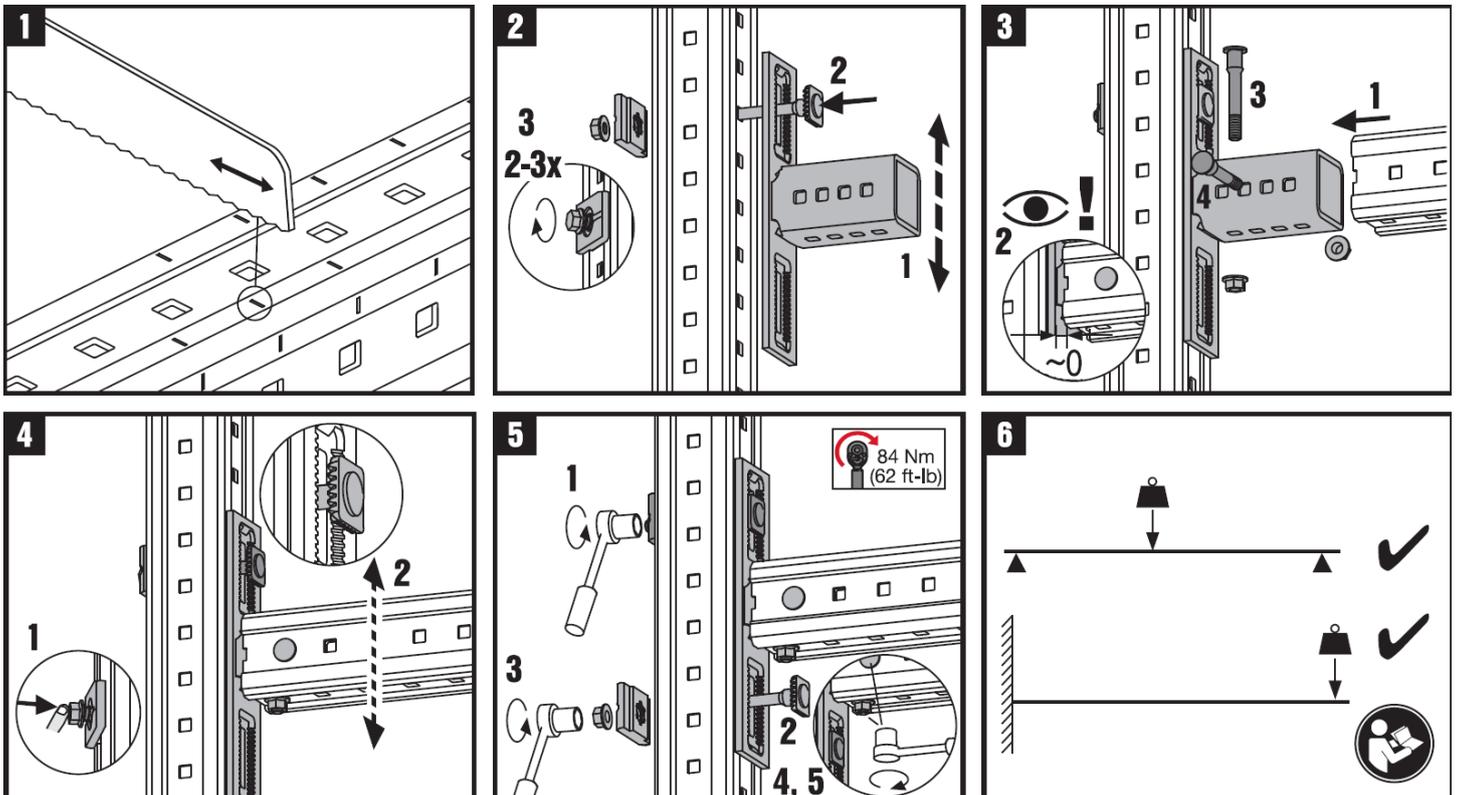


Package content



Material properties:				
Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
Connector: DD11 MOD - HN 547, S235JR - DIN EN 10025;	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$
Backing plate, Tooth plate: EN-GJMW-400-5 - DIN EN 1562, EN-GJMW-450-7 - DIN EN 1562	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$
Bolt, Nut: Steel grade 8.8	$f_y = 640 \frac{N}{mm^2}$	$f_u = 800 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

Instruction For Use:



MIC-90-L Connector

Possible loading cases		
Standard		
		

Design criteria used for loading capacity

Methodology:

- Analytic calculation

Standards and codes:

- | | | |
|---------------|---|---------|
| • EN 1990 | Basics of structural design | 03.2003 |
| • EN 1991-1-1 | Eurocode 1: Actions on structures –Part 1-1: General actions – densities, self-weight, imposed loads for buildings | 03.2012 |
| • EN 1993-1-1 | Eurocode 3: Design of steel structures –Part 1-1: General rules and rules for buildings | 03.2012 |
| • EN 1993-1-3 | Eurocode 3: Design of steel structures –Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting | 09.2010 |
| • EN 1993-1-5 | Eurocode 3: Design of steel structures –Part 1-5:Plated structural elements | 06.2012 |
| • EN 1993-1-8 | Eurocode 3: Design of steel structures –Part 1-8: Design of joints | 03.2012 |

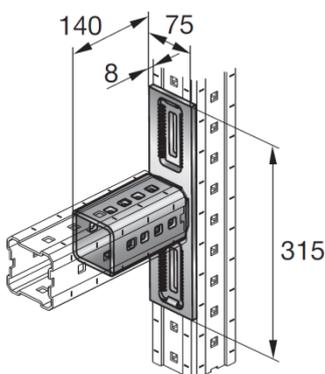
Software:

- Mathcad 15.0
- Microsoft Excel

Environmental conditions:

- indoors, outdoors
- static loads
- no fatigue loads

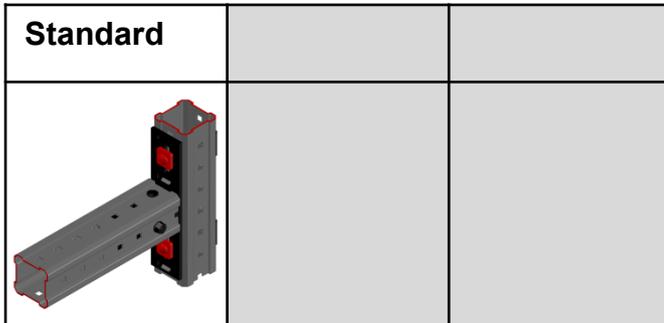
Simplified drawing:



MIC-90-L Connector

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures



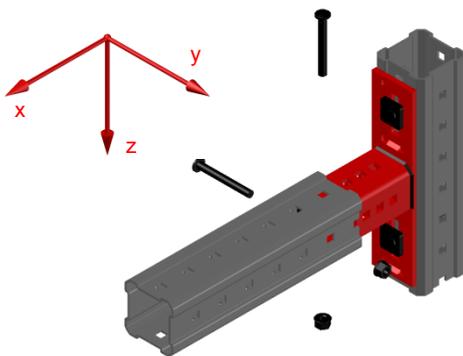
Design loading capacity - 3D

2/3

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel plate

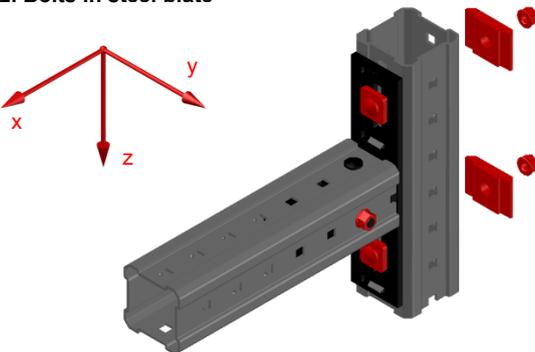


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
9.13	Not decisive	16.29	16.29	65.13	65.13
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
2.31	2.31	1.02	1.02	0.29	0.29

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

2. Bolts in steel plate



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
24.18	Not decisive	Not decisive	Not decisive	33.99	33.99
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
Not decisive	Not decisive	1.26	1.26	0.85	0.85

Interaction:

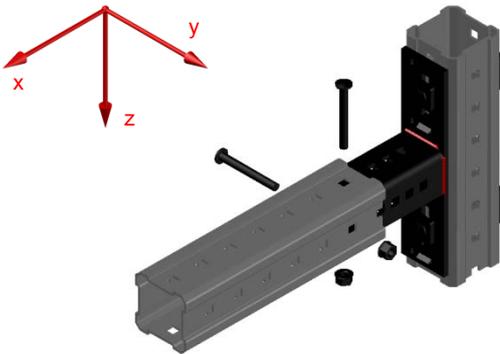
$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-90-L Connector

Design loading capacity - 3D

3/3

3. Welds

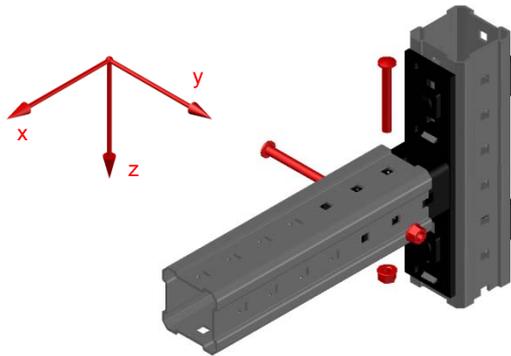


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
244.38	244.38	99.77	99.77	99.77	99.77
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
5.99	5.99	3.67	3.67	3.67	3.67

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

4. Bolt channel-channel



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
69.03	69.03	36.29	36.29	36.29	36.29
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
2.61	2.61	1.24	1.24	1.24	1.24

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-90-L-AP Connector

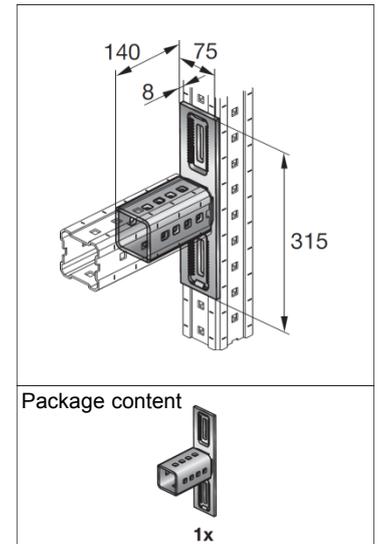
Designation	Item number
MIC-90-L-AP	305710

Corrosion protection:
Connector 55 µm - DIN EN ISO 1461

Weight:
3002 g

Submittal text:

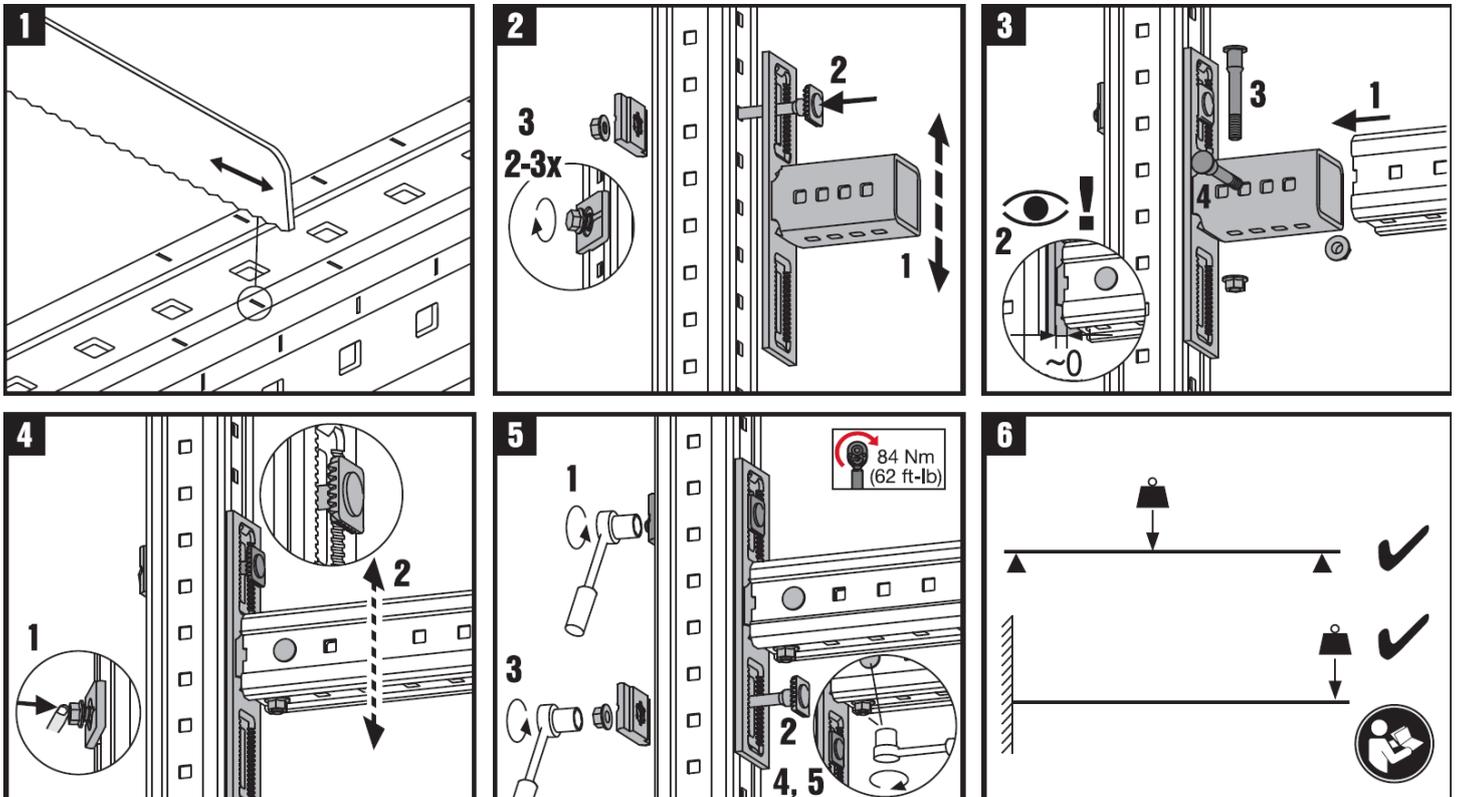
Hot dipped galvanized, 90° Hilti MI angle connector, typically used for connecting two perpendicular MI girders. The baseplate has a serrated slot for improved shear loads and fine adjustment, and the connector is connected with fixed holes instead of an oblong hole. Suitable for cantilever applications.



Material properties:

Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
Connector: DD11 MOD - HN 547, S235JR - DIN EN 10025;	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

Instruction For Use:



MIC-90-L-AP Connector

Possible loading cases		
Standard		
		

Design criteria used for loading capacity

Methodology:

- Analytic calculation

Standards and codes:

- | | | |
|---------------|---|---------|
| • EN 1990 | Basics of structural design | 03.2003 |
| • EN 1991-1-1 | Eurocode 1: Actions on structures –Part 1-1: General actions – densities, self-weight, imposed loads for buildings | 03.2012 |
| • EN 1993-1-1 | Eurocode 3: Design of steel structures –Part 1-1: General rules and rules for buildings | 03.2012 |
| • EN 1993-1-3 | Eurocode 3: Design of steel structures –Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting | 09.2010 |
| • EN 1993-1-5 | Eurocode 3: Design of steel structures –Part 1-5:Plated structural elements | 06.2012 |
| • EN 1993-1-8 | Eurocode 3: Design of steel structures –Part 1-8: Design of joints | 03.2012 |

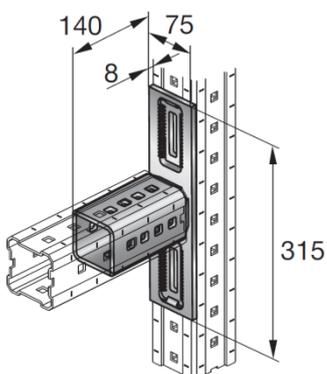
Software:

- Mathcad 15.0
- Microsoft Excel

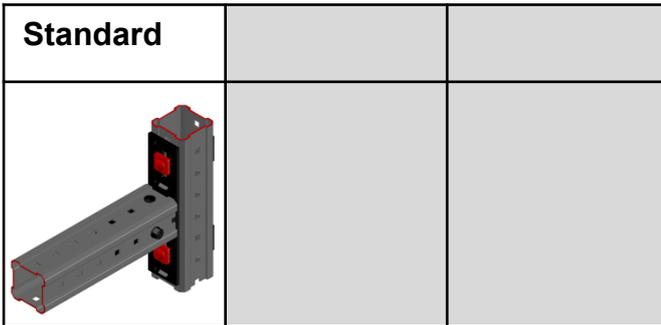
Environmental conditions:

- indoors, outdoors
- static loads
- no fatigue loads

Simplified drawing:



MIC-90-L-AP Connector



Loading case: Standard	Combinations covered by loading case
<p>BOM:</p> <p>1x MIC-90-L-AP 305710</p> <p>Components not included</p> <p>2x MIA-EH-P 304891</p> <p>2x M12-F-SL WS3/4 382897</p> <p>2x MIA-OH90 304889</p> <p>For fixation on MI-90 girder</p> <p>2x MIA-EH90 304887</p> <p>For fixation on MI-120</p> <p>2x MIA-EH120 304888</p>	<p>Connector used for Connecting MI-90 girder on either MI-90 or MI-120 girder in a 90-degree angle</p>

Recommended loading capacity - simplified for most common applications

Method							
	<table border="1" style="width: 100%; text-align: center;"> <thead> <tr> <th>$\pm F_{x,rec.}$ [kN]</th> <th>$\pm F_{y,rec.}$ [kN]</th> <th>$\pm F_{z,rec.}$ [kN]</th> </tr> </thead> <tbody> <tr> <td>6.08</td> <td>10.86</td> <td>22.66</td> </tr> </tbody> </table> <p style="font-size: small;">These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	6.08	10.86	22.66
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]					
6.08	10.86	22.66					

Design loading capacity - 3D 1/3

Method	

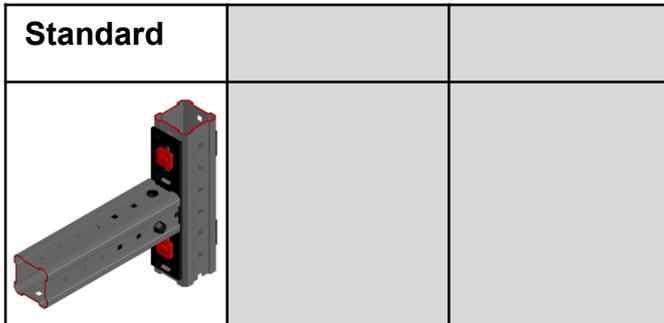
Limiting components of capacity evaluated in following tables:

1. Steel plate 	2. Bolts in steel plate 	3. Welds 	4. Bolt channel-channel
---------------------------	------------------------------------	---------------------	------------------------------------

MIC-90-L-AP Connector

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures



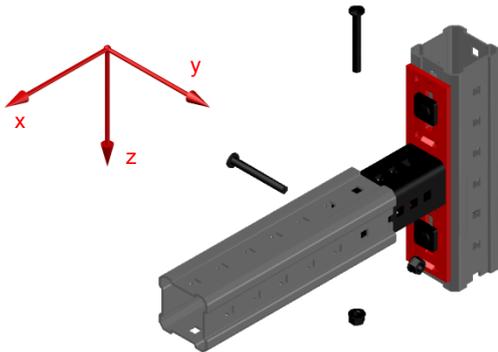
Design loading capacity - 3D

2/3

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel plate

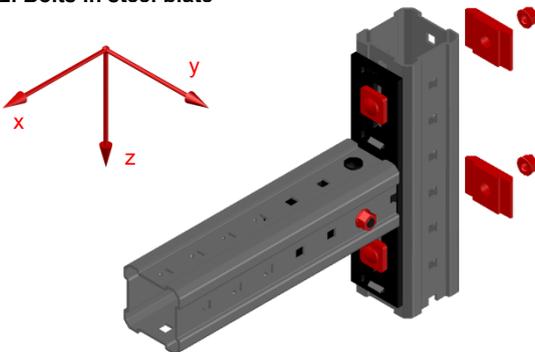


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
9.13	Not decisive	16.29	16.29	65.13	65.13
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
2.31	2.31	1.02	1.02	0.29	0.29

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

2. Bolts in steel plate



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
24.18	Not decisive	Not decisive	Not decisive	33.99	33.99
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
Not decisive	Not decisive	1.26	1.26	0.85	0.85

Interaction:

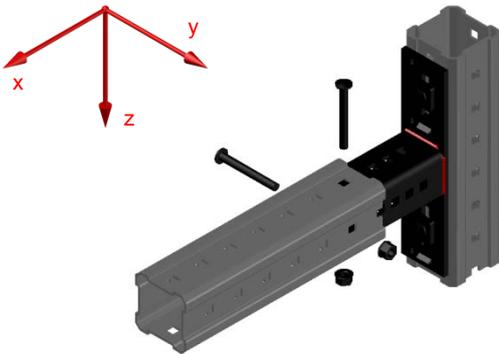
$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-90-L-AP Connector

Design loading capacity - 3D

3/3

3. Welds

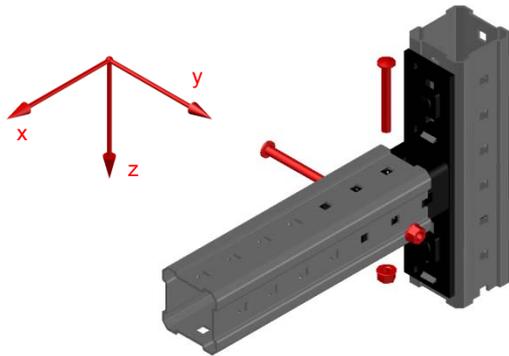


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
244.38	244.38	99.77	99.77	99.77	99.77
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
5.99	5.99	3.67	3.67	3.67	3.67

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

4. Bolt channel-channel



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
69.03	69.03	36.29	36.29	36.29	36.29
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
2.61	2.61	1.24	1.24	1.24	1.24

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-T Connector

Designation	Item number
MIC-T	304807

Corrosion protection:

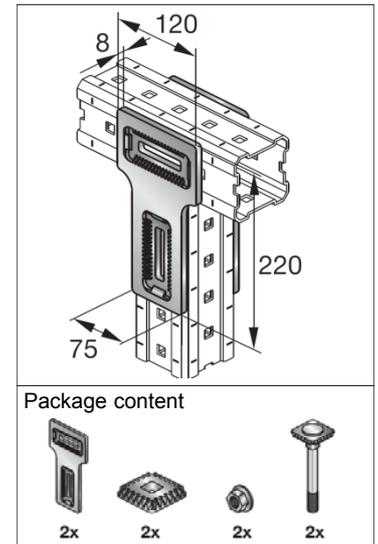
Connector 55 µm - DIN EN ISO 1461
 Backing plate, Tooth plate, Bolt, Nut 45 µm - DIN EN ISO 1461

Weight:

2200 g incl. components

Submittal text:

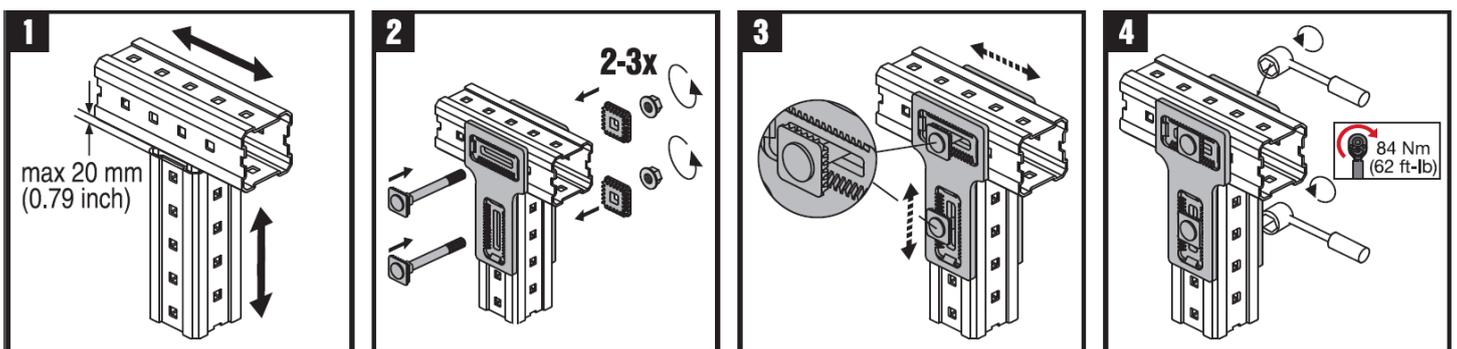
Hot dipped galvanized, 90° Hilti MI angle connector, typically used for connecting two perpendicular MI or MIQ girders, where the horizontal girder sits on top of the vertical girder. Oblong holes enable fine adjustment and are serrated to improve holding and load values. Connector is used on the side of the girders. Not suitable for cantilever applications.



Material properties:

Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
Connector: DD11 MOD - HN 547, S235JR - DIN EN 10025;	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$
Backing plate, Tooth plate: EN-GJMW-400-5 - DIN EN 1562, EN-GJMW-450-7 - DIN EN 1562	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$
Bolt, Nut: Steel grade 8.8	$f_y = 640 \frac{N}{mm^2}$	$f_u = 800 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

Instruction For Use:



MIC-T Connector

Possible loading cases		
Standard		
		

Design criteria used for loading capacity

Methodology:

- Analytic calculation

Standards and codes:

- | | | |
|---------------|---|---------|
| • EN 1990 | Basics of structural design | 03.2003 |
| • EN 1991-1-1 | Eurocode 1: Actions on structures –Part 1-1: General actions – densities, self-weight, imposed loads for buildings | 03.2012 |
| • EN 1993-1-1 | Eurocode 3: Design of steel structures –Part 1-1: General rules and rules for buildings | 03.2012 |
| • EN 1993-1-3 | Eurocode 3: Design of steel structures –Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting | 09.2010 |
| • EN 1993-1-5 | Eurocode 3: Design of steel structures –Part 1-5:Plated structural elements | 06.2012 |
| • EN 1993-1-8 | Eurocode 3: Design of steel structures –Part 1-8: Design of joints | 03.2012 |

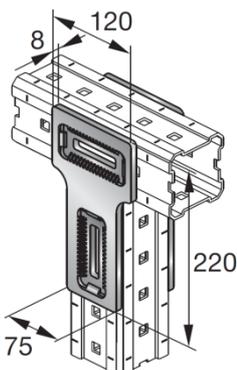
Software:

- Mathcad 15.0
- Microsoft Excel

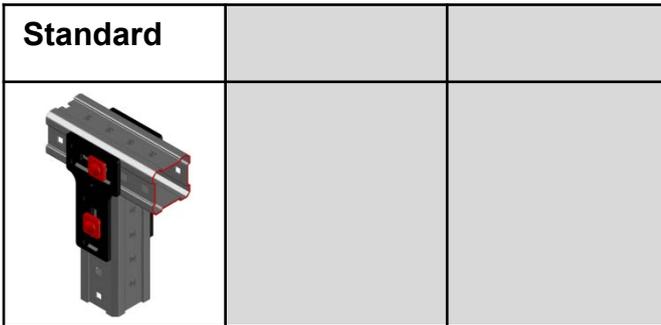
Environmental conditions:

- indoors, outdoors
- static loads
- no fatigue loads

Simplified drawing:



MIC-T Connector



Loading case: Standard	Combinations covered by loading case
BOM: Angle incl. all components 1x MIC-T	Connector used for perpendicular connections of two MI-90 girders, where Horizontal girder sits on top of the vertical girder
304807	

Recommended loading capacity - simplified for most common applications									
Method									
	<table border="1"> <thead> <tr> <th>$\pm F_{x,rec.}$ [kN]</th> <th>$\pm F_{y,rec.}$ [kN]</th> <th>$\pm F_{z,rec.}$ [kN]</th> </tr> </thead> <tbody> <tr> <td style="text-align: center;">7.22</td> <td style="text-align: center;">4.00</td> <td style="text-align: center;">17.74</td> </tr> </tbody> </table>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	7.22	4.00	17.74	These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.	
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]							
7.22	4.00	17.74							

Design loading capacity - 3D		1/3
Method		

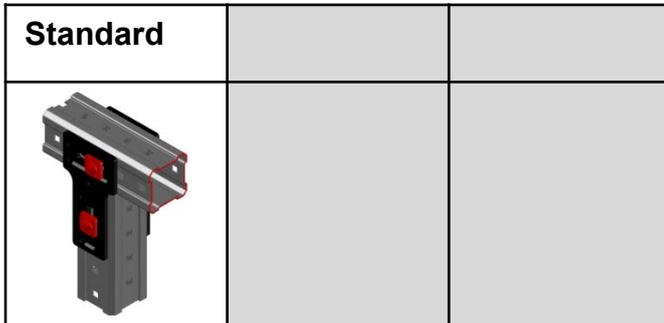
Limiting components of capacity evaluated in following tables:

1. Connector steel plate 	2. Connector contact pressure 	3. Easyhand screw top 	4. Easyhand screw bottom
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MIC-T Connector

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures



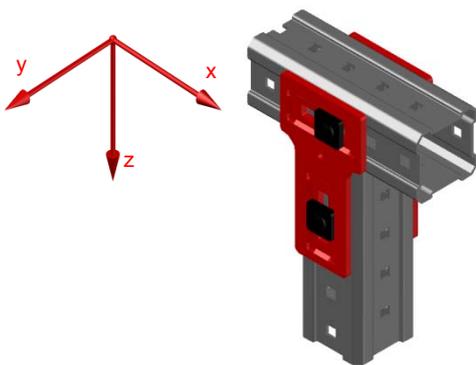
Design loading capacity - 3D

2/3

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Connector steel plate

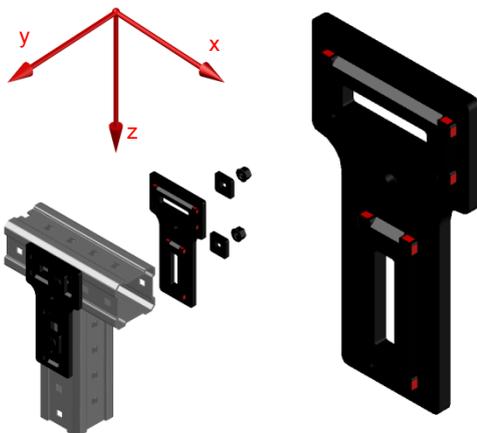


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
25.52	25.52	6.01	6.01	225.60	210.56
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
0.44	0.44	1.98	1.98	0.25	0.25

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

2. Connector contact pressure



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
10.83	10.83	Not decisive	Not decisive	40.32	40.32
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
Not decisive	Not decisive	1.81	1.81	0.49	0.49

Interaction:

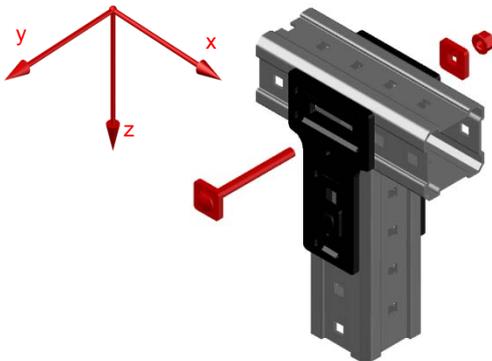
$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-T Connector

Design loading capacity - 3D

3/3

3. Easyhand screw top



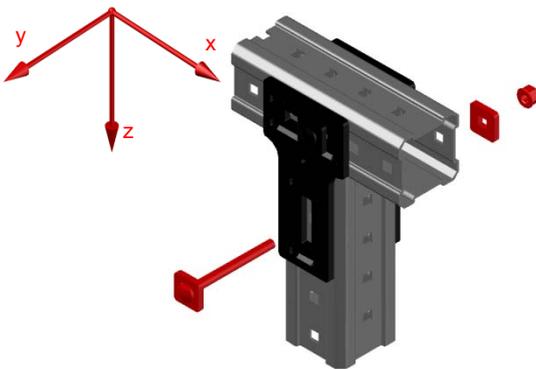
+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
26.62	26.62	15.41	15.41	Not decisive	Not decisive
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.60	1.60	Not decisive	Not decisive	Not decisive	Not decisive

includes shear, bending and tension of the bolt, bearing resistance channel MI90/MI120 and tooth plate

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} \leq 1$$

4. Easyhand screw bottom



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
Not decisive	Not decisive	48.56	48.56	26.62	26.62
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.70	1.70	Not decisive	Not decisive	Not decisive	Not decisive

Interaction:

$$\frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} \leq 1$$

MIC-90-LH Connector

Designation	Item number
MIC-90-LH	2048107

Corrosion protection:

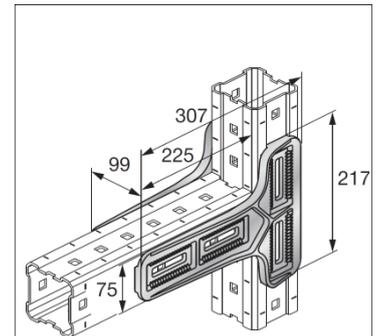
Connector 55 µm - DIN EN ISO 1461

Weight:

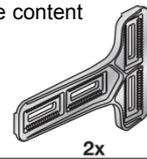
3800 g

Submittal text:

Hot dipped galvanized, 90° Hilti MI angle connector, typically used for connecting two perpendicular MI or MIQ girders, where the horizontal girder is connected to the side of the vertical girder. Oblong holes enable fine adjustment and are serrated to improve holding and load values. Connector is used on the sides of the girders. Suitable for cantilever applications.



Package content

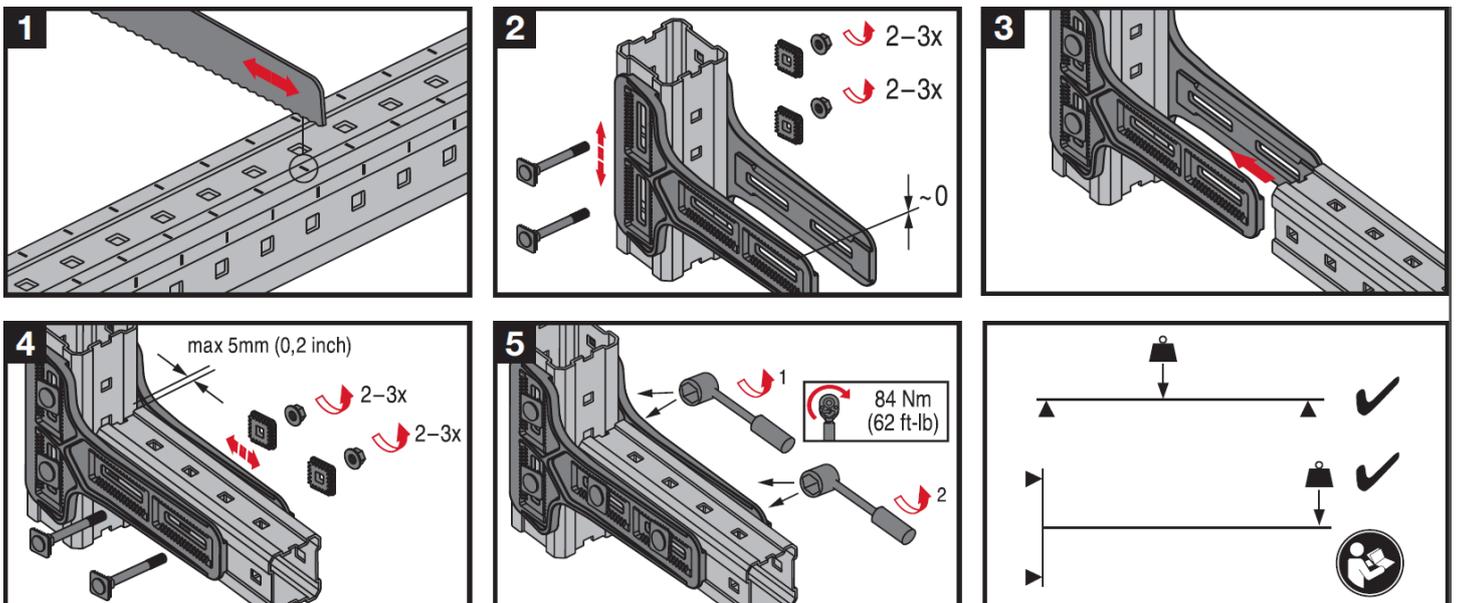


2x

Material properties:

Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
Connector: C30-1.0528	$f_y = 250 \frac{N}{mm^2}$	$f_u = 480 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

Instruction For Use:



MIC-90-LH Connector

Possible loading cases		
Standard		
		

Design criteria used for loading capacity

Methodology:

- Analytic calculation
- Finite element analysis
- Hardware tests

Standards and codes:

EN 1990	Basics of structural design	03.2003
EN 1991-1-1	Eurocode 1: Actions on structures – Part 1-1: General actions – densities, self-weight, imposed loads for buildings	09.2011
EN 1993-1-1	Eurocode 3: Design of steel structures – Part 1-1: General rules and rules for buildings	03.2012
EN 1993-1-3	Eurocode 3: Design of steel structures – Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting	03.2012
EN 1993-1-5	Eurocode 3: Design of steel structures – Part 1-5: Plated structural elements	03.2012
EN 1993-1-8	Eurocode 3: Design of steel structures – Part 1-8: Design of joints	03.2012
EN 10025-2	Hot rolled products of structural steels- Part 2: technical delivery conditions for non-alloy structural steels	02.2005
RAL-GZ 655	Pipe Supports	04.2008

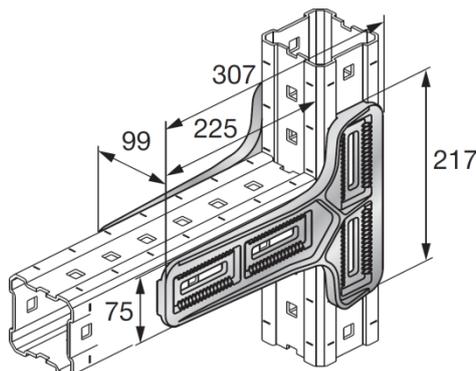
Software:

- Ansys 16.0
- Microsoft Excel

Environmental conditions:

- indoors, outdoors
- static loads
- no fatigue loads

Simplified drawing:



MIC-90-LH Connector



Loading case: Standard	Combinations covered by loading case
BOM: Angle does not include all components 1x MIC-90-LH connector 2048107 Connectivity material ordered separately 4x MIA-EH90 easy hand screw 304887 4x MIA-TP serrated plate 305707 4x M12-F-SL-WS 3/4" lock nut 382897	Connector used for perpendicular connections of two MI-90 girders, to enable a cantilever arm

Recommended loading capacity - simplified for most common applications

Method													
	<table border="1" style="float: right;"> <thead> <tr> <th>$\pm F_{x,rec.}$ [kN]</th> <th>$\pm F_{y,rec.}$ [kN]</th> <th>$\pm F_{z,rec.}$ [kN]</th> </tr> </thead> <tbody> <tr> <td>35.5</td> <td>9.7</td> <td>35.5</td> </tr> <tr> <td colspan="3" style="text-align: center;">$\pm M_{y,rec.}$ [kNm]</td> </tr> <tr> <td colspan="3" style="text-align: center;">3.83</td> </tr> </tbody> </table> <p style="font-size: small;">These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	35.5	9.7	35.5	$\pm M_{y,rec.}$ [kNm]			3.83		
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]											
35.5	9.7	35.5											
$\pm M_{y,rec.}$ [kNm]													
3.83													

Design loading capacity - 3D 1/3

Method	

Limiting components of capacity evaluated in following tables:

1. Connector steel plate 	2. Bolts in the channel 	3. Bolts in the toothed plate
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MIC-90-LH Connector

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures



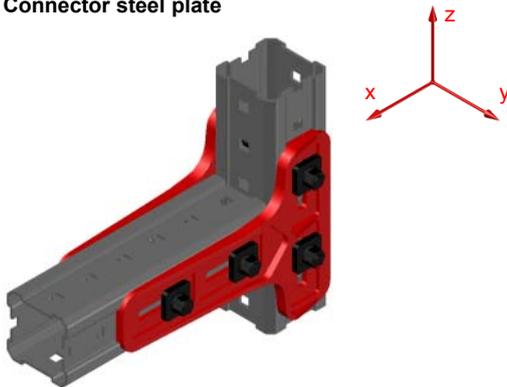
Design loading capacity - 3D

2/3

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Connector steel plate

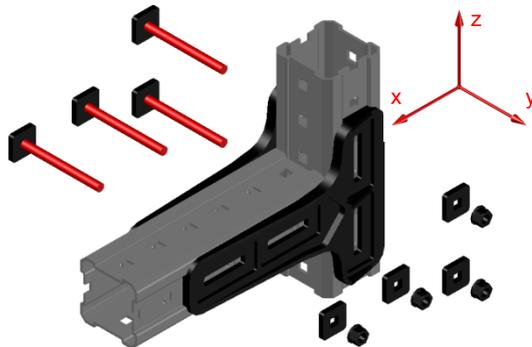


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
112.0	112.0	14.50	14.50	72.00	72.00
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.75	1.75	5.75	5.75	1.73	1.73

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

2. Bolts in the channel



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
53.24	53.24	Not decisive	Not decisive	53.24	53.24
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
Not decisive					

Interaction:

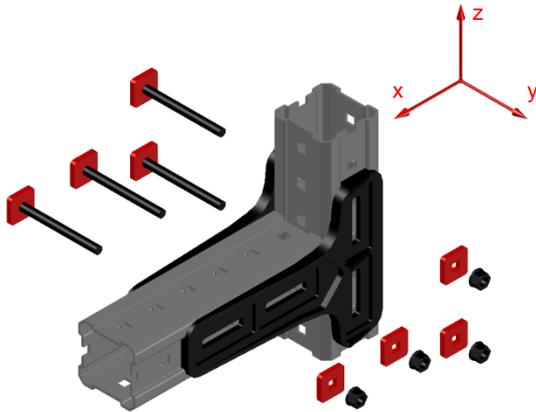
$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} \leq 1$$

MIC-90-LH Connector

Design loading capacity - 3D

3/3

3. Bolts in the toothed plated



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
113.0	113.0	Not decisive	Not decisive	113.0	113.0
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
Not decisive	Not decisive	Not decisive	Not decisive	Not decisive	Not decisive

Interaction:

$$\frac{F_{x.Ed}}{F_{x.Rd}} + \frac{F_{z.Ed}}{F_{z.Rd}} \leq 1$$

MIC-90-E Connector

Designation	Item number
MIC-90-E	304809

Corrosion protection:

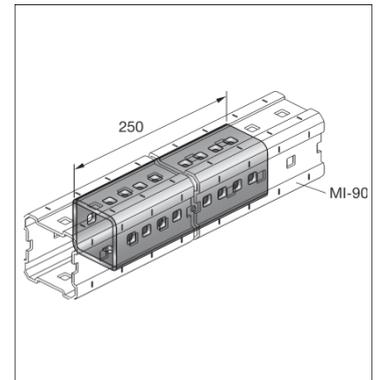
Connector 55 μm - DIN EN ISO 1461
 Bolt, Nut 45 μm - DIN EN ISO 1461

Weight:

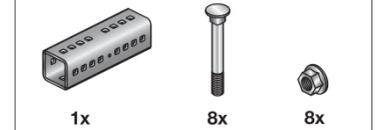
3685 g incl. components

Submittal text:

Hot dipped galvanized, Hilti MI extension connector typically used for connecting two MI-90 girders together to form a continuous girder. Fixed with 8 bolts and lock-nuts through the girder to enable a strong hold and vibration resistance.



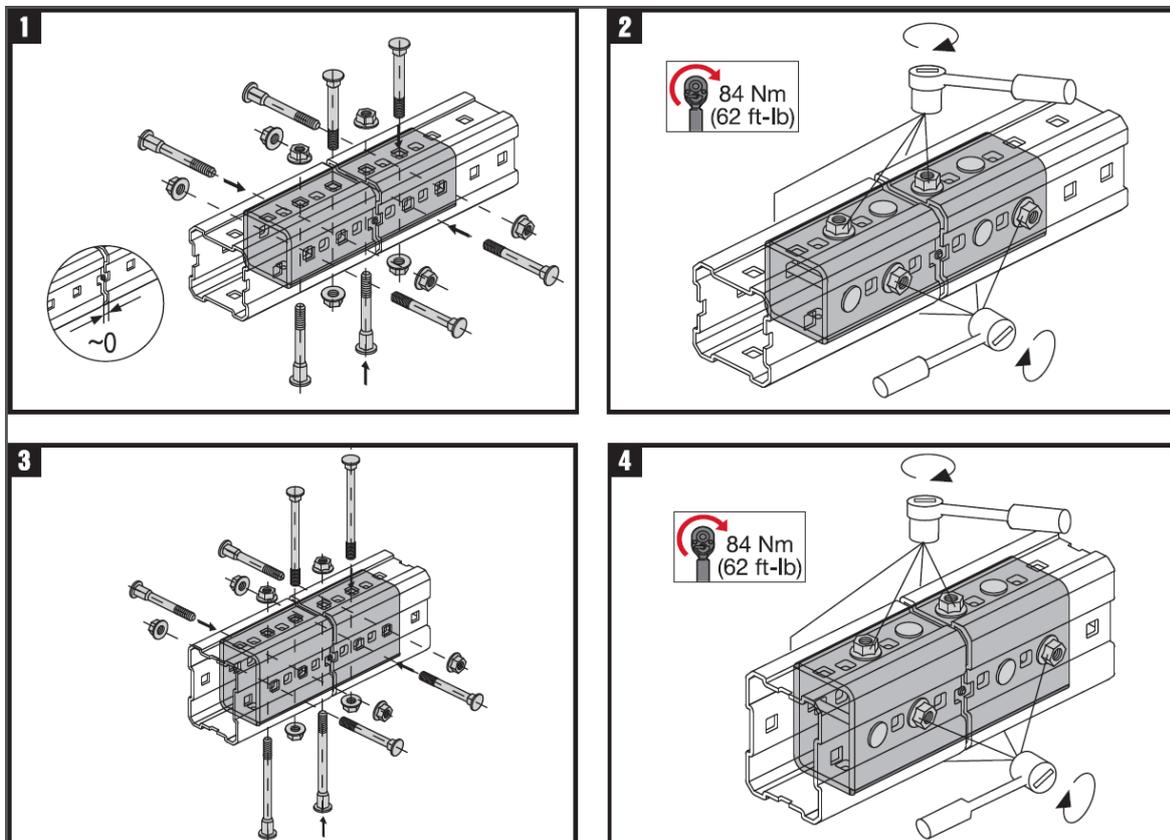
Package content



Material properties:

Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
Connector: DD11 MOD - HN 547, S235JR - DIN EN 10025;	$f_y = 235 \frac{N}{\text{mm}^2}$	$f_u = 360 \frac{N}{\text{mm}^2}$	$E = 210000 \frac{N}{\text{mm}^2}$	$G = 80769 \frac{N}{\text{mm}^2}$
Bolt, Nut: Steel grade 8.8	$f_y = 640 \frac{N}{\text{mm}^2}$	$f_u = 800 \frac{N}{\text{mm}^2}$	$E = 210000 \frac{N}{\text{mm}^2}$	$G = 80769 \frac{N}{\text{mm}^2}$

Instruction For Use:



MIC-90-E Connector

Possible loading cases		
Standard		
		

Design criteria used for loading capacity

Methodology:

- Analytic calculation

Standards and codes:

• EN 1990	Basics of structural design	03.2003
• EN 1991-1-1	Eurocode 1: Actions on structures –Part 1-1: General actions – densities, self-weight, imposed loads for buildings	03.2012
• EN 1993-1-1	Eurocode 3: Design of steel structures –Part 1-1: General rules and rules for buildings	03.2012
• EN 1993-1-3	Eurocode 3: Design of steel structures –Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting	09.2010
• EN 1993-1-5	Eurocode 3: Design of steel structures –Part 1-5:Plated structural elements	06.2012
• EN 1993-1-8	Eurocode 3: Design of steel structures –Part 1-8: Design of joints	03.2012

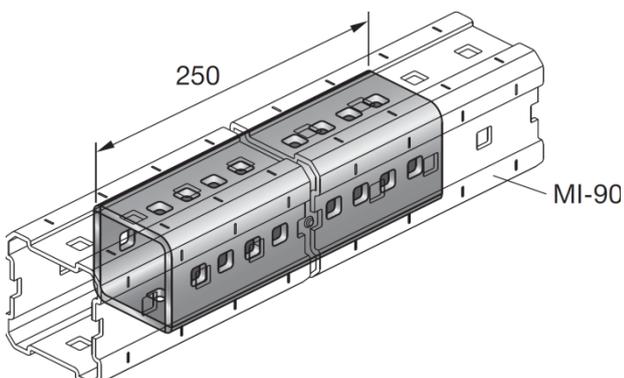
Software:

- Mathcad 15.0
- Microsoft Excel

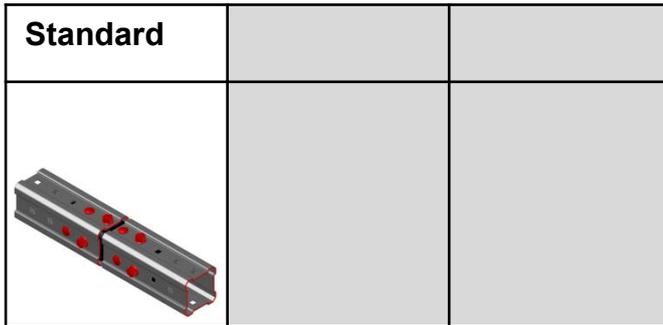
Environmental conditions:

- indoors, outdoors
- static loads
- no fatigue loads

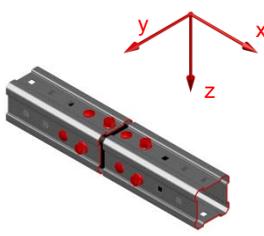
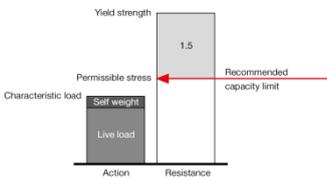
Simplified drawing:

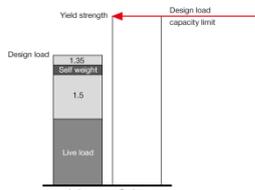


MIC-90-E Connector

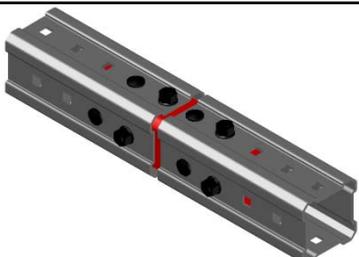
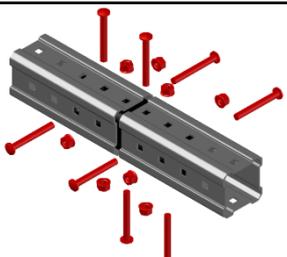


Loading case: Standard	Combinations covered by loading case
BOM: Angle incl. all components 1x MIC-90-E 304809 	Connector used for extension of MI-90 girders 

Recommended loading capacity - simplified for most common applications														
Method		<table border="1"> <tr> <th>$\pm F_{x,rec.}$ [kN]</th> <th>$\pm F_{y,rec.}$ [kN]</th> <th>$\pm F_{z,rec.}$ [kN]</th> </tr> <tr> <td>84.4</td> <td>12.1</td> <td>12.1</td> </tr> <tr> <td></td> <th>$\pm M_{y,rec}$ [kNm]</th> <td></td> </tr> <tr> <td></td> <td>1.2</td> <td></td> </tr> </table> <p><small>These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</small></p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	84.4	12.1	12.1		$\pm M_{y,rec}$ [kNm]			1.2	
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]												
84.4	12.1	12.1												
	$\pm M_{y,rec}$ [kNm]													
	1.2													
														

Design loading capacity - 3D		1/2
Method		
		

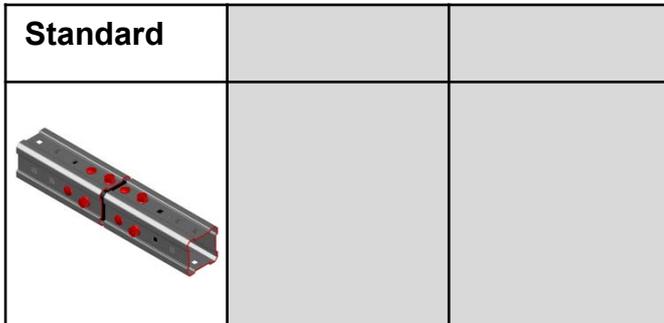
Limiting components of capacity evaluated in following tables:

1. Steel connector 	2. One hand bolts 
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MIC-90-E Connector

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures



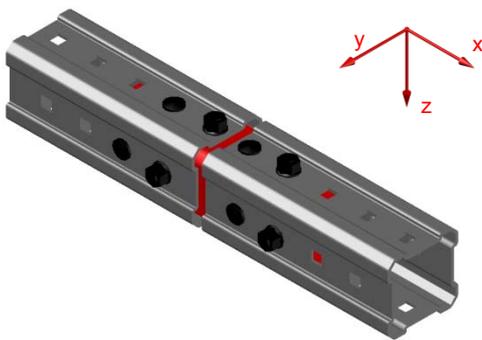
Design loading capacity - 3D

2/2

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel connector

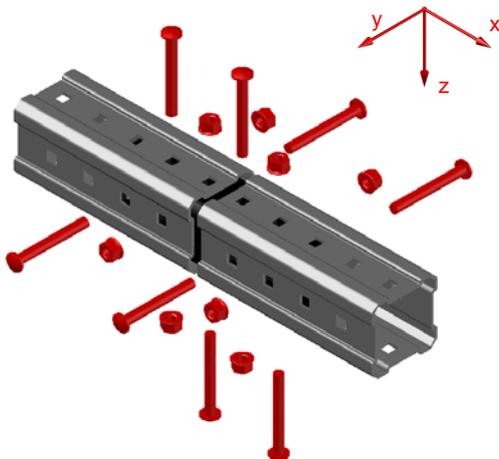


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
126.67	126.67	18.10	18.10	18.10	18.10
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
2.00	2.00	1.80	1.80	1.80	1.80

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

2. One hand bolts



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
138.05	138.05	72.58	72.58	72.58	72.58
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
5.52	5.52	2.62	2.62	2.62	2.62

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-120-E Connector

Designation	Item number
MIC-120-E	304810

Corrosion protection:

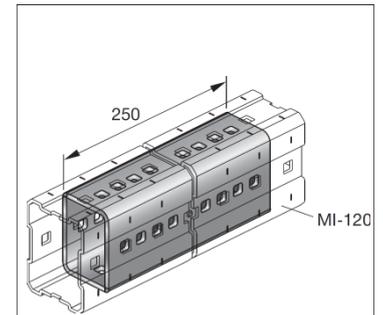
Connector 55 µm - DIN EN ISO 1461
 Bolt, Nut 45 µm - DIN EN ISO 1461

Weight:

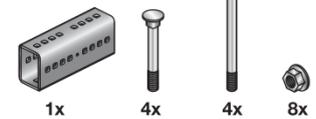
4490 g incl. components

Submittal text:

Hot dipped galvanized, Hilti MI extension connector typically used for connecting two MI-120 girders together to form a continuous girder. Fixed with 8 bolts and lock-nuts through the girder to enable a strong hold and vibration resistance.



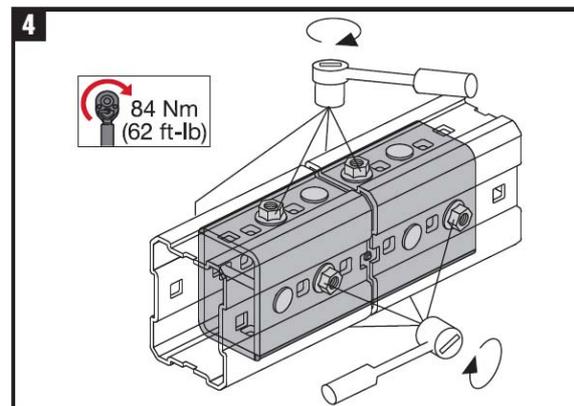
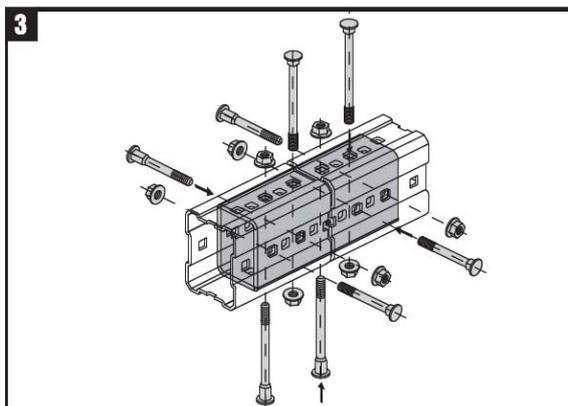
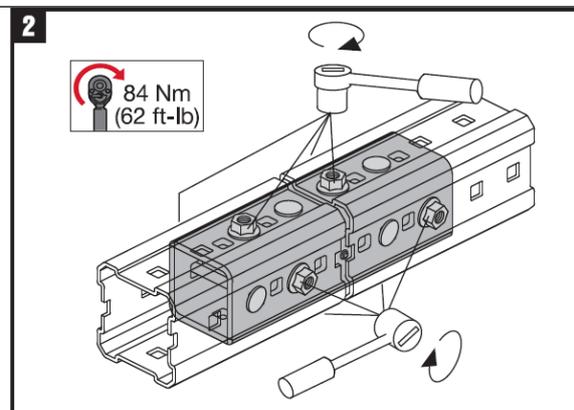
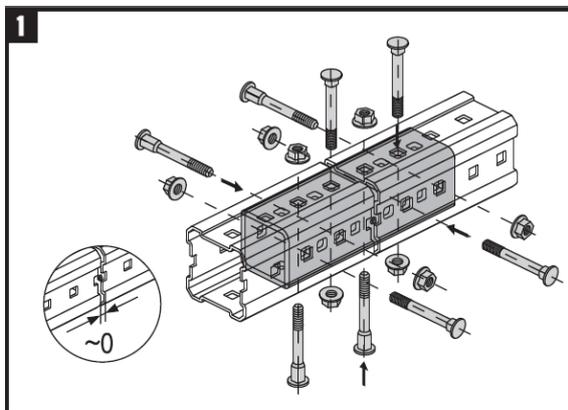
Package content



Material properties:

Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
Connector: DD11 MOD - HN 547, S235JR - DIN EN 10025;	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$
Bolt, Nut: Steel grade 8.8	$f_y = 640 \frac{N}{mm^2}$	$f_u = 800 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

Instruction For Use:



MIC-120-E Connector

Possible loading cases		
Standard		
		

Design criteria used for loading capacity

Methodology:

- Analytic calculation

Standards and codes:

• EN 1990	Basics of structural design	03.2003
• EN 1991-1-1	Eurocode 1: Actions on structures –Part 1-1: General actions – densities, self-weight, imposed loads for buildings	03.2012
• EN 1993-1-1	Eurocode 3: Design of steel structures –Part 1-1: General rules and rules for buildings	03.2012
• EN 1993-1-3	Eurocode 3: Design of steel structures –Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting	09.2010
• EN 1993-1-5	Eurocode 3: Design of steel structures –Part 1-5:Plated structural elements	06.2012
• EN 1993-1-8	Eurocode 3: Design of steel structures –Part 1-8: Design of joints	03.2012

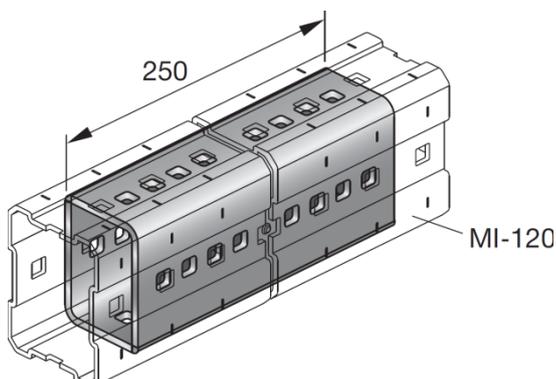
Software:

- Mathcad 15.0
- Microsoft Excel

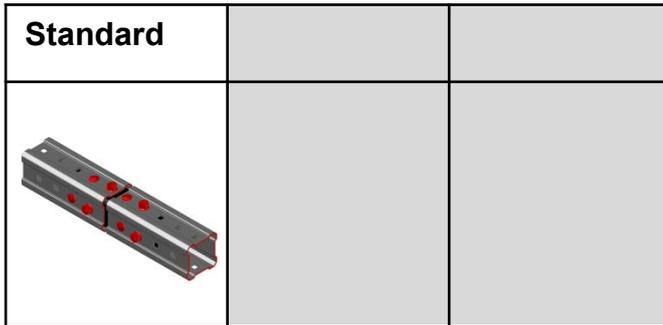
Environmental conditions:

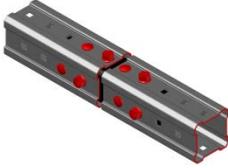
- indoors, outdoors
- static loads
- no fatigue loads

Simplified drawing:

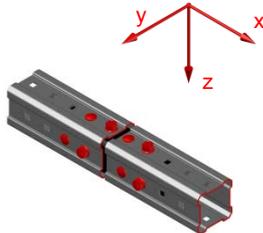
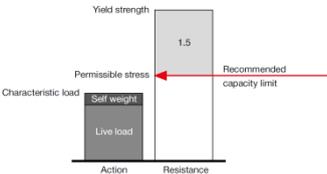


MIC-120-E Connector



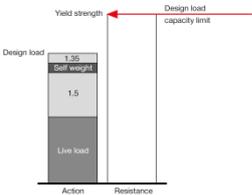
Loading case: Standard	Combinations covered by loading case
BOM: Angle incl. all components 1x MIC-120-E 304810 	Connector used for extension of MI-120 girder 

Recommended loading capacity - simplified for most common applications

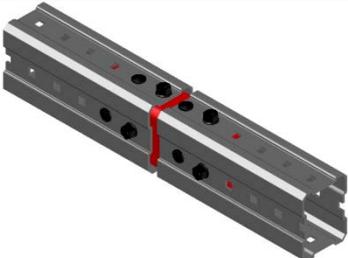
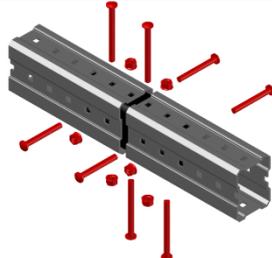
Method		<table border="1"> <tr> <th>$\pm F_{x,rec.}$ [kN]</th> <th>$\pm F_{y,rec.}$ [kN]</th> <th>$\pm F_{z,rec.}$ [kN]</th> </tr> <tr> <td>84.4</td> <td>12.1</td> <td>66.8</td> </tr> <tr> <td colspan="2" style="text-align: center;">$\pm M_{y,rec.}$ [kNm]</td> <td></td> </tr> <tr> <td colspan="2" style="text-align: center;">1.9</td> <td></td> </tr> </table>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	84.4	12.1	66.8	$\pm M_{y,rec.}$ [kNm]			1.9		
$\pm F_{x,rec.}$ [kN]		$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]											
84.4	12.1	66.8												
$\pm M_{y,rec.}$ [kNm]														
1.9														
	These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.													

Design loading capacity - 3D

1/2

Method	
	

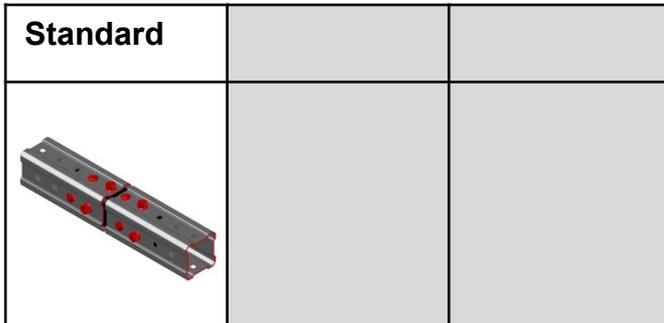
Limiting components of capacity evaluated in following tables:

1. Steel connector 	2. One hand bolts 
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MIC-120-E Connector

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures



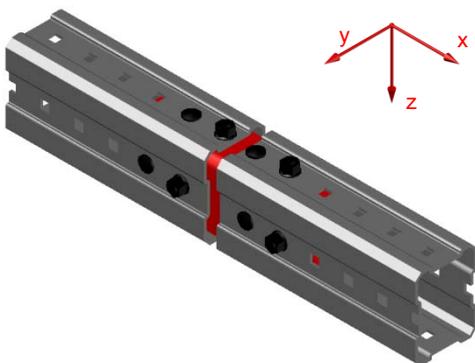
Design loading capacity - 3D

2/2

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel connector

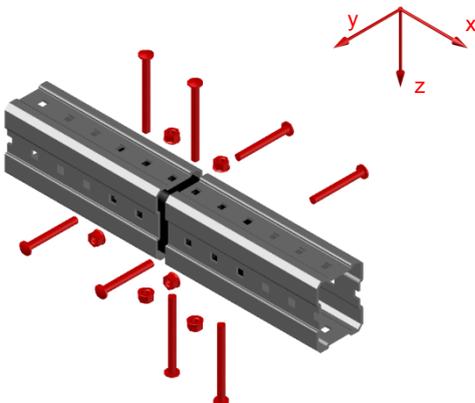


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
126.67	126.67	18.10	18.10	26.50	26.50
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
3.00	3.00	2.85	2.85	1.80	1.80

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

2. One hand bolts



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
149.97	149.97	82.94	82.94	82.94	82.94
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
7.17	7.17	3.79	3.79	2.70	2.70

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-U-MA Connector

Designation	Item number
MIC-U-MA	304806

Corrosion protection:

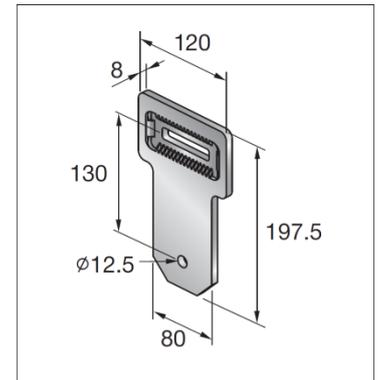
Connector 55 µm - DIN EN ISO 1461
 Backing plate, Tooth plate, Bolt, Nut 45 µm - DIN EN ISO 1461

Weight:

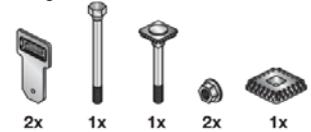
2630 g incl. components

Submittal text:

Hot dipped galvanized Hilti MI connector, typically used for connecting two MI or MIQ girders, where one girder is braced / supported by the other in an angle, to improve total load capacity of the structure. One oblong hole enables fine adjustment and is serrated to improve holding. Connector is used on the sides of the girders.



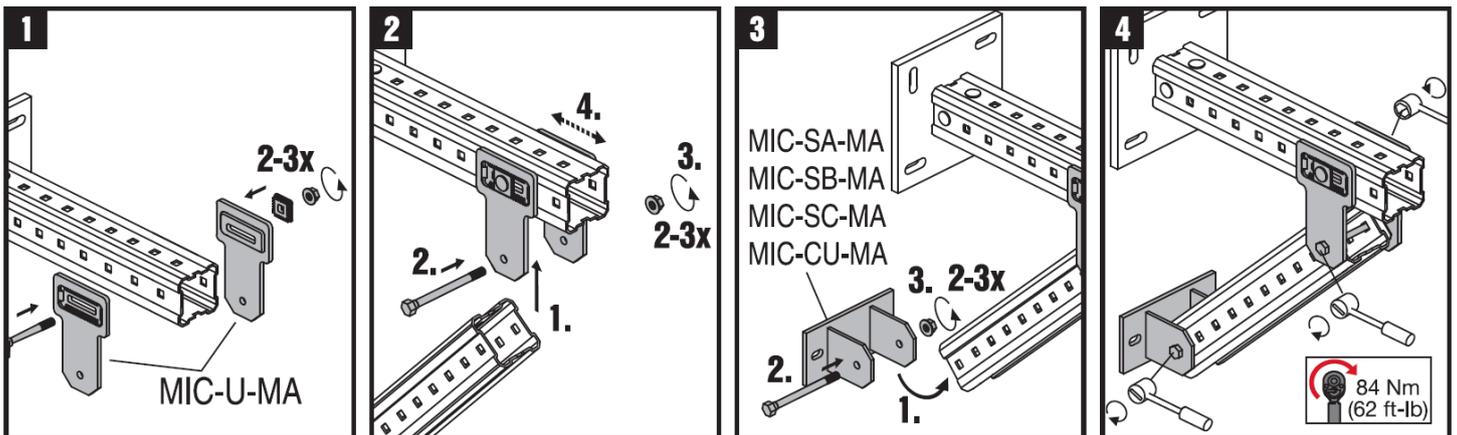
Package content



Material properties:

Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
Connector: DD11 MOD - HN 547, S235JR - DIN EN 10025;	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$
Backing plate, Tooth plate: EN-GJMW-400-5 - DIN EN 1562, EN-GJMW-450-7 - DIN EN 1562	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$
Bolt, Nut: Steel grade 8.8	$f_y = 640 \frac{N}{mm^2}$	$f_u = 800 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

Instruction For Use:



MIC-U-MA Connector

Possible loading cases		
Standard		
		

Design criteria used for loading capacity

Methodology:

- Analytic calculation

Standards and codes:

- | | | |
|---------------|---|---------|
| • EN 1990 | Basics of structural design | 03.2003 |
| • EN 1991-1-1 | Eurocode 1: Actions on structures –Part 1-1: General actions – densities, self-weight, imposed loads for buildings | 03.2012 |
| • EN 1993-1-1 | Eurocode 3: Design of steel structures –Part 1-1: General rules and rules for buildings | 03.2012 |
| • EN 1993-1-3 | Eurocode 3: Design of steel structures –Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting | 09.2010 |
| • EN 1993-1-5 | Eurocode 3: Design of steel structures –Part 1-5:Plated structural elements | 06.2012 |
| • EN 1993-1-8 | Eurocode 3: Design of steel structures –Part 1-8: Design of joints | 03.2012 |

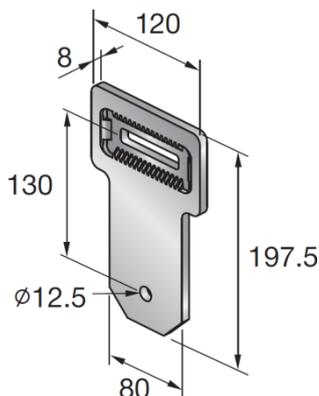
Software:

- Mathcad 15.0
- Microsoft Excel

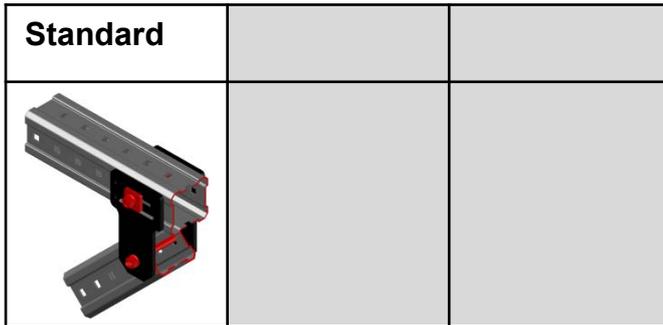
Environmental conditions:

- indoors, outdoors
- static loads
- no fatigue loads

Simplified drawing:



MIC-U-MA Connector



Loading case: Standard	Combinations covered by loading case
BOM: Angle incl. all components 1x MIC-U-MA 304806	Connector used for an angular connection of two MI-90 Or MIQ-90 girders (bracket brace)

Recommended loading capacity - simplified for most common applications

Method															
	<table border="1" style="float: right;"> <tr> <td style="text-align: center;">$\pm F_{y,rec.}$ [kN]</td> </tr> <tr> <td style="text-align: center;">1.4</td> </tr> </table> <table border="1" style="margin-top: 10px;"> <thead> <tr> <th>α</th> <th>0°</th> <th>30°</th> <th>45°</th> <th>60°</th> <th>90°</th> </tr> </thead> <tbody> <tr> <td>$\pm F_{\alpha,rec.}$ [kN]</td> <td>17.60</td> <td>11.63</td> <td>9.77</td> <td>8.95</td> <td>9.30</td> </tr> </tbody> </table> <p style="font-size: small;">These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{y,rec.}$ [kN]	1.4	α	0°	30°	45°	60°	90°	$\pm F_{\alpha,rec.}$ [kN]	17.60	11.63	9.77	8.95	9.30
$\pm F_{y,rec.}$ [kN]															
1.4															
α	0°	30°	45°	60°	90°										
$\pm F_{\alpha,rec.}$ [kN]	17.60	11.63	9.77	8.95	9.30										

Design loading capacity - 3D

1/3

Method	

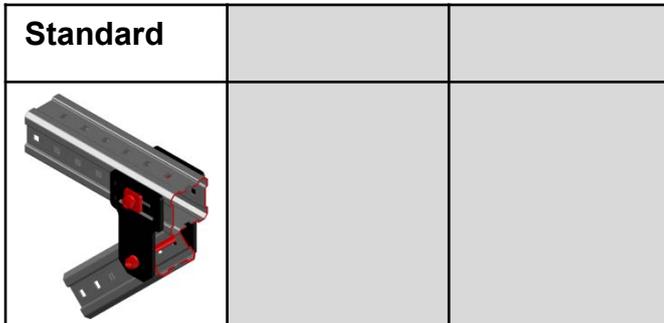
Limiting components of capacity evaluated in following tables:

1. Steel connector 	2. Hexagon bolt on MI-channel 	3. Easy hand screw on MI channel
------------------------	-----------------------------------	--------------------------------------

MIC-U-MA Connector

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures



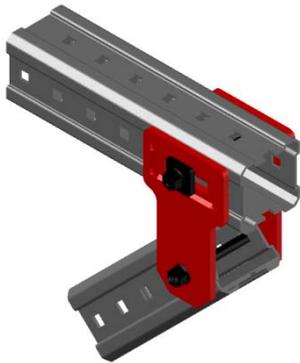
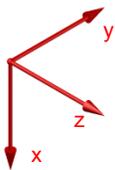
Design loading capacity - 3D

2/3

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel connector



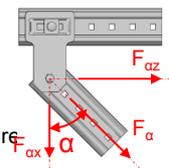
+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
40.32	40.32	2.11	2.11	13.96	13.96
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
0.63	0.63	0.00	0.00	0.00	0.00

includes cross section resistance of steel plate and contact pressure Interaction for a general force F_{α} with a certain inclination α :

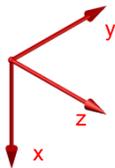
$$F_{\alpha x Ed} = F_{\alpha} \cdot \cos \alpha \quad \text{and} \quad F_{\alpha z Ed} = F_{\alpha} \cdot \sin \alpha$$

$$\frac{F_{\alpha x Ed}}{F_{x Rd}} + \frac{F_{y Ed}}{F_{y Rd}} + \frac{F_{\alpha z Ed}}{F_{z Rd}} + \frac{M_{x Ed}}{M_{x Rd}} \leq 1$$

Note: The torsional moment M_x is referred to the local x-direction inclined profile.



2. Hexagon bolt on MI-channel



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
26.38	26.38	Not decisive	Not decisive	26.38	26.38
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.19	1.19	0.00	0.00	0.00	0.00

$$F_{\alpha Rd} = F_{x Rd} = F_{z Rd}$$

includes shear and bending of the bolt, bearing resistance connector plate and channel MI90

The resistance $F_{\alpha Rd}$ of the hexagon bolt is the same for each angle α in plane x/z, therefore no interaction.

The normal force $F_{\alpha Ed}$ in the inclined strut has to be compared with the resistance value $F_{\alpha Rd}$.

Interaction:

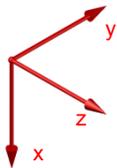
$$\frac{F_{\alpha Ed}}{F_{\alpha Rd}} + \frac{M_{x Ed}}{M_{x Rd}} \leq 1$$

MIC-U-MA Connector

Design loading capacity - 3D

3/3

3. 3. Easy hand screw on MI channel



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
Not decisive	Not decisive	16.87	16.87	26.62	26.62
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.20	1.20	0.00	0.00	0.00	0.00

includes shear, tension and bending of the bolt, bearing resistance channel MI90 and tooth plate

Interaction:

$$\frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} \leq 1$$

MIC-C90-AA Base Material Connector - Concrete

Designation	Item number
MIC-C90-AA	304825

Corrosion protection:

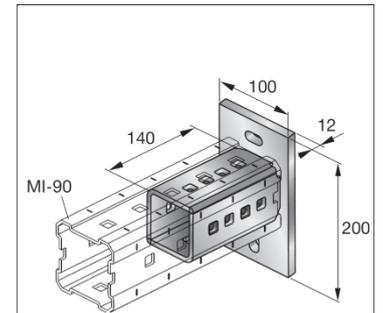
Connector 55 µm - DIN EN ISO 1461
 Bolt, Nut 45 µm - DIN EN ISO 1461

Weight:

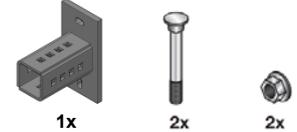
3490 g incl. components

Submittal text:

Hilti Hot-dipped galvanized baseplate connector, typically used for anchoring an MI-90 girder to concrete. Two oblong anchor holes in perpendicular positions enable fine tuning of baseplate position, and girder is connected using bolts through fixed holes.



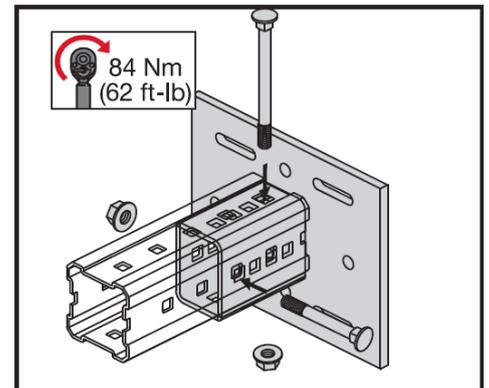
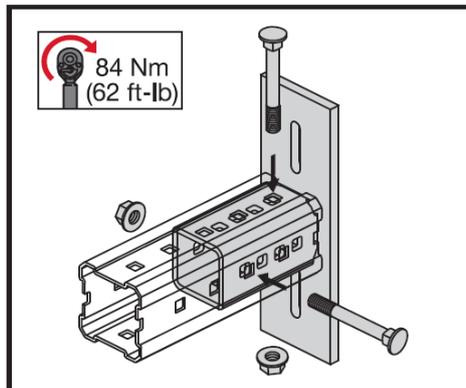
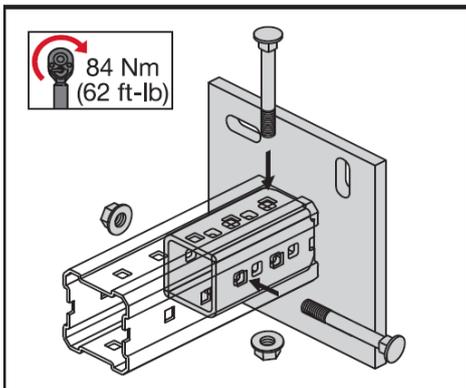
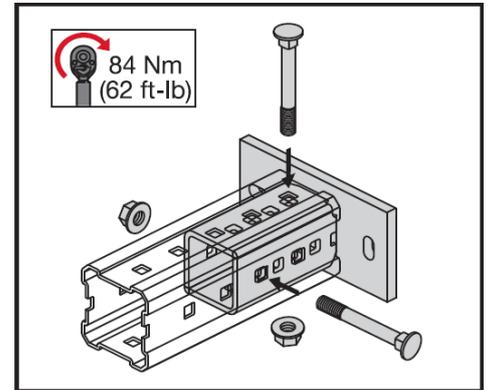
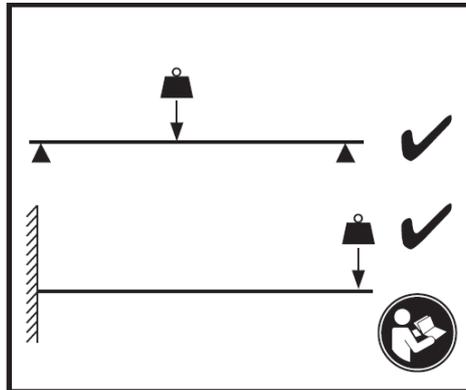
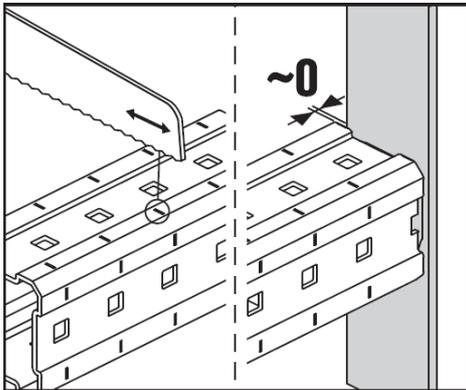
Package content



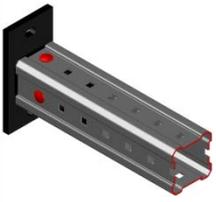
Material properties:

Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
Connector: DD11 MOD - HN 547, S235JR - DIN EN 10025;	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$
Bolt, Nut: Steel grade 8.8	$f_y = 640 \frac{N}{mm^2}$	$f_u = 800 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

Instruction For Use:



MIC-C90-AA Base Material Connector - Concrete

Possible loading cases		
Standard		
		

Design criteria used for loading capacity

Methodology:

- Analytic calculation

Standards and codes:

• EN 1990	Basics of structural design	03.2003
• EN 1991-1-1	Eurocode 1: Actions on structures –Part 1-1: General actions – densities, self-weight, imposed loads for buildings	03.2012
• EN 1993-1-1	Eurocode 3: Design of steel structures –Part 1-1: General rules and rules for buildings	03.2012
• EN 1993-1-3	Eurocode 3: Design of steel structures –Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting	09.2010
• EN 1993-1-5	Eurocode 3: Design of steel structures –Part 1-5:Plated structural elements	06.2012
• EN 1993-1-8	Eurocode 3: Design of steel structures –Part 1-8: Design of joints	03.2012

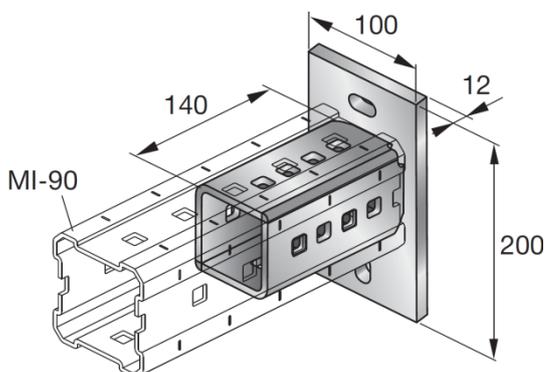
Software:

- Mathcad 15.0
- Microsoft Excel

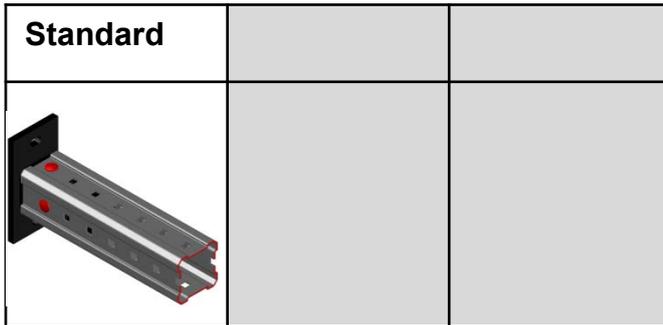
Environmental conditions:

- indoors, outdoors
- static loads
- no fatigue loads

Simplified drawing:



MIC-C90-AA Base Material Connector - Concrete



Loading case: Standard	Combinations covered by loading case
BOM: Angle incl. all components 1x MIC-C90-AA 304825 Associated anchors* for cracked concrete 2x HST3 M12x115 40/20 2105719 HST2 M12x115/20 2107849 *Anchors not incl. in capacity limits	Baseplate connector used for a perpendicular connection of an MI-90 girder to concrete

Recommended loading capacity - simplified for most common applications							
Method	<table border="1" style="margin-left: auto; margin-right: auto;"> <thead> <tr> <th>$\pm F_{x,rec.}$ [kN]</th> <th>$\pm F_{y,rec.}$ [kN]</th> <th>$\pm F_{z,rec.}$ [kN]</th> </tr> </thead> <tbody> <tr> <td style="text-align: center;">19.8</td> <td style="text-align: center;">24.2</td> <td style="text-align: center;">24.2</td> </tr> </tbody> </table> <p style="font-size: small;">These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	19.8	24.2	24.2
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]					
19.8	24.2	24.2					

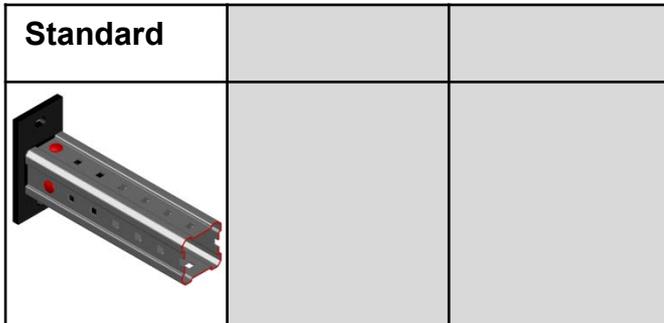
Design loading capacity - 3D		1/3
Method		

Limiting components of capacity evaluated in following tables:			
1. Steel connector 	2. Welds 	3. 2x bolts in MI channel 	4. 3x bolts in MI channel <p style="font-size: x-small;">3rd bolt is just an option to standard 2 bolt solution. The 3rd bolt is not a part of standard package and has to be ordered separately. It has to be placed in the direction of the main load (this case vertically) as pictured in the next hole of connector and MI System girder connected to it.</p>

MIC-C90-AA Base Material Connector - Concrete

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures



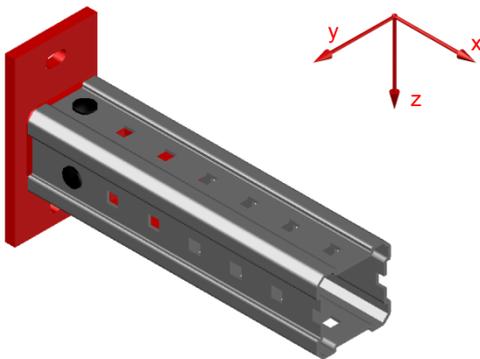
Design loading capacity - 3D

2/3

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel connector

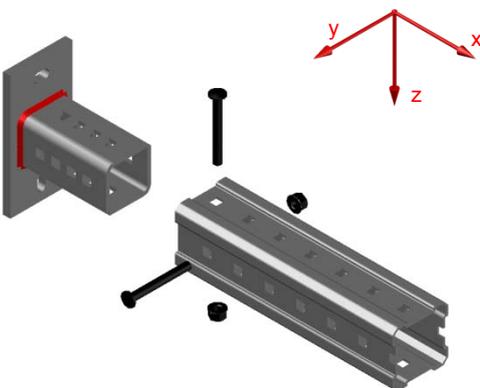


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
29.68	112.79	68.38	68.38	68.38	68.38
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
4.10	4.10	2.41	2.41	1.22	1.22

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

2. Welds



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
244.38	244.38	99.77	99.77	99.77	99.77
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
5.99	5.99	3.67	3.67	3.67	3.67

Interaction:

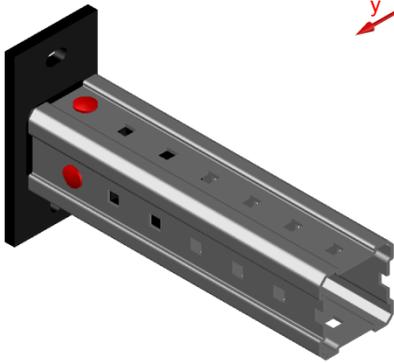
$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-C90-AA Base Material Connector - Concrete

Design loading capacity - 3D

3/3

3. 2x bolts in MI channel

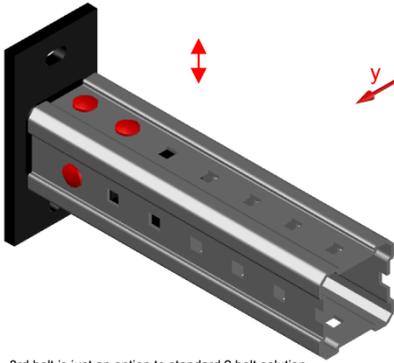


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
69.03	69.03	36.29	36.29	36.29	36.29
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
2.61	2.61	1.24	1.24	1.24	1.24

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

4. 3x bolts in MI channel



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
103.50	103.50	72.58	72.58	36.30	36.30
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
3.92	3.92	2.48	2.48	1.24	1.24

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

3rd bolt is just an option to standard 2 bolt solution. The 3rd bolt is not a part of standard package and has to be ordered separately. It has to be placed in the direction of the main load (this case vertically) as pictured in the next hole of connector and MI System girder connected to it.

MIC-C90-D Base Material Connector - Concrete

Designation	Item number
MIC-C90-D	304827

Corrosion protection:

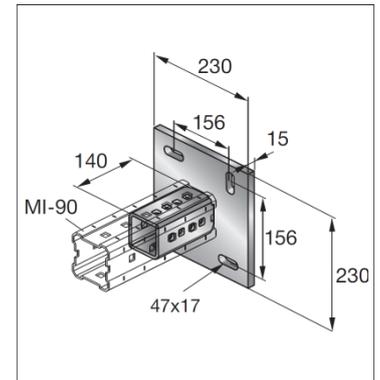
Connector 55 µm - DIN EN ISO 1461
 Bolt, Nut 45 µm - DIN EN ISO 1461

Weight:

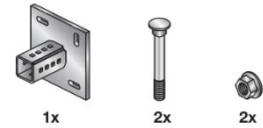
7840 g incl. components

Submittal text:

Hilti Hot-dipped galvanized baseplate connector, typically used for anchoring an MI-90 girder to concrete. Four oblong anchor holes enable fine tuning of baseplate position, and girder is connected using bolts through fixed holes.



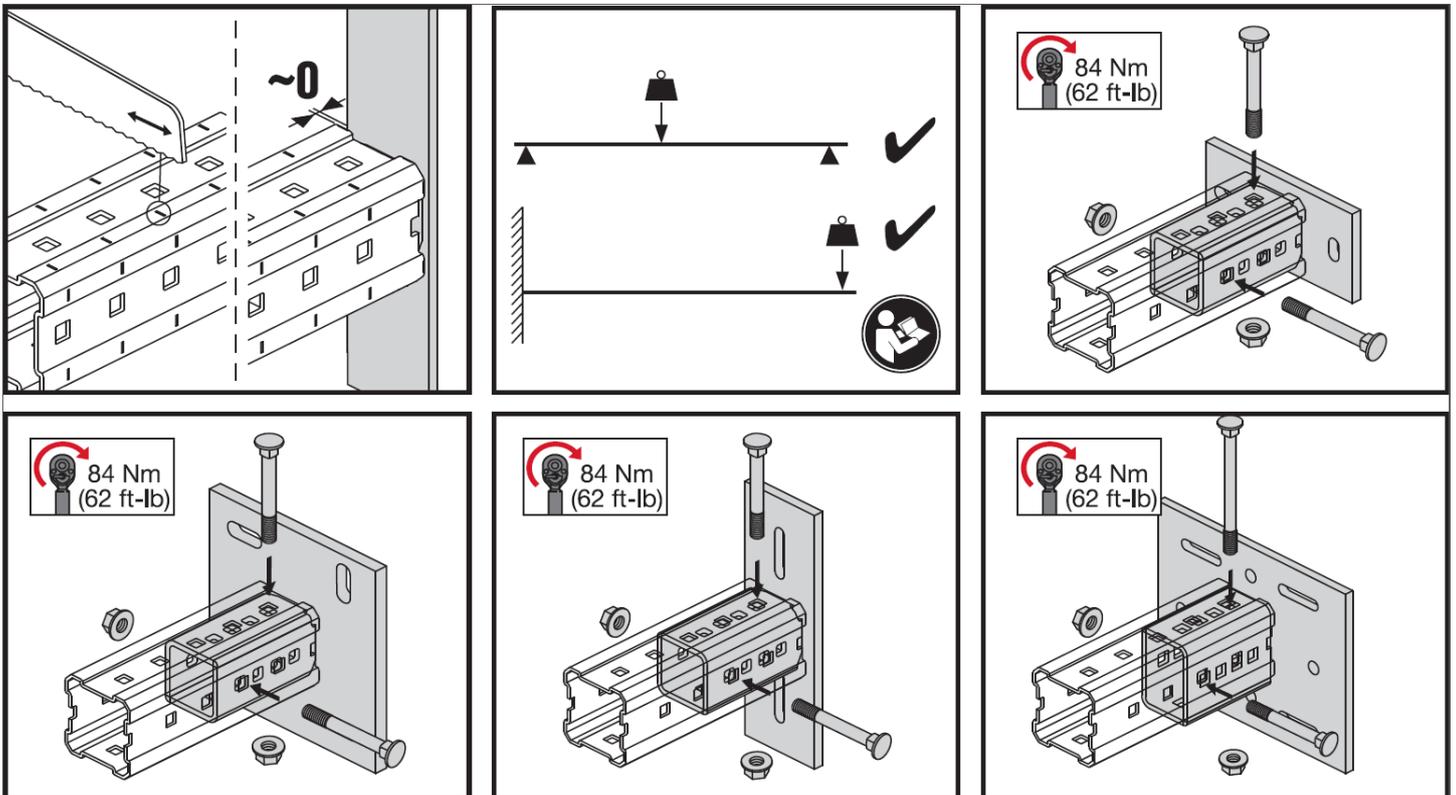
Package content



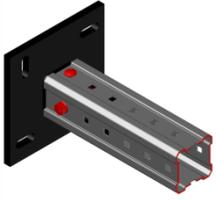
Material properties:

Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
Connector: DD11 MOD - HN 547, S235JR - DIN EN 10025;	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$
Bolt, Nut: Steel grade 8.8	$f_y = 640 \frac{N}{mm^2}$	$f_u = 800 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

Instruction For Use:



MIC-C90-D Base Material Connector - Concrete

Possible loading cases		
Standard		
		

Design criteria used for loading capacity

Methodology:

- Analytic calculation

Standards and codes:

• EN 1990	Basics of structural design	03.2003
• EN 1991-1-1	Eurocode 1: Actions on structures –Part 1-1: General actions – densities, self-weight, imposed loads for buildings	03.2012
• EN 1993-1-1	Eurocode 3: Design of steel structures –Part 1-1: General rules and rules for buildings	03.2012
• EN 1993-1-3	Eurocode 3: Design of steel structures –Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting	09.2010
• EN 1993-1-5	Eurocode 3: Design of steel structures –Part 1-5:Plated structural elements	06.2012
• EN 1993-1-8	Eurocode 3: Design of steel structures –Part 1-8: Design of joints	03.2012

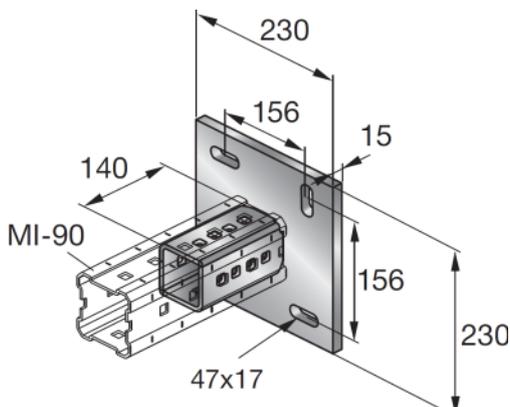
Software:

- Mathcad 15.0
- Microsoft Excel

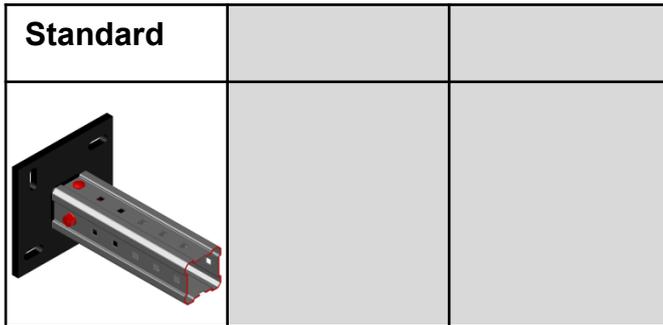
Environmental conditions:

- indoors, outdoors
- static loads
- no fatigue loads

Simplified drawing:



MIC-C90-D Base Material Connector - Concrete



Loading case: Standard	Combinations covered by loading case
BOM: Angle incl. all components 1x MIC-C90-D 304827 Associated anchors* for cracked concrete 4x HST3 M16x135 35/15 2105858 *Anchors not incl. in capacity limits	Baseplate connector used for a perpendicular connection of an MI-90 girder to concrete

Recommended loading capacity - simplified for most common applications

Method							
	<table border="1" style="margin-left: auto; margin-right: auto;"> <thead> <tr> <th>$\pm F_{x,rec.}$ [kN]</th> <th>$\pm F_{y,rec.}$ [kN]</th> <th>$\pm F_{z,rec.}$ [kN]</th> </tr> </thead> <tbody> <tr> <td style="text-align: center;">29.3</td> <td style="text-align: center;">24.2</td> <td style="text-align: center;">24.2</td> </tr> </tbody> </table> <p style="font-size: small;">These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	29.3	24.2	24.2
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]					
29.3	24.2	24.2					

Design loading capacity - 3D 1/3

Method	

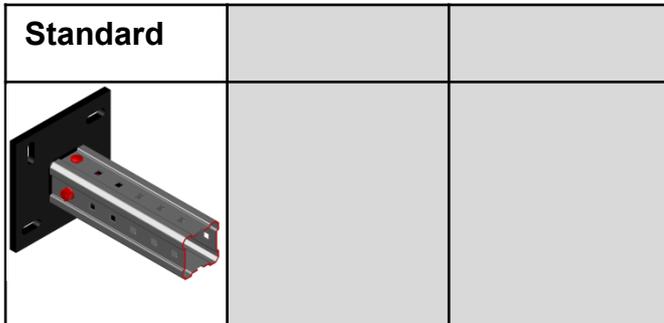
Limiting components of capacity evaluated in following tables:

1. Steel connector 	2. Welds 	3. 2x bolts in MI channel 	4. 3x bolts in MI channel <p style="font-size: x-small;">3rd bolt is just an option to standard 2 bolt solution. The 3rd bolt is not a part of standard package and has to be ordered separately. It has to be placed in the direction of the main load (this case vertically) as pictured in the next hole of connector and MI System girder connected to it.</p>
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MIC-C90-D Base Material Connector - Concrete

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures



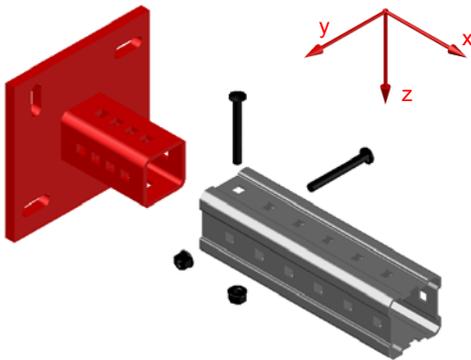
Design loading capacity - 3D

2/3

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel connector

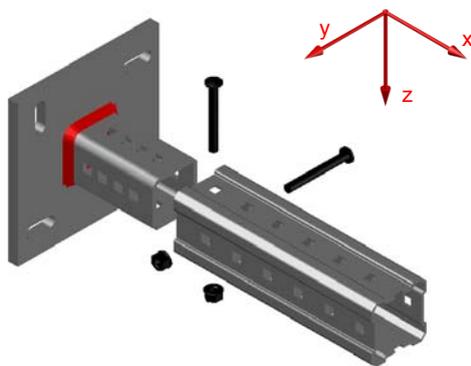


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
44.00	148.20	68.38	68.38	68.38	68.38
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
4.24	4.24	4.15	4.15	4.15	4.15

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

2. Welds



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
244.38	244.38	99.77	99.77	99.77	99.77
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
5.99	5.99	3.67	3.67	3.67	3.67

Interaction:

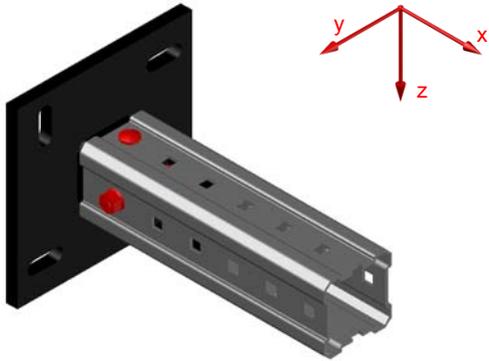
$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-C90-D Base Material Connector - Concrete

Design loading capacity - 3D

3/3

3. 2x bolts in MI channel

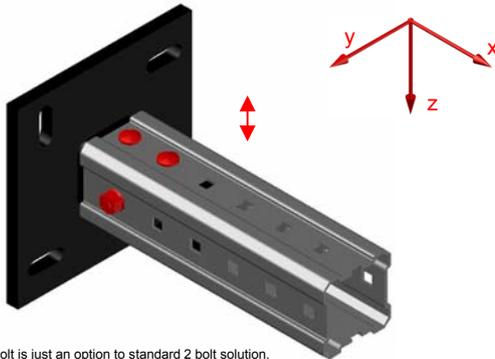


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
69.03	69.03	36.30	36.30	36.30	36.30
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
2.61	2.61	1.24	1.24	1.24	1.24

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

4. 3x bolts in MI channel



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
103.50	103.50	72.58	72.58	36.30	36.30
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
3.92	3.92	2.48	2.48	1.24	1.24

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

3rd bolt is just an option to standard 2 bolt solution. The 3rd bolt is not a part of standard package and has to be ordered separately. It has to be placed in the direction of the main load (this case vertically) as pictured in the next hole of connector and MI System girder connected to it.

MIC-C120-D Base Material Connector - Concrete

Designation	Item number
MIC-C120-D	304829

Corrosion protection:

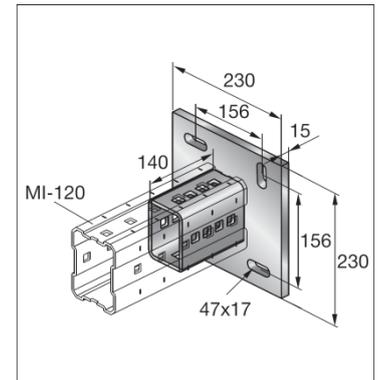
Connector 55 µm - DIN EN ISO 1461
 Bolt, Nut 45 µm - DIN EN ISO 1461

Weight:

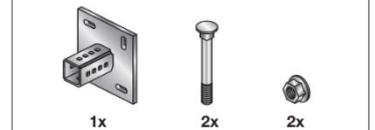
7960 g incl. components

Submittal text:

Hilti Hot-dipped galvanized baseplate connector, typically used for anchoring an MI-120 girder to concrete. Four oblong anchor holes enable fine tuning of baseplate position, and girder is connected using bolts through fixed holes.



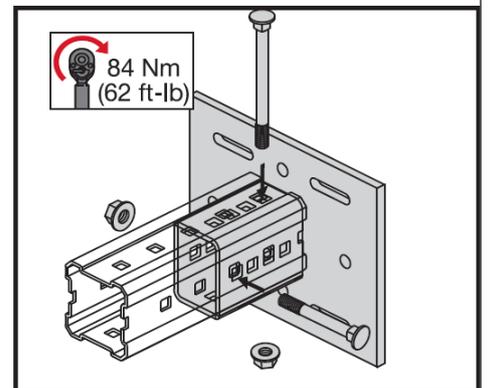
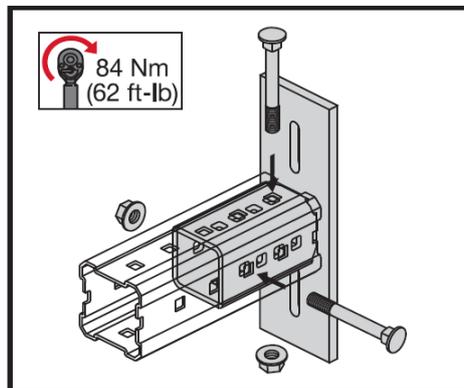
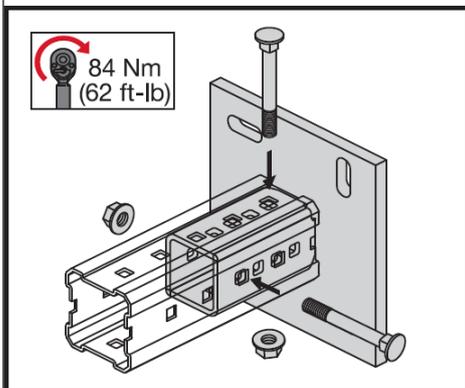
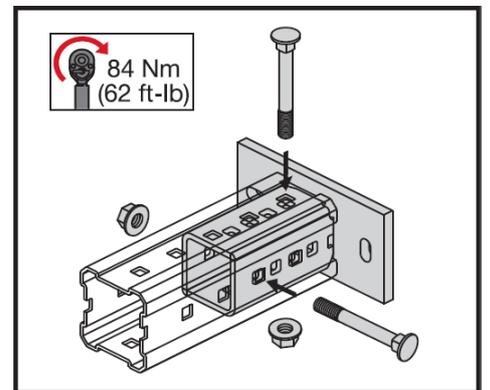
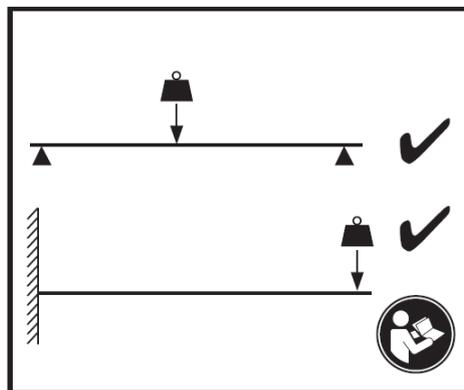
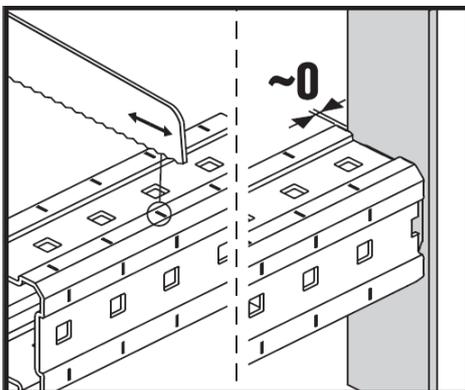
Package content



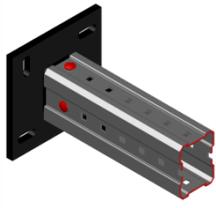
Material properties:

Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
Connector: DD11 MOD - HN 547, S235JR - DIN EN 10025;	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$
Bolt, Nut: Steel grade 8.8	$f_y = 640 \frac{N}{mm^2}$	$f_u = 800 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

Instruction For Use:



MIC-C120-D Base Material Connector - Concrete

Possible loading cases		
Standard		
		

Design criteria used for loading capacity

Methodology:

- Analytic calculation

Standards and codes:

• EN 1990	Basics of structural design	03.2003
• EN 1991-1-1	Eurocode 1: Actions on structures –Part 1-1: General actions – densities, self-weight, imposed loads for buildings	03.2012
• EN 1993-1-1	Eurocode 3: Design of steel structures –Part 1-1: General rules and rules for buildings	03.2012
• EN 1993-1-3	Eurocode 3: Design of steel structures –Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting	09.2010
• EN 1993-1-5	Eurocode 3: Design of steel structures –Part 1-5:Plated structural elements	06.2012
• EN 1993-1-8	Eurocode 3: Design of steel structures –Part 1-8: Design of joints	03.2012

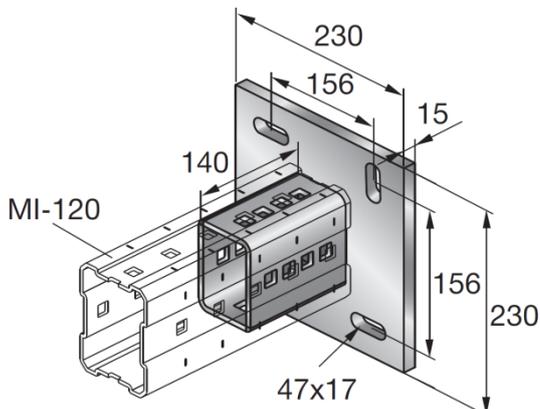
Software:

- Mathcad 15.0
- Microsoft Excel

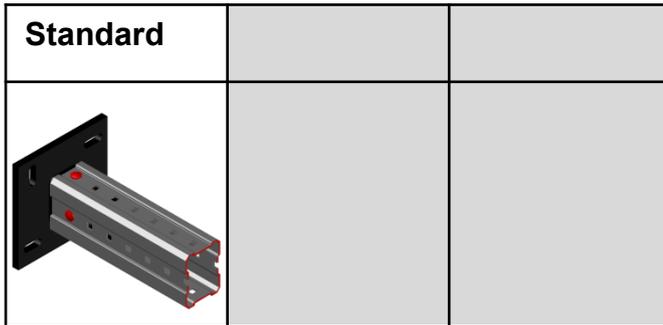
Environmental conditions:

- indoors, outdoors
- static loads
- no fatigue loads

Simplified drawing:



MIC-C120-D Base Material Connector - Concrete



Loading case: Standard	Combinations covered by loading case
BOM: Angle incl. all components 1x MIC-C120-D 304829 Associated anchors* for cracked concrete 4x HST3 M16x135 35/15 2105858 *Anchors not incl. in capacity limits	Baseplate connector used for a perpendicular connection of an MI-90 girder to concrete

Recommended loading capacity - simplified for most common applications							
Method							
	<table border="1" style="margin-left: auto; margin-right: auto;"> <thead> <tr> <th>$\pm F_{x,rec.}$ [kN]</th> <th>$\pm F_{y,rec.}$ [kN]</th> <th>$\pm F_{z,rec.}$ [kN]</th> </tr> </thead> <tbody> <tr> <td style="text-align: center;">31.6</td> <td style="text-align: center;">27.6</td> <td style="text-align: center;">27.6</td> </tr> </tbody> </table> <p style="font-size: small;">These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	31.6	27.6	27.6
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]					
31.6	27.6	27.6					

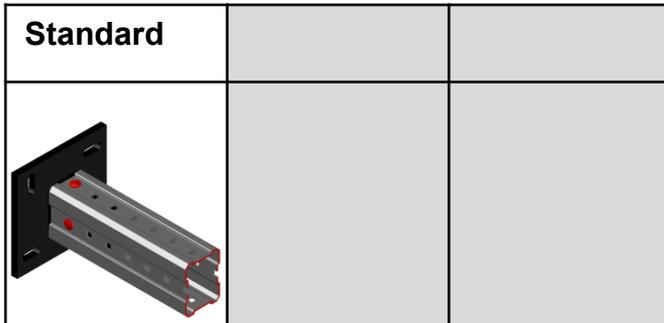
Design loading capacity - 3D	
Method	1/3

Limiting components of capacity evaluated in following tables:			
1. Steel connector 	2. Welds 	3. 2x bolts in MI channel 	4. 3x bolts in MI channel <p style="font-size: x-small;">3rd bolt is just an option to standard 2 bolt solution. The 3rd bolt is not a part of standard package and has to be ordered separately. It has to be placed in the direction of the main load (this case vertically) as pictured in the next hole of connector and MI System girder connected to it.</p>

MIC-C120-D Base Material Connector - Concrete

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures



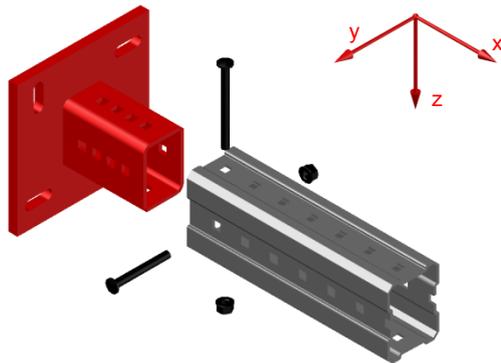
Design loading capacity - 3D

2/3

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel connector

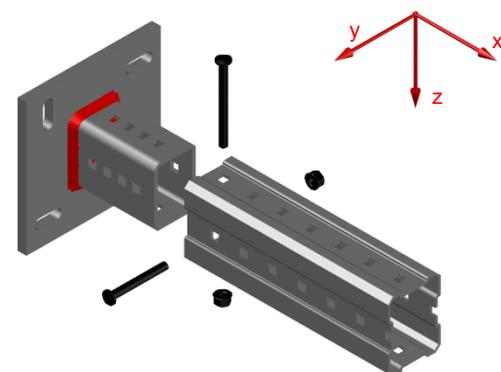


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
47.50	186.43	68.38	68.38	117.23	117.23
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
6.78	6.78	4.55	4.55	2.35	2.35

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

2. Welds



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
336.02	336.02	99.77	99.77	174.59	174.59
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
10.55	10.55	5.87	5.87	7.06	7.06

Interaction:

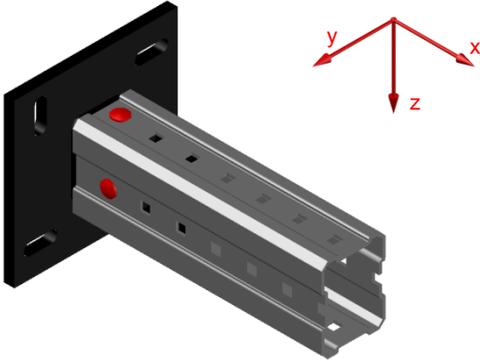
$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-C120-D Base Material Connector - Concrete

Design loading capacity - 3D

3/3

3. 2x bolts in MI channel

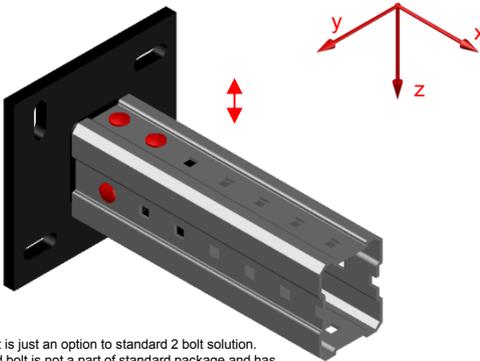


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
75.08	75.08	41.47	41.47	41.47	41.47
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
3.59	3.59	1.90	1.90	1.35	1.35

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

4. 3x bolts in MI channel



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
112.53	112.53	82.94	82.94	41.47	41.47
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
5.68	5.68	3.79	3.79	1.35	1.35

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

3rd bolt is just an option to standard 2 bolt solution. The 3rd bolt is not a part of standard package and has to be ordered separately. It has to be placed in the direction of the main load (this case vertically) as pictured in the next hole of connector and MI System girder connected to it.

MIC-C90-UH Base Material Connector - Concrete

Designation	Item number
MIC-C90-UH	2179535

Corrosion protection:

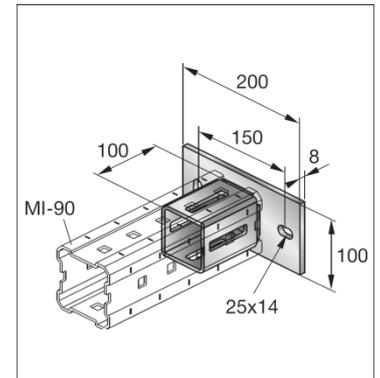
Connector 55 µm - DIN EN ISO 1461
 Bolt, Nut 45 µm - DIN EN ISO 1461

Weight:

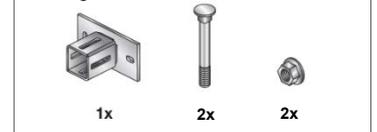
2450 g incl. components

Submittal text:

Hilti Hot-dipped galvanized baseplate connector, typically used for anchoring an MI-90 girder to concrete. Two oblong anchor holes in perpendicular positions enable fine tuning of baseplate position, and girder is connected using bolts through an oblong hole that enables fine tuning of girder position.



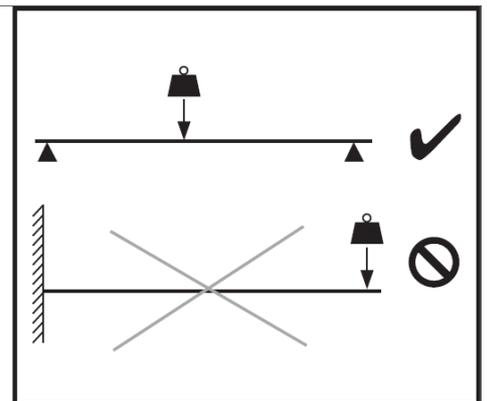
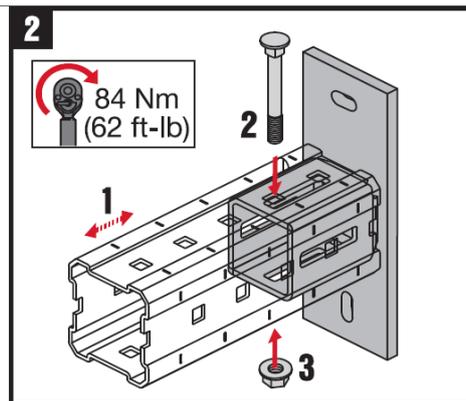
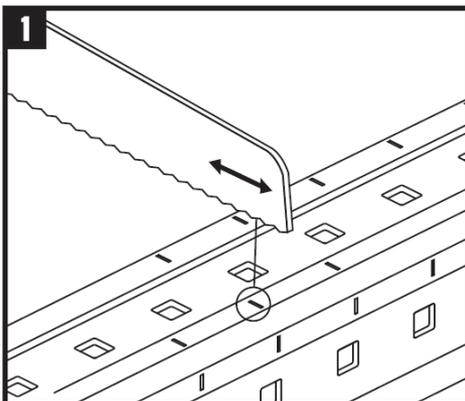
Package content



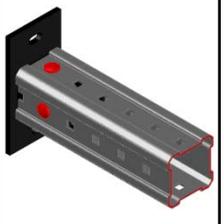
Material properties:

Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
Connector: DD11 MOD - HN 547, S235JR - DIN EN 10025;	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$
Bolt, Nut: Steel grade 8.8	$f_y = 640 \frac{N}{mm^2}$	$f_u = 800 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

Instruction For Use:



MIC-C90-UH Base Material Connector - Concrete

Possible loading cases		
Standard		
		

Design criteria used for loading capacity

Methodology:

- Analytic calculation

Standards and codes:

• EN 1990	Basics of structural design	03.2003
• EN 1991-1-1	Eurocode 1: Actions on structures –Part 1-1: General actions – densities, self-weight, imposed loads for buildings	03.2012
• EN 1993-1-1	Eurocode 3: Design of steel structures –Part 1-1: General rules and rules for buildings	03.2012
• EN 1993-1-3	Eurocode 3: Design of steel structures –Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting	09.2010
• EN 1993-1-5	Eurocode 3: Design of steel structures –Part 1-5:Plated structural elements	06.2012
• EN 1993-1-8	Eurocode 3: Design of steel structures –Part 1-8: Design of joints	03.2012

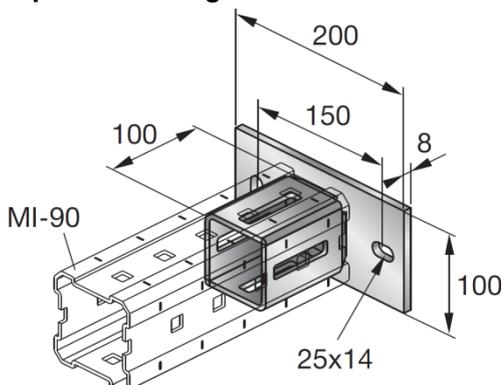
Software:

- Mathcad 15.0
- Microsoft Excel

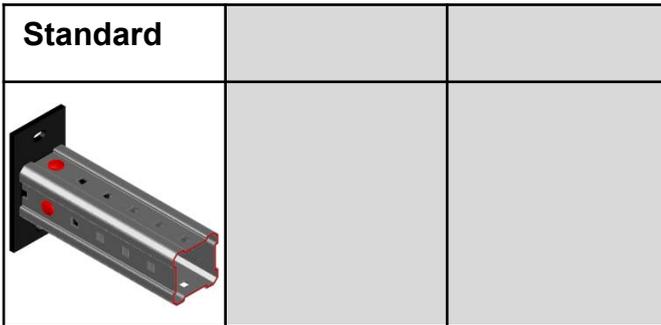
Environmental conditions:

- indoors, outdoors
- static loads
- no fatigue loads

Simplified drawing:



MIC-C90-UH Base Material Connector - Concrete



Loading case: Standard	Combinations covered by loading case
BOM: Angle incl. all components 1x MIC-C90-UH 2179535 Associated anchors* for cracked concrete 2x HST3 M12x115 40/20 2105719 HST2 M12x115/20 2107849 *Anchors not incl. in capacity limits	Baseplate connector used for a perpendicular connection of an MI-90 girder to concrete

Recommended loading capacity - simplified for most common applications							
Method	<table border="1"> <thead> <tr> <th>$\pm F_{x,rec.}$ [kN]</th> <th>$\pm F_{y,rec.}$ [kN]</th> <th>$\pm F_{z,rec.}$ [kN]</th> </tr> </thead> <tbody> <tr> <td>1.50</td> <td>16.66</td> <td>16.66</td> </tr> </tbody> </table> <p>These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	1.50	16.66	16.66
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]					
1.50	16.66	16.66					

Design loading capacity - 3D		1/3
Method		

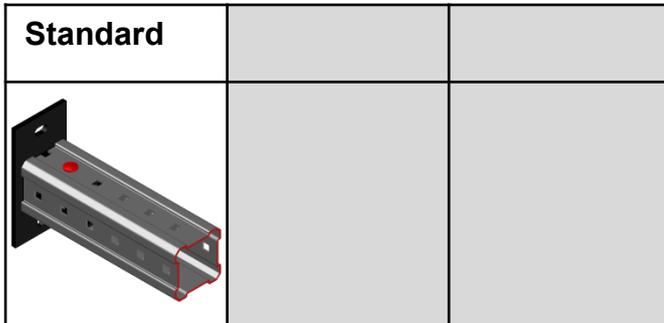
Limiting components of capacity evaluated in following tables:

1. Steel connector 	2. Welds 	3. bolt in MI channel
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MIC-C90-UH Base Material Connector - Concrete

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures



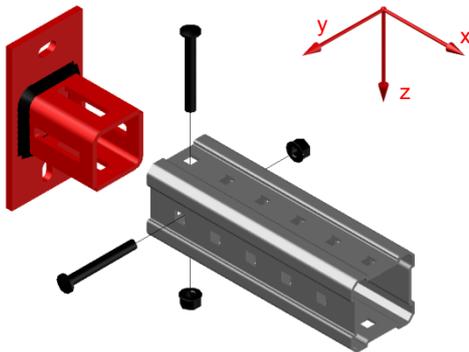
Design loading capacity - 3D

2/3

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel connector

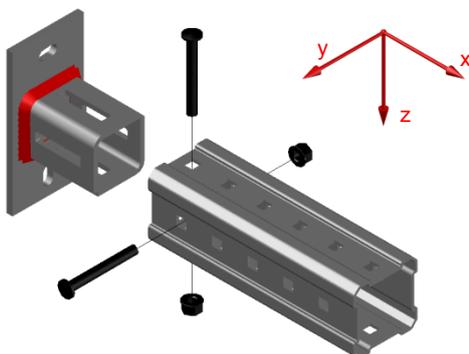


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
13.19	93.32	25.00	25.00	25.00	25.00
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
4.10	4.10	0.00	0.00	0.00	0.00

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} \leq 1$$

2. Welds



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
244.38	244.38	99.77	99.77	99.77	99.77
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
5.99	5.99	0.00	0.00	0.00	0.00

Interaction:

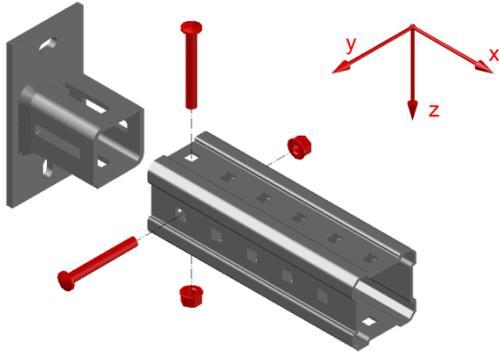
$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} \leq 1$$

MIC-C90-UH Base Material Connector - Concrete

Design loading capacity - 3D

3/3

3. bolt in MI channel



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
2.25	2.25	36.29	36.29	36.29	36.29
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.20	1.20	0.00	0.00	0.00	0.00

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} \leq 1$$

MIC-C90-U Base Material Connector - Concrete

Designation	Item number
MIC-C90-U	304826

Corrosion protection:

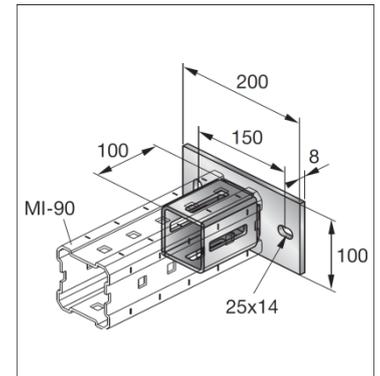
Connector 55 µm - DIN EN ISO 1461
 Bolt, Nut 45 µm - DIN EN ISO 1461

Weight:

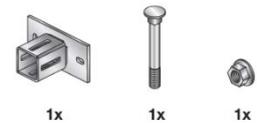
2450 g incl. components

Submittal text:

Hilti Hot-dipped galvanized baseplate connector, typically used for anchoring an MI-90 girder to concrete. Two oblong anchor holes in perpendicular positions enable fine tuning of baseplate position, and girder is connected using bolts through an oblong hole that enables fine tuning of girder position.



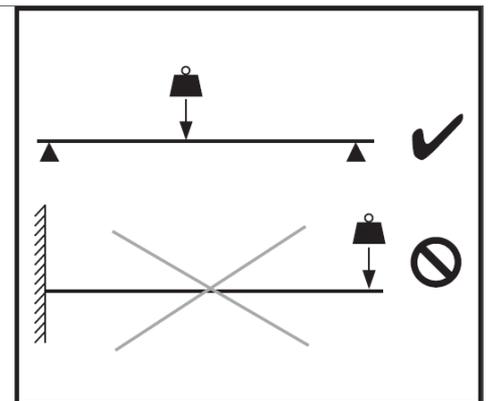
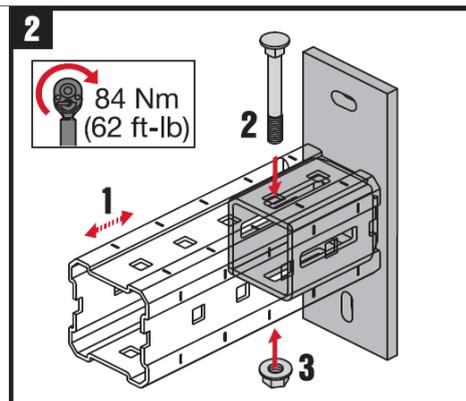
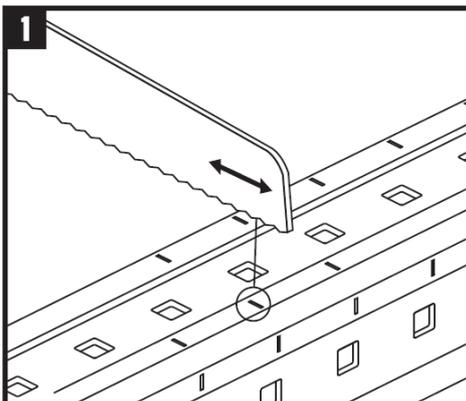
Package content



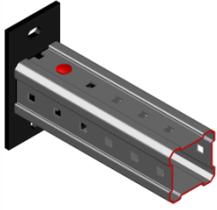
Material properties:

Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
Connector: DD11 MOD - HN 547, S235JR - DIN EN 10025;	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$
Bolt, Nut: Steel grade 8.8	$f_y = 640 \frac{N}{mm^2}$	$f_u = 800 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

Instruction For Use:



MIC-C90-U Base Material Connector - Concrete

Possible loading cases		
Standard		
		

Design criteria used for loading capacity

Methodology:

- Analytic calculation

Standards and codes:

• EN 1990	Basics of structural design	03.2003
• EN 1991-1-1	Eurocode 1: Actions on structures –Part 1-1: General actions – densities, self-weight, imposed loads for buildings	03.2012
• EN 1993-1-1	Eurocode 3: Design of steel structures –Part 1-1: General rules and rules for buildings	03.2012
• EN 1993-1-3	Eurocode 3: Design of steel structures –Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting	09.2010
• EN 1993-1-5	Eurocode 3: Design of steel structures –Part 1-5:Plated structural elements	06.2012
• EN 1993-1-8	Eurocode 3: Design of steel structures –Part 1-8: Design of joints	03.2012

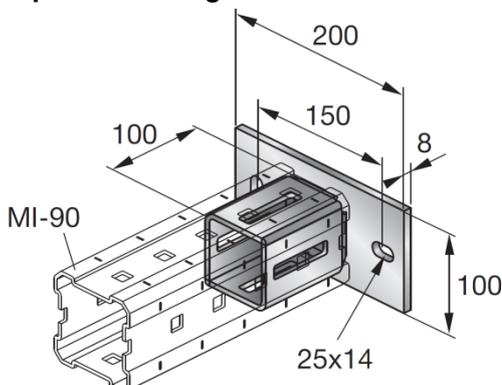
Software:

- Mathcad 15.0
- Microsoft Excel

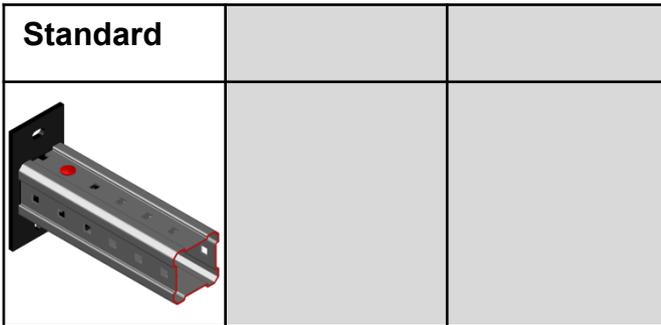
Environmental conditions:

- indoors, outdoors
- static loads
- no fatigue loads

Simplified drawing:



MIC-C90-U Base Material Connector - Concrete



Loading case: Standard	Combinations covered by loading case
BOM: Angle incl. all components 1x MIC-C90-U 304826 Associated anchors* for cracked concrete 2x HST3 M12x115 40/20 2105719 HST2 M12x115/20 2107849 *Anchors not incl. in capacity limits	Baseplate connector used for a perpendicular connection of an MI-90 girder to concrete

Recommended loading capacity - simplified for most common applications							
Method	<table border="1"> <thead> <tr> <th>$\pm F_{x,rec.}$ [kN]</th> <th>$\pm F_{y,rec.}$ [kN]</th> <th>$\pm F_{z,rec.}$ [kN]</th> </tr> </thead> <tbody> <tr> <td>1.07</td> <td>24.2</td> <td>17.00</td> </tr> </tbody> </table> <p>These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	1.07	24.2	17.00
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]					
1.07	24.2	17.00					

Design loading capacity - 3D		1/3
Method		

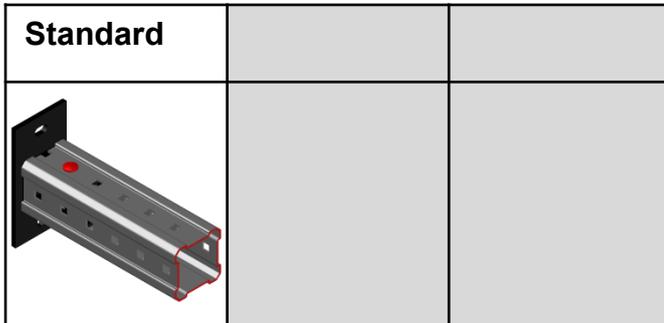
Limiting components of capacity evaluated in following tables:

1. Steel connector 	2. Welds 	3. bolt in MI channel
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MIC-C90-U Base Material Connector - Concrete

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures



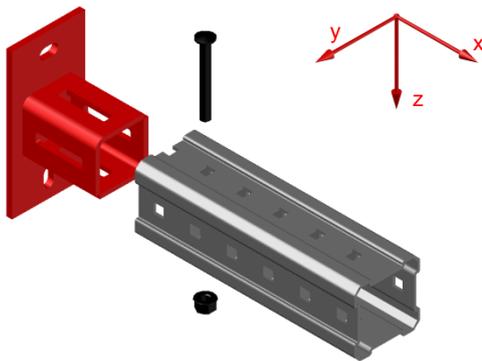
Design loading capacity - 3D

2/3

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel connector

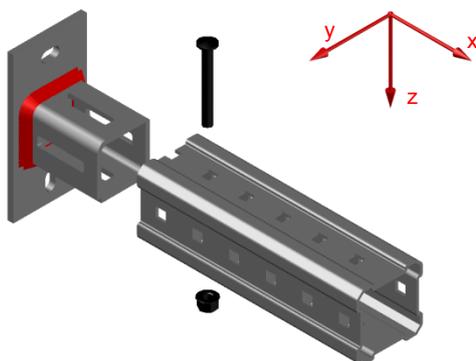


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
13.19	93.32	68.38	68.38	68.38	68.38
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
4.10	4.10	0.00	0.00	0.00	0.00

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} \leq 1$$

2. Welds



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
244.38	244.38	99.77	99.77	99.77	99.77
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
5.99	5.99	0.00	0.00	0.00	0.00

Interaction:

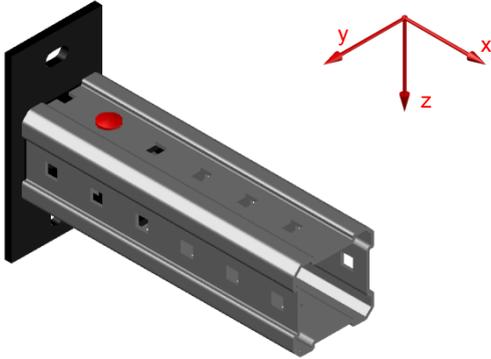
$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} \leq 1$$

MIC-C90-U Base Material Connector - Concrete

Design loading capacity - 3D

3/3

3. bolt in MI channel



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
1.60	1.60	36.29	36.29	36.29	36.29
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.20	1.20	0.00	0.00	0.00	0.00

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} \leq 1$$

MIC-CU-MA Base Material Connector - Concrete

Designation	Item number
MIC-CU-MA	304828

Corrosion protection:

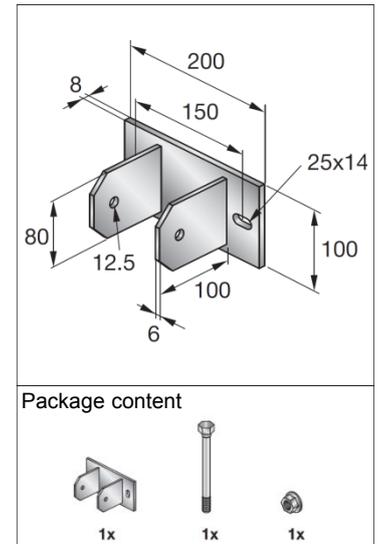
Connector 55 µm - DIN EN ISO 1461
 Bolt, Nut 45 µm - DIN EN ISO 1461

Weight:

2210 g incl. components

Submittal text:

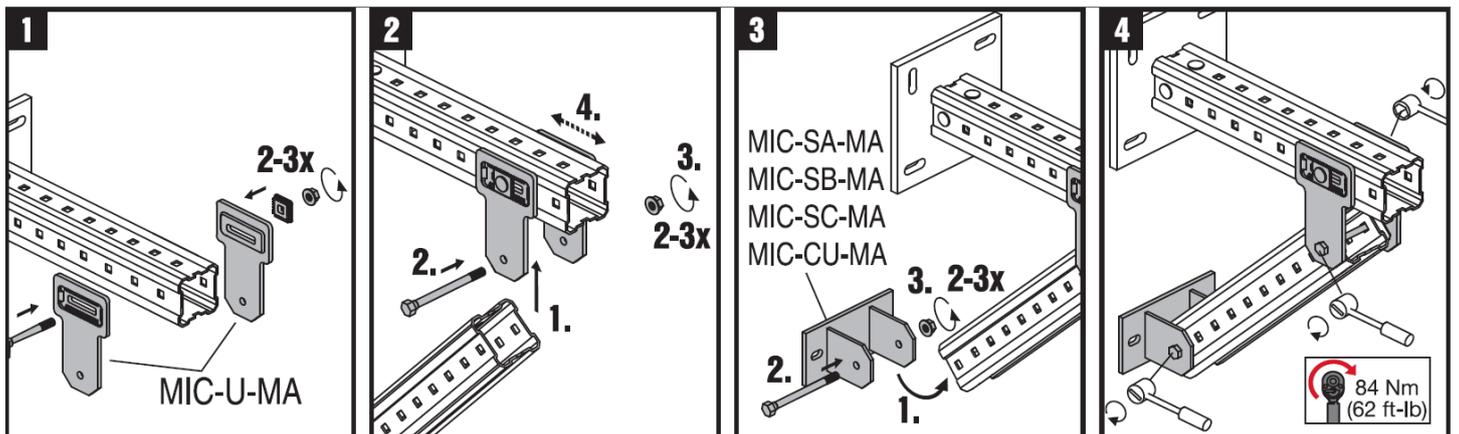
Hilti Hot-dipped galvanized baseplate connector, typically used for anchoring an MI-90 girder to concrete in an angle, usually when it's used as a brace for another girder. Two oblong anchor holes in perpendicular positions enable fine tuning of baseplate position, and girder is connected using one bolt through a hole, which enables various angles.



Material properties:

Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
Connector: DD11 MOD - HN 547, S235JR - DIN EN 10025;	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$
Bolt, Nut: Steel grade 8.8	$f_y = 640 \frac{N}{mm^2}$	$f_u = 800 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

Instruction For Use:



MIC-CU-MA Base Material Connector - Concrete

Possible loading cases		
Standard		
		

Design criteria used for loading capacity

Methodology:

- Analytic calculation

Standards and codes:

• EN 1990	Basics of structural design	03.2003
• EN 1991-1-1	Eurocode 1: Actions on structures –Part 1-1: General actions – densities, self-weight, imposed loads for buildings	03.2012
• EN 1993-1-1	Eurocode 3: Design of steel structures –Part 1-1: General rules and rules for buildings	03.2012
• EN 1993-1-3	Eurocode 3: Design of steel structures –Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting	09.2010
• EN 1993-1-5	Eurocode 3: Design of steel structures –Part 1-5:Plated structural elements	06.2012
• EN 1993-1-8	Eurocode 3: Design of steel structures –Part 1-8: Design of joints	03.2012

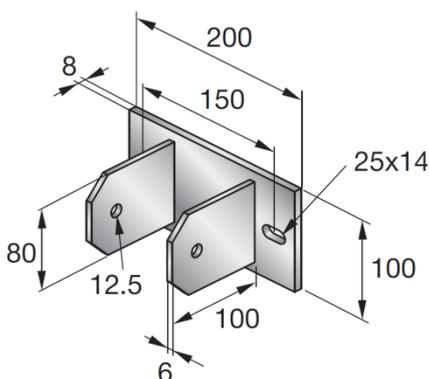
Software:

- Mathcad 15.0
- Microsoft Excel

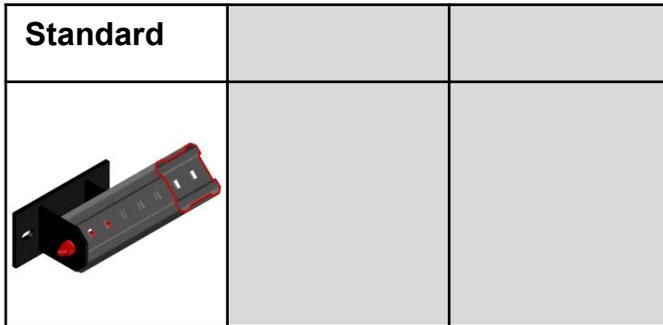
Environmental conditions:

- indoors, outdoors
- static loads
- no fatigue loads

Simplified drawing:



MIC-CU-MA Base Material Connector - Concrete



Loading case: Standard	Combinations covered by loading case
BOM: Angle incl. all components 1x MIC-CU-MA 304828 Associated anchors* for cracked concrete 2x HST3 M12x105 30/10 2105718 HST2 M12x105/10 2107848 *Anchors not incl. in capacity limits	Baseplate connector used for an angled connection of an MI-90 girder to concrete (bracing)

Recommended loading capacity - simplified for most common applications																									
Method																									
	<table border="1"> <tr> <td style="text-align: center;">$\pm F_{y,rec.}$ [kN]</td> <td colspan="5"></td> </tr> <tr> <td style="text-align: center;">2.1</td> <td colspan="5"></td> </tr> </table> <table border="1"> <tr> <td style="text-align: center;">α</td> <td style="text-align: center;">0°</td> <td style="text-align: center;">30°</td> <td style="text-align: center;">45°</td> <td style="text-align: center;">60°</td> <td style="text-align: center;">90°</td> </tr> <tr> <td style="text-align: center;">$\pm F_{\alpha,rec.}$ [kN]</td> <td style="text-align: center;">16.93</td> <td style="text-align: center;">8.76</td> <td style="text-align: center;">7.64</td> <td style="text-align: center;">7.21</td> <td style="text-align: center;">7.93</td> </tr> </table> <p style="font-size: small;">These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{y,rec.}$ [kN]						2.1						α	0°	30°	45°	60°	90°	$\pm F_{\alpha,rec.}$ [kN]	16.93	8.76	7.64	7.21	7.93
$\pm F_{y,rec.}$ [kN]																									
2.1																									
α	0°	30°	45°	60°	90°																				
$\pm F_{\alpha,rec.}$ [kN]	16.93	8.76	7.64	7.21	7.93																				

Design loading capacity - 3D		1/3
Method		

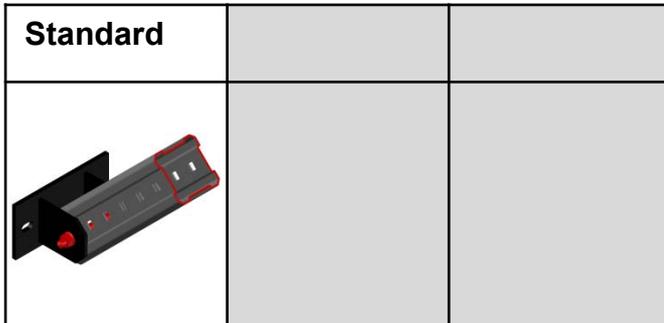
Limiting components of capacity evaluated in following tables:

1. Steel connector 	2. Welds 	3. bolt in MI channel
------------------------	--------------	---------------------------

MIC-CU-MA Base Material Connector - Concrete

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures



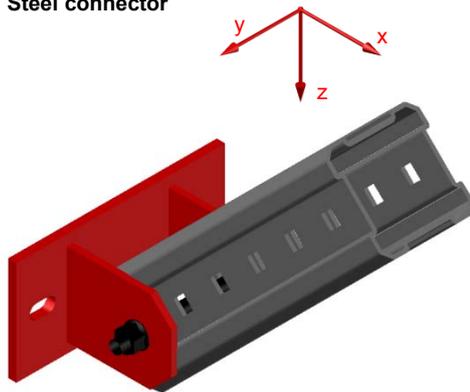
Design loading capacity - 3D

2/3

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel connector

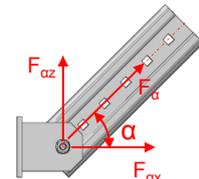


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
25.39	104.01	3.22	3.22	11.90	11.90
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
0.58	0.58	0.00	0.00	0.00	0.00

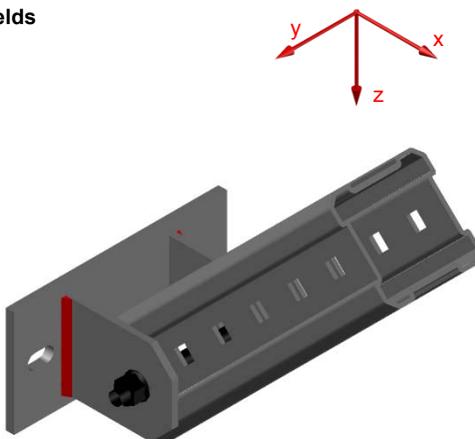
Interaction:

$$\frac{F_{x,Ed,\alpha}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed,\alpha}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} \leq 1$$

with $F_{x,Ed,\alpha} = F_{\alpha} \cdot \cos\alpha$ $F_{z,Ed,\alpha} = F_{\alpha} \cdot \sin\alpha$



2. Welds



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
325.83	325.83	266.04	266.04	266.04	266.04
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
12.90	12.90	4.34	4.34	15.80	15.80

Interaction:

$$\frac{F_{x,Ed,\alpha}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed,\alpha}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed,\alpha}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

with

$e_x = 0,07m$

$$F_{x,Ed,\alpha} = F_{\alpha} \cdot \cos\alpha$$

$$F_{z,Ed,\alpha} = F_{\alpha} \cdot \sin\alpha \rightarrow M_{y,Ed,\alpha} = F_{z,Ed,\alpha} \cdot e_x$$

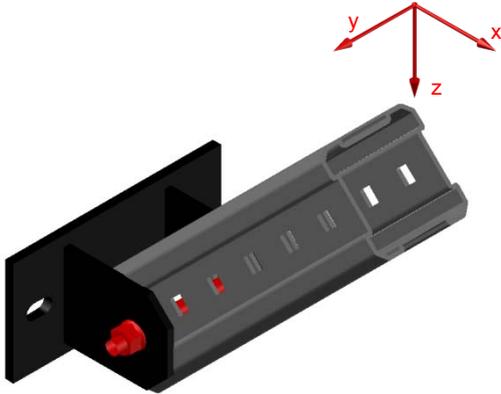
$$M_{z,Ed} = F_{y,Ed} \cdot e_x$$

MIC-CU-MA Base Material Connector - Concrete

Design loading capacity - 3D

3/3

3. bolt in MI channel



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
26.39	26.39	Not decisive	Not decisive	26.39	26.39
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.28	1.28	0.00	0.00	0.00	0.00

Interaction:

$$F_{\alpha Rd} = F_{xRd} = F_{zRd}$$

The resistance $F_{\alpha Rd}$ of the hexagon bolt is the same for each angle α in plane x/z, therefore no interaction between F_x and F_z .

The normal force $F_{\alpha Ed}$ in the inclined strut has to be compared with the resistance value $F_{\alpha Rd}$.

$$\frac{F_{\alpha Ed}}{F_{\alpha Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} \leq 1$$

MIC-S90-AA Base Material Connector - Steel

Designation	Item number
MIC-S90-AA	304811

Corrosion protection:

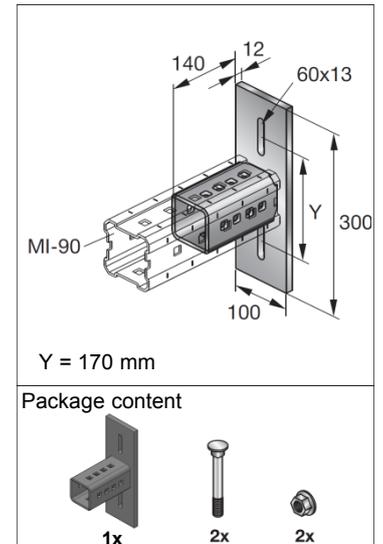
Connector 55 µm - DIN EN ISO 1461
 Bolt, Nut 45 µm - DIN EN ISO 1461

Weight:

4370 g incl. components

Submittal text:

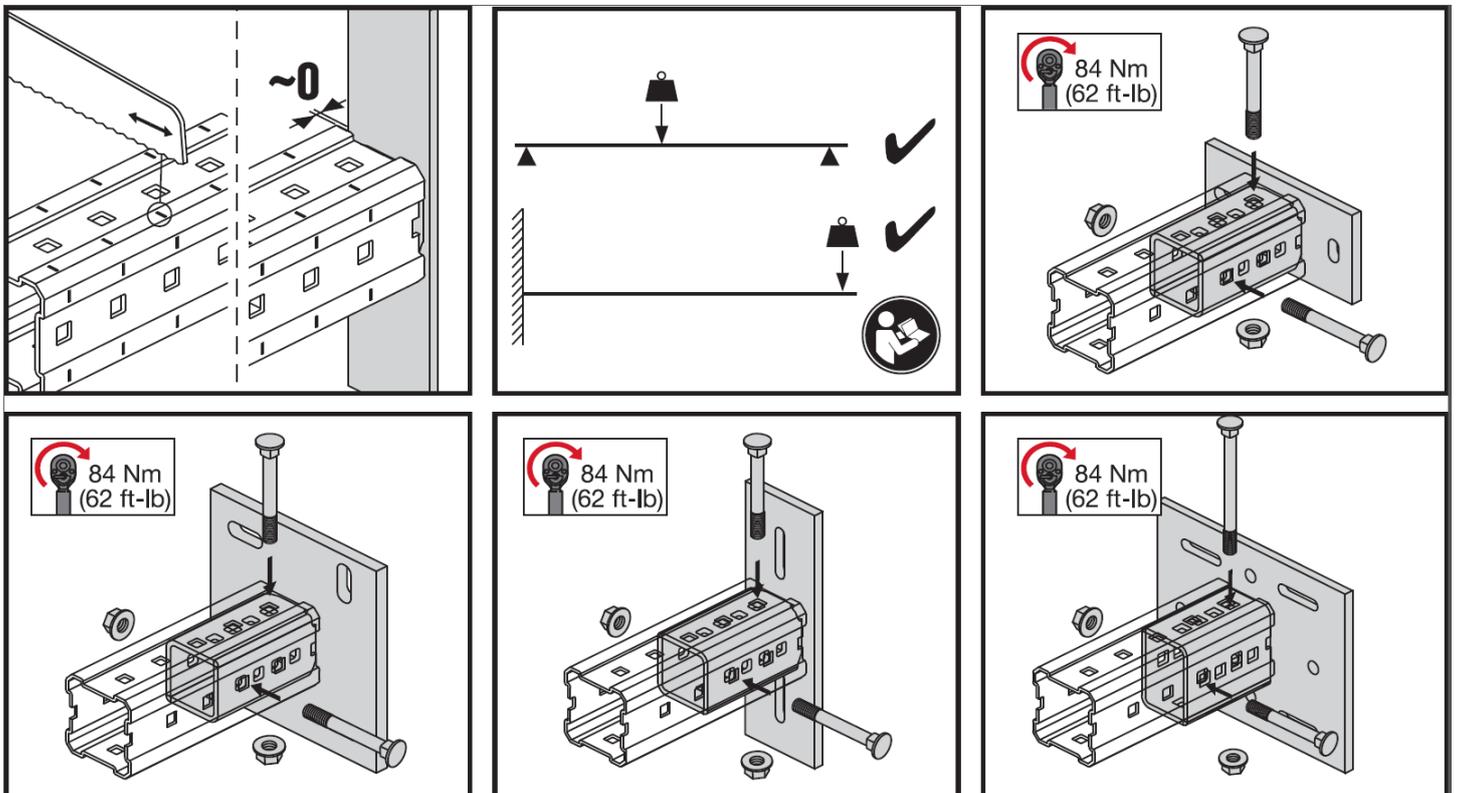
Hilti Hot-dipped galvanized baseplate connector, typically used for anchoring an MI-90 girder to a steel beam. Two oblong anchor holes in perpendicular positions enable fine tuning of baseplate position, and girder is connected using bolts through fixed holes.



Material properties:

Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
Connector: DD11 MOD - HN 547, S235JR - DIN EN 10025;	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$
Bolt, Nut: Steel grade 8.8	$f_y = 640 \frac{N}{mm^2}$	$f_u = 800 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

Instruction For Use:



MIC-S90-AA Base Material Connector - Steel

Possible loading cases		
Standard		
		

Design criteria used for loading capacity

Methodology:

- Analytic calculation

Standards and codes:

- | | | |
|---------------|---|---------|
| • EN 1990 | Basics of structural design | 03.2003 |
| • EN 1991-1-1 | Eurocode 1: Actions on structures –Part 1-1: General actions – densities, self-weight, imposed loads for buildings | 03.2012 |
| • EN 1993-1-1 | Eurocode 3: Design of steel structures –Part 1-1: General rules and rules for buildings | 03.2012 |
| • EN 1993-1-3 | Eurocode 3: Design of steel structures –Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting | 09.2010 |
| • EN 1993-1-5 | Eurocode 3: Design of steel structures –Part 1-5:Plated structural elements | 06.2012 |
| • EN 1993-1-8 | Eurocode 3: Design of steel structures –Part 1-8: Design of joints | 03.2012 |

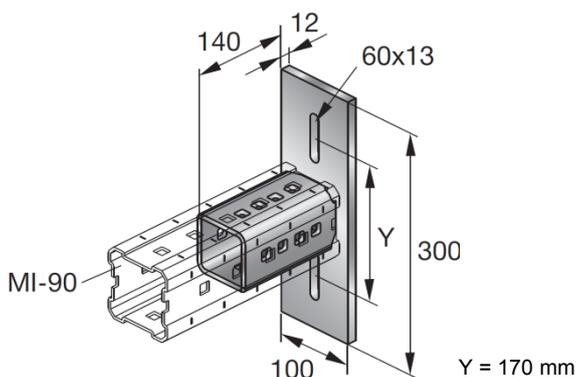
Software:

- Mathcad 15.0
- Microsoft Excel

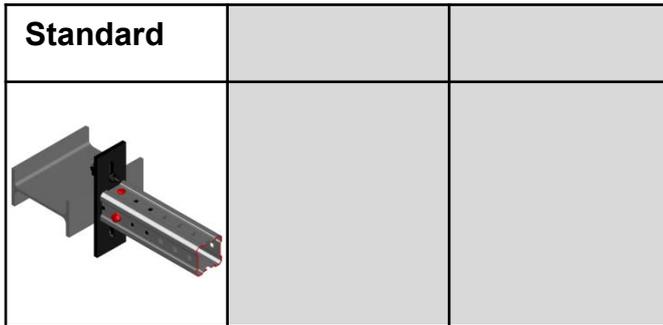
Environmental conditions:

- indoors, outdoors
- static loads
- no fatigue loads

Simplified drawing:



MIC-S90-AA Base Material Connector - Steel



Loading case: Standard	Combinations covered by loading case
BOM: Connector incl. all associated components 1x MIC-S90-AA 304811 Beam clamps 2x MI-SGC M12 233859	Connector used for a perpendicular connection of MI-90 girder to flange of structural steel profiles. For flange width 75-165mm.

Recommended loading capacity - simplified for most common applications

Method							
	<table border="1" style="margin-left: auto; margin-right: auto;"> <thead> <tr> <th>$\pm F_{x,rec.}$ [kN]</th> <th>$\pm F_{y,rec.}$ [kN]</th> <th>$\pm F_{z,rec.}$ [kN]</th> </tr> </thead> <tbody> <tr> <td style="text-align: center;">10.3</td> <td style="text-align: center;">3.0</td> <td style="text-align: center;">3.0</td> </tr> </tbody> </table> <p style="font-size: small;">These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	10.3	3.0	3.0
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]					
10.3	3.0	3.0					

Design loading capacity - 3D

1/3

Method	

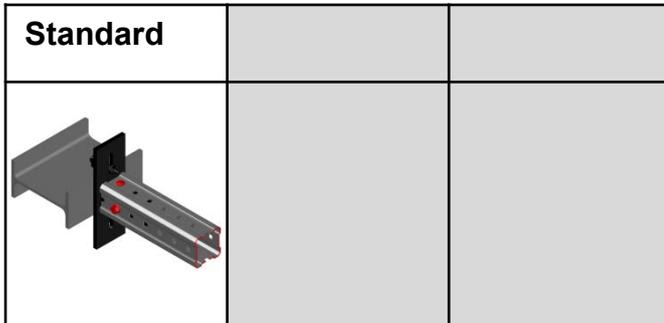
Limiting components of capacity evaluated in following tables:

1. Steel connector 	2. Welds 	3. 2x bolt in the channel 	4. 3x bolt in the channel <p style="font-size: x-small;">3rd bolt is just an option to standard 2 bolt solution. The 3rd bolt is not a part of standard package and has to be ordered separately. It has to be placed in the direction of the main load (this case vertically) as pictured in the next hole of connector and MI System girder connected to it.</p>	5. Beam clamps
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MIC-S90-AA Base Material Connector - Steel

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures



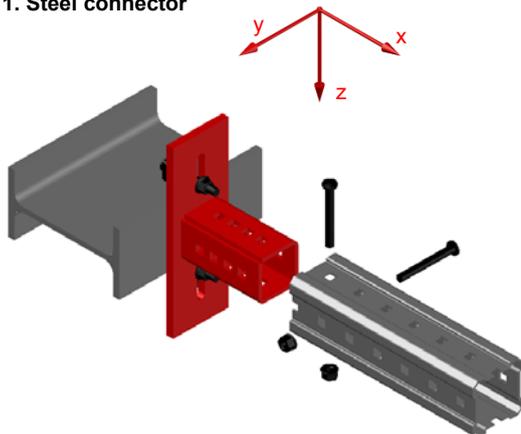
Design loading capacity - 3D

2/3

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel connector

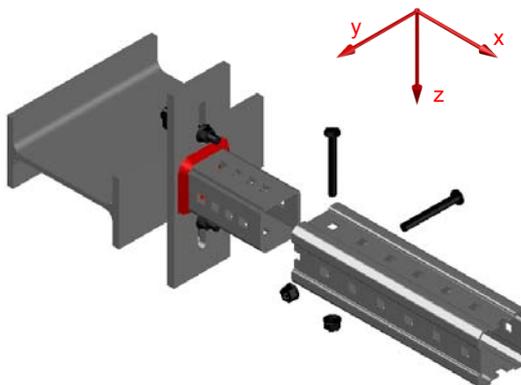


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
15.52	Not decisive	68.38	68.38	68.38	68.38
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
4.24	4.24	0.85	0.85	1.17	1.17

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

2. Welds



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
244.38	244.38	99.77	99.77	99.77	99.77
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
5.99	5.99	3.67	3.67	3.67	3.67

Interaction:

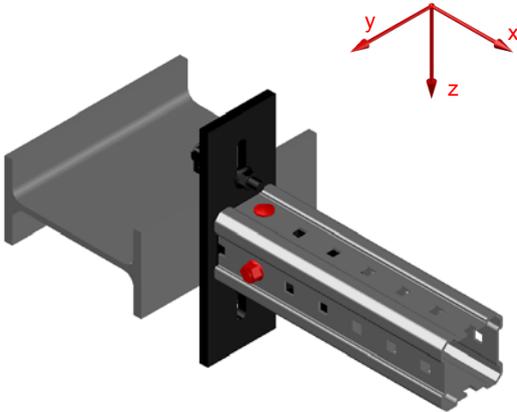
$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-S90-AA Base Material Connector - Steel

Design loading capacity - 3D

3/3

3. 2x bolts in MI channel

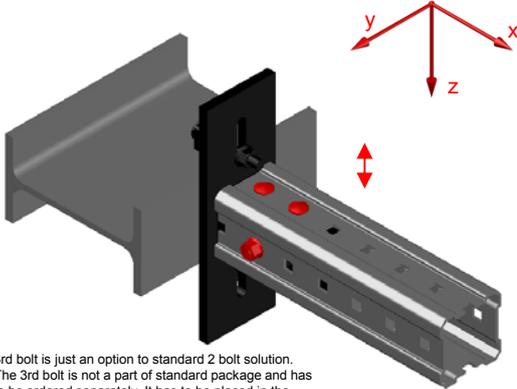


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
69.03	69.03	36.30	36.30	36.30	36.30
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
2.61	2.61	1.24	1.24	1.24	1.24

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

3. 3x bolts in MI channel



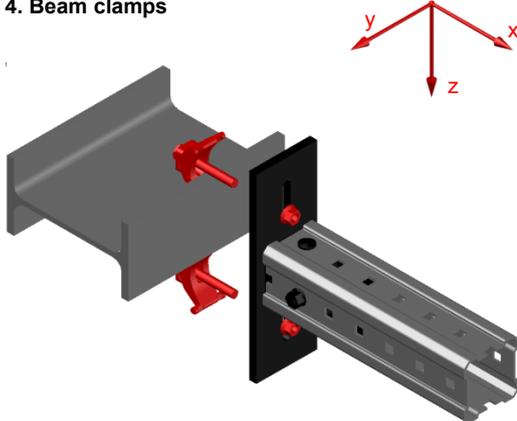
+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
103.50	103.50	72.58	72.58	36.30	36.30
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
3.92	3.92	2.48	2.48	1.24	1.24

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

3rd bolt is just an option to standard 2 bolt solution. The 3rd bolt is not a part of standard package and has to be ordered separately. It has to be placed in the direction of the main load (this case vertically) as pictured in the next hole of connector and MI System girder connected to it.

4. Beam clamps



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
17.40	Not decisive	4.50	4.50	4.50	4.50
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
0.28	0.28	0.87	0.87	0.87	0.87

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-S90-A Base Material Connector - Steel

Designation	Item number
MIC-S90-A	304812

Corrosion protection:

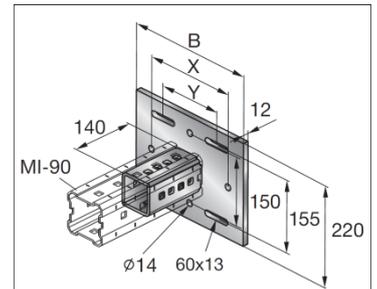
Connector 55 µm - DIN EN ISO 1461
 Bolt, Nut 45 µm - DIN EN ISO 1461

Weight:

7140 g incl. components

Submittal text:

Hilti Hot-dipped galvanized baseplate connector, typically used for anchoring an MI-90 girder to a steel beam. Four oblong anchor holes enable fine tuning of baseplate position, and girder is connected using bolts through fixed holes. Comes in different sizes to fit various steel beam sizes.



B = 280 mm
 X = 200 mm
 Y = 140 mm

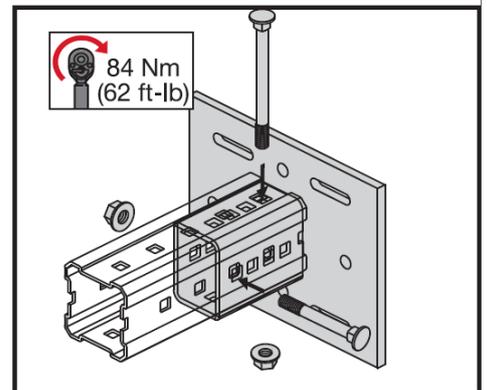
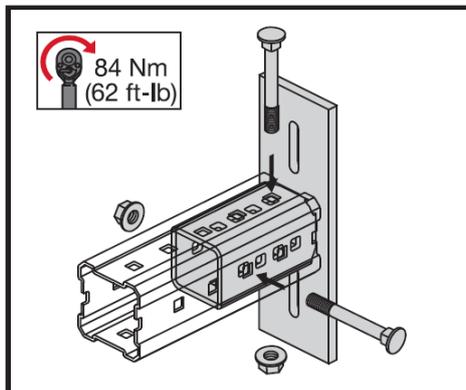
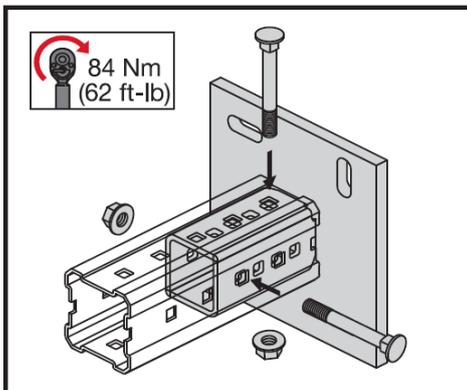
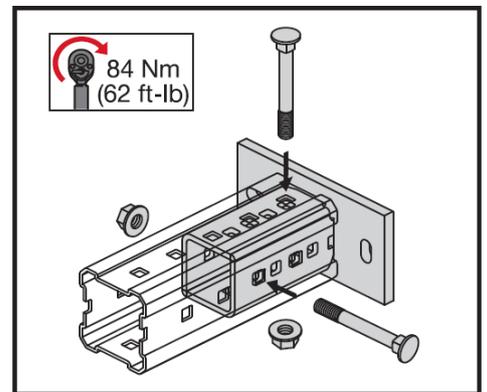
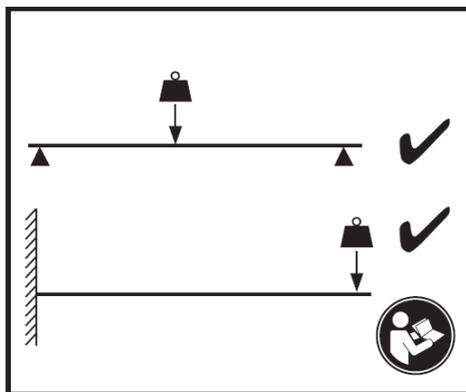
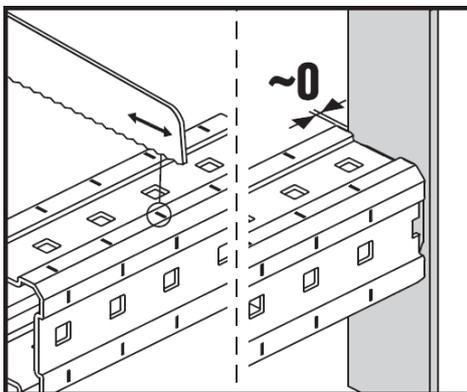
Package content



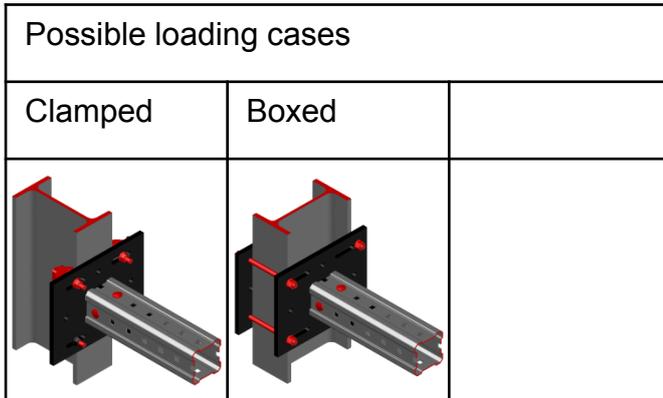
Material properties:

Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
Connector: DD11 MOD - HN 547, S235JR - DIN EN 10025;	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$
Bolt, Nut: Steel grade 8.8	$f_y = 640 \frac{N}{mm^2}$	$f_u = 800 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

Instruction For Use:



MIC-S90-A Base Material Connector - Steel



Design criteria used for loading capacity

Methodology:

- Analytic calculation

Standards and codes:

- | | | |
|---------------|---|---------|
| • EN 1990 | Basics of structural design | 03.2003 |
| • EN 1991-1-1 | Eurocode 1: Actions on structures –Part 1-1: General actions – densities, self-weight, imposed loads for buildings | 03.2012 |
| • EN 1993-1-1 | Eurocode 3: Design of steel structures –Part 1-1: General rules and rules for buildings | 03.2012 |
| • EN 1993-1-3 | Eurocode 3: Design of steel structures –Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting | 09.2010 |
| • EN 1993-1-5 | Eurocode 3: Design of steel structures –Part 1-5:Plated structural elements | 06.2012 |
| • EN 1993-1-8 | Eurocode 3: Design of steel structures –Part 1-8: Design of joints | 03.2012 |

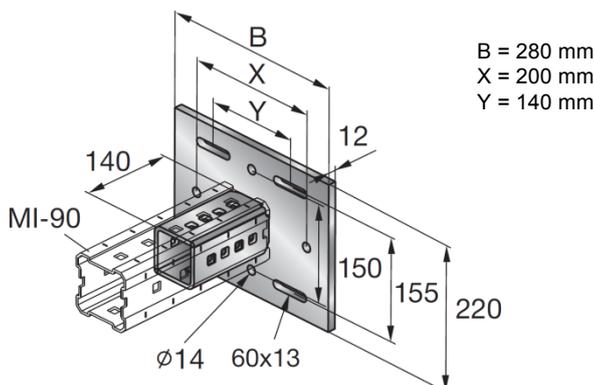
Software:

- Mathcad 15.0
- Microsoft Excel

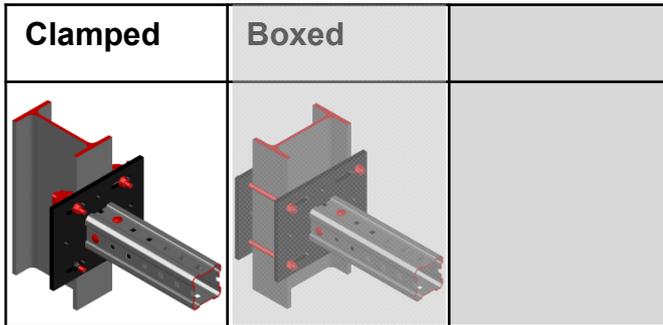
Environmental conditions:

- indoors, outdoors
- static loads
- no fatigue loads

Simplified drawing:



MIC-S90-A Base Material Connector - Steel



Loading case: Clamped	Combinations covered by loading case
BOM: Connector incl. all associated components 1x MIC-S90-A 304812 Beam clamps 4x MI-SGC M12 233859	Connector used for a perpendicular connection of MI-90 girder to flange of structural steel profiles. For flange width 75-165mm.

Recommended loading capacity - simplified for most common applications

Method							
	<table border="1"> <thead> <tr> <th>$\pm F_{x,rec.}$ [kN]</th> <th>$\pm F_{y,rec.}$ [kN]</th> <th>$\pm F_{z,rec.}$ [kN]</th> </tr> </thead> <tbody> <tr> <td style="text-align: center;">23.2</td> <td style="text-align: center;">6.0</td> <td style="text-align: center;">6.0</td> </tr> </tbody> </table> <p>These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	23.2	6.0	6.0
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]					
23.2	6.0	6.0					

Design loading capacity - 3D 1/3

Method	

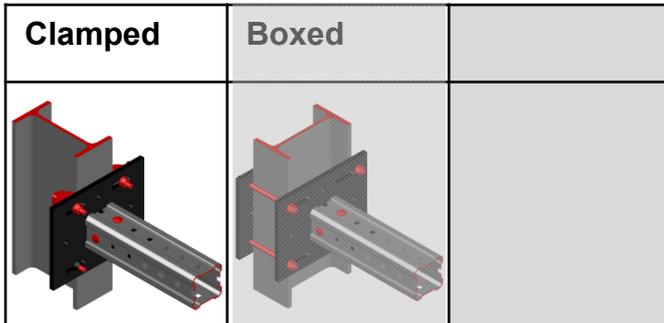
Limiting components of capacity evaluated in following tables:

1. Steel connector 	2. Welds 	3. 2x bolt in MI channel 	4. 3x bolt in MI channel <p>3rd bolt is just an option to standard 2 bolt solution. The 3rd bolt is not a part of standard package and has to be ordered separately. It has to be placed in the direction of the main load (this case vertically) as pictured in the next hole of connector and MI System girder connected to it.</p>	5. Beam clamps
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MIC-S90-A Base Material Connector - Steel

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures



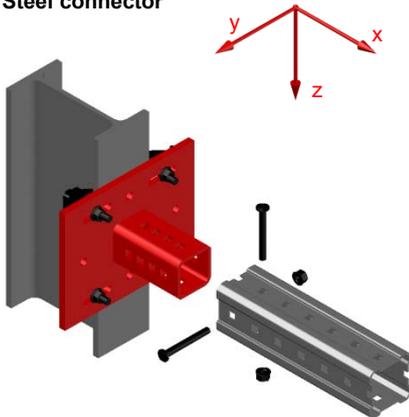
Design loading capacity - 3D

2/3

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel connector

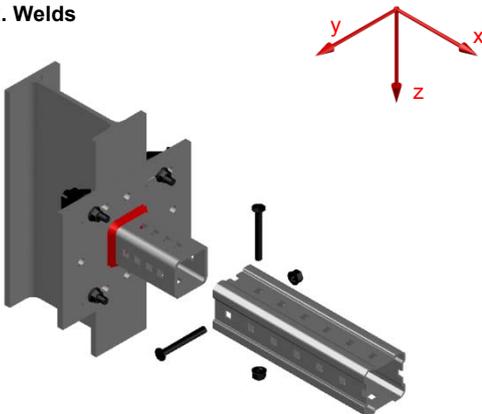


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
36.47	81.05	68.38	68.38	68.38	68.38
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
4.24	4.24	1.70	1.70	1.80	1.80

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

2. Welds



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
244.38	244.38	99.77	99.77	99.77	99.77
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
5.99	5.99	3.67	3.67	3.67	3.67

Interaction:

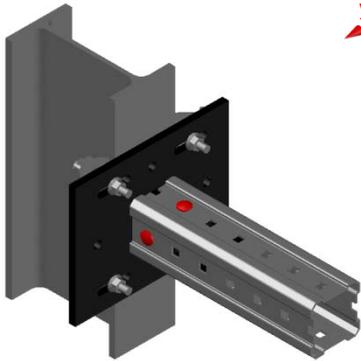
$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-S90-A Base Material Connector - Steel

Design loading capacity - 3D

3/3

3. 2x bolt in MI channel

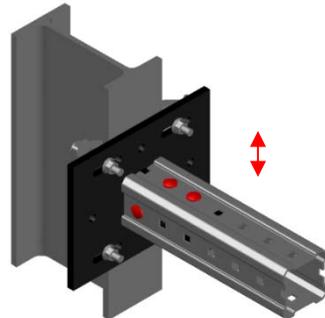


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
69.03	69.03	36.30	36.30	36.30	36.30
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
2.61	2.61	1.24	1.24	1.24	1.24

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

3. 3x bolt in MI channel



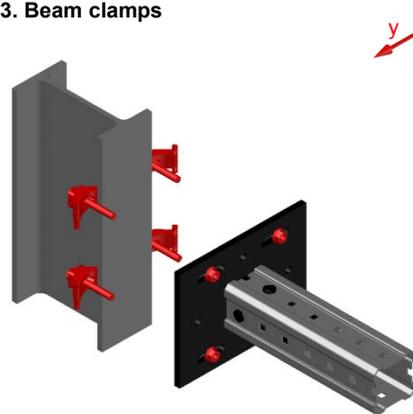
+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
103.50	103.50	72.58	72.58	36.30	36.30
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
3.92	3.92	2.48	2.48	1.24	1.24

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

3rd bolt is just an option to standard 2 bolt solution. The 3rd bolt is not a part of standard package and has to be ordered separately. It has to be placed in the direction of the main load (this case vertically) as pictured in the next hole of connector and MI System girder connected to it.

3. Beam clamps

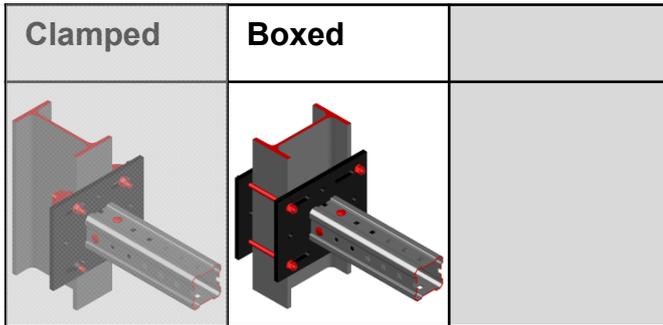


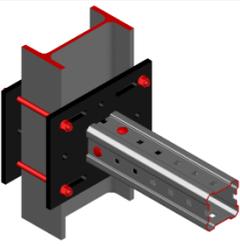
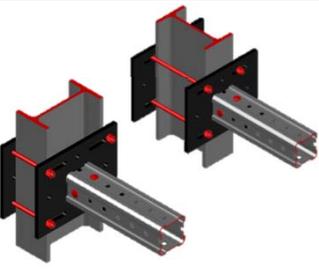
+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
34.80	Not decisive	9.00	9.00	9.00	9.00
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
0.80	0.80	2.09	2.09	1.39	1.39

Interaction:

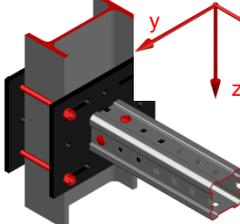
$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-S90-A Base Material Connector - Steel



Loading case: Boxed	Combinations covered by loading case
<p>BOM: Connector incl. all associated components 1x MIC-S90-A 304812 Base plate 1x MIB-SA 304821 Threaded rods cut to particular length 4x AM12x1000 8.8 HDG...m 419103 Nut 8x M12-F-SL WS3/4 382897</p> 	<p>Connector used for a perpendicular connection of MI-90 girder to flange of structural steel profiles. For flange width 75-165mm.</p> 

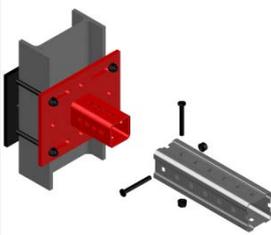
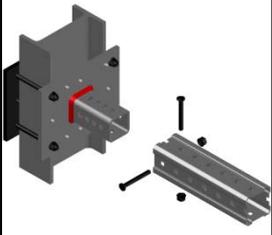
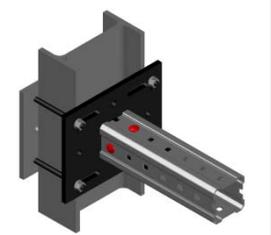
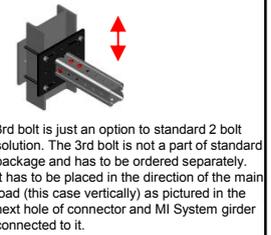
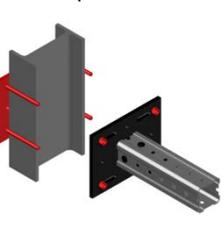
Recommended loading capacity - simplified for most common applications

Method							
	 <table border="1" style="margin-left: 20px;"> <thead> <tr> <th>$\pm F_{x,rec.}$ [kN]</th> <th>$\pm F_{y,rec.}$ [kN]</th> <th>$\pm F_{z,rec.}$ [kN]</th> </tr> </thead> <tbody> <tr> <td>24.0</td> <td>4.9</td> <td>4.9</td> </tr> </tbody> </table> <p style="font-size: small;">These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	24.0	4.9	4.9
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]					
24.0	4.9	4.9					

Design loading capacity - 3D 1/3

Method	

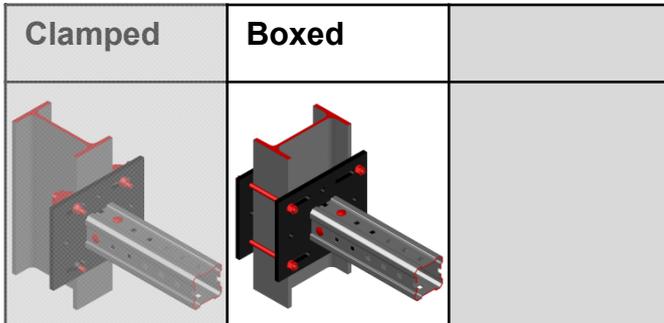
Limiting components of capacity evaluated in following tables:

1. Steel connector 	2. Welds 	3. 2x bolt in MI channel 	4. 3x bolt in MI channel  <p style="font-size: x-small;">3rd bolt is just an option to standard 2 bolt solution. The 3rd bolt is not a part of standard package and has to be ordered separately. It has to be placed in the direction of the main load (this case vertically) as pictured in the next hole of connector and MI System girder connected to it.</p>	5. Back plate with bolts 
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MIC-S90-A Base Material Connector - Steel

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures



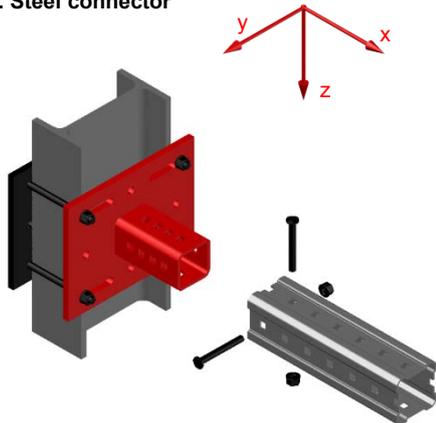
Design loading capacity - 3D

2/3

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel connector

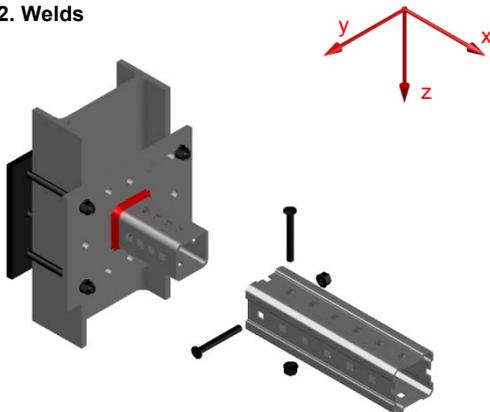


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
36.47	81.05	68.38	68.38	68.38	68.38
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
4.24	4.24	1.70	1.70	1.80	1.80

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

2. Welds



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
244.38	244.38	99.77	99.77	99.77	99.77
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
5.99	5.99	3.67	3.67	3.67	3.67

Interaction:

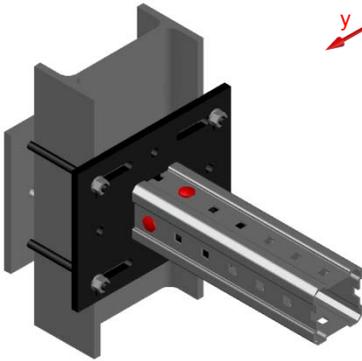
$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-S90-A Base Material Connector - Steel

Design loading capacity - 3D

3/3

3. 2x bolt in MI channel

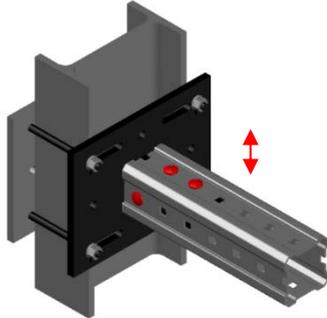


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
69.03	69.03	36.30	36.30	36.30	36.30
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
2.61	2.61	1.24	1.24	1.24	1.24

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

3. 3x bolt in MI channel



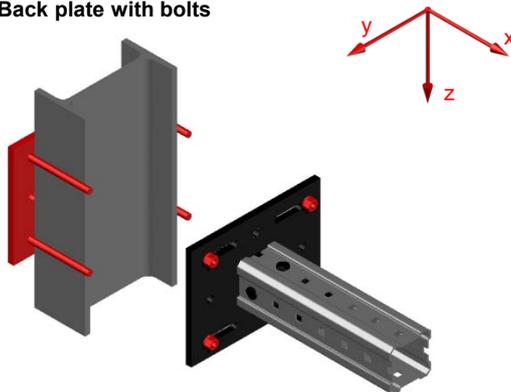
+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
103.50	103.50	72.58	72.58	36.30	36.30
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
3.92	3.92	2.48	2.48	1.24	1.24

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

3rd bolt is just an option to standard 2 bolt solution. The 3rd bolt is not a part of standard package and has to be ordered separately. It has to be placed in the direction of the main load (this case vertically) as pictured in the next hole of connector and MI System girder connected to it.

3. Back plate with bolts



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
58.88	35.97	7.42	7.42	7.42	7.42
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
0.66	0.66	3.53	3.53	2.36	2.36

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-S90-B Base Material Connector - Steel

Designation	Item number
MIC-S90-B	304813

Corrosion protection:

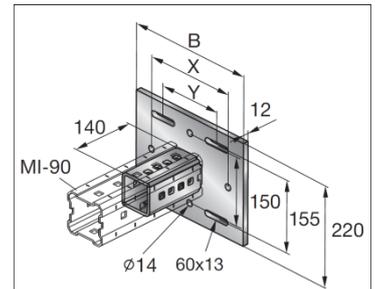
Connector 55 µm - DIN EN ISO 1461
 Bolt, Nut 45 µm - DIN EN ISO 1461

Weight:

8590 g incl. components

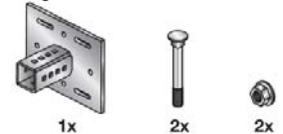
Submittal text:

Hilti Hot-dipped galvanized baseplate connector, typically used for anchoring an MI-90 girder to a steel beam. Four oblong anchor holes enable fine tuning of baseplate position, and girder is connected using bolts through fixed holes. Comes in different sizes to fit various steel beam sizes.



B = 350 mm
 X = 300 mm
 Y = 210 mm

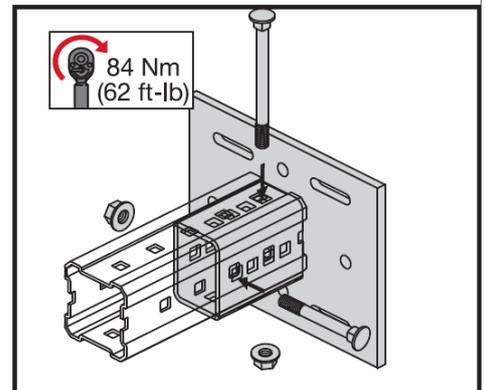
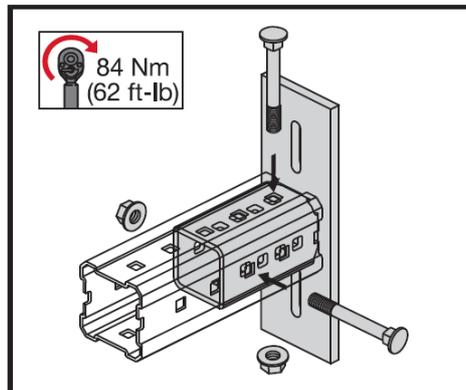
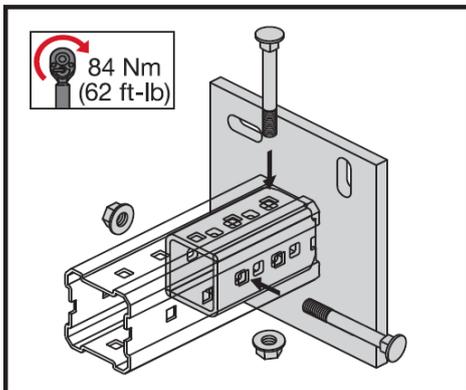
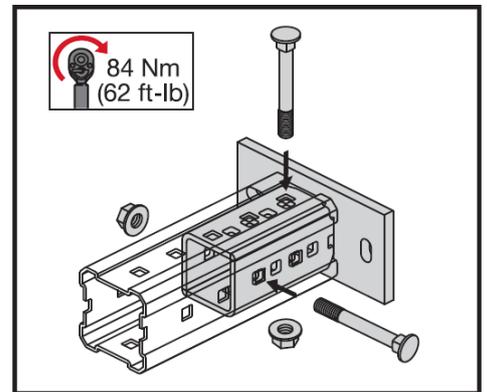
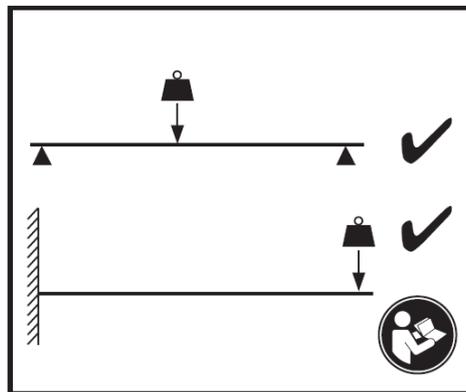
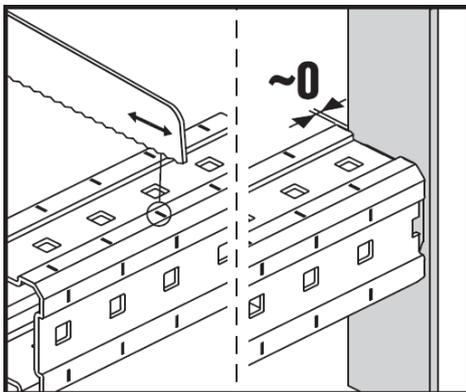
Package content



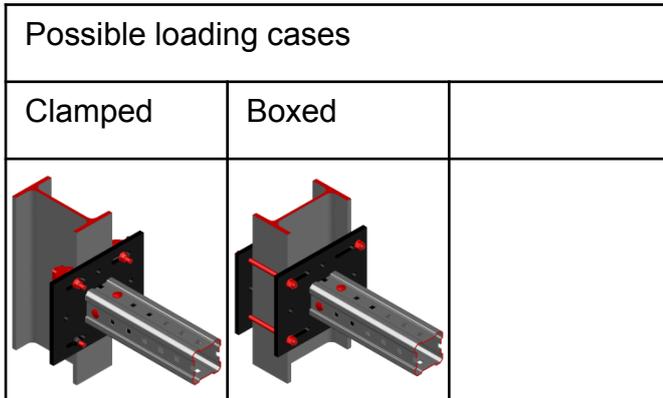
Material properties:

Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
Connector: DD11 MOD - HN 547, S235JR - DIN EN 10025;	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$
Bolt, Nut: Steel grade 8.8	$f_y = 640 \frac{N}{mm^2}$	$f_u = 800 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

Instruction For Use:



MIC-S90-B Base Material Connector - Steel



Design criteria used for loading capacity

Methodology:

- Analytic calculation

Standards and codes:

- | | | |
|---------------|---|---------|
| • EN 1990 | Basics of structural design | 03.2003 |
| • EN 1991-1-1 | Eurocode 1: Actions on structures –Part 1-1: General actions – densities, self-weight, imposed loads for buildings | 03.2012 |
| • EN 1993-1-1 | Eurocode 3: Design of steel structures –Part 1-1: General rules and rules for buildings | 03.2012 |
| • EN 1993-1-3 | Eurocode 3: Design of steel structures –Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting | 09.2010 |
| • EN 1993-1-5 | Eurocode 3: Design of steel structures –Part 1-5:Plated structural elements | 06.2012 |
| • EN 1993-1-8 | Eurocode 3: Design of steel structures –Part 1-8: Design of joints | 03.2012 |

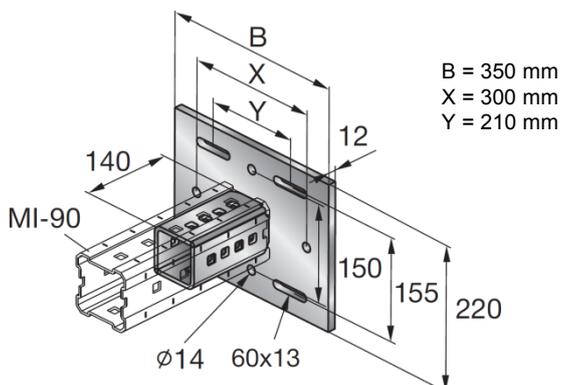
Software:

- Mathcad 15.0
- Microsoft Excel

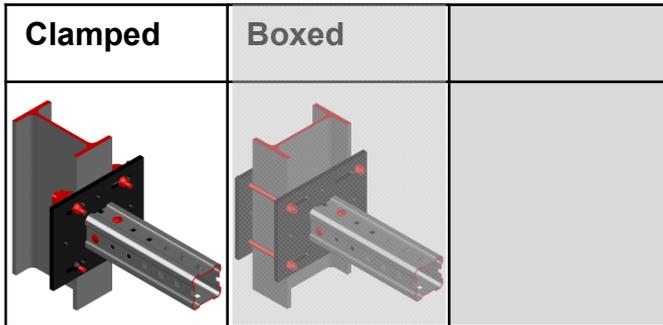
Environmental conditions:

- indoors, outdoors
- static loads
- no fatigue loads

Simplified drawing:



MIC-S90-B Base Material Connector - Steel



Loading case: Clamped	Combinations covered by loading case
BOM: Connector incl. all associated components 1x MIC-S90-B 304813 Beam clamps 4x MI-SGC M12 233859	Connector used for a perpendicular connection of MI-90 girder to flange of structural steel profiles. For flange width 165-235mm.

Recommended loading capacity - simplified for most common applications

Method							
	<table border="1" style="margin-left: 20px;"> <thead> <tr> <th>$\pm F_{x,rec.}$ [kN]</th> <th>$\pm F_{y,rec.}$ [kN]</th> <th>$\pm F_{z,rec.}$ [kN]</th> </tr> </thead> <tbody> <tr> <td style="text-align: center;">17.5</td> <td style="text-align: center;">6.0</td> <td style="text-align: center;">6.0</td> </tr> </tbody> </table> <p style="font-size: small;">These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	17.5	6.0	6.0
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]					
17.5	6.0	6.0					

Design loading capacity - 3D 1/3

Method	

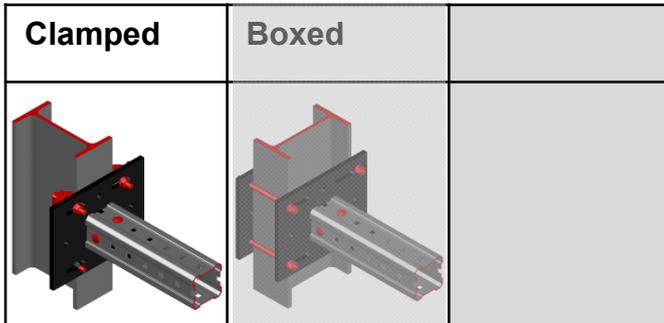
Limiting components of capacity evaluated in following tables:

1. Steel connector 	2. Welds 	3. 2x bolt in MI channel 	4. 3x bolt in MI channel <p style="font-size: x-small;">3rd bolt is just an option to standard 2 bolt solution. The 3rd bolt is not a part of standard package and has to be ordered separately. It has to be placed in the direction of the main load (this case vertically) as pictured in the next hole of connector and MI System girder connected to it.</p>	5. Beam clamps
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MIC-S90-B Base Material Connector - Steel

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures



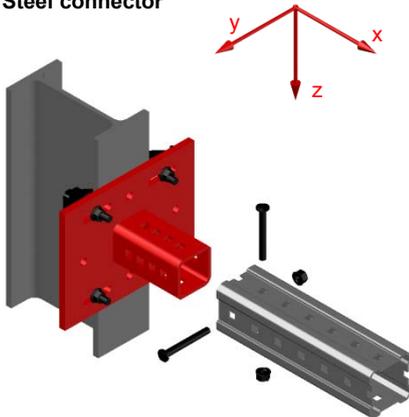
Design loading capacity - 3D

2/3

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel connector

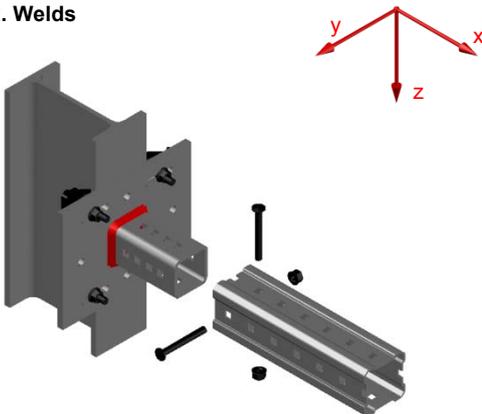


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
26.26	57.84	68.38	68.38	68.38	68.38
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
4.24	4.24	1.33	1.33	1.64	1.64

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

2. Welds



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
244.38	244.38	99.77	99.77	99.77	99.77
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
5.99	5.99	3.67	3.67	3.67	3.67

Interaction:

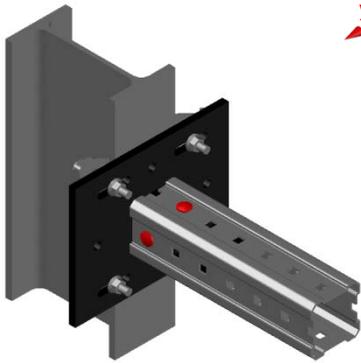
$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-S90-B Base Material Connector - Steel

Design loading capacity - 3D

3/3

3. 2x bolt in MI channel

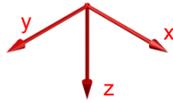
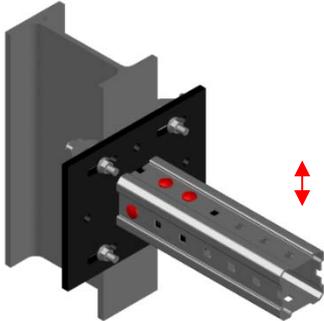


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
69.03	69.03	36.30	36.30	36.30	36.30
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
2.61	2.61	1.24	1.24	1.24	1.24

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

3. 3x bolt in MI channel



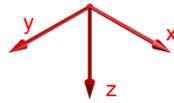
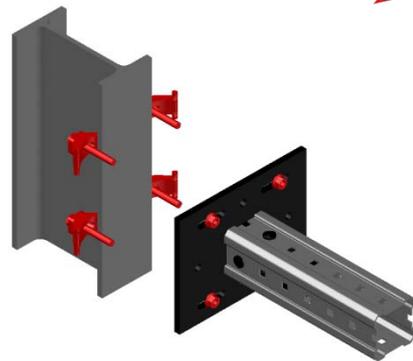
+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
103.50	103.50	72.58	72.58	36.30	36.30
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
3.92	3.92	2.48	2.48	1.24	1.24

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

3rd bolt is just an option to standard 2 bolt solution. The 3rd bolt is not a part of standard package and has to be ordered separately. It has to be placed in the direction of the main load (this case vertically) as pictured in the next hole of connector and MI System girder connected to it.

3. Beam clamps

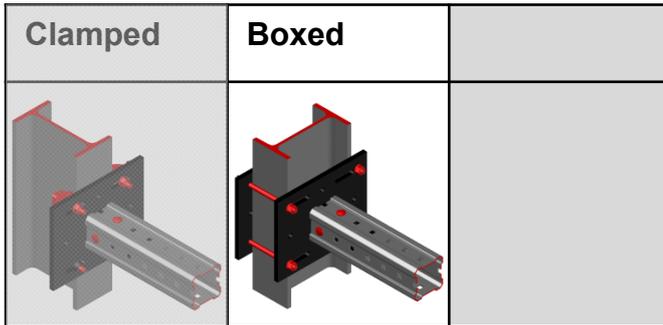


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
34.80	Not decisive	9.00	9.00	9.00	9.00
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.06	1.06	2.09	2.09	2.09	2.09

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-S90-B Base Material Connector - Steel



Loading case: Boxed	Combinations covered by loading case
BOM: Connector incl. all associated components 1x MIC-S90-B 304813 Base plate 1x MIB-SB 304822 Threaded rods cut to particular length 4x AM12x1000 8.8 HDG...m 419103 Nut 8x M12-F-SL WS3/4 382897	Connector used for a perpendicular connection of MI-90 girder to flange of structural steel profiles. For flange width 165-235mm.

Recommended loading capacity - simplified for most common applications

Method							
	<table border="1" style="margin-left: 20px;"> <thead> <tr> <th>$\pm F_{x,rec.}$ [kN]</th> <th>$\pm F_{y,rec.}$ [kN]</th> <th>$\pm F_{z,rec.}$ [kN]</th> </tr> </thead> <tbody> <tr> <td style="text-align: center;">17.5</td> <td style="text-align: center;">4.9</td> <td style="text-align: center;">4.9</td> </tr> </tbody> </table> <p style="font-size: small;">These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	17.5	4.9	4.9
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]					
17.5	4.9	4.9					

Design loading capacity - 3D 1/3

Method	

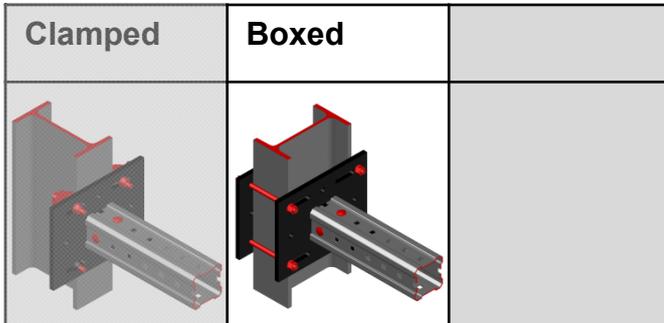
Limiting components of capacity evaluated in following tables:

1. Steel connector 	2. Welds 	3. 2x bolt in MI channel 	4. 3x bolt in MI channel <small>3rd bolt is just an option to standard 2 bolt solution. The 3rd bolt is not a part of standard package and has to be ordered separately. It has to be placed in the direction of the main load (this case vertically) as pictured in the next hole of connector and MI System girder connected to it.</small>	5. Back plate with bolts
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MIC-S90-B Base Material Connector - Steel

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures



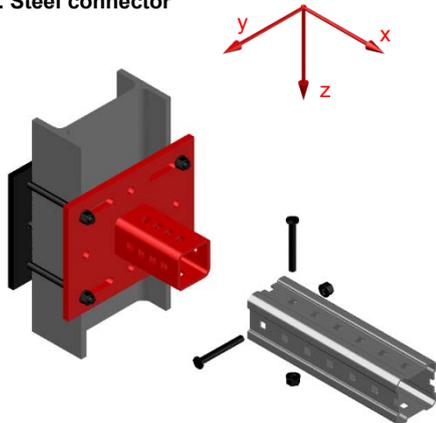
Design loading capacity - 3D

2/3

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel connector

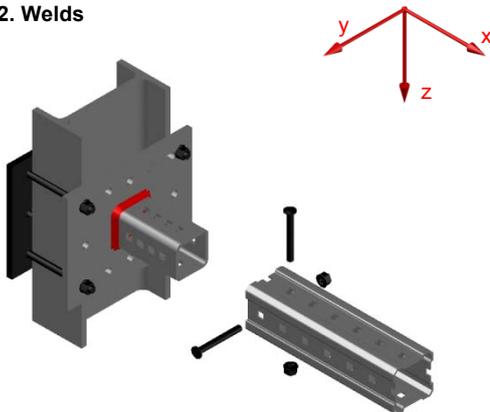


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
26.26	57.84	68.38	68.38	68.38	68.38
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
4.24	4.24	1.33	1.33	1.64	1.64

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

2. Welds



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
244.38	244.38	99.77	99.77	99.77	99.77
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
5.99	5.99	3.67	3.67	3.67	3.67

Interaction:

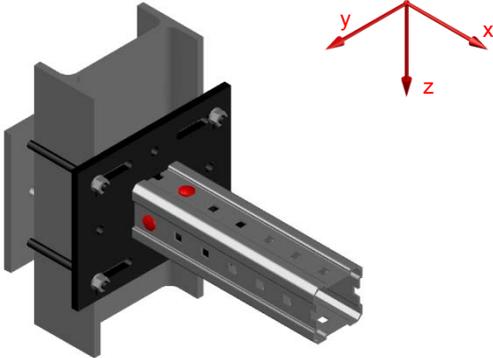
$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-S90-B Base Material Connector - Steel

Design loading capacity - 3D

3/3

3. 2x bolt in MI channel

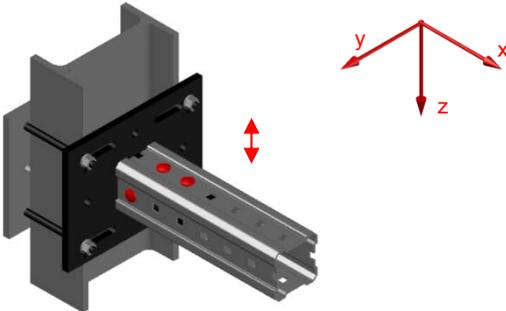


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
69.03	69.03	36.30	36.30	36.30	36.30
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
2.61	2.61	1.24	1.24	1.24	1.24

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

3. 3x bolt in MI channel



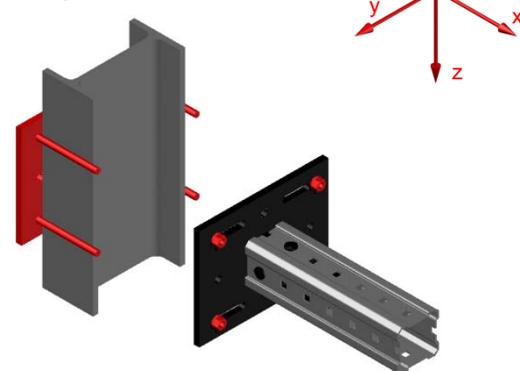
+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
103.50	103.50	72.58	72.58	36.30	36.30
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
3.92	3.92	2.48	2.48	1.24	1.24

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

3rd bolt is just an option to standard 2 bolt solution. The 3rd bolt is not a part of standard package and has to be ordered separately. It has to be placed in the direction of the main load (this case vertically) as pictured in the next hole of connector and MI System girder connected to it.

3. Back plate with bolts



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
58.88	34.23	7.42	7.42	7.42	7.42
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
0.87	0.87	3.53	3.53	3.53	3.53

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-S90-C Base Material Connector - Steel

Designation	Item number
MIC-S90-C	304814

Corrosion protection:

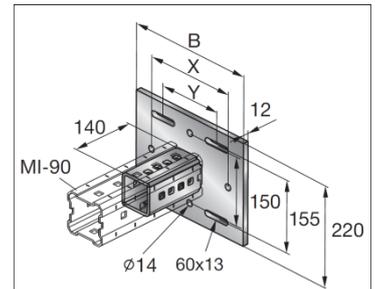
Connector 55 µm - DIN EN ISO 1461
 Bolt, Nut 45 µm - DIN EN ISO 1461

Weight:

8590 g incl. components

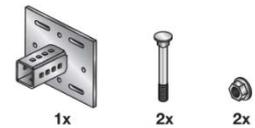
Submittal text:

Hilti Hot-dipped galvanized baseplate connector, typically used for anchoring an MI-90 girder to a steel beam. Four oblong anchor holes enable fine tuning of baseplate position, and girder is connected using bolts through fixed holes. Comes in different sizes to fit various steel beam sizes.



B = 430 mm
 X = 350 mm
 Y = 290 mm

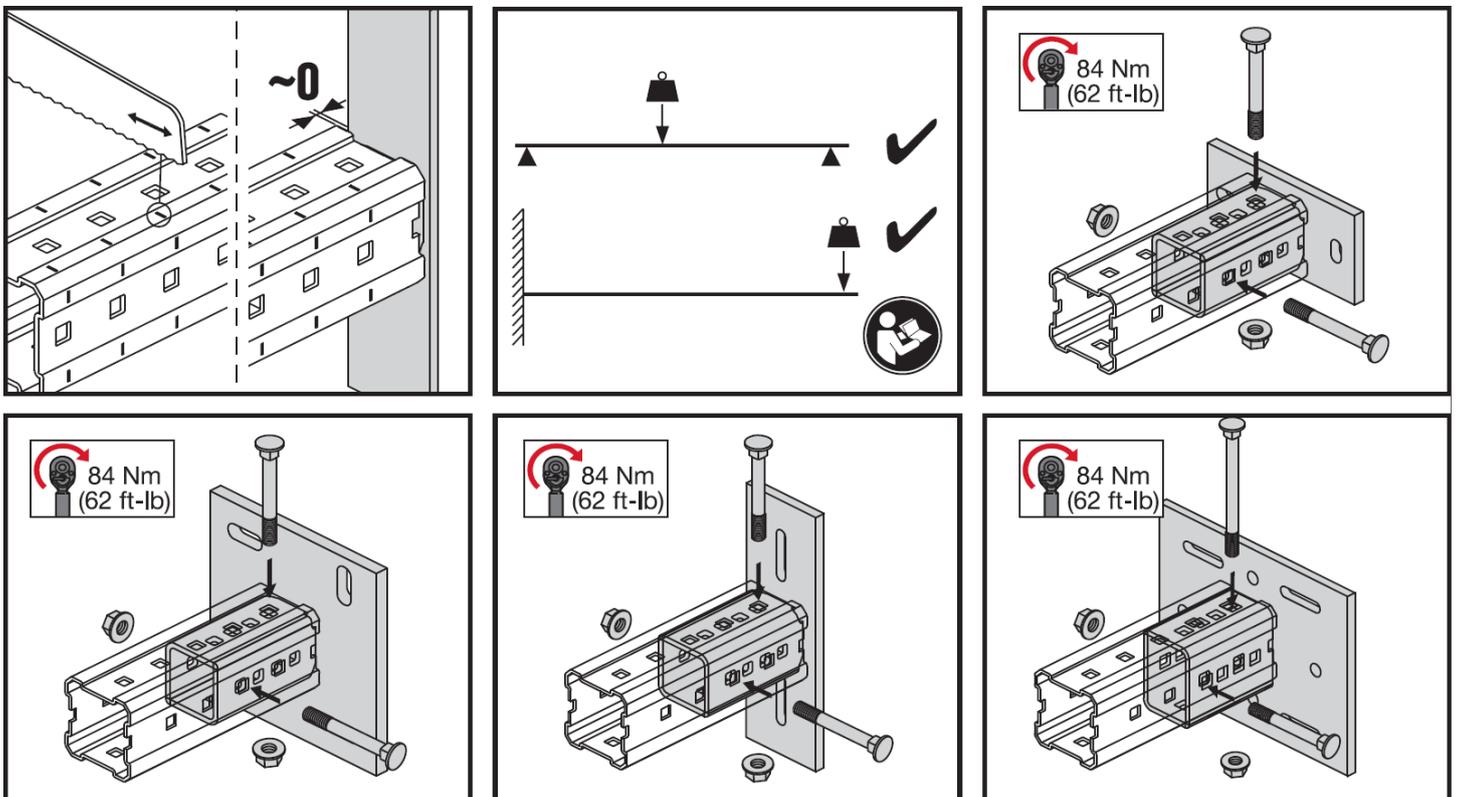
Package content



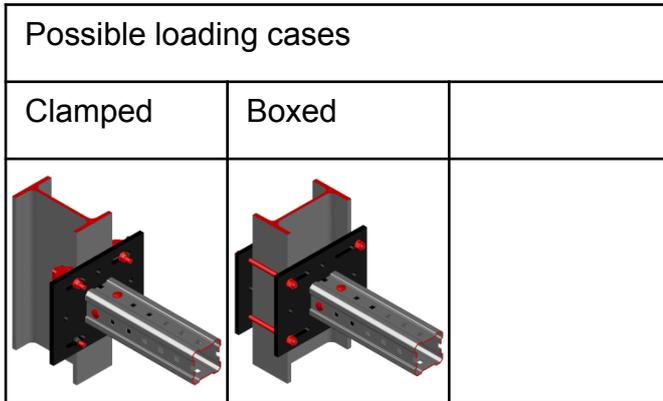
Material properties:

Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
Connector: DD11 MOD - HN 547, S235JR - DIN EN 10025;	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$
Bolt, Nut: Steel grade 8.8	$f_y = 640 \frac{N}{mm^2}$	$f_u = 800 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

Instruction For Use:



MIC-S90-C Base Material Connector - Steel



Design criteria used for loading capacity

Methodology:

- Analytic calculation

Standards and codes:

- | | | |
|---------------|---|---------|
| • EN 1990 | Basics of structural design | 03.2003 |
| • EN 1991-1-1 | Eurocode 1: Actions on structures –Part 1-1: General actions – densities, self-weight, imposed loads for buildings | 03.2012 |
| • EN 1993-1-1 | Eurocode 3: Design of steel structures –Part 1-1: General rules and rules for buildings | 03.2012 |
| • EN 1993-1-3 | Eurocode 3: Design of steel structures –Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting | 09.2010 |
| • EN 1993-1-5 | Eurocode 3: Design of steel structures –Part 1-5:Plated structural elements | 06.2012 |
| • EN 1993-1-8 | Eurocode 3: Design of steel structures –Part 1-8: Design of joints | 03.2012 |

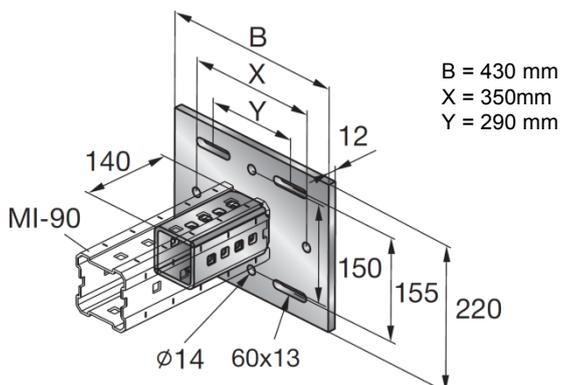
Software:

- Mathcad 15.0
- Microsoft Excel

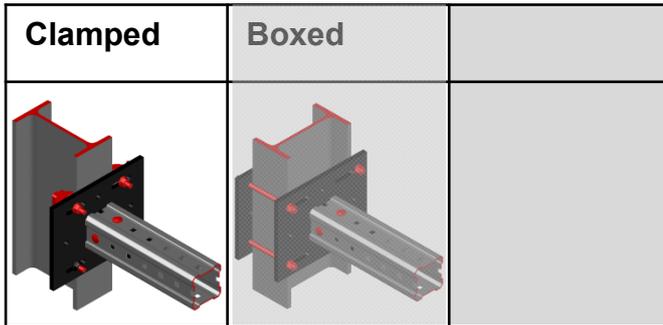
Environmental conditions:

- indoors, outdoors
- static loads
- no fatigue loads

Simplified drawing:



MIC-S90-C Base Material Connector - Steel



Loading case: Clamped	Combinations covered by loading case
BOM: Connector incl. all associated components 1x MIC-S90-C 304814 Beam clamps 4x MI-SGC M12 233859	Connector used for a perpendicular connection of MI-90 girder to flange of structural steel profiles. For flange width 235-300mm.

Recommended loading capacity - simplified for most common applications

Method							
	<table border="1" style="margin-left: 20px;"> <thead> <tr> <th>$\pm F_{x,rec.}$ [kN]</th> <th>$\pm F_{y,rec.}$ [kN]</th> <th>$\pm F_{z,rec.}$ [kN]</th> </tr> </thead> <tbody> <tr> <td style="text-align: center;">13.9</td> <td style="text-align: center;">6.0</td> <td style="text-align: center;">6.0</td> </tr> </tbody> </table> <p style="font-size: small;">These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	13.9	6.0	6.0
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]					
13.9	6.0	6.0					

Design loading capacity - 3D 1/3

Method	

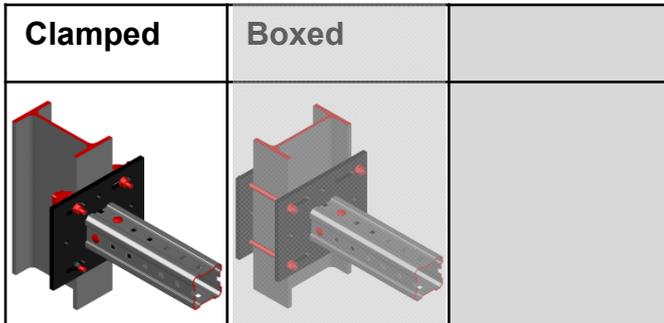
Limiting components of capacity evaluated in following tables:

1. Steel connector 	2. Welds 	3. 2x bolt in MI channel 	4. 3x bolt in MI channel <p style="font-size: x-small;">3rd bolt is just an option to standard 2 bolt solution. The 3rd bolt is not a part of standard package and has to be ordered separately. It has to be placed in the direction of the main load (this case vertically) as pictured in the next hole of connector and MI System girder connected to it.</p>	5. Beam clamps
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MIC-S90-C Base Material Connector - Steel

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures



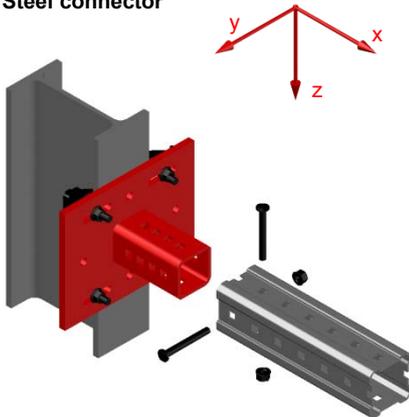
Design loading capacity - 3D

2/3

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel connector

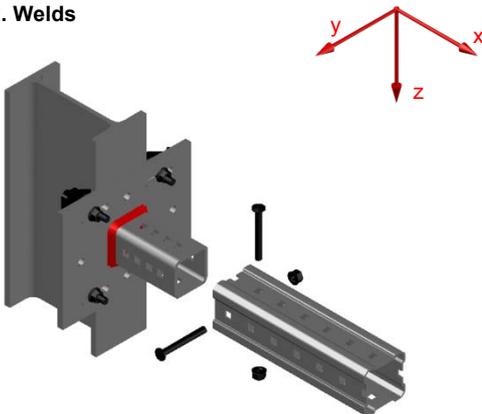


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
20.91	45.28	68.38	68.38	68.38	68.38
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
4.24	4.24	1.14	1.14	1.40	1.40

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

2. Welds



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
244.38	244.38	99.77	99.77	99.77	99.77
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
5.99	5.99	3.67	3.67	3.67	3.67

Interaction:

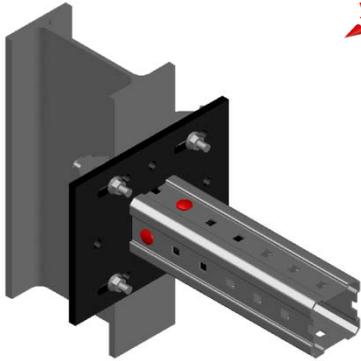
$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-S90-C Base Material Connector - Steel

Design loading capacity - 3D

3/3

3. 2x bolt in MI channel

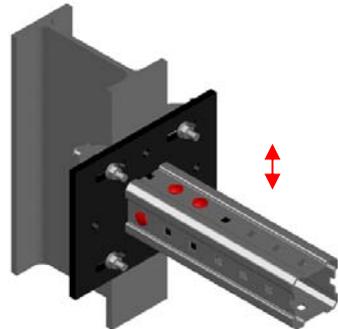


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
69.03	69.03	36.30	36.30	36.30	36.30
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
2.61	2.61	1.24	1.24	1.24	1.24

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

3. 3x bolt in MI channel



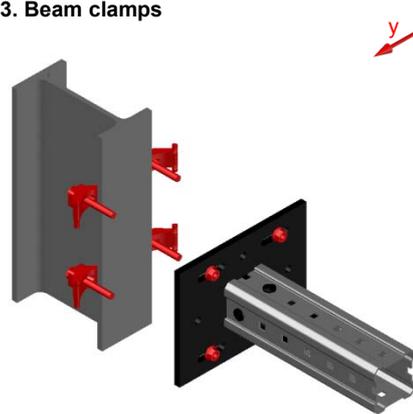
+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
103.50	103.50	72.58	72.58	36.30	36.30
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
3.92	3.92	2.48	2.48	1.24	1.24

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

3rd bolt is just an option to standard 2 bolt solution. The 3rd bolt is not a part of standard package and has to be ordered separately. It has to be placed in the direction of the main load (this case vertically) as pictured in the next hole of connector and MI System girder connected to it.

3. Beam clamps

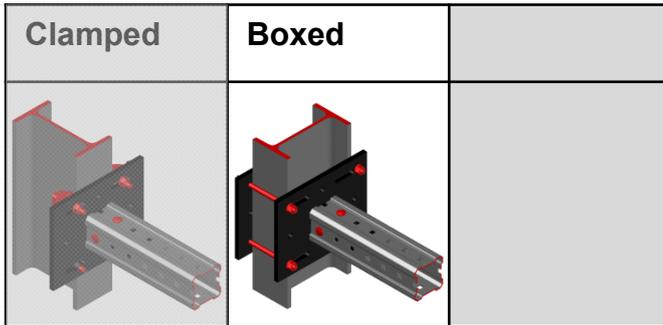


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
34.80	Not decisive	9.00	9.00	9.00	9.00
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.31	1.31	2.09	2.09	3.65	3.65

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-S90-C Base Material Connector - Steel



Loading case: Boxed	Combinations covered by loading case
BOM: Connector incl. all associated components 1x MIC-S90-C 304814 Base plate 1x MIB-SC 304823 Threaded rods cut to particular length 4x AM12x1000 8.8 HDG...m 419103 Nut 8x M12-F-SL WS3/4 382897	Connector used for a perpendicular connection of MI-90 girder to flange of structural steel profiles. For flange width 235-300mm.

Recommended loading capacity - simplified for most common applications

Method							
	<table border="1" style="margin-left: auto; margin-right: auto;"> <thead> <tr> <th>$\pm F_{x,rec.}$ [kN]</th> <th>$\pm F_{y,rec.}$ [kN]</th> <th>$\pm F_{z,rec.}$ [kN]</th> </tr> </thead> <tbody> <tr> <td style="text-align: center;">13.9</td> <td style="text-align: center;">4.9</td> <td style="text-align: center;">4.9</td> </tr> </tbody> </table> <p style="font-size: small;">These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	13.9	4.9	4.9
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]					
13.9	4.9	4.9					

Design loading capacity - 3D 1/3

Method	

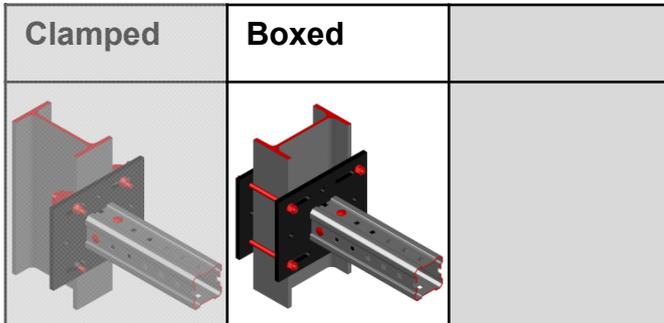
Limiting components of capacity evaluated in following tables:

1. Steel connector 	2. Welds 	3. 2x bolt in MI channel 	4. 3x bolt in MI channel <small>3rd bolt is just an option to standard 2 bolt solution. The 3rd bolt is not a part of standard package and has to be ordered separately. It has to be placed in the direction of the main load (this case vertically) as pictured in the next hole of connector and MI System girder connected to it.</small>	5. Back plate with bolts
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MIC-S90-C Base Material Connector - Steel

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures



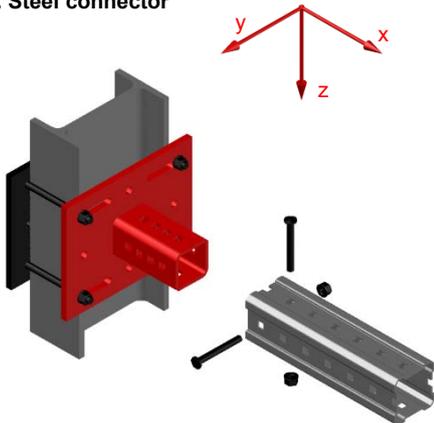
Design loading capacity - 3D

2/3

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel connector

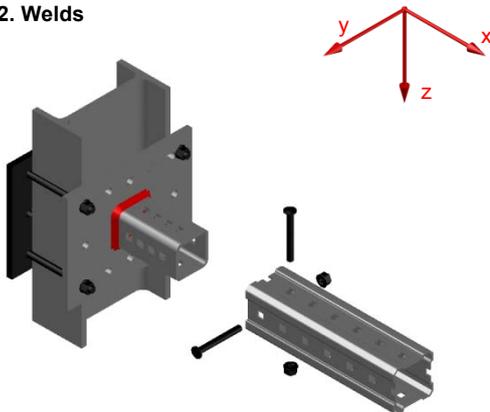


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
20.91	45.28	68.38	68.38	68.38	68.38
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
4.24	4.24	1.14	1.14	1.40	1.40

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

2. Welds



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
244.38	244.38	99.77	99.77	99.77	99.77
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
5.99	5.99	3.67	3.67	3.67	3.67

Interaction:

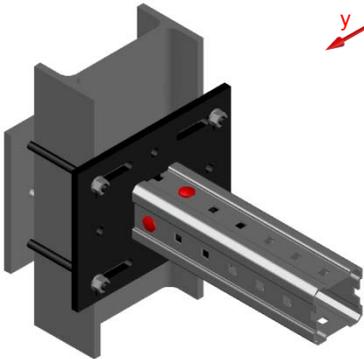
$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-S90-C Base Material Connector - Steel

Design loading capacity - 3D

3/3

3. 2x bolt in MI channel

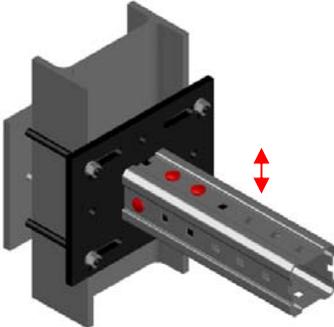


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
69.03	69.03	36.30	36.30	36.30	36.30
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
2.61	2.61	1.24	1.24	1.24	1.24

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

3. 3x bolt in MI channel



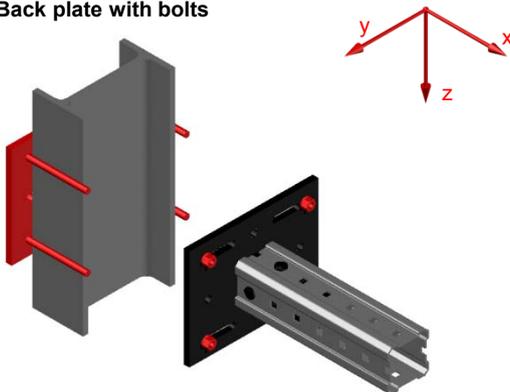
+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
103.50	103.50	72.58	72.58	36.30	36.30
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
3.92	3.92	2.48	2.48	1.24	1.24

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

3rd bolt is just an option to standard 2 bolt solution. The 3rd bolt is not a part of standard package and has to be ordered separately. It has to be placed in the direction of the main load (this case vertically) as pictured in the next hole of connector and MI System girder connected to it.

3. Back plate with bolts



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
58.88	29.47	7.42	7.42	7.42	7.42
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.08	1.08	3.53	3.53	6.18	6.18

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-S120-A Base Material Connector - Steel

Designation	Item number
MIC-S120-A	304818

Corrosion protection:

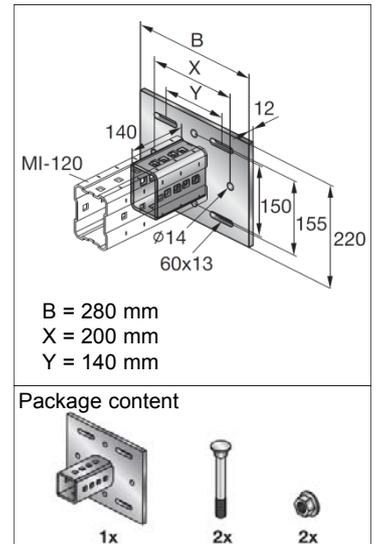
Connector 55 µm - DIN EN ISO 1461
 Bolt, Nut 45 µm - DIN EN ISO 1461

Weight:

7895 g incl. components

Submittal text:

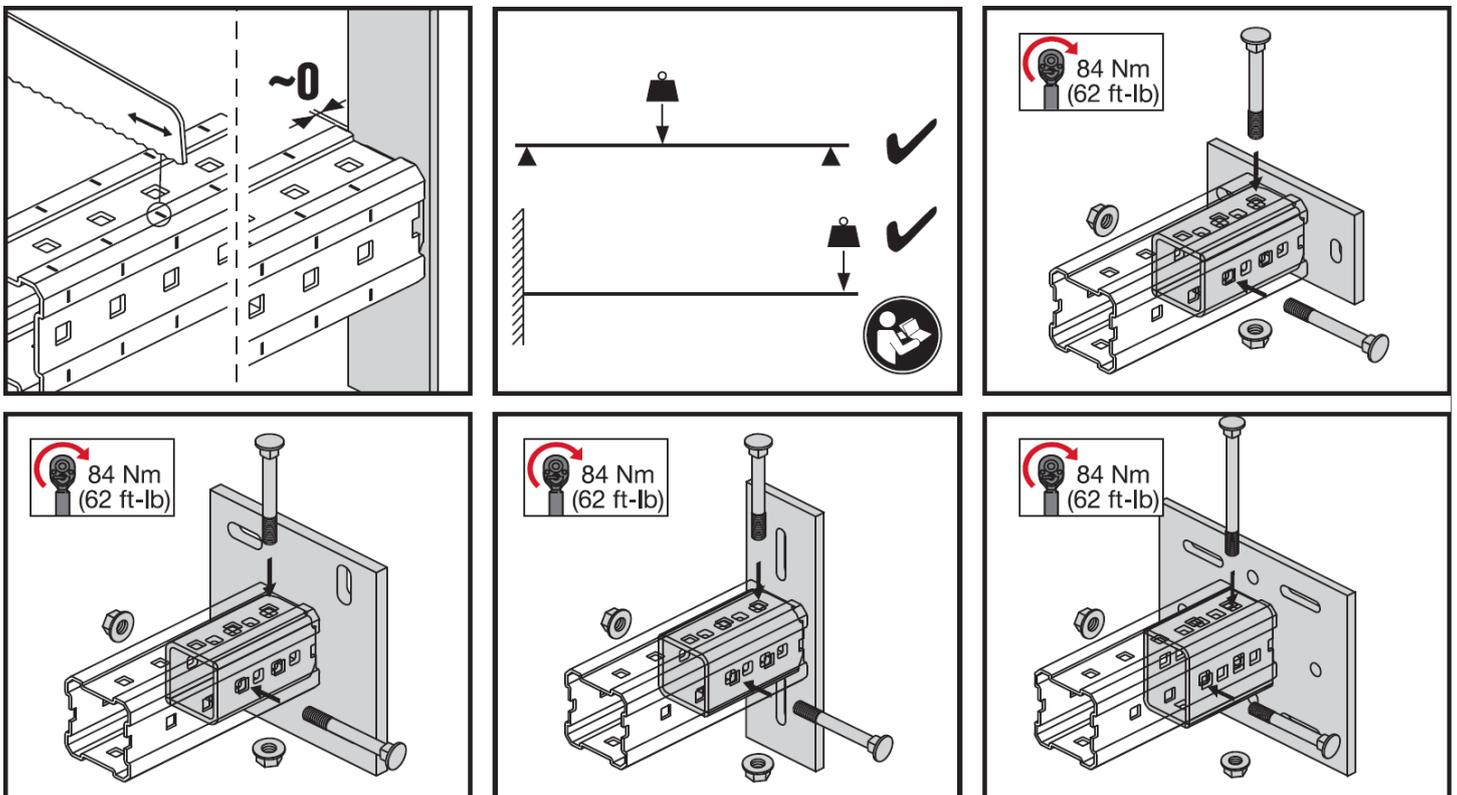
Hilti Hot-dipped galvanized baseplate connector, typically used for anchoring an MI-120 girder to a steel beam. Four oblong anchor holes enable fine tuning of baseplate position, and girder is connected using bolts through fixed holes. Comes in different sizes to fit various steel beam sizes.



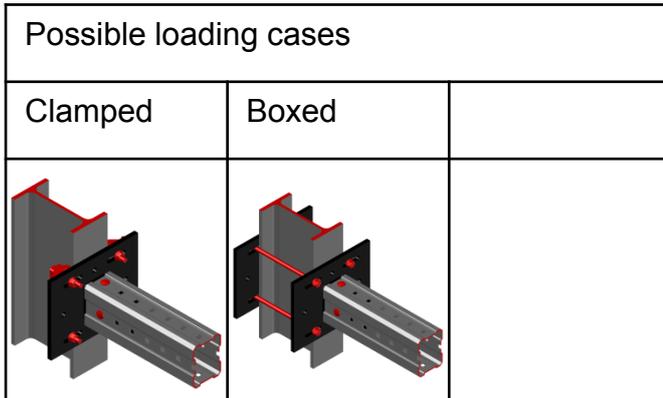
Material properties:

Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
Connector: DD11 MOD - HN 547, S235JR - DIN EN 10025;	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$
Bolt, Nut: Steel grade 8.8	$f_y = 640 \frac{N}{mm^2}$	$f_u = 800 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

Instruction For Use:



MIC-S120-A Base Material Connector - Steel



Design criteria used for loading capacity

Methodology:

- Analytic calculation

Standards and codes:

- | | | |
|---------------|---|---------|
| • EN 1990 | Basics of structural design | 03.2003 |
| • EN 1991-1-1 | Eurocode 1: Actions on structures –Part 1-1: General actions – densities, self-weight, imposed loads for buildings | 03.2012 |
| • EN 1993-1-1 | Eurocode 3: Design of steel structures –Part 1-1: General rules and rules for buildings | 03.2012 |
| • EN 1993-1-3 | Eurocode 3: Design of steel structures –Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting | 09.2010 |
| • EN 1993-1-5 | Eurocode 3: Design of steel structures –Part 1-5:Plated structural elements | 06.2012 |
| • EN 1993-1-8 | Eurocode 3: Design of steel structures –Part 1-8: Design of joints | 03.2012 |

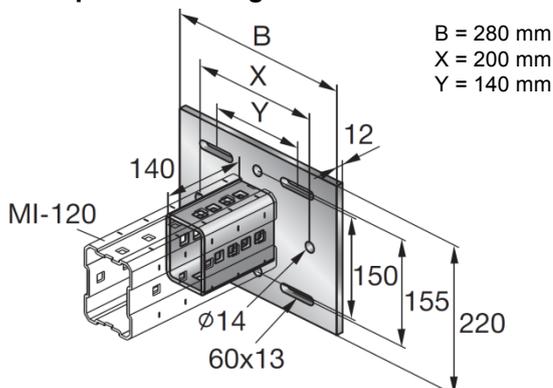
Software:

- Mathcad 15.0
- Microsoft Excel

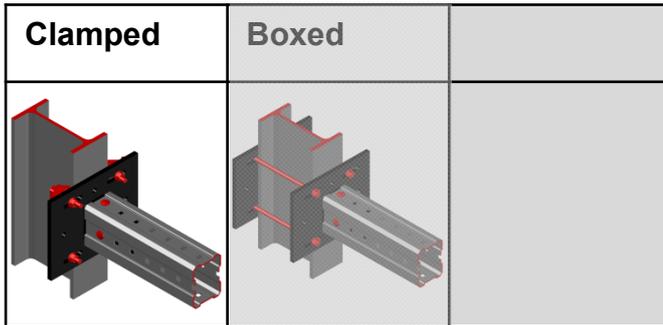
Environmental conditions:

- indoors, outdoors
- static loads
- no fatigue loads

Simplified drawing:



MIC-S120-A Base Material Connector - Steel



Loading case: Clamped	Combinations covered by loading case
BOM: Connector incl. all associated components 1x MIC-S120-A 304818 Beam clamps 4x MI-SGC M12 233859	Connector used for a perpendicular connection of MI-120 girder to flange of structural steel profiles. For flange width 75-165mm.

Recommended loading capacity - simplified for most common applications

Method	<table border="1" style="margin-left: auto; margin-right: auto;"> <thead> <tr> <th>$\pm F_{x,rec.}$ [kN]</th> <th>$\pm F_{y,rec.}$ [kN]</th> <th>$\pm F_{z,rec.}$ [kN]</th> </tr> </thead> <tbody> <tr> <td style="text-align: center;">23.2</td> <td style="text-align: center;">6.0</td> <td style="text-align: center;">6.0</td> </tr> </tbody> </table> <p style="font-size: small;">These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	23.2	6.0	6.0
$\pm F_{x,rec.}$ [kN]		$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]				
23.2	6.0	6.0					

Design loading capacity - 3D

1/3

Method	

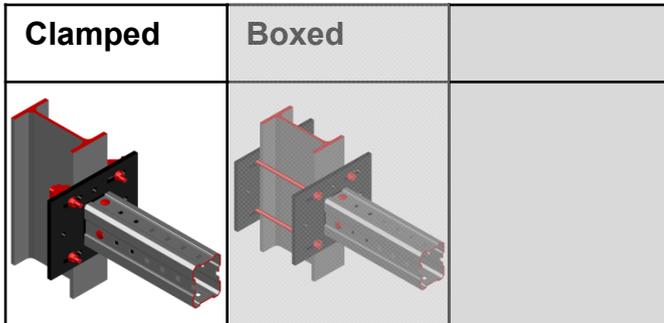
Limiting components of capacity evaluated in following tables:

1. Steel connector 	2. Welds 	3. 2x bolt in MI channel 	4. 3x bolt in MI channel <small>3rd bolt is just an option to standard 2 bolt solution. The 3rd bolt is not a part of standard package and has to be ordered separately. It has to be placed in the direction of the main load (this case vertically) as pictured in the next hole of connector and MI System girder connected to it.</small>	5. Beam clamps
------------------------	--------------	------------------------------	--	--------------------

MIC-S120-A Base Material Connector - Steel

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures



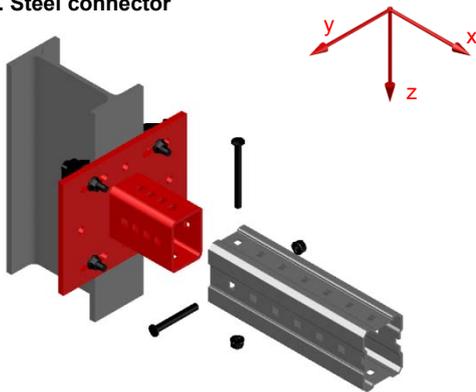
Design loading capacity - 3D

2/3

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel connector

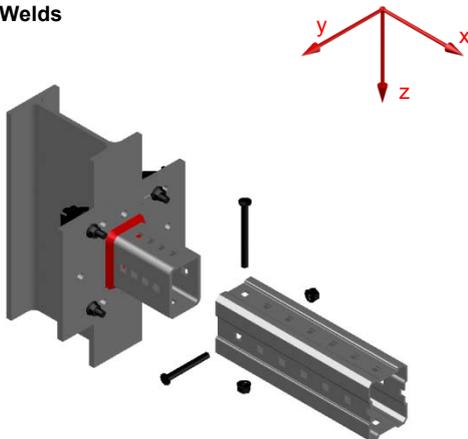


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
36.47	81.05	68.38	68.38	117.23	117.23
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
6.78	6.78	2.64	2.64	3.20	3.20

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

2. Welds



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
336.02	336.02	99.77	99.77	174.59	174.59
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
10.55	10.55	5.87	5.87	7.06	7.06

Interaction:

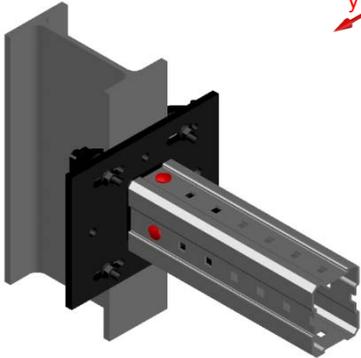
$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-S120-A Base Material Connector - Steel

Design loading capacity - 3D

3/3

3. 2x bolt in MI channel

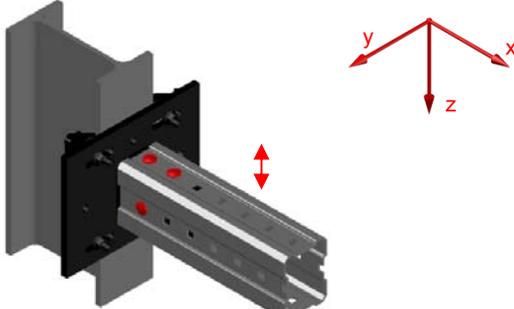


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
75.08	75.08	41.47	41.47	41.47	41.47
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
3.59	3.59	1.90	1.90	1.35	1.35

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

3. 3x bolt in MI channel



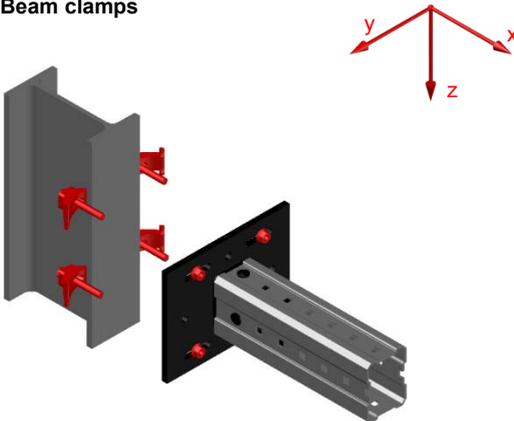
+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
112.53	112.53	82.94	82.94	41.47	41.47
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
5.68	5.68	3.79	3.79	1.35	1.35

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

3rd bolt is just an option to standard 2 bolt solution. The 3rd bolt is not a part of standard package and has to be ordered separately. It has to be placed in the direction of the main load (this case vertically) as pictured in the next hole of connector and MI System girder connected to it.

3. Beam clamps

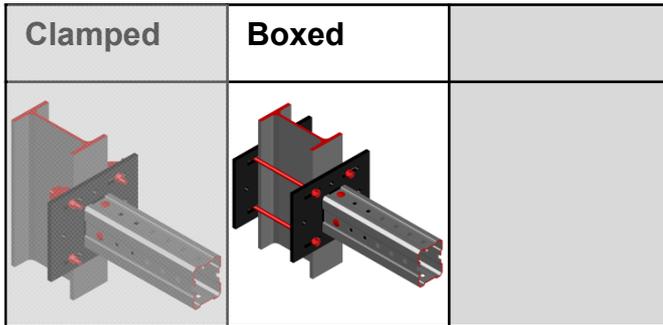


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
34.80	Not decisive	9.00	9.00	9.00	9.00
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
0.80	0.80	2.26	2.26	1.39	1.39

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-S120-A Base Material Connector - Steel



Loading case: Boxed	Combinations covered by loading case
BOM: Connector incl. all associated components 1x MIC-S120-A 304818 Base plate 1x MIB-SA 304821 Threaded rods cut to particular length 4x AM12x1000 8.8 HDG...m 419103 Nut 8x M12-F-SL WS3/4 382897	Connector used for a perpendicular connection of MI-120 girder to flange of structural steel profiles. For flange width 75-165mm.

Recommended loading capacity - simplified for most common applications

Method							
	<table border="1" style="margin-left: auto; margin-right: auto;"> <thead> <tr> <th>$\pm F_{x,rec.}$ [kN]</th> <th>$\pm F_{y,rec.}$ [kN]</th> <th>$\pm F_{z,rec.}$ [kN]</th> </tr> </thead> <tbody> <tr> <td style="text-align: center;">24.0</td> <td style="text-align: center;">4.9</td> <td style="text-align: center;">4.9</td> </tr> </tbody> </table> <p style="font-size: small;">These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	24.0	4.9	4.9
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]					
24.0	4.9	4.9					

Design loading capacity - 3D 1/3

Method	

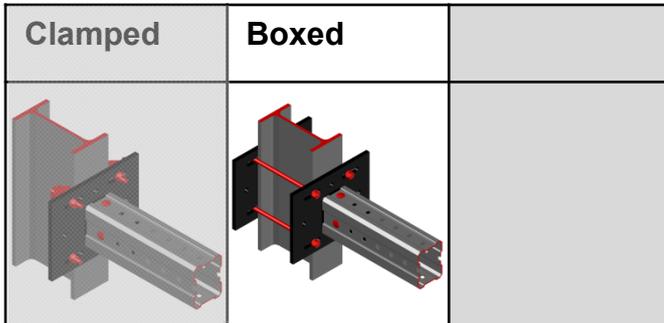
Limiting components of capacity evaluated in following tables:

1. Steel connector 	2. Welds 	3. 2x bolt in MI channel 	4. 3x bolt in MI channel <p style="font-size: x-small;">3rd bolt is just an option to standard 2 bolt solution. The 3rd bolt is not a part of standard package and has to be ordered separately. It has to be placed in the direction of the main load (this case vertically) as pictured in the next hole of connector and MI System girder connected to it.</p>	5. Back plate with bolts
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MIC-S120-A Base Material Connector - Steel

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures



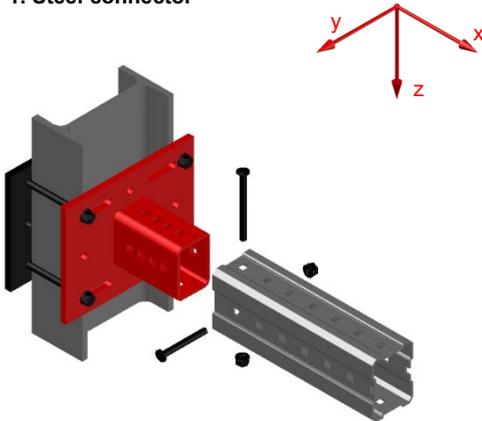
Design loading capacity - 3D

2/3

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel connector

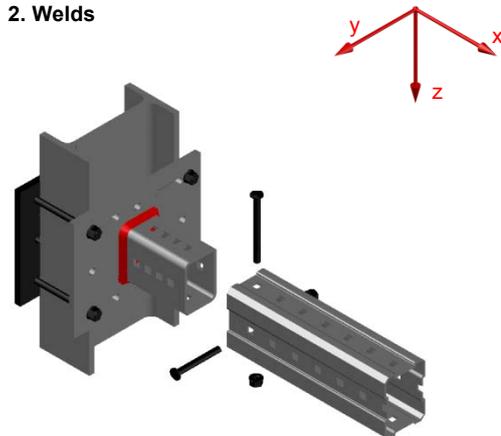


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
36.47	81.05	68.38	68.38	117.23	117.23
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
6.78	6.78	2.64	2.64	3.20	3.20

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

2. Welds



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
336.02	336.02	99.77	99.77	174.59	174.59
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
10.55	10.55	5.87	5.87	7.06	7.06

Interaction:

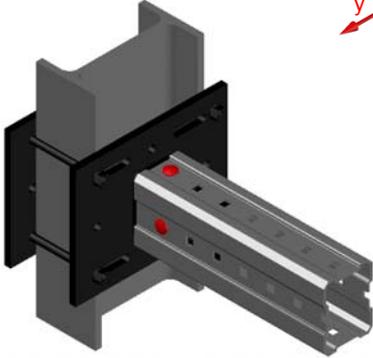
$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-S120-A Base Material Connector - Steel

Design loading capacity - 3D

3/3

3. 2x bolt in MI channel

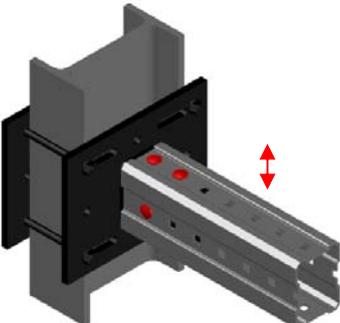


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
75.08	75.08	41.47	41.47	41.47	41.47
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
3.59	3.59	1.90	1.90	1.35	1.35

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

3. 3x bolt in MI channel



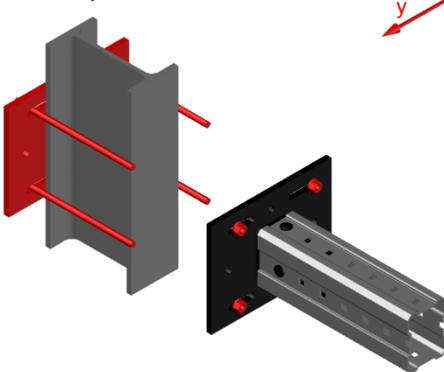
+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
112.53	112.53	82.94	82.94	41.47	41.47
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
5.68	5.68	3.79	3.79	1.35	1.35

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

3rd bolt is just an option to standard 2 bolt solution. The 3rd bolt is not a part of standard package and has to be ordered separately. It has to be placed in the direction of the main load (this case vertically) as pictured in the next hole of connector and MI System girder connected to it.

3. Back plate with bolts



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
58.88	35.97	7.42	7.42	7.42	7.42
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
0.66	0.66	3.83	3.83	2.36	2.36

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-S120-B Base Material Connector - Steel

Designation	Item number
MIC-S120-B	304819

Corrosion protection:

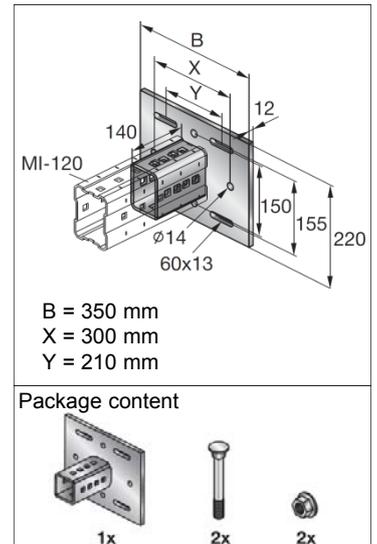
Connector 55 µm - DIN EN ISO 1461
 Bolt, Nut 45 µm - DIN EN ISO 1461

Weight:

8990 g incl. components

Submittal text:

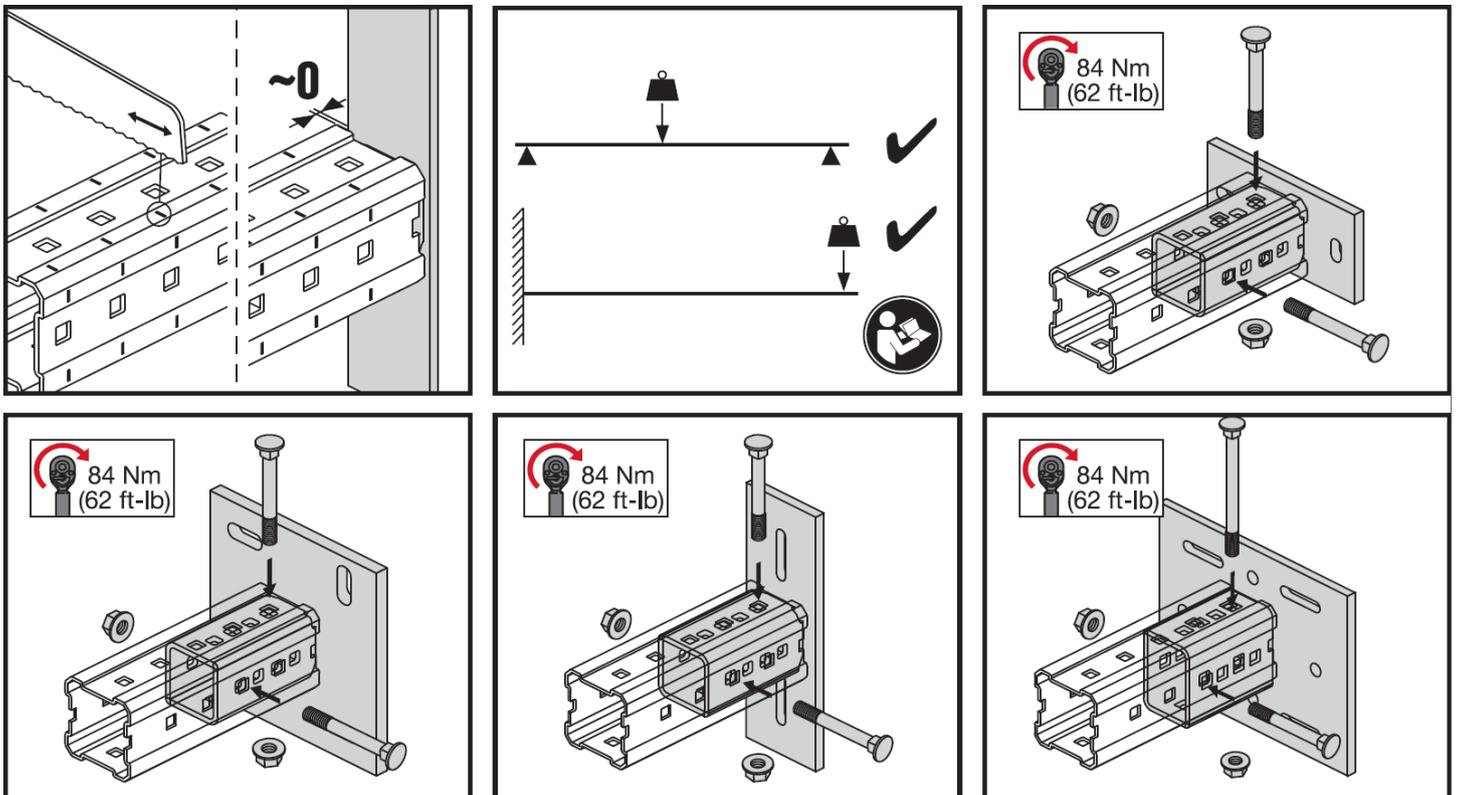
Hilti Hot-dipped galvanized baseplate connector, typically used for anchoring an MI-120 girder to a steel beam. Four oblong anchor holes enable fine tuning of baseplate position, and girder is connected using bolts through fixed holes. Comes in different sizes to fit various steel beam sizes.



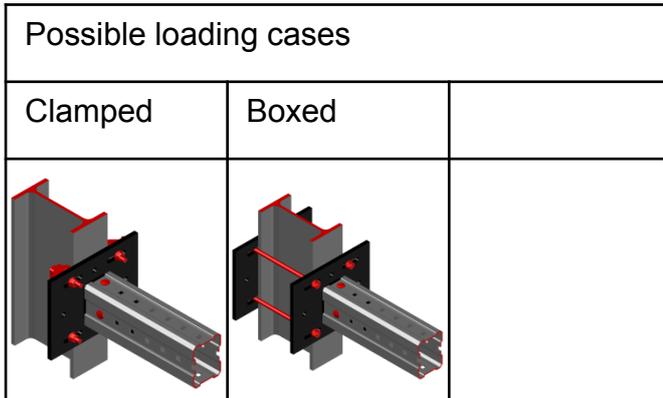
Material properties:

Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
Connector: DD11 MOD - HN 547, S235JR - DIN EN 10025;	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$
Bolt, Nut: Steel grade 8.8	$f_y = 640 \frac{N}{mm^2}$	$f_u = 800 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

Instruction For Use:



MIC-S120-B Base Material Connector - Steel



Design criteria used for loading capacity

Methodology:

- Analytic calculation

Standards and codes:

- | | | |
|---------------|---|---------|
| • EN 1990 | Basics of structural design | 03.2003 |
| • EN 1991-1-1 | Eurocode 1: Actions on structures –Part 1-1: General actions – densities, self-weight, imposed loads for buildings | 03.2012 |
| • EN 1993-1-1 | Eurocode 3: Design of steel structures –Part 1-1: General rules and rules for buildings | 03.2012 |
| • EN 1993-1-3 | Eurocode 3: Design of steel structures –Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting | 09.2010 |
| • EN 1993-1-5 | Eurocode 3: Design of steel structures –Part 1-5:Plated structural elements | 06.2012 |
| • EN 1993-1-8 | Eurocode 3: Design of steel structures –Part 1-8: Design of joints | 03.2012 |

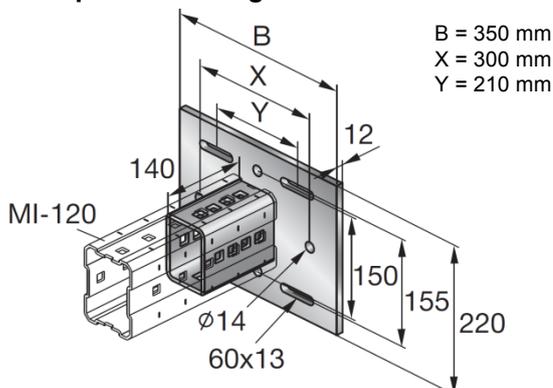
Software:

- Mathcad 15.0
- Microsoft Excel

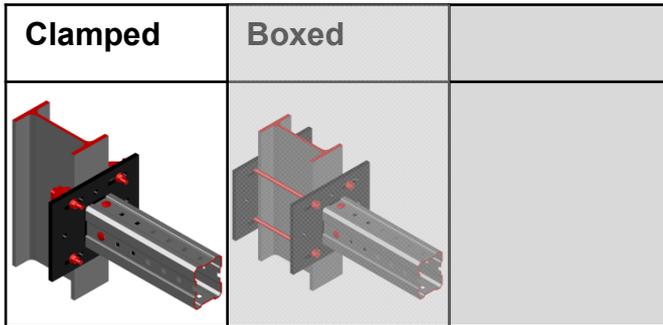
Environmental conditions:

- indoors, outdoors
- static loads
- no fatigue loads

Simplified drawing:



MIC-S120-B Base Material Connector - Steel



Loading case: Clamped	Combinations covered by loading case
BOM: Connector incl. all associated components 1x MIC-S120-B 304819 Beam clamps 4x MI-SGC M12 233859	Connector used for a perpendicular connection of MI-120 girder to flange of structural steel profiles. For flange width 165-235mm.

Recommended loading capacity - simplified for most common applications

Method							
	<table border="1" style="margin-left: auto; margin-right: auto;"> <thead> <tr> <th>$\pm F_{x,rec.}$ [kN]</th> <th>$\pm F_{y,rec.}$ [kN]</th> <th>$\pm F_{z,rec.}$ [kN]</th> </tr> </thead> <tbody> <tr> <td style="text-align: center;">17.5</td> <td style="text-align: center;">6.0</td> <td style="text-align: center;">6.0</td> </tr> </tbody> </table> <p style="font-size: small;">These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	17.5	6.0	6.0
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]					
17.5	6.0	6.0					

Design loading capacity - 3D

1/3

Method	

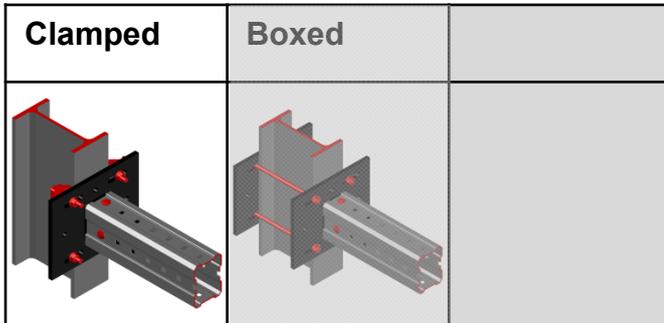
Limiting components of capacity evaluated in following tables:

1. Steel connector 	2. Welds 	3. 2x bolt in MI channel 	4. 3x bolt in MI channel <p style="font-size: x-small;">3rd bolt is just an option to standard 2 bolt solution. The 3rd bolt is not a part of standard package and has to be ordered separately. It has to be placed in the direction of the main load (this case vertically) as pictured in the next hole of connector and MI System girder connected to it.</p>	5. Beam clamps
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MIC-S120-B Base Material Connector - Steel

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures



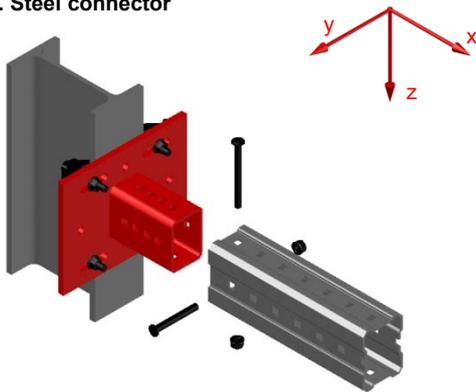
Design loading capacity - 3D

2/3

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel connector

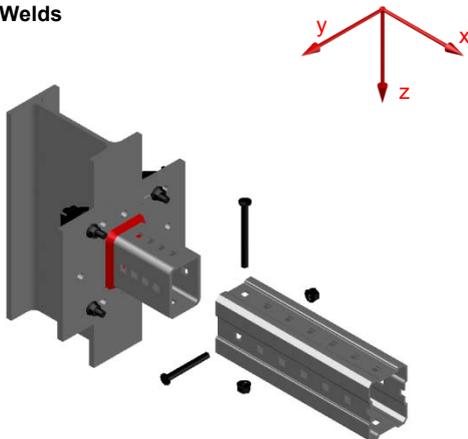


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
26.26	57.84	68.38	68.38	117.23	117.23
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
6.78	6.78	2.54	2.54	2.98	2.98

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

2. Welds



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
336.02	336.02	99.77	99.77	174.59	174.59
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
10.55	10.55	5.87	5.87	7.06	7.06

Interaction:

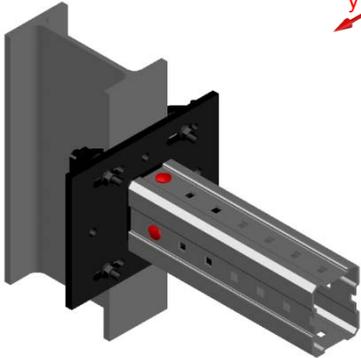
$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-S120-B Base Material Connector - Steel

Design loading capacity - 3D

3/3

3. 2x bolt in MI channel

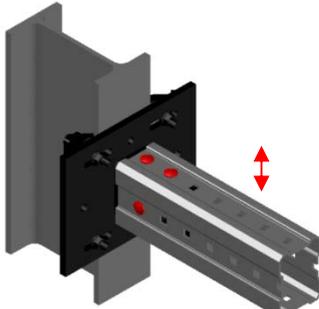


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
75.08	75.08	41.47	41.47	41.47	41.47
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
3.59	3.59	1.90	1.90	1.35	1.35

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

3. 3x bolt in MI channel



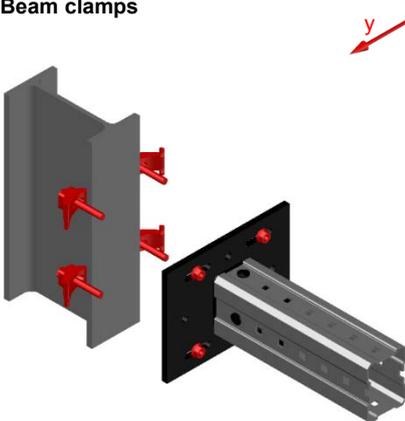
+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
112.53	112.53	82.94	82.94	41.47	41.47
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
5.68	5.68	3.79	3.79	1.35	1.35

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

3rd bolt is just an option to standard 2 bolt solution. The 3rd bolt is not a part of standard package and has to be ordered separately. It has to be placed in the direction of the main load (this case vertically) as pictured in the next hole of connector and MI System girder connected to it.

3. Beam clamps

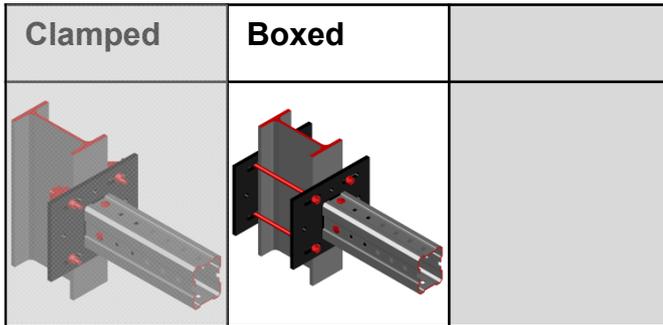


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
34.80	Not decisive	9.00	9.00	9.00	9.00
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.06	1.06	2.26	2.26	2.09	2.09

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-S120-B Base Material Connector - Steel



Loading case: Boxed	Combinations covered by loading case
BOM: Connector incl. all associated components 1x MIC-S120-B 304819 Base plate 1x MIB-SB 304822 Threaded rods cut to particular length 4x AM12x1000 8.8 HDG...m 419103 Nut 8x M12-F-SL WS3/4 382897	Connector used for a perpendicular connection of MI-120 girder to flange of structural steel profiles. For flange width 165-235mm

Recommended loading capacity - simplified for most common applications

Method							
	<table border="1" style="margin-left: 20px;"> <thead> <tr> <th>$\pm F_{x,rec.}$ [kN]</th> <th>$\pm F_{y,rec.}$ [kN]</th> <th>$\pm F_{z,rec.}$ [kN]</th> </tr> </thead> <tbody> <tr> <td style="text-align: center;">17.5</td> <td style="text-align: center;">4.9</td> <td style="text-align: center;">4.9</td> </tr> </tbody> </table> <p style="font-size: small;">These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	17.5	4.9	4.9
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]					
17.5	4.9	4.9					

Design loading capacity - 3D 1/3

Method	

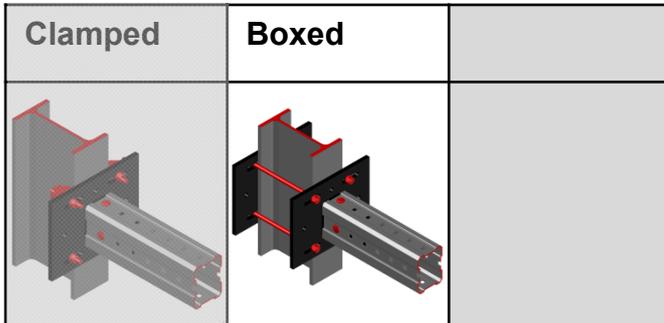
Limiting components of capacity evaluated in following tables:

1. Steel connector 	2. Welds 	3. 2x bolt in MI channel 	4. 3x bolt in MI channel <p style="font-size: x-small;">3rd bolt is just an option to standard 2 bolt solution. The 3rd bolt is not a part of standard package and has to be ordered separately. It has to be placed in the direction of the main load (this case vertically) as pictured in the next hole of connector and MI System girder connected to it.</p>	5. Back plate with bolts
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MIC-S120-B Base Material Connector - Steel

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures



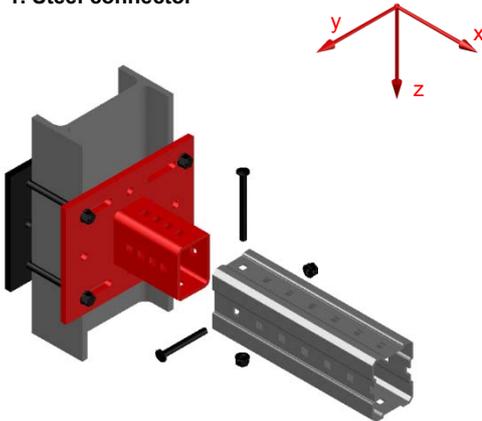
Design loading capacity - 3D

2/3

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel connector

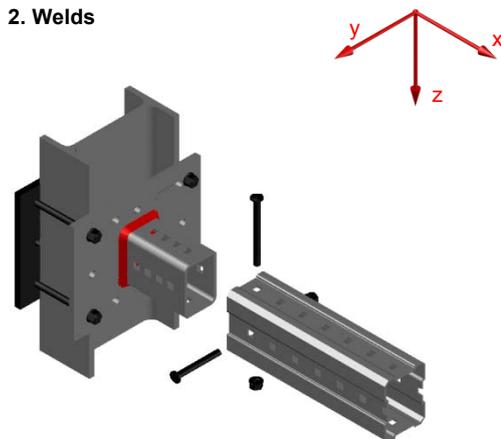


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
26.26	57.84	68.38	68.38	117.23	117.23
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
6.78	6.78	2.54	2.54	2.98	2.98

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

2. Welds



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
336.02	336.02	99.77	99.77	174.59	174.59
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
10.55	10.55	5.87	5.87	7.06	7.06

Interaction:

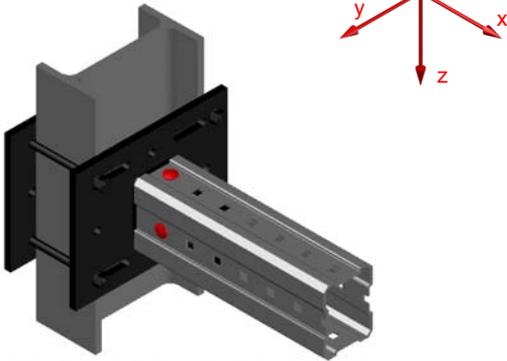
$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-S120-B Base Material Connector - Steel

Design loading capacity - 3D

3/3

3. 2x bolt in MI channel

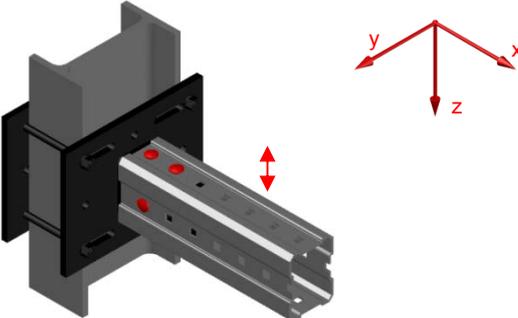


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
75.08	75.08	41.47	41.47	41.47	41.47
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
3.59	3.59	1.90	1.90	1.35	1.35

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

3. 3x bolt in MI channel



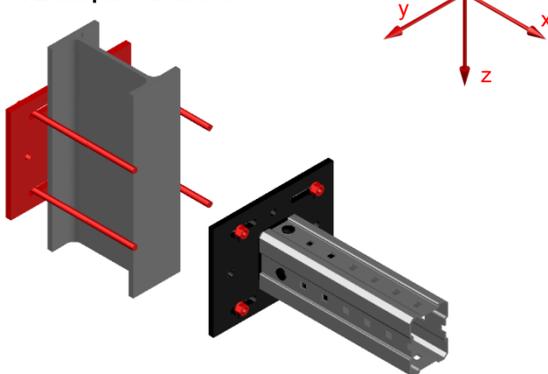
+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
112.53	112.53	82.94	82.94	41.47	41.47
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
5.68	5.68	3.79	3.79	1.35	1.35

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

3rd bolt is just an option to standard 2 bolt solution. The 3rd bolt is not a part of standard package and has to be ordered separately. It has to be placed in the direction of the main load (this case vertically) as pictured in the next hole of connector and MI System girder connected to it.

3. Back plate with bolts



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
58.88	34.23	7.42	7.42	7.42	7.42
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
0.87	0.87	3.83	3.83	3.53	3.53

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-S120-C Base Material Connector - Steel

Designation	Item number
MIC-S120-C	304820

Corrosion protection:

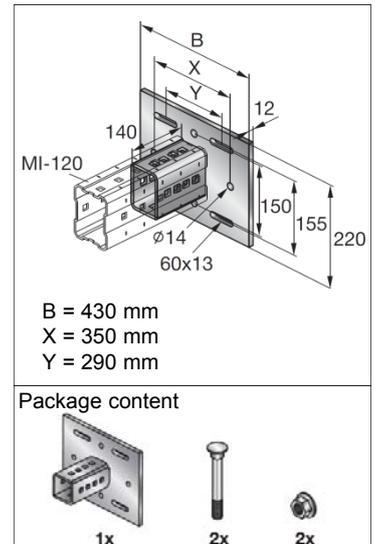
Connector 55 µm - DIN EN ISO 1461
 Bolt, Nut 45 µm - DIN EN ISO 1461

Weight:

10650 g incl. components

Submittal text:

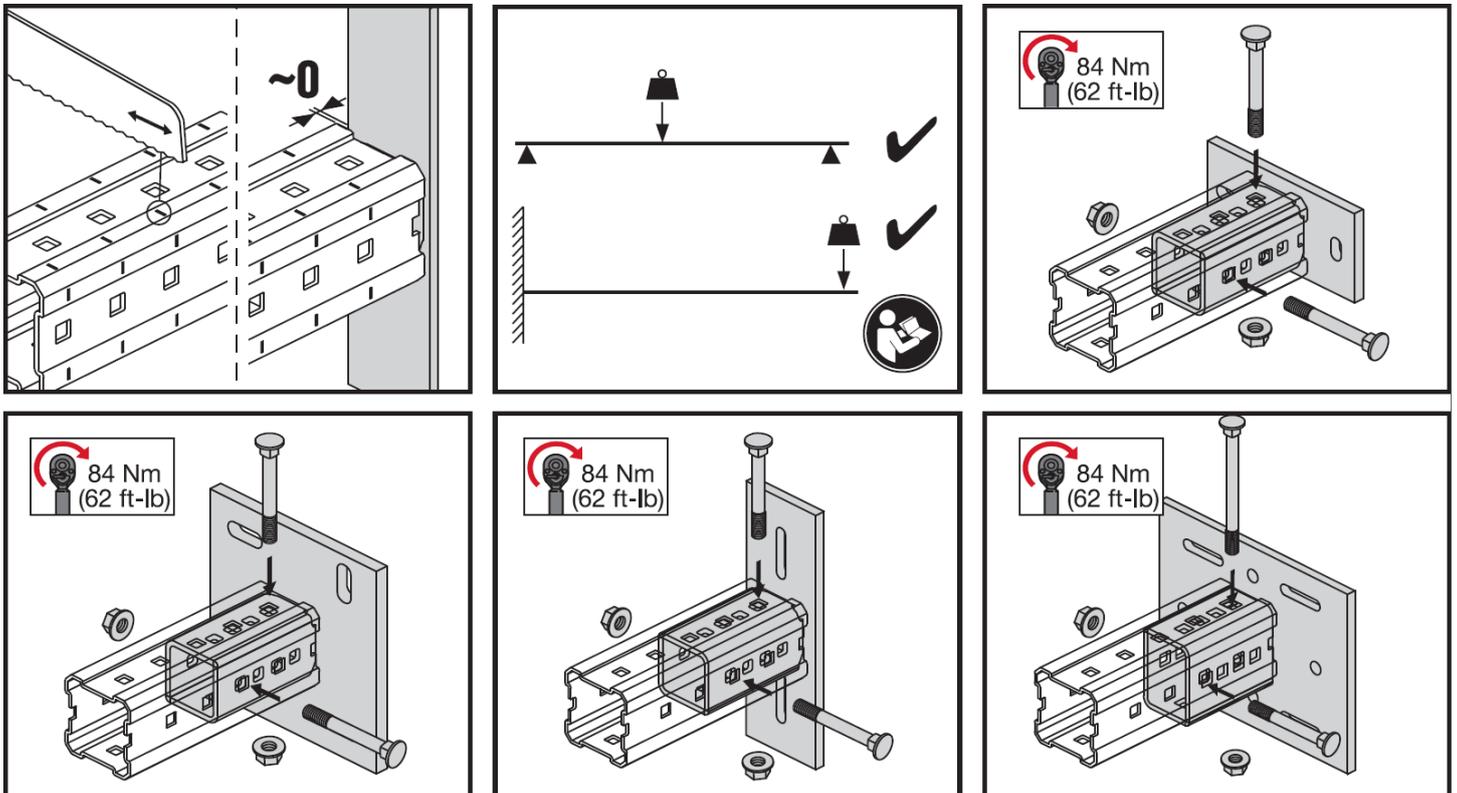
Hilti Hot-dipped galvanized baseplate connector, typically used for anchoring an MI-120 girder to a steel beam. Four oblong anchor holes enable fine tuning of baseplate position, and girder is connected using bolts through fixed holes. Comes in different sizes to fit various steel beam sizes.



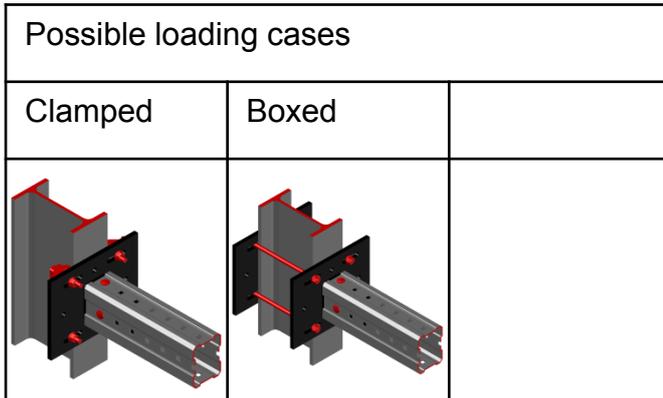
Material properties:

Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
Connector: DD11 MOD - HN 547, S235JR - DIN EN 10025;	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$
Bolt, Nut: Steel grade 8.8	$f_y = 640 \frac{N}{mm^2}$	$f_u = 800 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

Instruction For Use:



MIC-S120-C Base Material Connector - Steel



Design criteria used for loading capacity

Methodology:

- Analytic calculation

Standards and codes:

- | | | |
|---------------|---|---------|
| • EN 1990 | Basics of structural design | 03.2003 |
| • EN 1991-1-1 | Eurocode 1: Actions on structures –Part 1-1: General actions – densities, self-weight, imposed loads for buildings | 03.2012 |
| • EN 1993-1-1 | Eurocode 3: Design of steel structures –Part 1-1: General rules and rules for buildings | 03.2012 |
| • EN 1993-1-3 | Eurocode 3: Design of steel structures –Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting | 09.2010 |
| • EN 1993-1-5 | Eurocode 3: Design of steel structures –Part 1-5:Plated structural elements | 06.2012 |
| • EN 1993-1-8 | Eurocode 3: Design of steel structures –Part 1-8: Design of joints | 03.2012 |

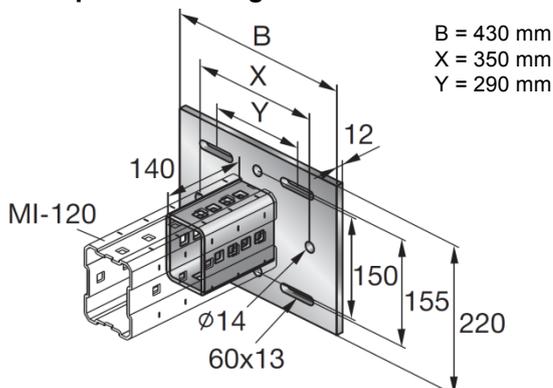
Software:

- Mathcad 15.0
- Microsoft Excel

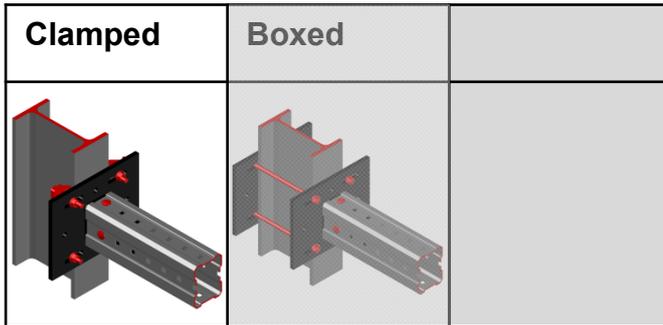
Environmental conditions:

- indoors, outdoors
- static loads
- no fatigue loads

Simplified drawing:



MIC-S120-C Base Material Connector - Steel



Loading case: Clamped	Combinations covered by loading case
BOM: Connector incl. all associated components 1x MIC-S120-C 304820 Beam clamps 4x MI-SGC M12 233859	Connector used for a perpendicular connection of MI-120 girder to flange of structural steel profiles. For flange width 235-300mm.

Recommended loading capacity - simplified for most common applications

Method							
	<table border="1" style="margin-left: auto; margin-right: auto;"> <thead> <tr> <th>$\pm F_{x,rec.}$ [kN]</th> <th>$\pm F_{y,rec.}$ [kN]</th> <th>$\pm F_{z,rec.}$ [kN]</th> </tr> </thead> <tbody> <tr> <td style="text-align: center;">13.9</td> <td style="text-align: center;">6.0</td> <td style="text-align: center;">6.0</td> </tr> </tbody> </table> <p style="font-size: small;">These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	13.9	6.0	6.0
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]					
13.9	6.0	6.0					

Design loading capacity - 3D 1/3

Method	

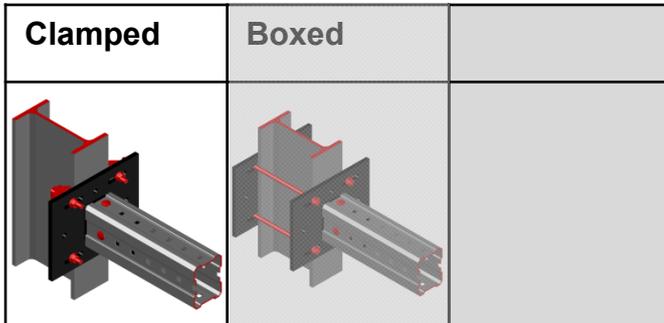
Limiting components of capacity evaluated in following tables:

1. Steel connector 	2. Welds 	3. 2x bolt in MI channel 	4. 3x bolt in MI channel <p style="font-size: x-small;">3rd bolt is just an option to standard 2 bolt solution. The 3rd bolt is not a part of standard package and has to be ordered separately. It has to be placed in the direction of the main load (this case vertically) as pictured in the next hole of connector and MI System girder connected to it.</p>	5. Beam clamps
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MIC-S120-C Base Material Connector - Steel

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures



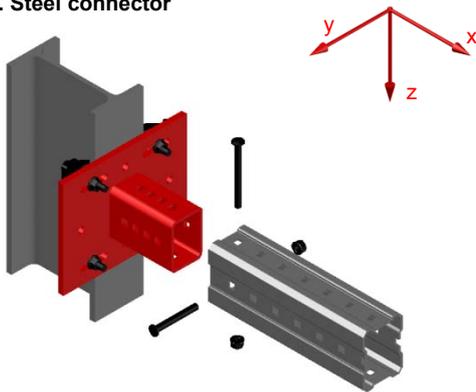
Design loading capacity - 3D

2/3

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel connector

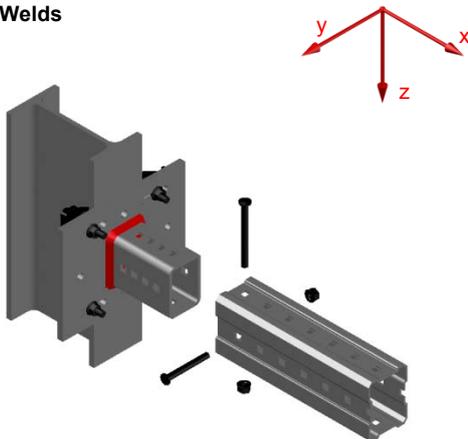


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
20.91	45.28	68.38	68.38	117.23	117.23
+Mx,Rd [kNcm]	-Mx,Rd [kNcm]	+My,Rd [kNcm]	-My,Rd [kNcm]	+Mz,Rd [kNcm]	-Mz,Rd [kNcm]
6.78	6.78	2.10	2.10	2.78	2.78

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

2. Welds



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
336.02	336.02	99.77	99.77	174.59	174.59
+Mx,Rd [kNcm]	-Mx,Rd [kNcm]	+My,Rd [kNcm]	-My,Rd [kNcm]	+Mz,Rd [kNcm]	-Mz,Rd [kNcm]
10.55	10.55	5.87	5.87	7.06	7.06

Interaction:

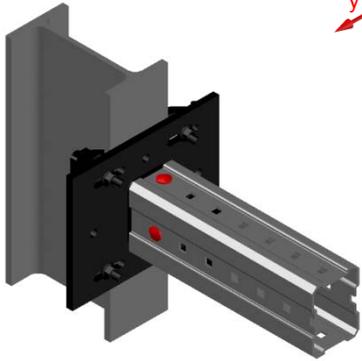
$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-S120-C Base Material Connector - Steel

Design loading capacity - 3D

3/3

3. 2x bolt in MI channel

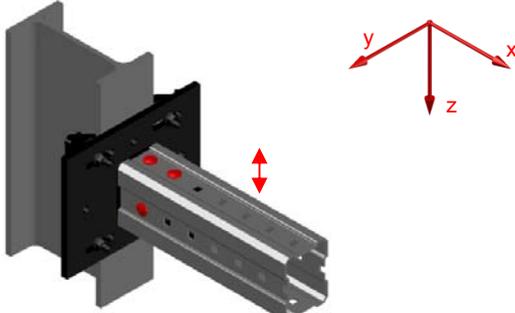


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
75.08	75.08	41.47	41.47	41.47	41.47
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
3.59	3.59	1.90	1.90	1.35	1.35

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

3. 3x bolt in MI channel



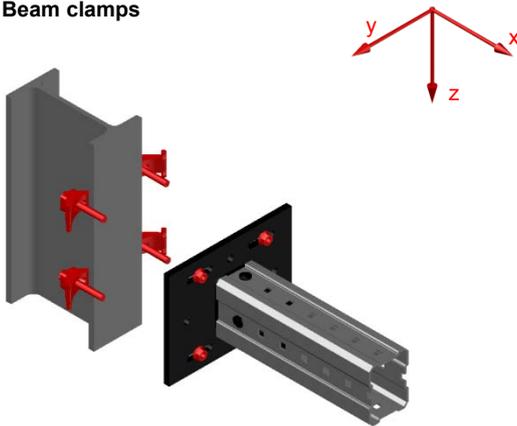
+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
112.53	112.53	82.94	82.94	41.47	41.47
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
5.68	5.68	3.79	3.79	1.35	1.35

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

3rd bolt is just an option to standard 2 bolt solution. The 3rd bolt is not a part of standard package and has to be ordered separately. It has to be placed in the direction of the main load (this case vertically) as pictured in the next hole of connector and MI System girder connected to it.

3. Beam clamps

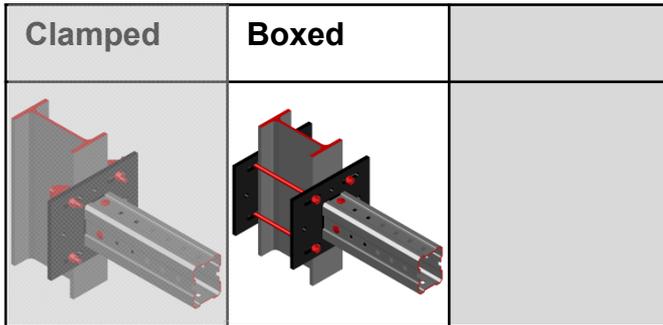


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
34.80	Not decisive	9.00	9.00	9.00	9.00
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.31	1.31	2.26	2.26	3.65	3.65

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-S120-C Base Material Connector - Steel



Loading case: Boxed	Combinations covered by loading case
BOM: Connector incl. all associated components 1x MIC-S120-C 304820 Base plate 1x MIB-SC 304823 Threaded rods cut to particular length 4x AM12x1000 8.8 HDG...m 419103 Nut 8x M12-F-SL WS3/4 382897	Connector used for a perpendicular connection of MI-120 girder to flange of structural steel profiles. For flange width 235-300mm

Recommended loading capacity - simplified for most common applications

Method							
	<table border="1" style="margin-left: auto; margin-right: auto;"> <thead> <tr> <th>$\pm F_{x,rec.}$ [kN]</th> <th>$\pm F_{y,rec.}$ [kN]</th> <th>$\pm F_{z,rec.}$ [kN]</th> </tr> </thead> <tbody> <tr> <td style="text-align: center;">13.9</td> <td style="text-align: center;">4.9</td> <td style="text-align: center;">4.9</td> </tr> </tbody> </table> <p style="font-size: small;">These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	13.9	4.9	4.9
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]					
13.9	4.9	4.9					

Design loading capacity - 3D 1/3

Method	

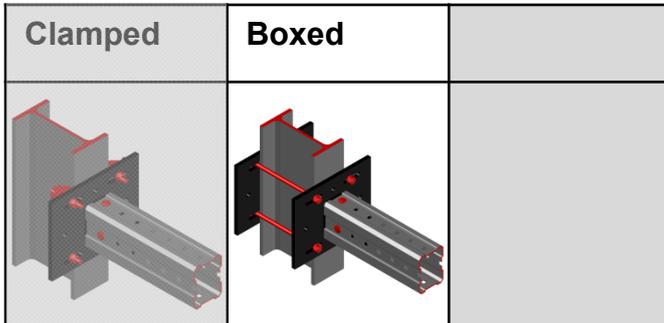
Limiting components of capacity evaluated in following tables:

1. Steel connector 	2. Welds 	3. 2x bolt in MI channel 	4. 3x bolt in MI channel <small>3rd bolt is just an option to standard 2 bolt solution. The 3rd bolt is not a part of standard package and has to be ordered separately. It has to be placed in the direction of the main load (this case vertically) as pictured in the next hole of connector and MI System girder connected to it.</small>	5. Back plate with bolts
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MIC-S120-C Base Material Connector - Steel

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures



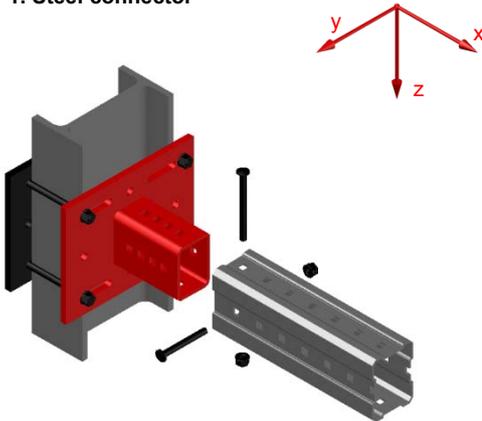
Design loading capacity - 3D

2/3

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel connector

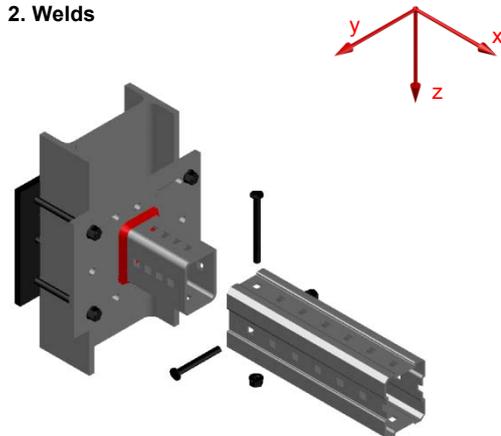


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
20.91	45.28	68.38	68.38	117.23	117.23
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
6.78	6.78	2.10	2.10	2.78	2.78

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

2. Welds



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
336.02	336.02	99.77	99.77	174.59	174.59
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
10.55	10.55	5.87	5.87	7.06	7.06

Interaction:

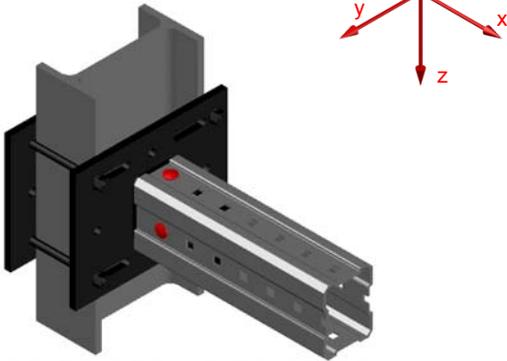
$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-S120-C Base Material Connector - Steel

Design loading capacity - 3D

3/3

3. 2x bolt in MI channel

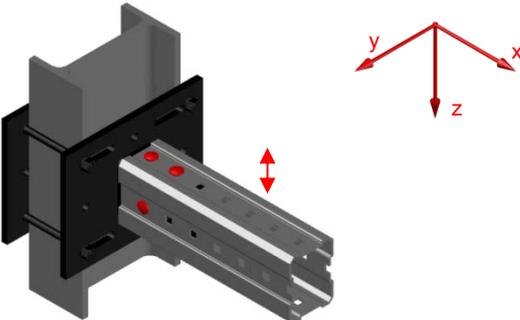


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
75.08	75.08	41.47	41.47	41.47	41.47
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
3.59	3.59	1.90	1.90	1.35	1.35

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

3. 3x bolt in MI channel



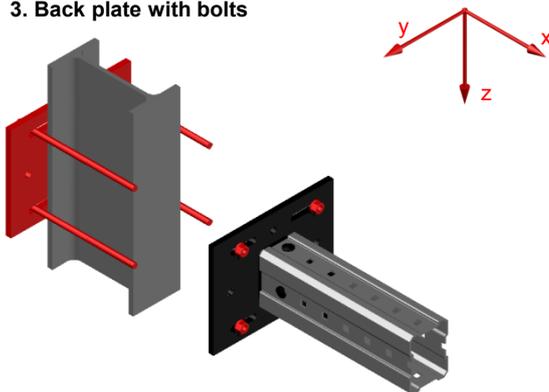
+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
112.53	112.53	82.94	82.94	41.47	41.47
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
5.68	5.68	3.79	3.79	1.35	1.35

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

3rd bolt is just an option to standard 2 bolt solution. The 3rd bolt is not a part of standard package and has to be ordered separately. It has to be placed in the direction of the main load (this case vertically) as pictured in the next hole of connector and MI System girder connected to it.

3. Back plate with bolts



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
58.88	29.47	7.42	7.42	7.42	7.42
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.08	1.08	3.83	3.83	6.18	6.18

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-SA-MA Base Material Connector - Steel

Designation	Item number
MIC-SA-MA	304815

Corrosion protection:

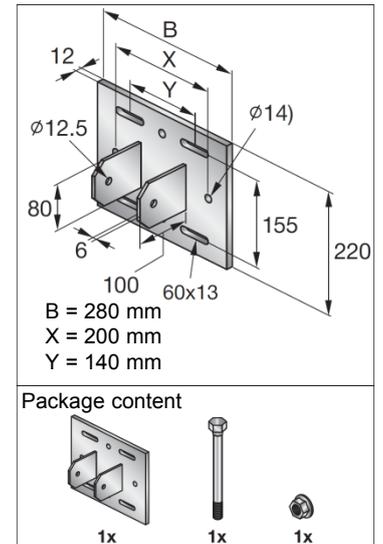
Connector 55 µm - DIN EN ISO 1461
 Bolt, Nut 45 µm - DIN EN ISO 1461

Weight:

6290 g incl. components

Submittal text:

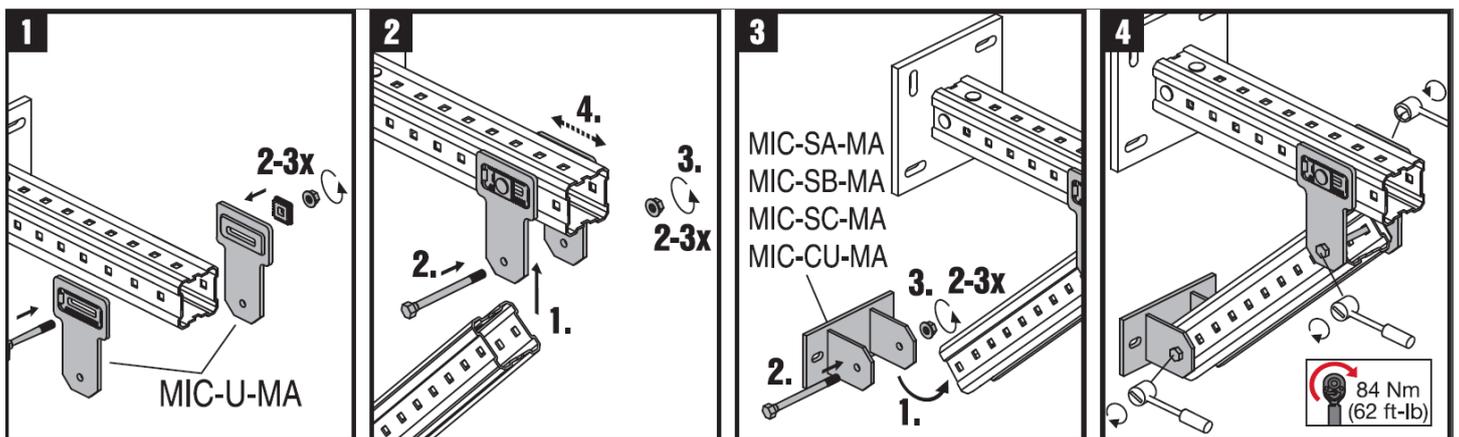
Hilti Hot-dipped galvanized baseplate connector, typically used for anchoring an MI-90 girder to a steel beam in an angle, usually when it's used as a brace for another girder. Four oblong anchor holes enable fine tuning of baseplate position, and girder is connected using one bolt through a hole, which enables various angles.



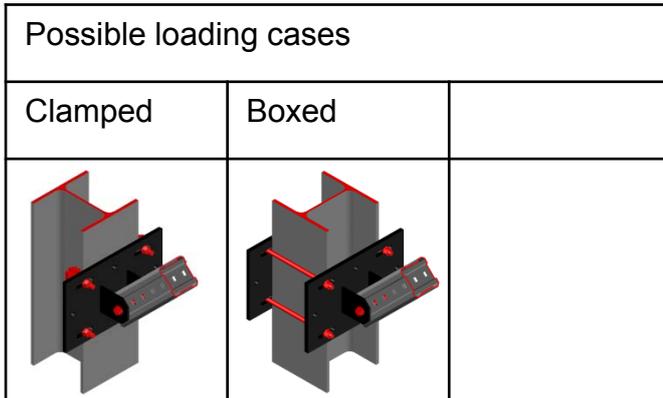
Material properties:

Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
Connector: DD11 MOD - HN 547, S235JR - DIN EN 10025;	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$
Bolt, Nut: Steel grade 8.8	$f_y = 640 \frac{N}{mm^2}$	$f_u = 800 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

Instruction For Use:



MIC-SA-MA Base Material Connector - Steel



Design criteria used for loading capacity

Methodology:

- Analytic calculation

Standards and codes:

- | | | |
|---------------|---|---------|
| • EN 1990 | Basics of structural design | 03.2003 |
| • EN 1991-1-1 | Eurocode 1: Actions on structures –Part 1-1: General actions – densities, self-weight, imposed loads for buildings | 03.2012 |
| • EN 1993-1-1 | Eurocode 3: Design of steel structures –Part 1-1: General rules and rules for buildings | 03.2012 |
| • EN 1993-1-3 | Eurocode 3: Design of steel structures –Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting | 09.2010 |
| • EN 1993-1-5 | Eurocode 3: Design of steel structures –Part 1-5:Plated structural elements | 06.2012 |
| • EN 1993-1-8 | Eurocode 3: Design of steel structures –Part 1-8: Design of joints | 03.2012 |

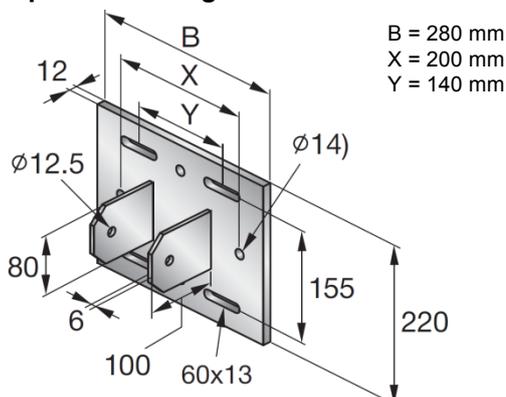
Software:

- Mathcad 15.0
- Microsoft Excel

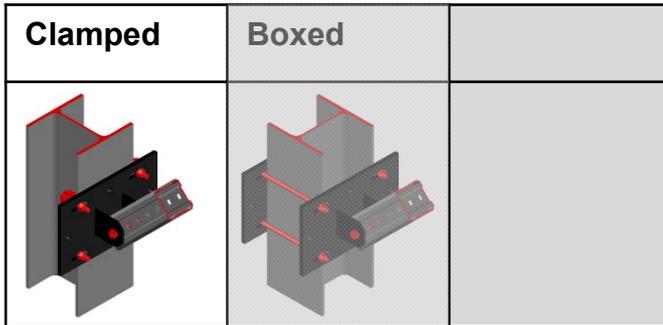
Environmental conditions:

- indoors, outdoors
- static loads
- no fatigue loads

Simplified drawing:



MIC-SA-MA Base Material Connector - Steel



Loading case: Clamped	Combinations covered by loading case
BOM: Connector incl. all associated components MIC-SA-MA 304815 Beam clamps 4x MI-SGC M12 233859	Connector used for an angled connection of MI-90 to structural steel profiles (bracing). For flange width 75-165mm.

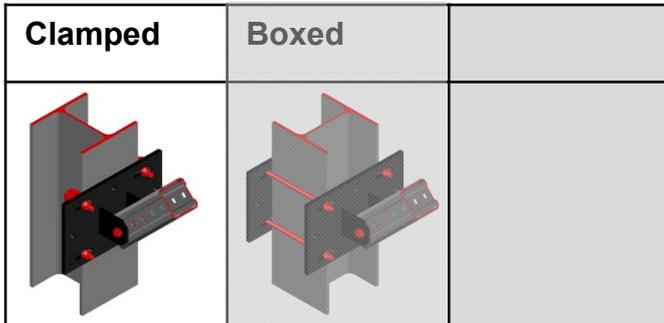
Recommended loading capacity - simplified for most common applications																									
Method	Combinations covered by loading case																								
	<table border="1" style="float: right;"> <tr> <td style="text-align: center;">$\pm F_{y,rec.}$ [kN]</td> <td colspan="5"></td> </tr> <tr> <td style="text-align: center;">2.15</td> <td colspan="5"></td> </tr> </table> <table border="1" style="margin-top: 10px;"> <thead> <tr> <th>α</th> <th>0°</th> <th>30°</th> <th>45°</th> <th>60°</th> <th>90°</th> </tr> </thead> <tbody> <tr> <td>$\pm F_{\alpha,rec.}$ [kN]</td> <td>17.57</td> <td>6.92</td> <td>5.49</td> <td>4.82</td> <td>4.66</td> </tr> </tbody> </table> <p style="font-size: small;">These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{y,rec.}$ [kN]						2.15						α	0°	30°	45°	60°	90°	$\pm F_{\alpha,rec.}$ [kN]	17.57	6.92	5.49	4.82	4.66
$\pm F_{y,rec.}$ [kN]																									
2.15																									
α	0°	30°	45°	60°	90°																				
$\pm F_{\alpha,rec.}$ [kN]	17.57	6.92	5.49	4.82	4.66																				

Design loading capacity - 3D		1/3	
Method			
Limiting components of capacity evaluated in following tables:			
1. Steel connector 	2. Welds 	3. Beam clamps 	4. Hexagonal bolt in MI channel

MIC-SA-MA Base Material Connector - Steel

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures



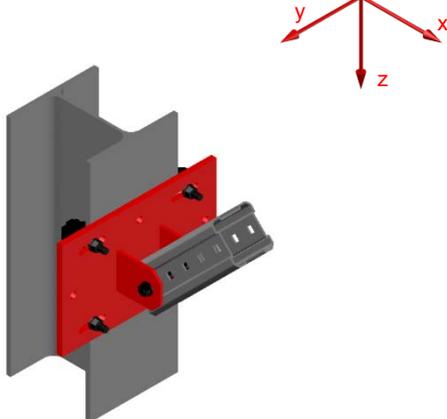
Design loading capacity - 3D

2/3

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel connector



The values for M_x , M_y and M_z take into account the eccentricity between load application at hexagonal bolt axis and baseplate.

+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
58.60	73.93	3.22	3.22	37.13	37.13
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.81	1.81	2.60	2.60	0.23	0.23

includes cross section resistance of steel base plate and the two flange plates Interaction for a general force F_α in plain x/z with a certain inclination α and a force F_y considering their eccentricities:

Interaction:

with e_x = horizontal eccentricity between hexagonal bolt axis and baseplate

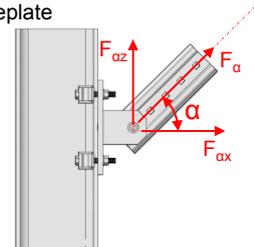
$$e_x = 0.07m$$

$$F_{x,Ed,\alpha} = F_\alpha \cdot \cos\alpha$$

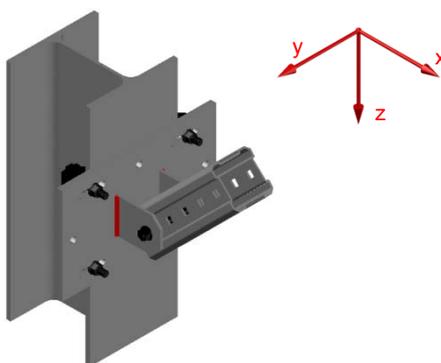
$$F_{z,Ed,\alpha} = F_\alpha \cdot \sin\alpha \rightarrow M_{y,Ed,\alpha} = F_{z,Ed,\alpha} \cdot e_x$$

$$M_{z,Ed} = F_{y,Ed} \cdot e_x$$

$$\frac{F_{x,Ed,\alpha}}{F_{x,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed,\alpha}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$



2. Welds



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
274.92	274.92	224.47	224.47	224.47	224.47
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
10.89	10.89	3.09	3.09	13.33	13.33

Interaction:

with: $e_x = 0.07m$

$$F_{x,Ed,\alpha} = F_\alpha \cdot \cos\alpha$$

$$F_{z,Ed,\alpha} = F_\alpha \cdot \sin\alpha \rightarrow M_{y,Ed,\alpha} = F_{z,Ed,\alpha} \cdot e_x$$

$$M_{z,Ed} = F_{y,Ed} \cdot e_x$$

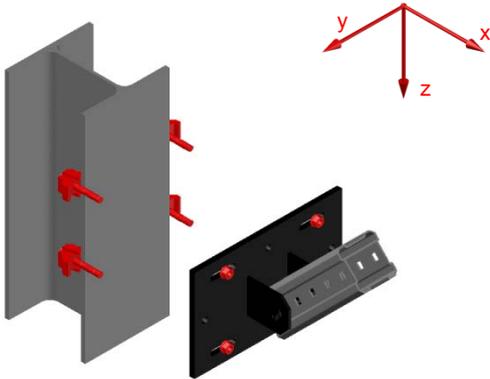
$$\frac{F_{x,Ed,\alpha}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed,\alpha}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed,\alpha}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-SA-MA Base Material Connector - Steel

Design loading capacity - 3D

3/3

3. Beam clamps



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
34.80	Not decisive	9.00	9.00	9.00	9.00
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
0.81	0.81	2.07	2.07	1.39	1.39

Interaction:

 with: $e_x = 0.07\text{m}$

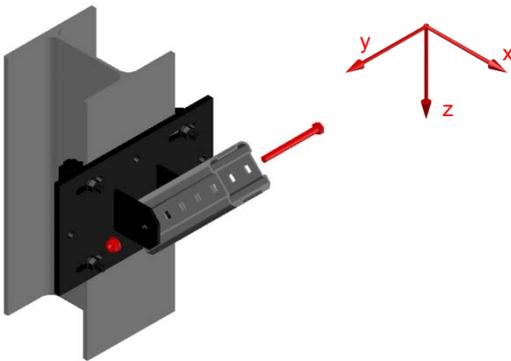
$$F_{x,Ed,\alpha} = F_{\alpha} \cdot \cos\alpha$$

$$F_{z,Ed,\alpha} = F_{\alpha} \cdot \sin\alpha \rightarrow M_{y,Ed,\alpha} = F_{z,Ed,\alpha} \cdot e_x$$

$$M_{z,Ed} = F_{y,Ed} \cdot e_x$$

$$\frac{F_{x,Ed,\alpha}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed,\alpha}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed,\alpha}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

4. Hexagonal bolt in MI channel



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
26.36	26.36	Not decisive	Not decisive	26.36	26.36
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.29	1.29	0.00	0.00	0.00	0.00

Interaction:

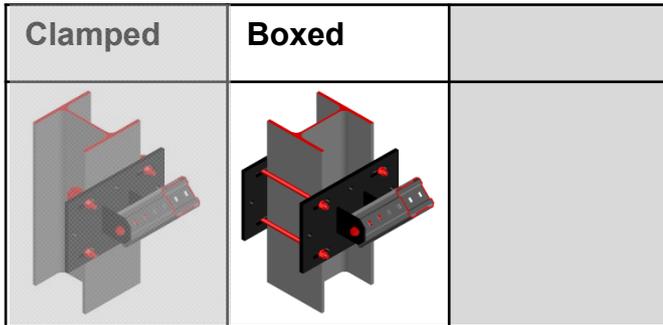
$$F_{\alpha,Rd} = F_{x,Rd} = F_{z,Rd}$$

The resistance $F_{\alpha,Rd}$ of the hexagon bolt is the same for each angle α in plane x/z, therefore no interaction.

The normal force F_{α} in the inclined strut has to be compared with the resistance value $F_{\alpha,Rd}$.

$$\frac{F_{\alpha,Ed}}{F_{\alpha,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} \leq 1$$

MIC-SA-MA Base Material Connector - Steel



Loading case: Boxed	Combinations covered by loading case
<p>BOM: Connector incl. all associated components</p> <p>1x MIC-SA-MA 304815</p> <p>Base plate</p> <p>1x MIB-SA 304821</p> <p>Threaded rods cut to particular length</p> <p>4x AM12x1000 8.8 HDG...m 419103</p> <p>Nut</p> <p>8x M12-F-SL WS3/4 382897</p>	<p>Connector used for an angled connection of MI-90 to structural steel profiles (bracing). For flange width 75-165mm.</p>

Recommended loading capacity - simplified for most common applications

Method		$\pm F_{y,rec.}$ [kN]												
	<table border="1"> <thead> <tr> <th>α</th> <th>0°</th> <th>30°</th> <th>45°</th> <th>60°</th> <th>90°</th> </tr> </thead> <tbody> <tr> <td>$\pm F_{\alpha,rec.}$ [kN]</td> <td>17.57</td> <td>7.77</td> <td>5.95</td> <td>5.10</td> <td>4.74</td> </tr> </tbody> </table>	α	0°	30°	45°	60°	90°	$\pm F_{\alpha,rec.}$ [kN]	17.57	7.77	5.95	5.10	4.74	2.15
α	0°	30°	45°	60°	90°									
$\pm F_{\alpha,rec.}$ [kN]	17.57	7.77	5.95	5.10	4.74									

These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.

Design loading capacity - 3D 1/3

Method	

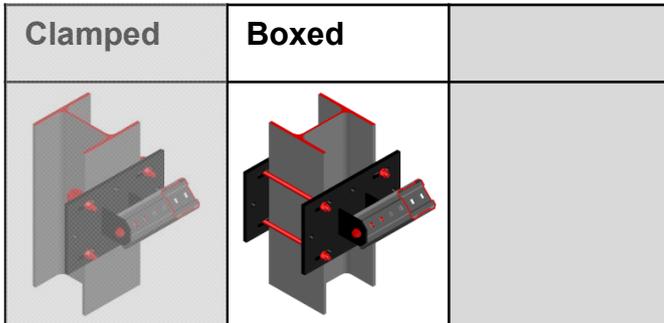
Limiting components of capacity evaluated in following tables:

1. Steel connector 	2. Welds 	3. Back plate with bolts 	4. Hexagonal bolt in MI channel
------------------------	--------------	------------------------------	-------------------------------------

MIC-SA-MA Base Material Connector - Steel

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures



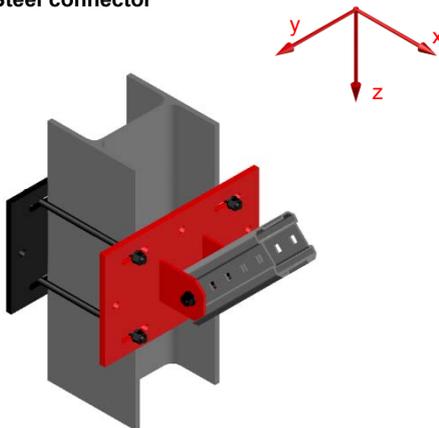
Design loading capacity - 3D

2/3

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel connector



The values for Mx, My and Mz take into account the eccentricity between load application at hexagonal bolt axis and baseplate.

+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
58.60	73.93	3.22	3.22	37.13	37.13
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.81	1.81	2.60	2.60	0.23	0.23

includes cross section resistance of steel base plate and the two flange plates Interaction for a general force Fa in plain x/z with a certain inclination α and a force Fy considering their eccentricities:

Interaction:

with ex = horizontal eccentricity between hexagonal bolt axis and baseplate

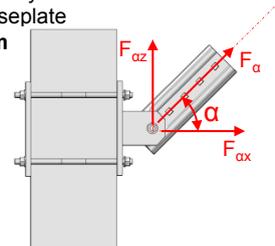
$$e_x = 0.07m$$

$$F_{x,Ed,\alpha} = F_\alpha \cdot \cos\alpha$$

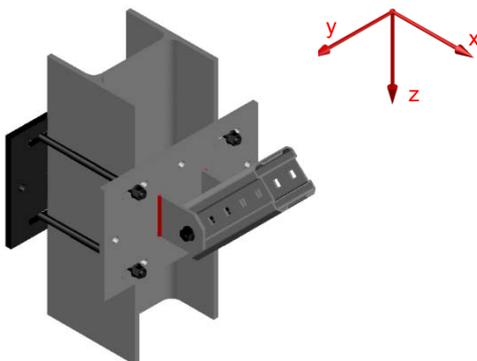
$$F_{z,Ed,\alpha} = F_\alpha \cdot \sin\alpha \rightarrow M_{y,Ed,\alpha} = F_{z,Ed,\alpha} \cdot e_x$$

$$M_{z,Ed} = F_{y,Ed} \cdot e_x$$

$$\frac{F_{x,Ed,\alpha}}{F_{x,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed,\alpha}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$



2. Welds



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
274.92	274.92	224.47	224.47	224.47	224.47
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
10.89	10.89	3.09	3.09	13.33	13.33

Interaction:

with: $e_x = 0.07m$

$$F_{x,Ed,\alpha} = F_\alpha \cdot \cos\alpha$$

$$F_{z,Ed,\alpha} = F_\alpha \cdot \sin\alpha \rightarrow M_{y,Ed,\alpha} = F_{z,Ed,\alpha} \cdot e_x$$

$$M_{z,Ed} = F_{v,Ed} \cdot e_x$$

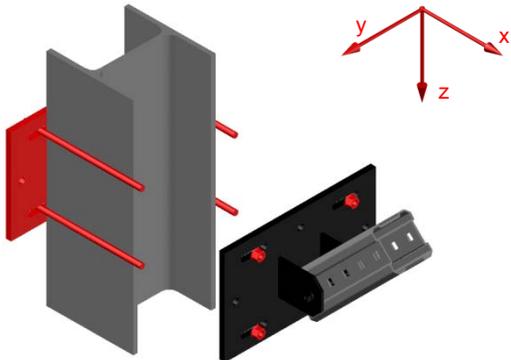
$$\frac{F_{x,Ed,\alpha}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed,\alpha}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed,\alpha}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-SA-MA Base Material Connector - Steel

Design loading capacity - 3D

3/3

3. Back plate with bolts



+F _{x,Rd} [kN]	-F _{x,Rd} [kN]	+F _{y,Rd} [kN]	-F _{y,Rd} [kN]	+F _{z,Rd} [kN]	-F _{z,Rd} [kN]
58.88	56.07	7.42	7.42	7.42	7.42
+M _{x,Rd} [kNm]	-M _{x,Rd} [kNm]	+M _{y,Rd} [kNm]	-M _{y,Rd} [kNm]	+M _{z,Rd} [kNm]	-M _{z,Rd} [kNm]
0.67	0.67	3.50	3.50	2.36	2.36

Interaction::

 with: $e_x = 0.07\text{m}$

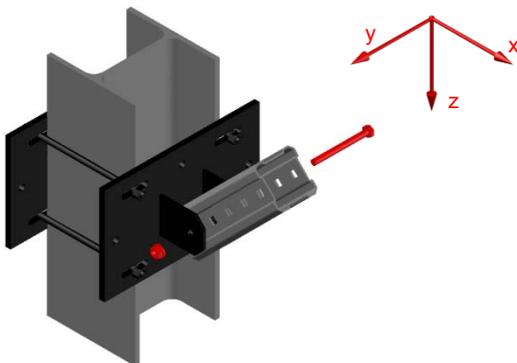
$$F_{x.Ed,\alpha} = F_\alpha \cdot \cos\alpha$$

$$F_{z.Ed,\alpha} = F_\alpha \cdot \sin\alpha \rightarrow M_{y.Ed,\alpha} = F_{z.Ed,\alpha} \cdot e_x$$

$$M_{z.Ed} = F_{y.Ed} \cdot e_x$$

$$\frac{F_{x.Ed,\alpha}}{F_{x,Rd}} + \frac{F_{y.Ed}}{F_{y,Rd}} + \frac{F_{z.Ed,\alpha}}{F_{z,Rd}} + \frac{M_{x.Ed}}{M_{x,Rd}} + \frac{M_{y.Ed,\alpha}}{M_{y,Rd}} + \frac{M_{z.Ed}}{M_{z,Rd}} \leq 1$$

4. Hexagonal bolt in MI channel



+F _{x,Rd} [kN]	-F _{x,Rd} [kN]	+F _{y,Rd} [kN]	-F _{y,Rd} [kN]	+F _{z,Rd} [kN]	-F _{z,Rd} [kN]
26.36	26.36	Not decisive	Not decisive	26.36	26.36
+M _{x,Rd} [kNm]	-M _{x,Rd} [kNm]	+M _{y,Rd} [kNm]	-M _{y,Rd} [kNm]	+M _{z,Rd} [kNm]	-M _{z,Rd} [kNm]
1.29	1.29	0.00	0.00	0.00	0.00

Interaction:

$$F_{\alpha Rd} = F_{xRd} = F_{zRd}$$

The resistance $F_{\alpha Rd}$ of the hexagon bolt is the same for each angle α in plane x/z, therefore no interaction.

The normal force F_α in the inclined strut has to be compared with the resistance value $F_{\alpha Rd}$.

$$\frac{F_{\alpha,Ed}}{F_{\alpha,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} \leq 1$$

MIC-SB-MA Base Material Connector - Steel

Designation	Item number
MIC-SB-MA	304816

Corrosion protection:

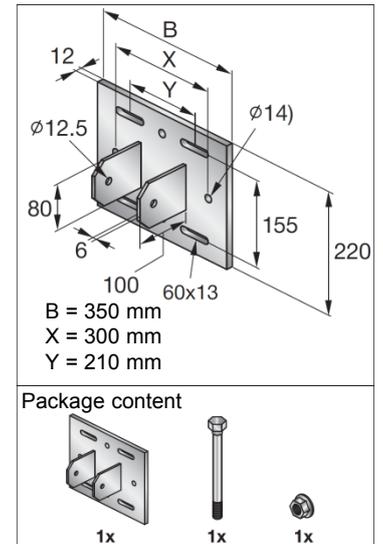
Connector 55 µm - DIN EN ISO 1461
 Bolt, Nut 45 µm - DIN EN ISO 1461

Weight:

7740 g incl. components

Submittal text:

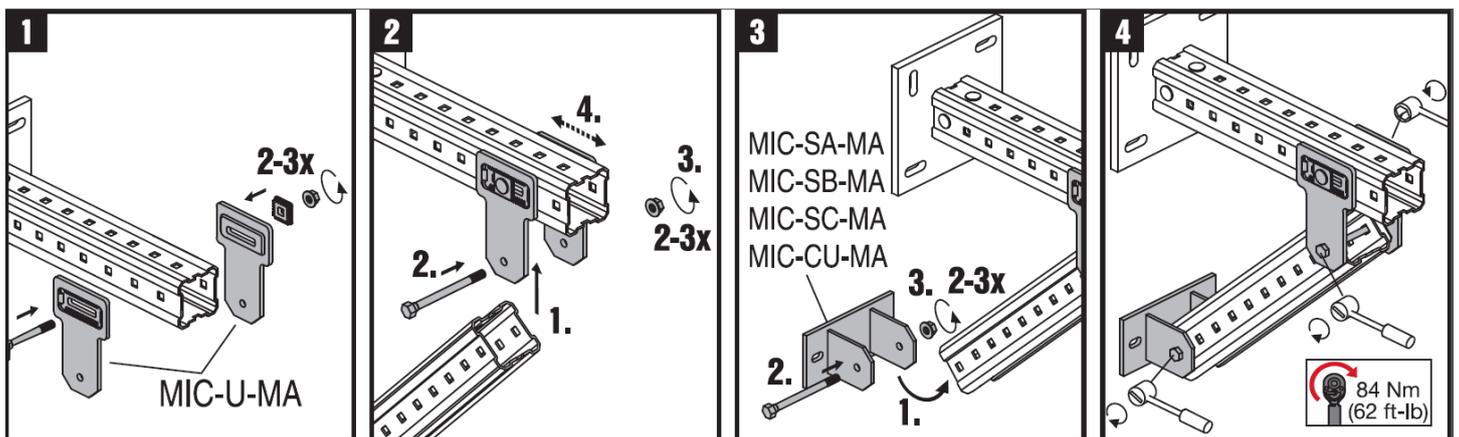
Hilti Hot-dipped galvanized baseplate connector, typically used for anchoring an MI-90 girder to a steel beam in an angle, usually when it's used as a brace for another girder. Four oblong anchor holes enable fine tuning of baseplate position, and girder is connected using one bolt through a hole, which enables various angles.



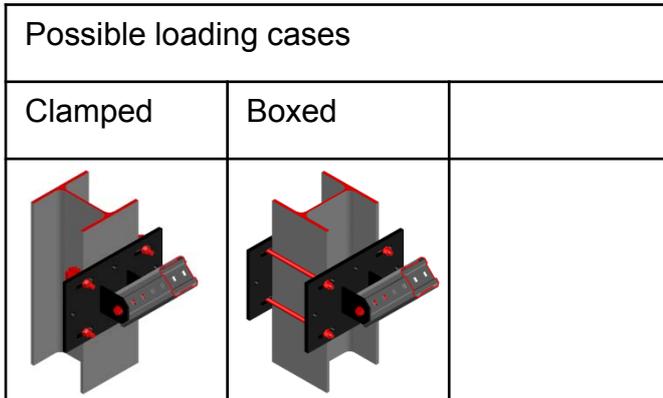
Material properties:

Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
Connector: DD11 MOD - HN 547, S235JR - DIN EN 10025;	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$
Bolt, Nut: Steel grade 8.8	$f_y = 640 \frac{N}{mm^2}$	$f_u = 800 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

Instruction For Use:



MIC-SB-MA Base Material Connector - Steel



Design criteria used for loading capacity

Methodology:

- Analytic calculation

Standards and codes:

- | | | |
|---------------|---|---------|
| • EN 1990 | Basics of structural design | 03.2003 |
| • EN 1991-1-1 | Eurocode 1: Actions on structures –Part 1-1: General actions – densities, self-weight, imposed loads for buildings | 03.2012 |
| • EN 1993-1-1 | Eurocode 3: Design of steel structures –Part 1-1: General rules and rules for buildings | 03.2012 |
| • EN 1993-1-3 | Eurocode 3: Design of steel structures –Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting | 09.2010 |
| • EN 1993-1-5 | Eurocode 3: Design of steel structures –Part 1-5:Plated structural elements | 06.2012 |
| • EN 1993-1-8 | Eurocode 3: Design of steel structures –Part 1-8: Design of joints | 03.2012 |

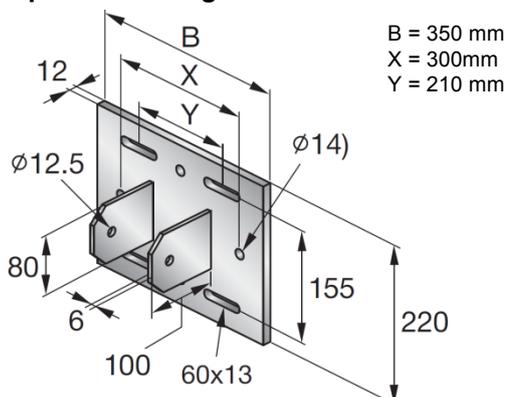
Software:

- Mathcad 15.0
- Microsoft Excel

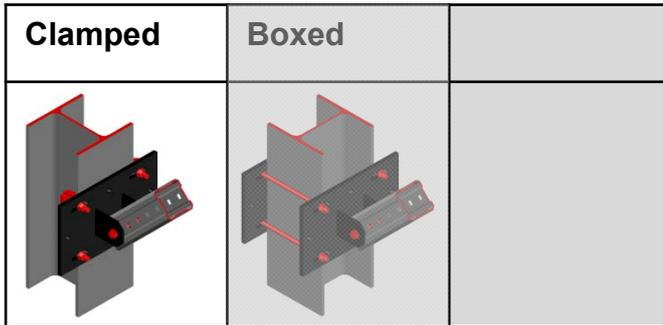
Environmental conditions:

- indoors, outdoors
- static loads
- no fatigue loads

Simplified drawing:



MIC-SB-MA Base Material Connector - Steel



Loading case: Clamped	Combinations covered by loading case
BOM: Connector incl. all associated components MIC-SB-MA 304816 Beam clamps 4x MI-SGC M12 233859	Connector used for an angled connection of MI-90 to structural steel profiles (bracing). For flange width 165-235mm.

Recommended loading capacity - simplified for most common applications																									
Method																									
	<table border="1" style="float: right;"> <tr> <td style="text-align: center;">$\pm F_{y,rec.}$ [kN]</td> <td colspan="5"></td> </tr> <tr> <td style="text-align: center;">2.15</td> <td colspan="5"></td> </tr> </table> <table border="1" style="margin-top: 10px;"> <thead> <tr> <th>α</th> <th>0°</th> <th>30°</th> <th>45°</th> <th>60°</th> <th>90°</th> </tr> </thead> <tbody> <tr> <td>$\pm F_{\alpha,rec.}$ [kN]</td> <td>17.57</td> <td>6.92</td> <td>5.49</td> <td>4.82</td> <td>4.66</td> </tr> </tbody> </table> <p style="font-size: small;">These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{y,rec.}$ [kN]						2.15						α	0°	30°	45°	60°	90°	$\pm F_{\alpha,rec.}$ [kN]	17.57	6.92	5.49	4.82	4.66
$\pm F_{y,rec.}$ [kN]																									
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$\pm F_{\alpha,rec.}$ [kN]	17.57	6.92	5.49	4.82	4.66																				

Design loading capacity - 3D	1/3
Method	

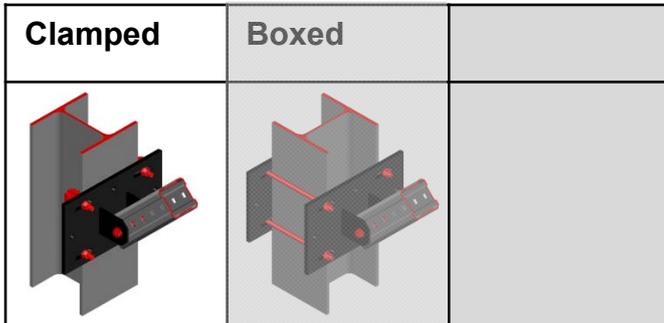
Limiting components of capacity evaluated in following tables:

1. Steel connector 	2. Welds 	3. Beam clamps 	4. Hexagonal bolt in MI channel
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MIC-SB-MA Base Material Connector - Steel

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures



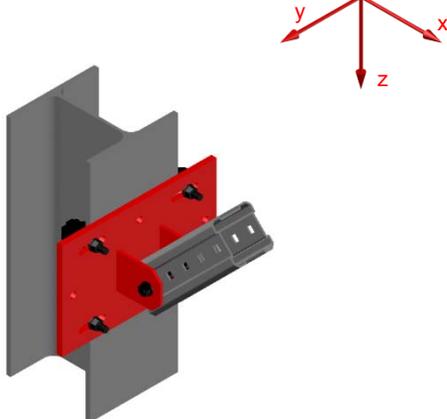
Design loading capacity - 3D

2/3

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel connector



The values for M_x , M_y and M_z take into account the eccentricity between load application at hexagonal bolt axis and baseplate.

+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
43.19	50.50	3.22	3.22	23.25	23.25
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.13	1.13	1.63	1.63	0.23	0.23

includes cross section resistance of steel base plate and the two flange plates Interaction for a general force F_α in plain x/z with a certain inclination α and a force F_y considering their eccentricities:

Interaction:

with e_x = horizontal eccentricity between hexagonal bolt axis and baseplate

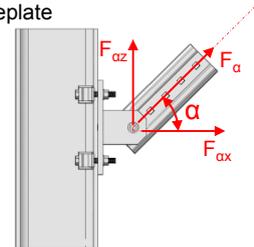
$$e_x = 0.07m$$

$$F_{x,Ed,\alpha} = F_\alpha \cdot \cos\alpha$$

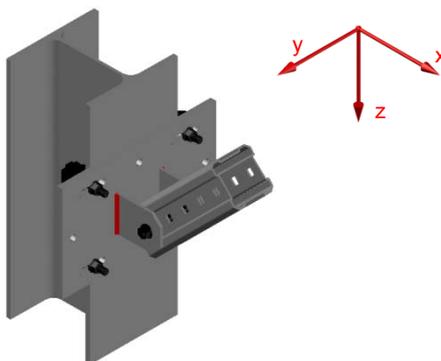
$$F_{z,Ed,\alpha} = F_\alpha \cdot \sin\alpha \rightarrow M_{y,Ed,\alpha} = F_{z,Ed,\alpha} \cdot e_x$$

$$M_{z,Ed} = F_{y,Ed} \cdot e_x$$

$$\frac{F_{x,Ed,\alpha}}{F_{x,Rd}} + \frac{M_{y,Ed,\alpha}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} \leq 1$$



2. Welds



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
274.92	274.92	224.47	224.47	224.47	224.47
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
10.89	10.89	3.09	3.09	13.33	13.33

Interaction:

with: $e_x = 0.07m$

$$F_{x,Ed,\alpha} = F_\alpha \cdot \cos\alpha$$

$$F_{z,Ed,\alpha} = F_\alpha \cdot \sin\alpha \rightarrow M_{y,Ed,\alpha} = F_{z,Ed,\alpha} \cdot e_x$$

$$M_{z,Ed} = F_{y,Ed} \cdot e_x$$

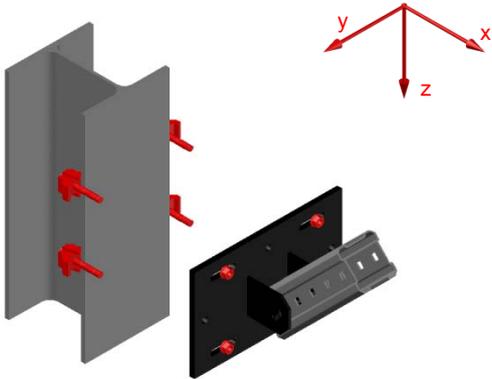
$$\frac{F_{x,Ed,\alpha}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed,\alpha}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed,\alpha}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-SB-MA Base Material Connector - Steel

Design loading capacity - 3D

3/3

3. Beam clamps



+F _{x,Rd} [kN]	-F _{x,Rd} [kN]	+F _{y,Rd} [kN]	-F _{y,Rd} [kN]	+F _{z,Rd} [kN]	-F _{z,Rd} [kN]
34.80	Not decisive	9.00	9.00	9.00	9.00
+M _{x,Rd} [kNm]	-M _{x,Rd} [kNm]	+M _{y,Rd} [kNm]	-M _{y,Rd} [kNm]	+M _{z,Rd} [kNm]	-M _{z,Rd} [kNm]
1.06	1.06	2.07	2.07	2.80	2.80

Interaction:
with: e_x = 0.07m

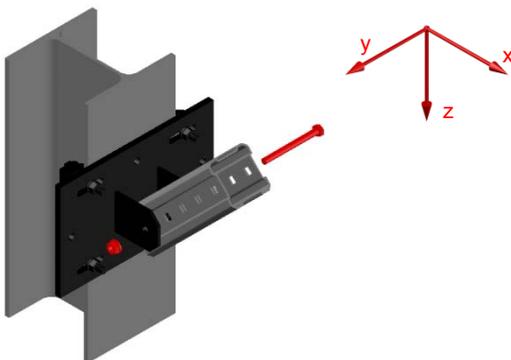
$$F_{x,Ed,\alpha} = F_{\alpha} \cdot \cos\alpha$$

$$F_{z,Ed,\alpha} = F_{\alpha} \cdot \sin\alpha \rightarrow M_{y,Ed,\alpha} = F_{z,Ed,\alpha} \cdot e_x$$

$$M_{z,Ed} = F_{y,Ed} \cdot e_x$$

$$\frac{F_{x,Ed,\alpha}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed,\alpha}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed,\alpha}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

4. Hexagonal bolt in MI channel



+F _{x,Rd} [kN]	-F _{x,Rd} [kN]	+F _{y,Rd} [kN]	-F _{y,Rd} [kN]	+F _{z,Rd} [kN]	-F _{z,Rd} [kN]
26.36	26.36	Not decisive	Not decisive	26.36	26.36
+M _{x,Rd} [kNm]	-M _{x,Rd} [kNm]	+M _{y,Rd} [kNm]	-M _{y,Rd} [kNm]	+M _{z,Rd} [kNm]	-M _{z,Rd} [kNm]
1.29	1.29	0.00	0.00	0.00	0.00

Interaction:

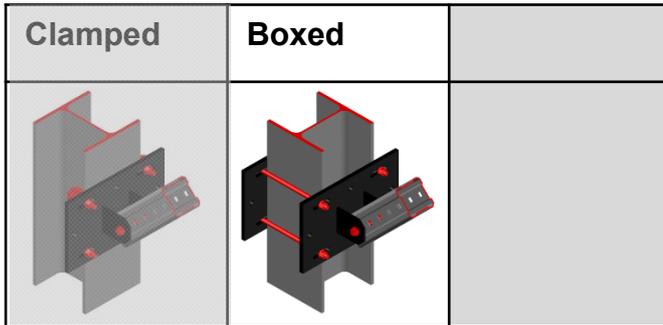
$$F_{\alpha,Rd} = F_{x,Rd} = F_{z,Rd}$$

The resistance $F_{\alpha,Rd}$ of the hexagon bolt is the same for each angle α in plane x/z, therefore no interaction.

The normal force F_{α} in the inclined strut has to be compared with the resistance value $F_{\alpha,Rd}$.

$$\frac{F_{\alpha,Ed}}{F_{\alpha,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} \leq 1$$

MIC-SB-MA Base Material Connector - Steel



Loading case: Boxed	Combinations covered by loading case														
<p>BOM: Connector incl. all associated components</p> <table border="0"> <tr> <td>1x MIC-SB-MA</td> <td>304816</td> </tr> <tr> <td>Base plate</td> <td></td> </tr> <tr> <td>1x MIB-SB</td> <td>304822</td> </tr> <tr> <td>Threaded rods cut to particular length</td> <td></td> </tr> <tr> <td>4x AM12x1000 8.8 HDG...m</td> <td>419103</td> </tr> <tr> <td>Nut</td> <td></td> </tr> <tr> <td>8x M12-F-SL WS3/4</td> <td>382897</td> </tr> </table>	1x MIC-SB-MA	304816	Base plate		1x MIB-SB	304822	Threaded rods cut to particular length		4x AM12x1000 8.8 HDG...m	419103	Nut		8x M12-F-SL WS3/4	382897	<p>Connector used for an angled connection of MI-90 to structural steel profiles (bracing). For flange width 165-235mm.</p>
1x MIC-SB-MA	304816														
Base plate															
1x MIB-SB	304822														
Threaded rods cut to particular length															
4x AM12x1000 8.8 HDG...m	419103														
Nut															
8x M12-F-SL WS3/4	382897														

Recommended loading capacity - simplified for most common applications																			
Method	<table border="1"> <tr> <td>$\pm F_{y,rec.}$ [kN]</td> <td colspan="5">2.15</td> </tr> <tr> <td>α</td> <td>0°</td> <td>30°</td> <td>45°</td> <td>60°</td> <td>90°</td> </tr> <tr> <td>$\pm F_{\alpha,rec.}$ [kN]</td> <td>17.57</td> <td>7.34</td> <td>5.74</td> <td>4.99</td> <td>4.74</td> </tr> </table> <p><small>These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</small></p>	$\pm F_{y,rec.}$ [kN]	2.15					α	0°	30°	45°	60°	90°	$\pm F_{\alpha,rec.}$ [kN]	17.57	7.34	5.74	4.99	4.74
$\pm F_{y,rec.}$ [kN]	2.15																		
α	0°	30°	45°	60°	90°														
$\pm F_{\alpha,rec.}$ [kN]	17.57	7.34	5.74	4.99	4.74														

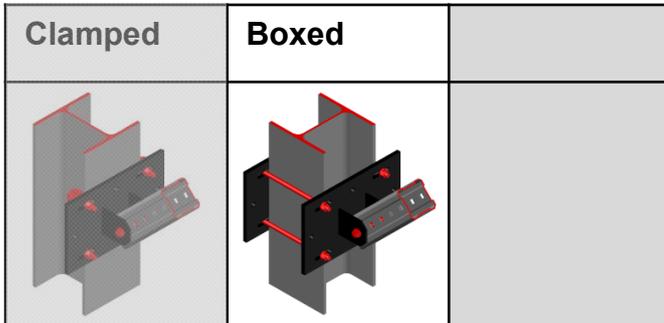
Design loading capacity - 3D		1/3
Method		

Limiting components of capacity evaluated in following tables:			
1. Steel connector	2. Welds	3. Back plate with bolts	4. Hexagonal bolt in MI channel

MIC-SB-MA Base Material Connector - Steel

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures



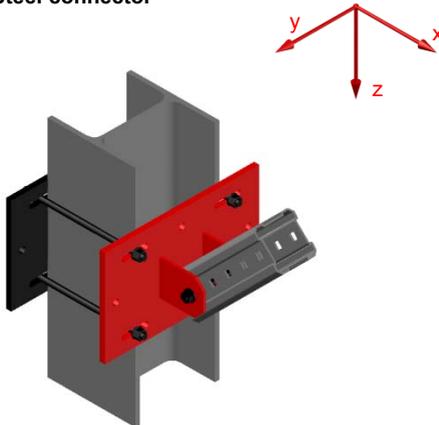
Design loading capacity - 3D

2/3

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel connector



The values for Mx, My and Mz take into account the eccentricity between load application at hexagonal bolt axis and baseplate.

+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
43.19	50.50	3.22	3.22	23.25	23.25
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.13	1.13	1.63	1.63	0.23	0.23

includes cross section resistance of steel base plate and the two flange plates Interaction for a general force Fa in plain x/z with a certain inclination α and a force Fy considering their eccentricities:

Interaction:

with ex = horizontal eccentricity between hexagonal bolt axis and baseplate

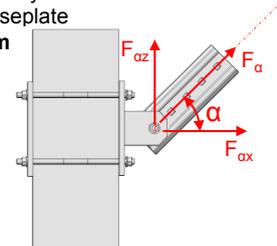
$$e_x = 0.07m$$

$$F_{x,Ed,\alpha} = F_\alpha \cdot \cos\alpha$$

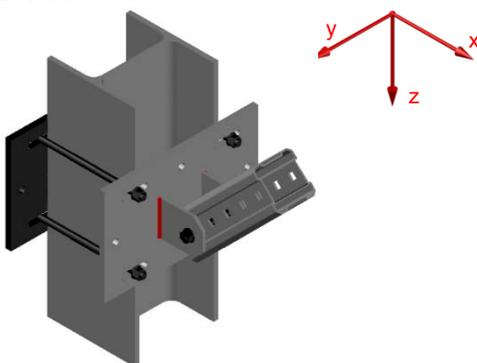
$$F_{z,Ed,\alpha} = F_\alpha \cdot \sin\alpha \rightarrow M_{y,Ed,\alpha} = F_{z,Ed,\alpha} \cdot e_x$$

$$M_{z,Ed} = F_{y,Ed} \cdot e_x$$

$$\frac{F_{x,Ed,\alpha}}{F_{x,Rd}} + \frac{M_{y,Ed,\alpha}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} \leq 1$$



2. Welds



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
274.92	274.92	224.47	224.47	224.47	224.47
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
10.89	10.89	3.09	3.09	13.33	13.33

Interaction:

with: $e_x = 0.07m$

$$F_{x,Ed,\alpha} = F_\alpha \cdot \cos\alpha$$

$$F_{z,Ed,\alpha} = F_\alpha \cdot \sin\alpha \rightarrow M_{y,Ed,\alpha} = F_{z,Ed,\alpha} \cdot e_x$$

$$M_{z,Ed} = F_{y,Ed} \cdot e_x$$

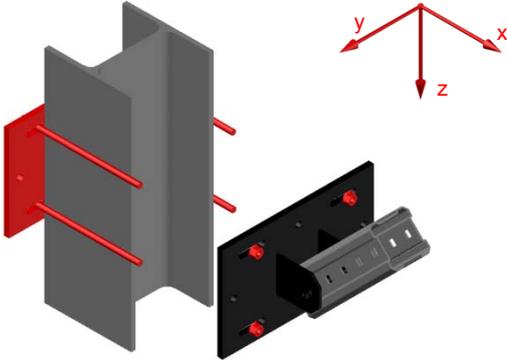
$$\frac{F_{x,Ed,\alpha}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed,\alpha}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed,\alpha}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-SB-MA Base Material Connector - Steel

Design loading capacity - 3D

3/3

3. Back plate with bolts



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
58.88	42.26	7.42	7.42	7.42	7.42
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
0.88	0.88	3.50	3.50	4.74	4.74

Interaction::

 with: $e_x = 0.07m$

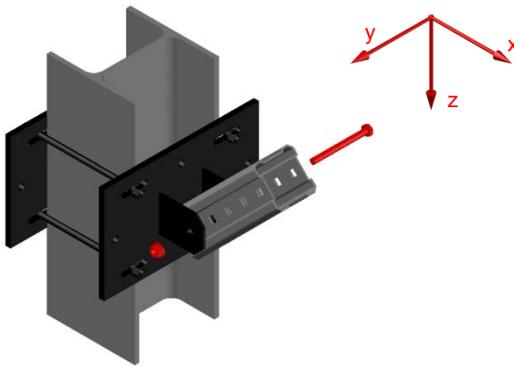
$$F_{x,Ed,\alpha} = F_{\alpha} \cdot \cos\alpha$$

$$F_{z,Ed,\alpha} = F_{\alpha} \cdot \sin\alpha \rightarrow M_{y,Ed,\alpha} = F_{z,Ed,\alpha} \cdot e_x$$

$$M_{z,Ed} = F_{y,Ed} \cdot e_x$$

$$\frac{F_{x,Ed,\alpha}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed,\alpha}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed,\alpha}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

4. Hexagonal bolt in MI channel



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
26.36	26.36	Not decisive	Not decisive	26.36	26.36
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.29	1.29	0.00	0.00	0.00	0.00

Interaction:

$$F_{\alpha,Rd} = F_{x,Rd} = F_{z,Rd}$$

The resistance $F_{\alpha,Rd}$ of the hexagon bolt is the same for each angle α in plane x/z, therefore no interaction.

The normal force F_{α} in the inclined strut has to be compared with the resistance value $F_{\alpha,Rd}$.

$$\frac{F_{\alpha,Ed}}{F_{\alpha,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} \leq 1$$

MIC-SC-MA Base Material Connector - Steel

Designation	Item number
MIC-SC-MA	304817

Corrosion protection:

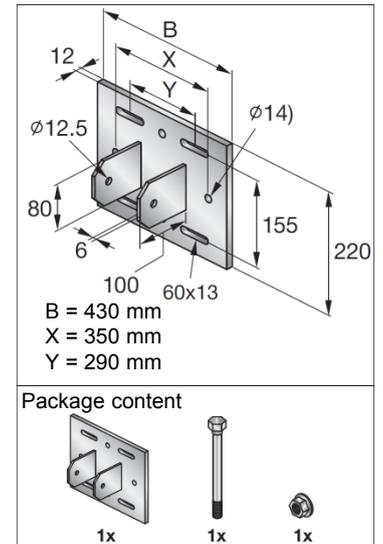
Connector 55 µm - DIN EN ISO 1461
 Bolt, Nut 45 µm - DIN EN ISO 1461

Weight:

9400 g incl. components

Submittal text:

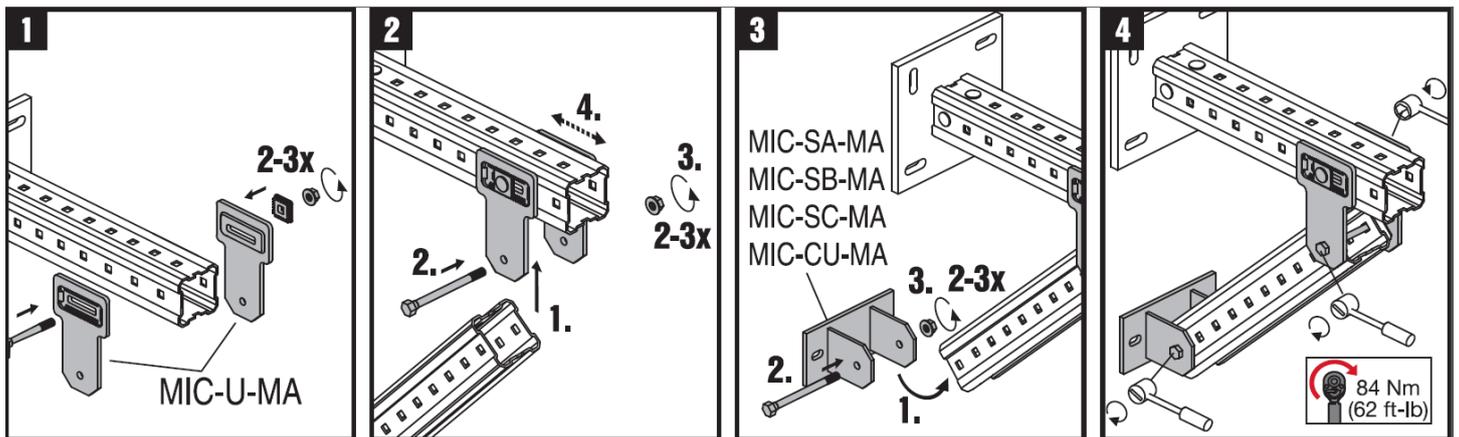
Hilti Hot-dipped galvanized baseplate connector, typically used for anchoring an MI-90 girder to a steel beam in an angle, usually when it's used as a brace for another girder. Four oblong anchor holes enable fine tuning of baseplate position, and girder is connected using one bolt through a hole, which enables various angles.



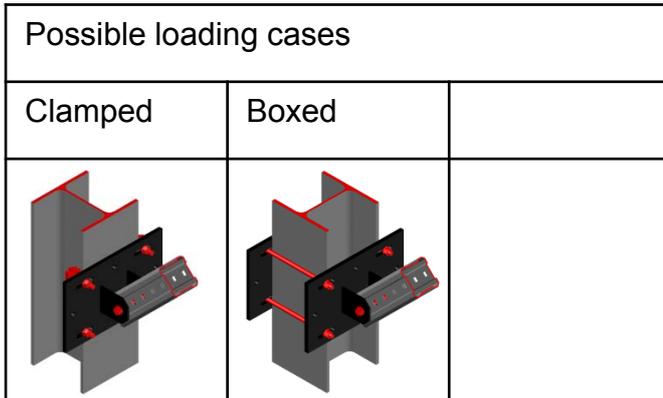
Material properties:

Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
Connector: DD11 MOD - HN 547, S235JR - DIN EN 10025;	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$
Bolt, Nut: Steel grade 8.8	$f_y = 640 \frac{N}{mm^2}$	$f_u = 800 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

Instruction For Use:



MIC-SC-MA Base Material Connector - Steel



Design criteria used for loading capacity

Methodology:

- Analytic calculation

Standards and codes:

• EN 1990	Basics of structural design	03.2003
• EN 1991-1-1	Eurocode 1: Actions on structures –Part 1-1: General actions – densities, self-weight, imposed loads for buildings	03.2012
• EN 1993-1-1	Eurocode 3: Design of steel structures –Part 1-1: General rules and rules for buildings	03.2012
• EN 1993-1-3	Eurocode 3: Design of steel structures –Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting	09.2010
• EN 1993-1-5	Eurocode 3: Design of steel structures –Part 1-5:Plated structural elements	06.2012
• EN 1993-1-8	Eurocode 3: Design of steel structures –Part 1-8: Design of joints	03.2012

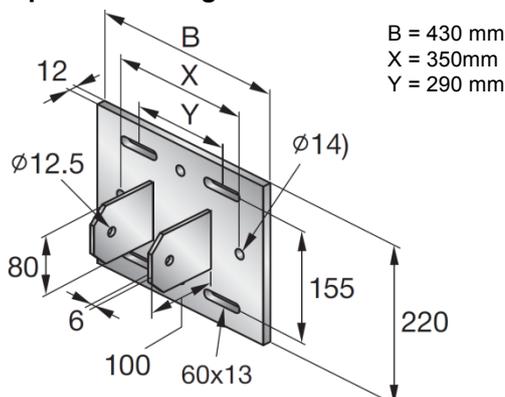
Software:

- Mathcad 15.0
- Microsoft Excel

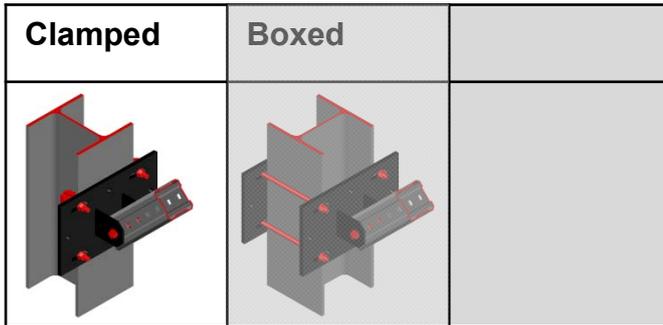
Environmental conditions:

- indoors, outdoors
- static loads
- no fatigue loads

Simplified drawing:



MIC-SC-MA Base Material Connector - Steel



Loading case: Clamped	Combinations covered by loading case
BOM: Connector incl. all associated components MIC-SC-MA 304817 Beam clamps 4x MI-SGC M12 233859	Connector used for an angled connection of MI-90 to structural steel profiles (bracing). For flange width 235-300mm.

Recommended loading capacity - simplified for most common applications															
Method															
	<table border="1" style="float: right;"> <tr> <td style="text-align: center;">$\pm F_{y,rec.}$ [kN]</td> </tr> <tr> <td style="text-align: center;">2.15</td> </tr> </table> <table border="1" style="margin-top: 10px;"> <thead> <tr> <th>α</th> <th>0°</th> <th>30°</th> <th>45°</th> <th>60°</th> <th>90°</th> </tr> </thead> <tbody> <tr> <td>$\pm F_{\alpha,rec.}$ [kN]</td> <td>17.57</td> <td>6.92</td> <td>5.49</td> <td>4.82</td> <td>4.66</td> </tr> </tbody> </table> <p style="font-size: small;">These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{y,rec.}$ [kN]	2.15	α	0°	30°	45°	60°	90°	$\pm F_{\alpha,rec.}$ [kN]	17.57	6.92	5.49	4.82	4.66
$\pm F_{y,rec.}$ [kN]															
2.15															
α	0°	30°	45°	60°	90°										
$\pm F_{\alpha,rec.}$ [kN]	17.57	6.92	5.49	4.82	4.66										

Design loading capacity - 3D		1/3
Method		

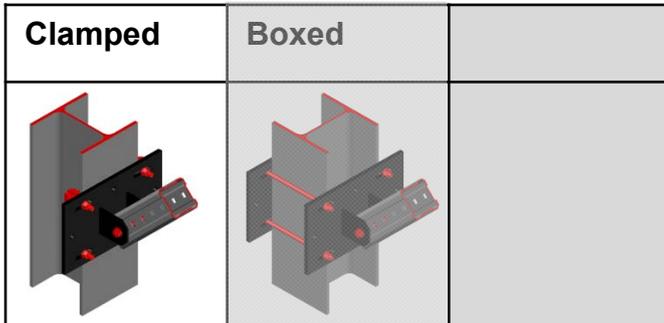
Limiting components of capacity evaluated in following tables:

1. Steel connector 	2. Welds 	3. Beam clamps 	4. Hexagonal bolt in MI channel
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MIC-SC-MA Base Material Connector - Steel

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures



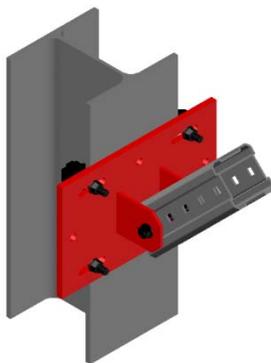
Design loading capacity - 3D

2/3

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel connector



The values for M_x , M_y and M_z take into account the eccentricity between load application at hexagonal bolt axis and baseplate.

+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
34.47	38.38	3.22	3.22	15.78	15.78
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
0.77	0.77	1.10	1.10	0.23	0.23

includes cross section resistance of steel base plate and the two flange plates Interaction for a general force F_α in plain x/z with a certain inclination α and a force F_y considering their eccentricities:

Interaction:

with e_x = horizontal eccentricity between hexagonal bolt axis and baseplate

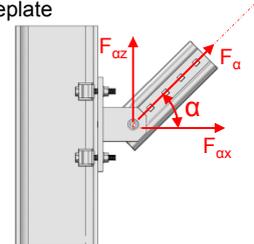
$$e_x = 0.07m$$

$$F_{x,Ed,\alpha} = F_\alpha \cdot \cos\alpha$$

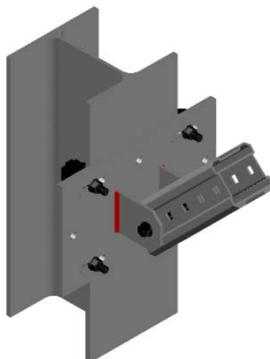
$$F_{z,Ed,\alpha} = F_\alpha \cdot \sin\alpha \rightarrow M_{y,Ed,\alpha} = F_{z,Ed,\alpha} \cdot e_x$$

$$M_{z,Ed} = F_{y,Ed} \cdot e_x$$

$$\frac{F_{x,Ed,\alpha}}{F_{x,Rd}} + \frac{M_{y,Ed,\alpha}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} \leq 1$$



2. Welds



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
274.92	274.92	224.47	224.47	224.47	224.47
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
10.89	10.89	3.09	3.09	13.33	13.33

Interaction:

with: $e_x = 0.07m$

$$F_{x,Ed,\alpha} = F_\alpha \cdot \cos\alpha$$

$$F_{z,Ed,\alpha} = F_\alpha \cdot \sin\alpha \rightarrow M_{y,Ed,\alpha} = F_{z,Ed,\alpha} \cdot e_x$$

$$M_{z,Ed} = F_{y,Ed} \cdot e_x$$

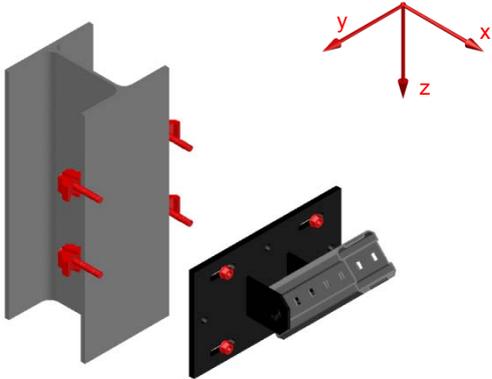
$$\frac{F_{x,Ed,\alpha}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed,\alpha}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed,\alpha}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-SC-MA Base Material Connector - Steel

Design loading capacity - 3D

3/3

3. Beam clamps



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
34.80	Not decisive	9.00	9.00	9.00	9.00
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.31	1.31	2.07	2.07	4.51	4.51

Interaction:
with: $e_x = 0.07\text{m}$

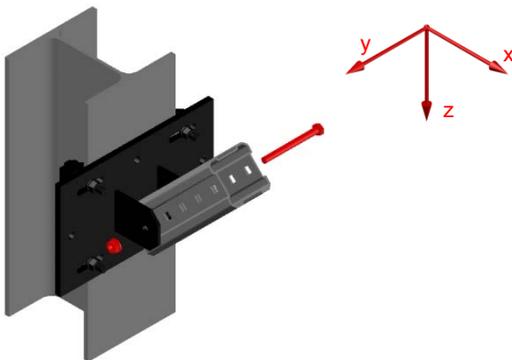
$$F_{x,Ed,\alpha} = F_{\alpha} \cdot \cos\alpha$$

$$F_{z,Ed,\alpha} = F_{\alpha} \cdot \sin\alpha \rightarrow M_{y,Ed,\alpha} = F_{z,Ed,\alpha} \cdot e_x$$

$$M_{z,Ed} = F_{y,Ed} \cdot e_x$$

$$\frac{F_{x,Ed,\alpha}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed,\alpha}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed,\alpha}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

4. Hexagonal bolt in MI channel



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
26.36	26.36	Not decisive	Not decisive	26.36	26.36
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.29	1.29	0.00	0.00	0.00	0.00

Interaction:

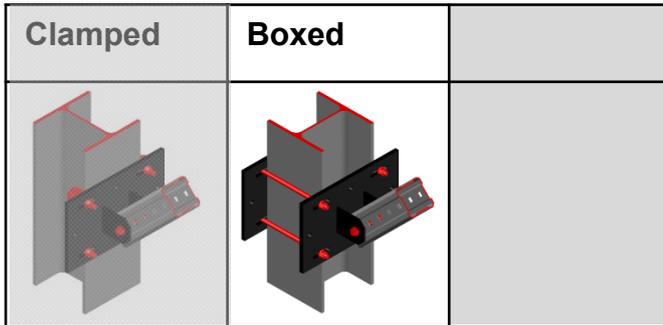
$$F_{\alpha,Rd} = F_{x,Rd} = F_{z,Rd}$$

The resistance $F_{\alpha,Rd}$ of the hexagon bolt is the same for each angle α in plane x/z, therefore no interaction.

The normal force F_{α} in the inclined strut has to be compared with the resistance value $F_{\alpha,Rd}$.

$$\frac{F_{\alpha,Ed}}{F_{\alpha,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} \leq 1$$

MIC-SC-MA Base Material Connector - Steel



Loading case: Boxed	Combinations covered by loading case														
<p>BOM: Connector incl. all associated components</p> <table border="0"> <tr> <td>1x MIC-SC-MA</td> <td style="text-align: right;">304817</td> </tr> <tr> <td>Base plate</td> <td></td> </tr> <tr> <td>1x MIB-SC</td> <td style="text-align: right;">304823</td> </tr> <tr> <td>Threaded rods cut to particular length</td> <td></td> </tr> <tr> <td>4x AM12x1000 8.8 HDG...m</td> <td style="text-align: right;">419103</td> </tr> <tr> <td>Nut</td> <td></td> </tr> <tr> <td>8x M12-F-SL WS3/4</td> <td style="text-align: right;">382897</td> </tr> </table>	1x MIC-SC-MA	304817	Base plate		1x MIB-SC	304823	Threaded rods cut to particular length		4x AM12x1000 8.8 HDG...m	419103	Nut		8x M12-F-SL WS3/4	382897	<p>Connector used for an angled connection of MI-90 to structural steel profiles (bracing). For flange width 235-300mm.</p>
1x MIC-SC-MA	304817														
Base plate															
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Threaded rods cut to particular length															
4x AM12x1000 8.8 HDG...m	419103														
Nut															
8x M12-F-SL WS3/4	382897														

Recommended loading capacity - simplified for most common applications													
Method	Combinations covered by loading case												
	<table border="1" style="margin-left: auto; margin-right: auto;"> <tr> <td style="text-align: center;">$\pm F_{\alpha, rec.}$ [kN]</td> <td style="text-align: center;">0°</td> <td style="text-align: center;">30°</td> <td style="text-align: center;">45°</td> <td style="text-align: center;">60°</td> <td style="text-align: center;">90°</td> </tr> <tr> <td></td> <td style="text-align: center;">17.57</td> <td style="text-align: center;">6.91</td> <td style="text-align: center;">5.51</td> <td style="text-align: center;">4.87</td> <td style="text-align: center;">4.74</td> </tr> </table> <p style="font-size: small;">These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{\alpha, rec.}$ [kN]	0°	30°	45°	60°	90°		17.57	6.91	5.51	4.87	4.74
$\pm F_{\alpha, rec.}$ [kN]	0°	30°	45°	60°	90°								
	17.57	6.91	5.51	4.87	4.74								

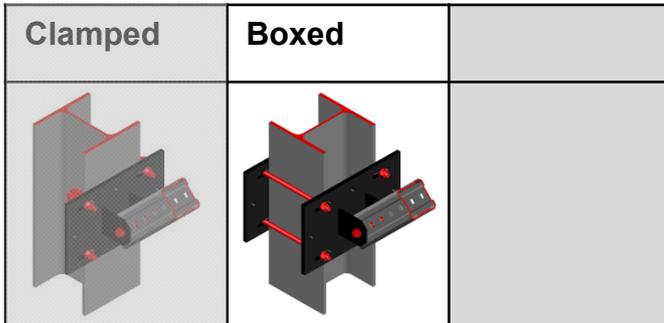
Design loading capacity - 3D		1/3
Method		

Limiting components of capacity evaluated in following tables:			
1. Steel connector 	2. Welds 	3. Back plate with bolts 	4. Hexagonal bolt in MI channel

MIC-SC-MA Base Material Connector - Steel

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures



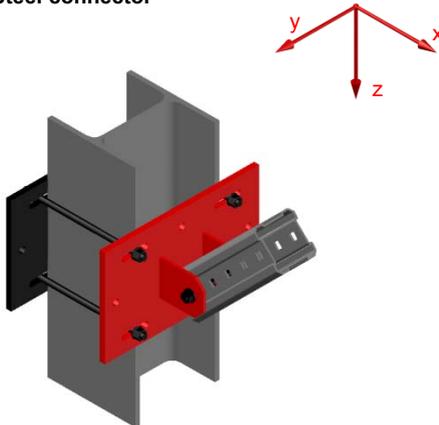
Design loading capacity - 3D

2/3

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel connector



The values for Mx, My and Mz take into account the eccentricity between load application at hexagonal bolt axis and baseplate.

+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
34.47	38.38	3.22	3.22	15.78	15.78
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
0.77	0.77	1.10	1.10	0.23	0.23

includes cross section resistance of steel base plate and the two flange plates Interaction for a general force F_α in plain x/z with a certain inclination α and a force F_y considering their eccentricities:

Interaction:

with e_x = horizontal eccentricity between hexagonal bolt axis and baseplate

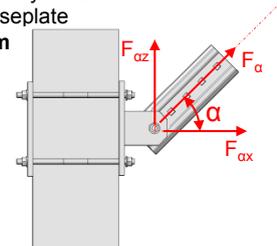
$$e_x = 0.07m$$

$$F_{x,Ed,\alpha} = F_\alpha \cdot \cos\alpha$$

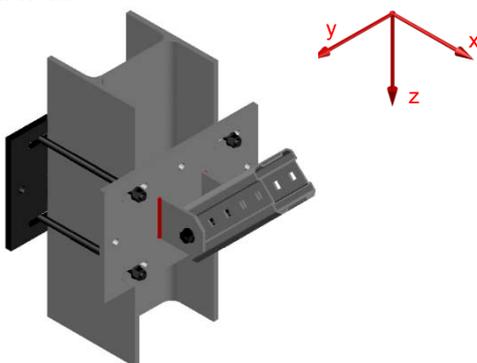
$$F_{z,Ed,\alpha} = F_\alpha \cdot \sin\alpha \rightarrow M_{y,Ed,\alpha} = F_{z,Ed,\alpha} \cdot e_x$$

$$M_{z,Ed} = F_{y,Ed} \cdot e_x$$

$$\frac{F_{x,Ed,\alpha}}{F_{x,Rd}} + \frac{M_{y,Ed,\alpha}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} \leq 1$$



2. Welds



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
274.92	274.92	224.47	224.47	224.47	224.47
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
10.89	10.89	3.09	3.09	13.33	13.33

Interaction:

with: $e_x = 0.07m$

$$F_{x,Ed,\alpha} = F_\alpha \cdot \cos\alpha$$

$$F_{z,Ed,\alpha} = F_\alpha \cdot \sin\alpha \rightarrow M_{y,Ed,\alpha} = F_{z,Ed,\alpha} \cdot e_x$$

$$M_{z,Ed} = F_{y,Ed} \cdot e_x$$

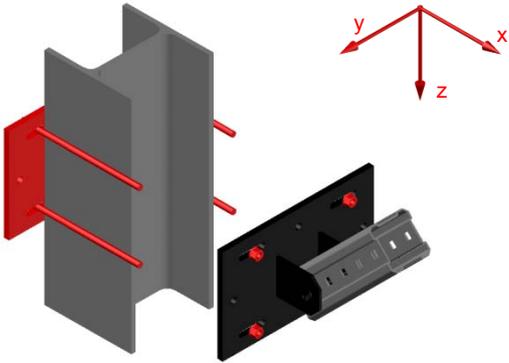
$$\frac{F_{x,Ed,\alpha}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed,\alpha}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed,\alpha}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-SC-MA Base Material Connector - Steel

Design loading capacity - 3D

3/3

3. Back plate with bolts



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
58.88	33.10	7.42	7.42	7.42	7.42
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.08	1.08	3.50	3.50	6.65	6.65

Interaction::

 with: $e_x = 0.07\text{m}$

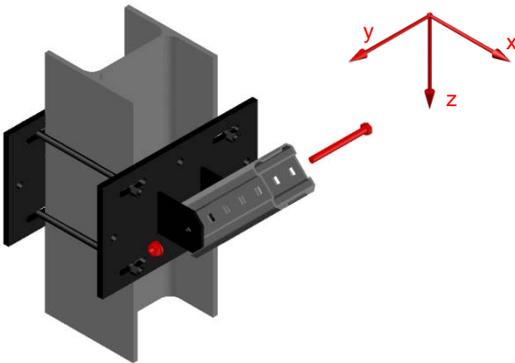
$$F_{x,Ed,\alpha} = F_{\alpha} \cdot \cos\alpha$$

$$F_{z,Ed,\alpha} = F_{\alpha} \cdot \sin\alpha \rightarrow M_{y,Ed,\alpha} = F_{z,Ed,\alpha} \cdot e_x$$

$$M_{z,Ed} = F_{y,Ed} \cdot e_x$$

$$\frac{F_{x,Ed,\alpha}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed,\alpha}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed,\alpha}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

4. Hexagonal bolt in MI channel



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
26.36	26.36	Not decisive	Not decisive	26.36	26.36
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.29	1.29	0.00	0.00	0.00	0.00

Interaction:

$$F_{\alpha,Rd} = F_{x,Rd} = F_{z,Rd}$$

The resistance $F_{\alpha,Rd}$ of the hexagon bolt is the same for each angle α in plane x/z, therefore no interaction.

The normal force F_{α} in the inclined strut has to be compared with the resistance value $F_{\alpha,Rd}$.

$$\frac{F_{\alpha,Ed}}{F_{\alpha,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} \leq 1$$

MI-DGC 90 Base Material Connector - Steel

Designation	Item number
MI-DGC 90	233860

Corrosion protection:

Clamp 55 µm - DIN EN ISO 1461

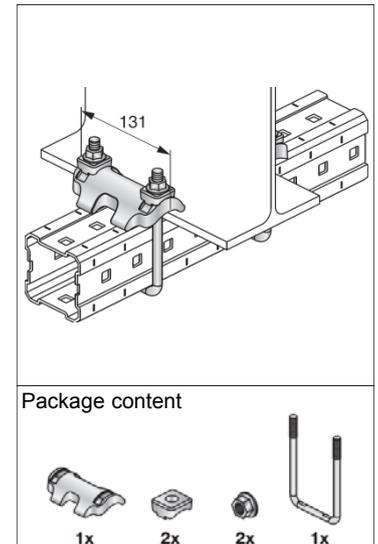
U-Bolt, Nut 45 µm - DIN EN ISO 1461

Weight:

1015.6 g incl. components

Submittal text:

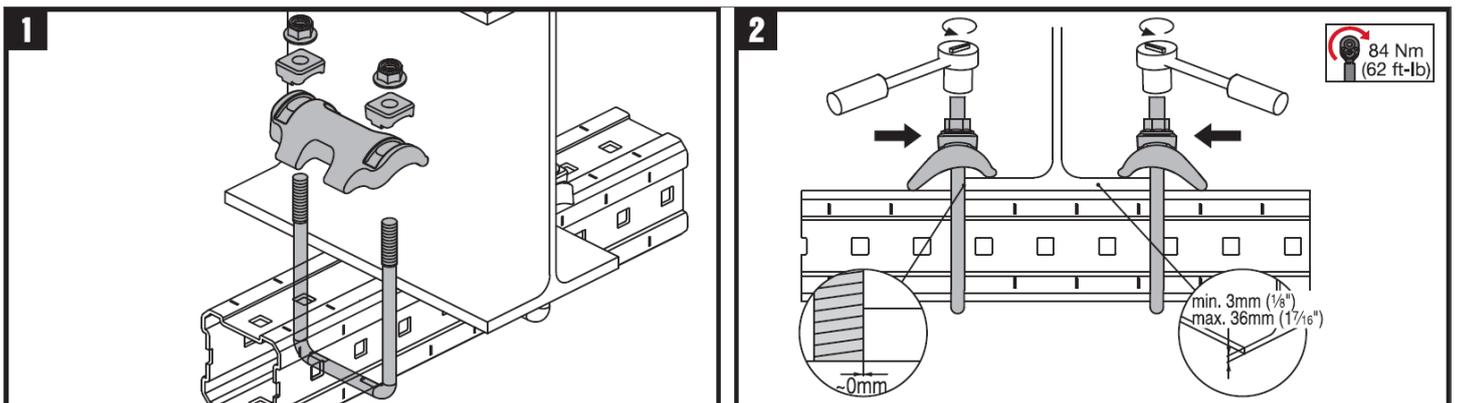
Hilti Hot-dipped galvanized steel beam clamp, typically used to connect a horizontal MI-90 or MIQ-90 girder to steel beam. Two U-bolts carry the girder and are connected to the clamp with saddles and nuts.



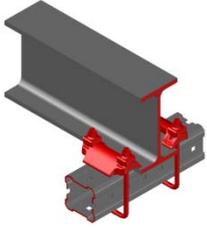
Material properties:

Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
Clamp: Steel EN-GJMB-350-10 - DIN EN 1562, Steel EN-GJMW-400-5 - DIN EN 1562 Steel EN-GJMB-450-6 - EN 1562	$f_y = 270 \frac{N}{mm^2}$	$f_u = 450 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$
Bolt, Nut: Steel grade 8.8	$f_y = 640 \frac{N}{mm^2}$	$f_u = 800 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

Instruction For Use:



MI-DGC 90 Base Material Connector - Steel

Possible loading cases		
Standard		
		

Design criteria used for loading capacity

Methodology:

- Analytic calculation
- Hardware tests

Standards and codes:

• EN 1990	Basics of structural design	03.2003
• EN 1991-1-1	Eurocode 1: Actions on structures –Part 1-1: General actions – densities, self-weight, imposed loads for buildings	03.2012
• EN 1993-1-1	Eurocode 3: Design of steel structures –Part 1-1: General rules and rules for buildings	03.2012
• EN 1993-1-3	Eurocode 3: Design of steel structures –Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting	09.2010
• EN 1993-1-5	Eurocode 3: Design of steel structures –Part 1-5:Plated structural elements	06.2012
• EN 1993-1-8	Eurocode 3: Design of steel structures –Part 1-8: Design of joints	03.2012

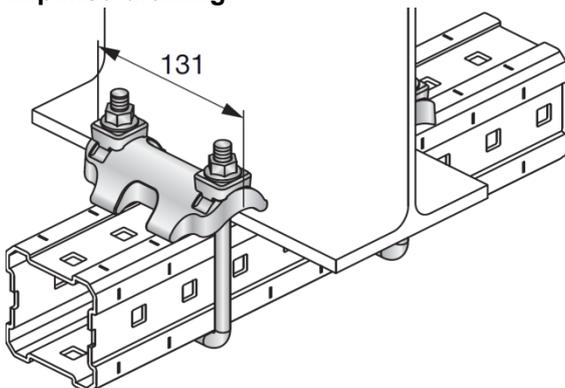
Software:

- Mathcad 15.0
- Microsoft Excel

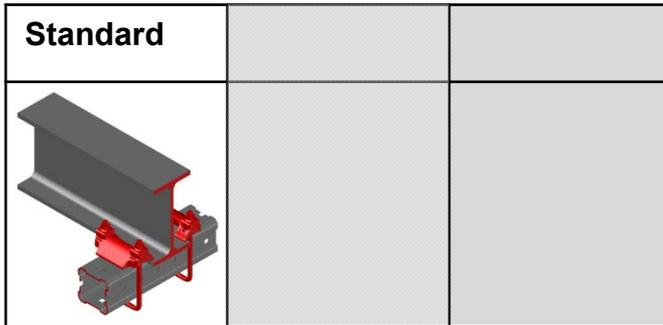
Environmental conditions:

- indoors, outdoors
- static loads
- no fatigue loads

Simplified drawing:



MI-DGC 90 Base Material Connector - Steel



Loading case: Standard		Combinations covered by loading case	
BOM: Connector incl. all associated components MI-DGC 90 233860 Associated MI System girders (channels) MI-90 3m 304799 MI-90 6m 304798		Connector used for horizontal connection of MI-90 or MIQ-90 to the flanges of structural steel profiles. Flange thickness 3-36mm.	

Recommended loading capacity - simplified for most common applications

Method							
	<table border="1"> <thead> <tr> <th>$\pm F_{x,rec.}$ [kN]</th> <th>$\pm F_{y,rec.}$ [kN]</th> <th>$\pm F_{z,rec.}$ [kN]</th> </tr> </thead> <tbody> <tr> <td>6.0</td> <td>4.0</td> <td>23.2</td> </tr> </tbody> </table> <p>These values valid only for pairwise use. These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	6.0	4.0	23.2
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]					
6.0	4.0	23.2					

Design loading capacity - 3D

1/2

Method	

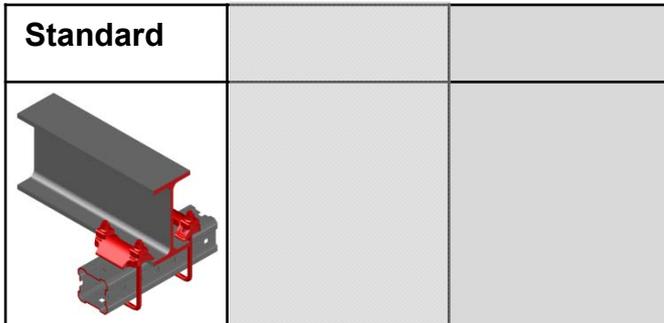
Limiting components of capacity evaluated in following tables:

1. Steel connector	
--------------------	--

MI-DGC 90 Base Material Connector - Steel

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures



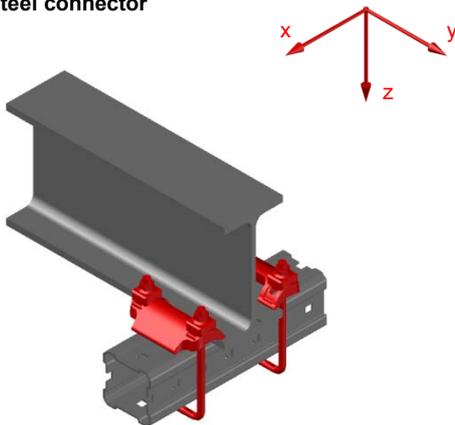
Design loading capacity - 3D

2/2

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel connector



valid only for pairwise use

+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
8.93	8.93	6.09	6.09	34.80	34.80
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.76	1.76	17.4*x	17.4*x	3.04*x	3.04*x

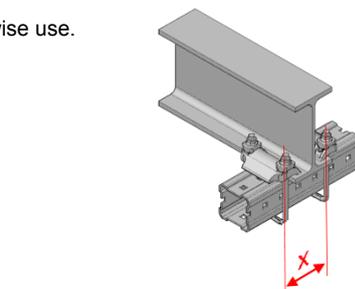
Interaction:

These values valid only for pairwise use.
for tension forces

$$\frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} \leq 1$$

for shear forces

$$\sqrt{\left(\frac{F_{x,Ed}}{F_{x,Rd}}\right)^2 + \left(\frac{F_{y,Ed}}{F_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}}\right)^2} \leq 1$$



with x [m] = width of flange + 0,012m

MI-DGC 120 Base Material Connector - Steel

Designation	Item number
MI-DGC 120	233861

Corrosion protection:

Clamp 55 µm - DIN EN ISO 1461

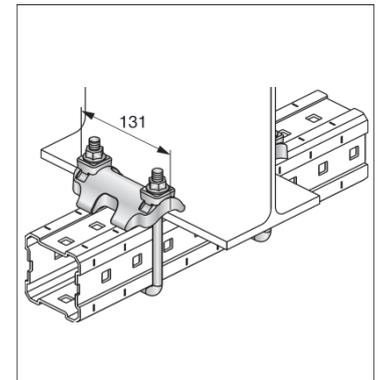
U-Bolt, Nut 45 µm - DIN EN ISO 1461

Weight:

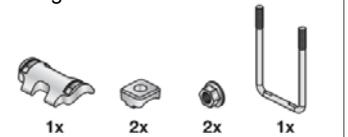
1041.9 g incl. components

Submittal text:

Hilti Hot-dipped galvanized steel beam clamp, typically used to connect a horizontal MI-120 girder to a steel beam. Two U-bolts carry the girder and are connected to the clamp with saddles and nuts.



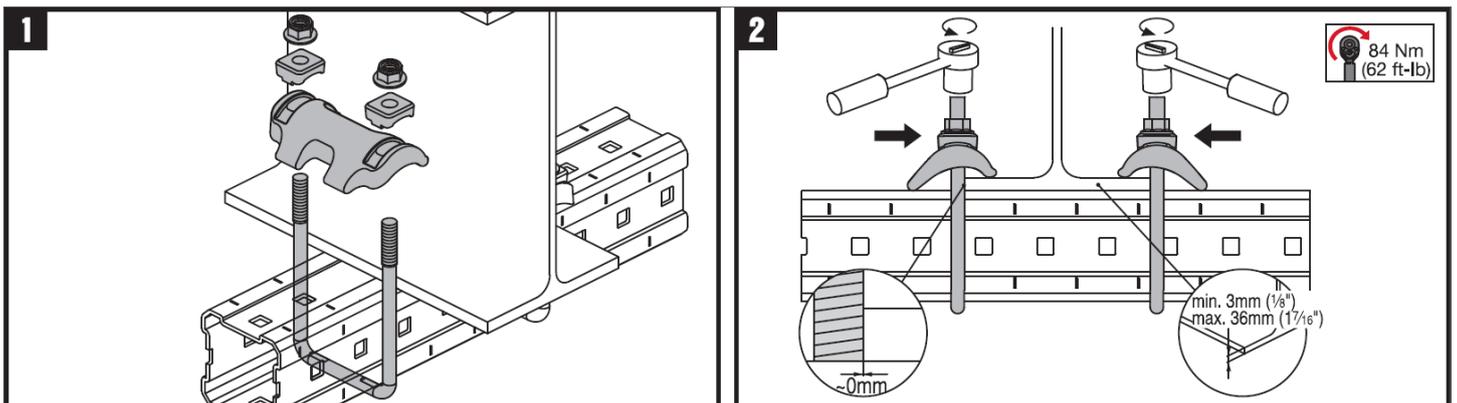
Package content



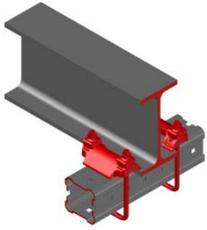
Material properties:

Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
Clamp: Steel EN-GJMB-350-10 - DIN EN 1562, Steel EN-GJMW-400-5 - DIN EN 1562 Steel EN-GJMB-450-6 - EN 1562	$f_y = 270 \frac{N}{mm^2}$	$f_u = 450 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$
Bolt, Nut: Steel grade 8.8	$f_y = 640 \frac{N}{mm^2}$	$f_u = 800 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

Instruction For Use:



MI-DGC 120 Base Material Connector - Steel

Possible loading cases		
Standard		
		

Design criteria used for loading capacity

Methodology:

- Analytic calculation
- Hardware tests

Standards and codes:

• EN 1990	Basics of structural design	03.2003
• EN 1991-1-1	Eurocode 1: Actions on structures –Part 1-1: General actions – densities, self-weight, imposed loads for buildings	03.2012
• EN 1993-1-1	Eurocode 3: Design of steel structures –Part 1-1: General rules and rules for buildings	03.2012
• EN 1993-1-3	Eurocode 3: Design of steel structures –Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting	09.2010
• EN 1993-1-5	Eurocode 3: Design of steel structures –Part 1-5:Plated structural elements	06.2012
• EN 1993-1-8	Eurocode 3: Design of steel structures –Part 1-8: Design of joints	03.2012

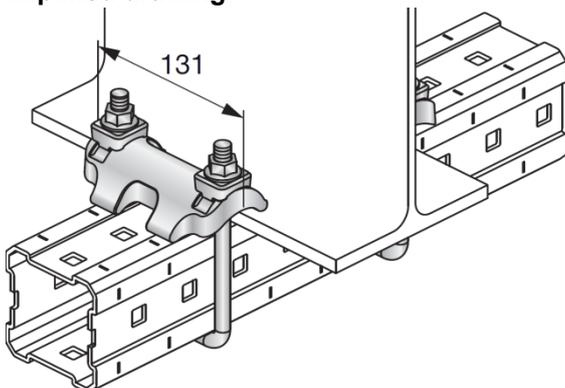
Software:

- Mathcad 15.0
- Microsoft Excel

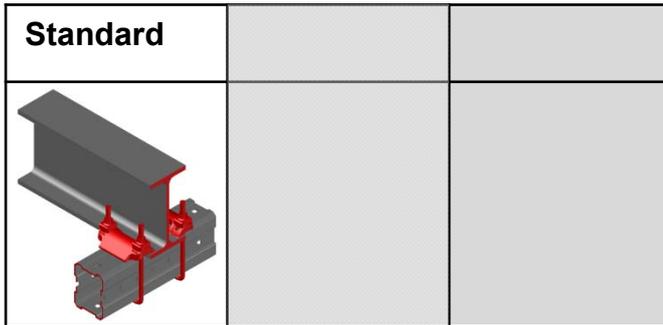
Environmental conditions:

- indoors, outdoors
- static loads
- no fatigue loads

Simplified drawing:



MI-DGC 120 Base Material Connector - Steel



Loading case: Standard	Combinations covered by loading case
BOM: Connector incl. all associated components MI-DGC 120 233861 Associated MI System girders (channels) MI-120 3m 304800 MI-120 6m 304801	Connector used for horizontal connection of MI-120 to the flanges of structural steel profiles. Flange thickness 3-36mm.

Recommended loading capacity - simplified for most common applications

Method							
	<table border="1" style="margin-left: 20px;"> <thead> <tr> <th>$\pm F_{x,rec.}$ [kN]</th> <th>$\pm F_{y,rec.}$ [kN]</th> <th>$\pm F_{z,rec.}$ [kN]</th> </tr> </thead> <tbody> <tr> <td style="text-align: center;">8.0</td> <td style="text-align: center;">4.0</td> <td style="text-align: center;">23.2</td> </tr> </tbody> </table> <p style="font-size: small;">These values valid only for pairwise use. These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	8.0	4.0	23.2
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]					
8.0	4.0	23.2					

Design loading capacity - 3D 1/2

Method	

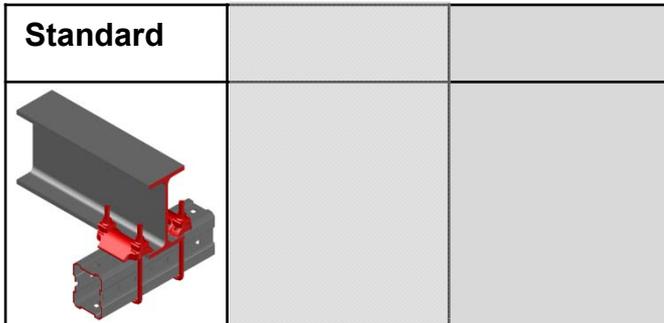
Limiting components of capacity evaluated in following tables:

1. Steel connector	
--------------------	--

MI-DGC 120 Base Material Connector - Steel

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures



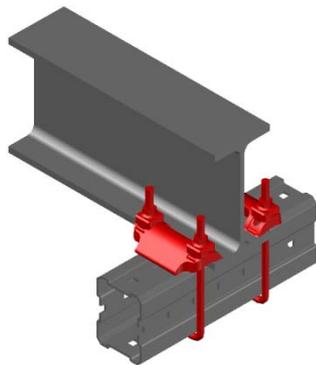
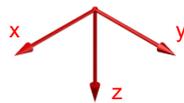
Design loading capacity - 3D

2/2

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel connector



valid only for pairwise use

+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
8.93	8.93	6.09	6.09	34.80	34.80
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.76	1.76	17.4*x	17.4*x	3.04*x	3.04*x

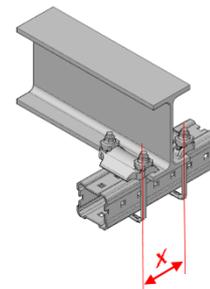
Interaction:

These values valid only for pairwise use.
for tension forces

$$\frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} \leq 1$$

for shear forces

$$\sqrt{\left(\frac{F_{x,Ed}}{F_{x,Rd}}\right)^2 + \left(\frac{F_{y,Ed}}{F_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}}\right)^2} \leq 1$$



with x [m] = width of flange + 0,012m

MIC-C90-D-500-2000 Bracket - Concrete

Designation	Item number
MIC-C90-D- 500	267789
MIC-C90-D- 750	267790
MIC-C90-D-1000	267791
MIC-C90-D-1500	267792
MIC-C90-D-2000	267793

Corrosion protection:

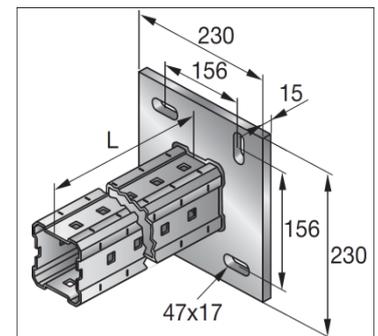
Hot dipped galvanized as per ASTM 123, thickness 75 microns

Weight:

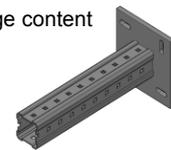
MIC-C90-D- 500	10595g
MIC-C90-D- 750	12952g
MIC-C90-D-1000	15310g
MIC-C90-D-1500	20025g
MIC-C90-D-2000	24740g

Submittal text:

Hilti Hot-dipped galvanized bracket used as fixed to concrete. Four oblong anchor holes enable fine tuning of baseplate position, and girder is welded on the baseplate.



Package content



Designation	L[mm]
MIC-C90-D- 500	500
MIC-C90-D- 750	750
MIC-C90-D-1000	1000
MIC-C90-D-1500	1500
MIC-C90-D-2000	2000

Material properties:

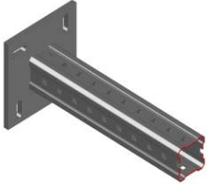
Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
Bracket: DD11 MOD - HN 547, S235JR - DIN EN 10025;	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

Instruction For Use:

No IFU attached to the packaging

Respect IFU from the used anchor

MIC-C90-D-500-2000 Bracket - Concrete

Possible loading cases		
Standard		
		

Design criteria used for loading capacity

Methodology:

- Analytic calculation

Standards and codes:

• EN 1990	Basics of structural design	03.2003
• EN 1991-1-1	Eurocode 1: Actions on structures –Part 1-1: General actions – densities, self-weight, imposed loads for buildings	03.2012
• EN 1993-1-1	Eurocode 3: Design of steel structures –Part 1-1: General rules and rules for buildings	03.2012
• EN 1993-1-3	Eurocode 3: Design of steel structures –Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting	09.2010
• EN 1993-1-5	Eurocode 3: Design of steel structures –Part 1-5:Plated structural elements	06.2012
• EN 1993-1-8	Eurocode 3: Design of steel structures –Part 1-8: Design of joints	03.2012

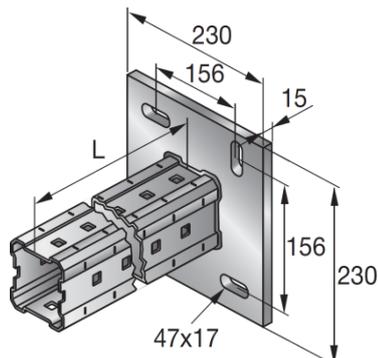
Software:

- Mathcad 15.0
- Microsoft Excel

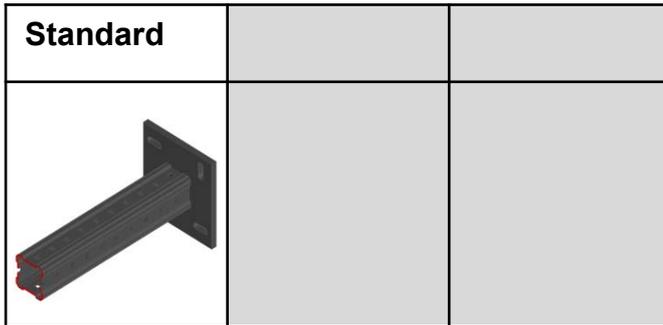
Environmental conditions:

- indoors, outdoors
- static loads
- no fatigue loads

Simplified drawing:



MIC-C90-D-500-2000 Bracket - Concrete



Loading case: Standard	Combinations covered by loading case
BOM: Brackets: MIC-C90-D- 500 267789 MIC-C90-D- 750 267790 MIC-C90-D-1000 267791 MIC-C90-D-1500 267792 MIC-C90-D-2000 267793 Associated anchors* for cracked concrete 4x HST3 M16x135 35/15 2105858 *Anchors not incl. in capacity limits	Pre-fab bracket for perpendicular connection to concrete.

Recommended loading capacity - simplified for most common applications

Method	<table border="1"> <tr> <td>$\pm F_{x,rec.}$ [kN]</td> <td>$\pm F_{y,rec.}$ [kN]</td> <td>$\pm F_{z,rec.}$ [kN]</td> </tr> <tr> <td>35.9</td> <td>39.8</td> <td>39.8</td> </tr> <tr> <td colspan="2">$\pm M_{y,rec.}$ [kNm]</td> <td></td> </tr> <tr> <td colspan="2">2.63</td> <td></td> </tr> </table> <p>These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	35.9	39.8	39.8	$\pm M_{y,rec.}$ [kNm]			2.63		
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]											
35.9	39.8	39.8											
$\pm M_{y,rec.}$ [kNm]													
2.63													

Design loading capacity - 3D

1/2

Method	

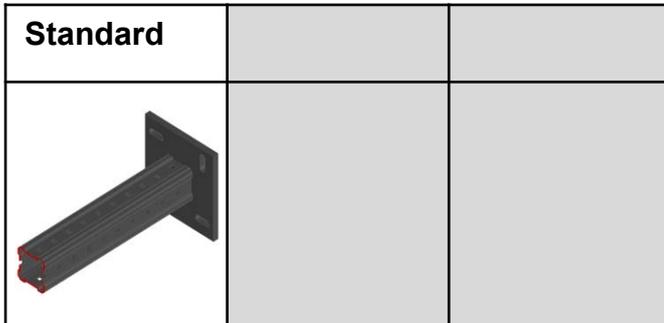
Limiting components of capacity evaluated in following tables:

1. Steel connector 	2. Welds
------------------------	--------------

MIC-C90-D-500-2000 Bracket - Concrete

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures



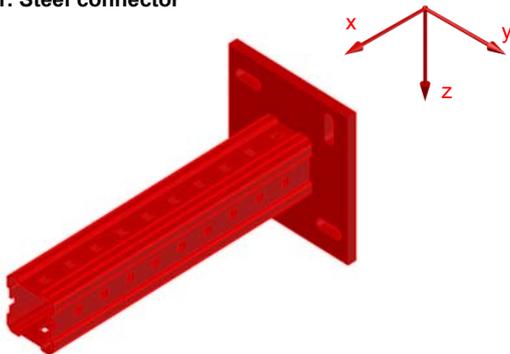
Design loading capacity - 3D

2/2

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing and independent from the cantilever length. So they are valid equally for L=500, 750, 1000, 1500, 2000mm..

1. Steel connector



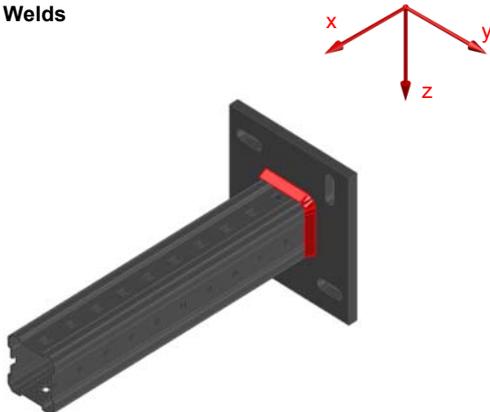
+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
53.91	101.50	59.70	59.70	59.70	59.70
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
5.19	5.19	3.95	3.95	3.95	3.95

includes cross section resistance of steel base plate and channel

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

2. Welds



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
285.11	285.11	116.39	116.39	116.39	116.39
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
9.54	9.54	5.84	5.84	5.84	5.84

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-C120-D-500-2000 Bracket - Concrete

Designation	Item number
MIC-C120-D- 500	270468
MIC-C120-D- 750	270469
MIC-C120-D-1000	270470
MIC-C120-D-1500	270471
MIC-C120-D-2000	270472

Corrosion protection:

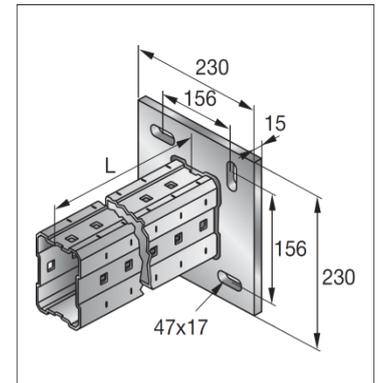
Hot dipped galvanized as per ASTM 123, thickness 75 microns

Weight:

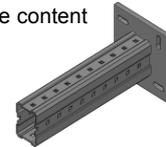
MIC-C120-D- 500	12180g
MIC-C120-D- 750	15210g
MIC-C120-D-1000	18480g
MIC-C120-D-1500	24780g
MIC-C120-D-2000	31080g

Submittal text:

Hilti Hot-dipped galvanized bracket used as fixed to concrete. Four oblong anchor holes enable fine tuning of baseplate position, and girder is welded on the baseplate.



Package content



Designation	L[mm]
MIC-C120-D- 500	500
MIC-C120-D- 750	750
MIC-C120-D-1000	1000
MIC-C120-D-1500	1500
MIC-C120-D-2000	2000

Material properties:

Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
Bracket: DD11 MOD - HN 547, S235JR - DIN EN 10025;	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

Instruction For Use:

No IFU attached to the packaging

Respect IFU from the used anchor

MIC-C120-D-500-2000 Bracket - Concrete

Possible loading cases		
Standard		
		

Design criteria used for loading capacity

Methodology:

- Analytic calculation

Standards and codes:

• EN 1990	Basics of structural design	03.2003
• EN 1991-1-1	Eurocode 1: Actions on structures –Part 1-1: General actions – densities, self-weight, imposed loads for buildings	03.2012
• EN 1993-1-1	Eurocode 3: Design of steel structures –Part 1-1: General rules and rules for buildings	03.2012
• EN 1993-1-3	Eurocode 3: Design of steel structures –Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting	09.2010
• EN 1993-1-5	Eurocode 3: Design of steel structures –Part 1-5:Plated structural elements	06.2012
• EN 1993-1-8	Eurocode 3: Design of steel structures –Part 1-8: Design of joints	03.2012

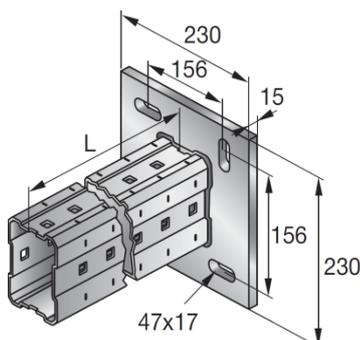
Software:

- Mathcad 15.0
- Microsoft Excel

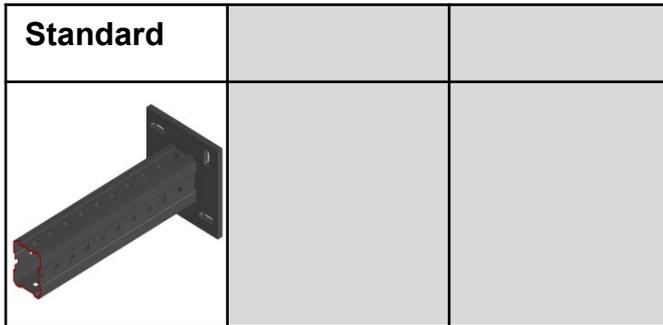
Environmental conditions:

- indoors, outdoors
- static loads
- no fatigue loads

Simplified drawing:



MIC-C120-D-500-2000 Bracket - Concrete



Loading case: Standard	Combinations covered by loading case
BOM: Brackets: MIC-C120-D- 500 270468 MIC-C120-D- 750 270469 MIC-C120-D-1000 270470 MIC-C120-D-1500 270471 MIC-C120-D-2000 270472 Associated anchors* for cracked concrete 4x HST3 M16x135 35/15 2105858 *Anchors not incl. in capacity limits	Pre-fab bracket for perpendicular connection to concrete.

Recommended loading capacity - simplified for most common applications

Method									
	<table border="1"> <thead> <tr> <th>$\pm F_{x,rec.}$ [kN]</th> <th>$\pm F_{y,rec.}$ [kN]</th> <th>$\pm F_{z,rec.}$ [kN]</th> </tr> </thead> <tbody> <tr> <td>37.8</td> <td>46.5</td> <td>66.8</td> </tr> </tbody> </table> <table border="1"> <thead> <tr> <th>$\pm M_{y,rec.}$ [kNm]</th> </tr> </thead> <tbody> <tr> <td>3.34</td> </tr> </tbody> </table> <p>These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	37.8	46.5	66.8	$\pm M_{y,rec.}$ [kNm]	3.34
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]							
37.8	46.5	66.8							
$\pm M_{y,rec.}$ [kNm]									
3.34									

Design loading capacity - 3D

1/2

Method	

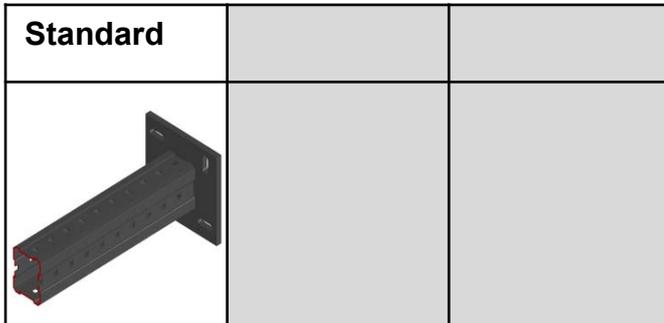
Limiting components of capacity evaluated in following tables:

1. Steel connector 	2. Welds
------------------------	--------------

MIC-C120-D-500-2000 Bracket - Concrete

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures



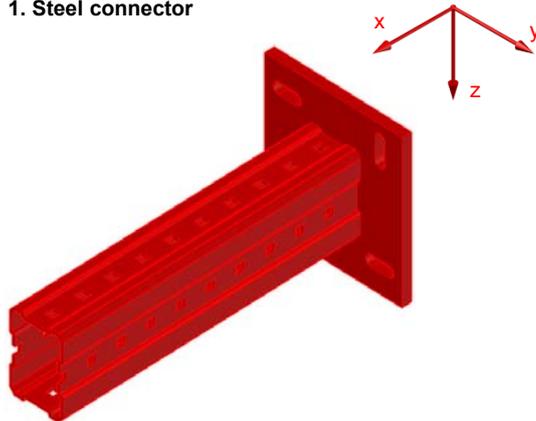
Design loading capacity - 3D

2/2

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing and independent from the cantilever length. So they are valid equally for L=500, 750, 1000, 1500, 2000mm..

1. Steel connector



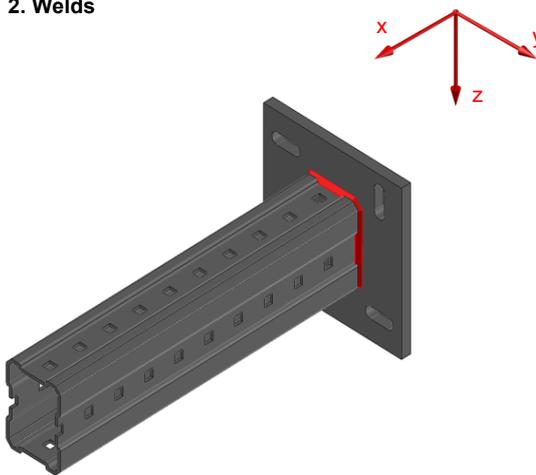
+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
56.74	132.97	69.74	69.74	100.13	100.13
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
8.54	8.54	5.01	5.01	4.13	4.13

includes cross section resistance of steel base plate and channel

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

2. Welds



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
346.20	346.20	116.39	116.39	166.28	166.28
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
13.34	13.34	7.98	7.98	8.35	8.35

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-S90-A-500-2000 Bracket - Steel

Designation	Item number
MIC-S90-A- 500	267774
MIC-S90-A- 750	267775
MIC-S90-A-1000	267776
MIC-S90-A-1500	267777
MIC-S90-A-2000	267778

Corrosion protection:

Hot dipped galvanized as per ASTM 123, thickness 75 microns

Weight:

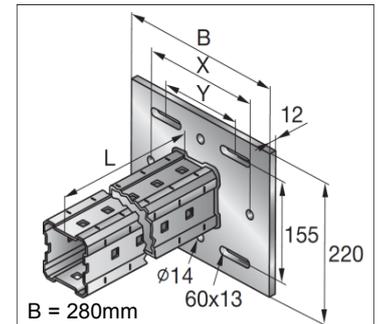
MIC-S90-A- 500	10175g
MIC-S90-A- 750	12480g
MIC-S90-A-1000	14890g
MIC-S90-A-1500	19605g
MIC-S90-A-2000	24320g

Submittal text:

Hilti Hot-dipped galvanized bracket used as fixed to structural steel profiles. The fixation could be done by two different principles.

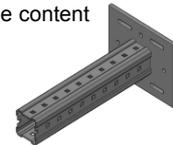
First principle is clamping, using four beam clamps clamped on flange of the structural steel profile.

Second principle is boxing using integrated baseplate of the bracket and the same sized base plate on the other side of the structural steel profile being tighten by four threaded rods around the structural steel profile.



B = 280mm
X = 200mm
Y = 140mm

Package content



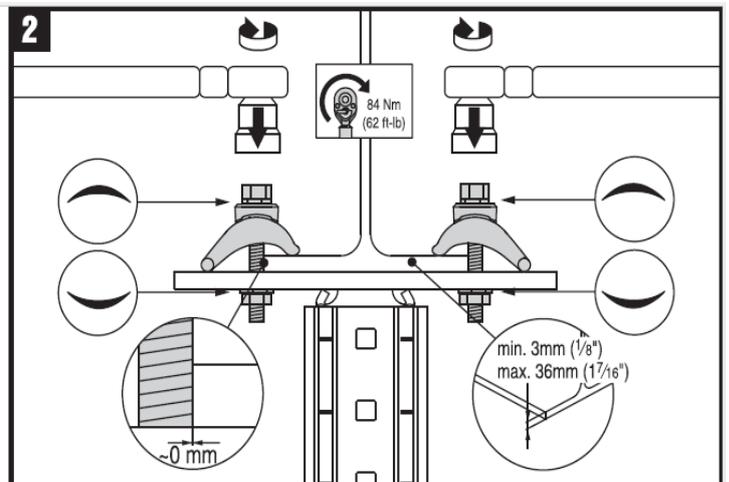
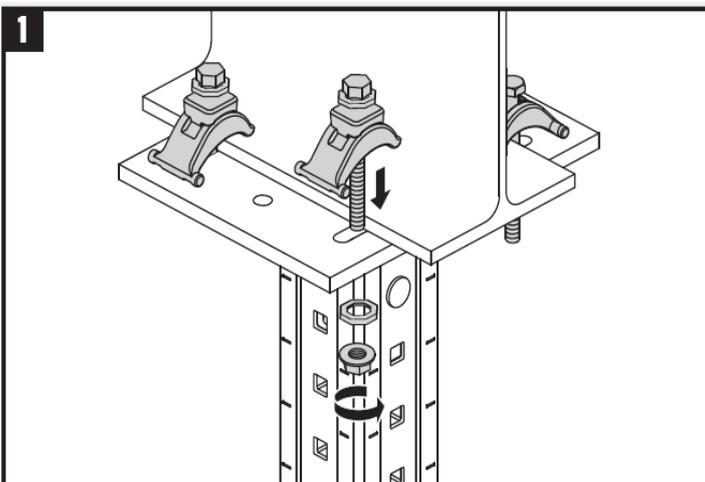
Designation	L[mm]
MIC-S90-A- 500	500
MIC-S90-A- 750	750
MIC-S90-A-1000	1000
MIC-S90-A-1500	1500
MIC-S90-A-2000	2000

Material properties:

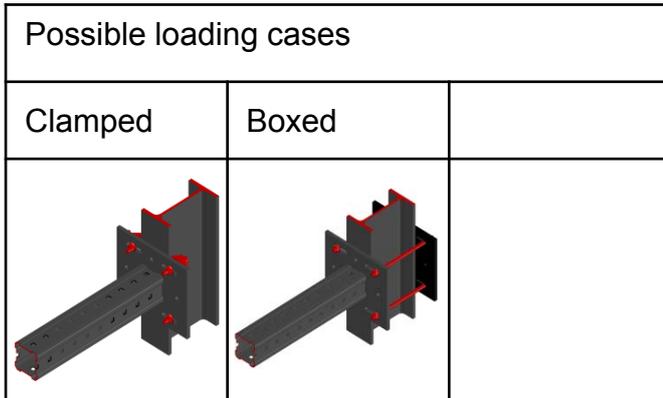
Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
Bracket: DD11 MOD - HN 547, S235JR - DIN EN 10025;	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

Instruction For Use:

No IFU attached to the packaging



MIC-S90-A-500-2000 Bracket - Steel



Design criteria used for loading capacity

Methodology:

- Analytic calculation

Standards and codes:

• EN 1990	Basics of structural design	03.2003
• EN 1991-1-1	Eurocode 1: Actions on structures –Part 1-1: General actions – densities, self-weight, imposed loads for buildings	03.2012
• EN 1993-1-1	Eurocode 3: Design of steel structures –Part 1-1: General rules and rules for buildings	03.2012
• EN 1993-1-3	Eurocode 3: Design of steel structures –Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting	09.2010
• EN 1993-1-5	Eurocode 3: Design of steel structures –Part 1-5:Plated structural elements	06.2012
• EN 1993-1-8	Eurocode 3: Design of steel structures –Part 1-8: Design of joints	03.2012

Software:

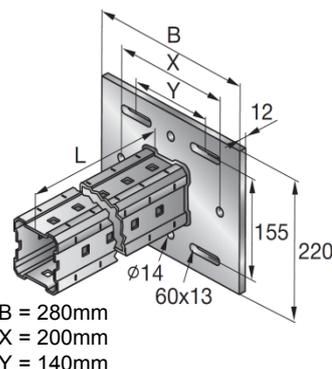
- Mathcad 15.0
- Microsoft Excel

Environmental conditions:

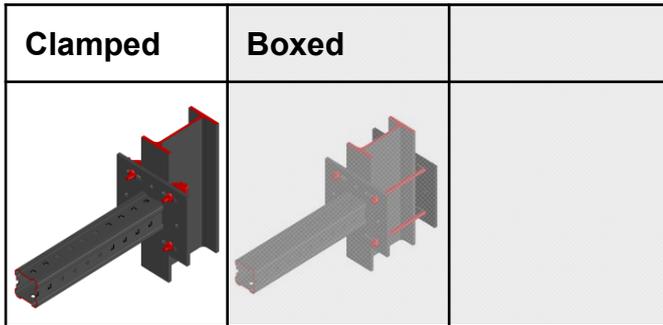
- indoors, outdoors
- static loads
- no fatigue loads

Simplified drawing:

Designation	L[mm]
MIC-S90-A- 500	500
MIC-S90-A- 750	750
MIC-S90-A-1000	1000
MIC-S90-A-1500	1500
MIC-S90-A-2000	2000



MIC-S90-A-500-2000 Bracket - Steel



Loading case: Clamped	Combinations covered by loading case
BOM: Brackets: 1x MIC-S90-A- 500 267774 MIC-S90-A- 750 267775 MIC-S90-A-1000 267776 MIC-S90-A-1500 267777 MIC-S90-A-2000 267778 Beam clamps 4x MI-SGC M12 233859	Pre-fab bracket for perpendicular connection to structural steel profiles flanges. Flange width 75-165mm.

Recommended loading capacity - simplified for most common applications

Method		$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]
		23.2	6.0	6.0
			$\pm M_{y,rec.}$ [kNm]	
			1.39	

These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.

Design loading capacity - 3D 1/2

Method	

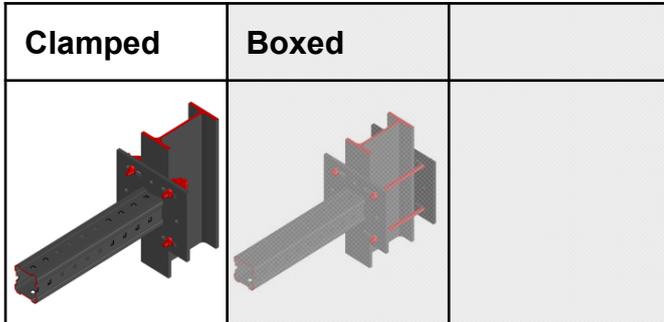
Limiting components of capacity evaluated in following tables:

1. Steel connector 	2. Welds 	3. Beam clamps
------------------------	--------------	--------------------

MIC-S90-A-500-2000 Bracket - Steel

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures



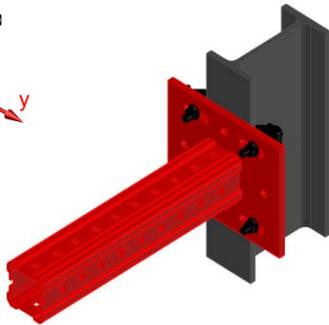
Design loading capacity - 3D

2/2

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing and independent from the cantilever length. So they are valid equally for L=500, 750, 1000, 1500, 2000mm..

1. Steel connecto



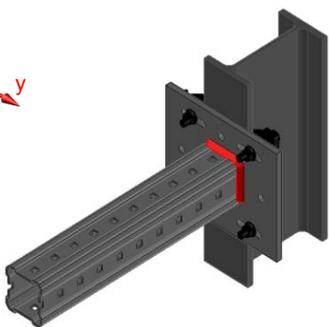
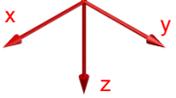
+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
36.47	81.05	59.70	59.70	59.70	59.70
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
5.19	5.19	2.36	2.36	2.45	2.45

includes cross section resistance of steel base plate and channel

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

2. Welds

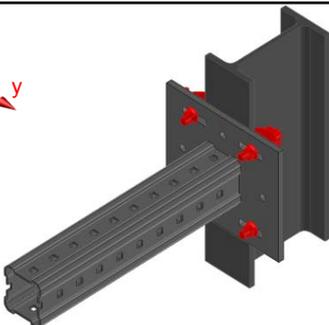
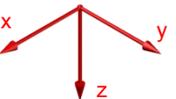


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
285.11	285.11	116.39	116.39	116.39	116.39
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
9.54	9.54	5.84	5.84	5.84	5.84

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

3. Beam clamps

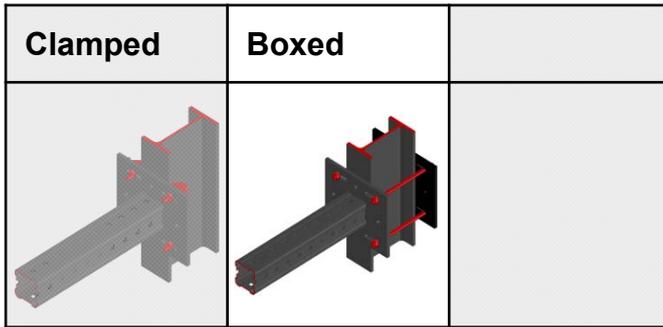


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
34.80	Not decisive	9.00	9.00	9.00	9.00
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
0.81	0.81	2.09	2.09	1.39	1.39

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-S90-A-500-2000 Bracket - Steel



<p>Loading case: Boxed</p> <p>BOM: Brackets: 1x MIC-S90-A- 500 267774 MIC-S90-A- 750 267775 MIC-S90-A-1000 267776 MIC-S90-A-1500 267777 MIC-S90-A-2000 267778</p> <p>Base plate 1x MIB-SA 304821</p> <p>Threaded rods cut to particular length 4x AM12x1000 8.8 HDG...m 419103</p> <p>Lock nuts 8x M12-F-SL WS ¾ 382897</p>	<p>Combinations covered by loading case</p> <p>Pre-fab bracket for perpendicular connection to structural steel Profiles boxing it with two base plates. Flange width 75-165mm.</p>
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Recommended loading capacity - simplified for most common applications

<p>Method</p>	<table border="1" style="margin-left: auto; margin-right: auto;"> <tr> <td>$\pm F_{x,rec.}$ [kN]</td> <td>$\pm F_{y,rec.}$ [kN]</td> <td>$\pm F_{z,rec.}$ [kN]</td> </tr> <tr> <td style="text-align: center;">24.0</td> <td style="text-align: center;">4.9</td> <td style="text-align: center;">4.9</td> </tr> <tr> <td colspan="3" style="text-align: center;">$\pm M_{y,rec.}$ [kNm]</td> </tr> <tr> <td colspan="3" style="text-align: center;">1.57</td> </tr> </table> <p><small>These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</small></p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	24.0	4.9	4.9	$\pm M_{y,rec.}$ [kNm]			1.57		
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]											
24.0	4.9	4.9											
$\pm M_{y,rec.}$ [kNm]													
1.57													

Design loading capacity - 3D

1/2

<p>Method</p>	
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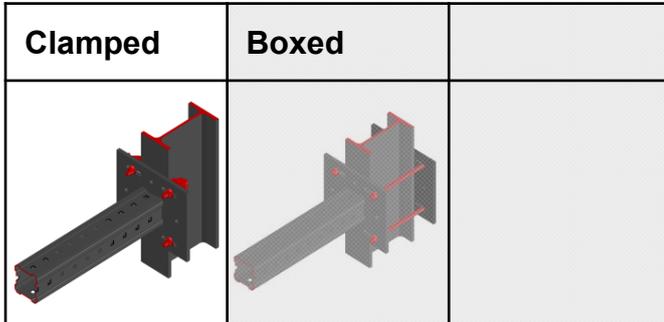
Limiting components of capacity evaluated in following tables:

<p>1. Steel conn</p>	<p>2. Welds</p>	<p>3. Base plate, threaded rods and nuts</p>
----------------------	-----------------	--

MIC-S90-A-500-2000 Bracket - Steel

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures



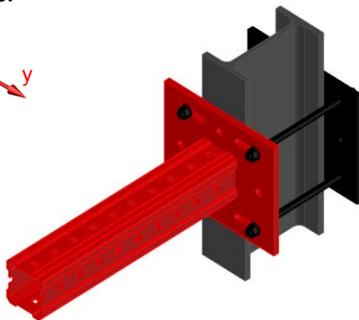
Design loading capacity - 3D

2/2

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing and independent from the cantilever length. So they are valid equally for L=500, 750, 1000, 1500, 2000mm..

1. Steel connector



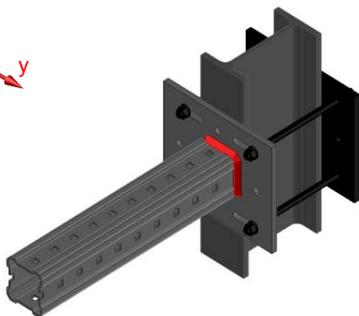
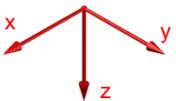
+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
36.47	81.05	59.70	59.70	59.70	59.70
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
5.19	5.19	2.36	2.36	2.45	2.45

includes cross section resistance of steel base plate and channel

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

2. Welds

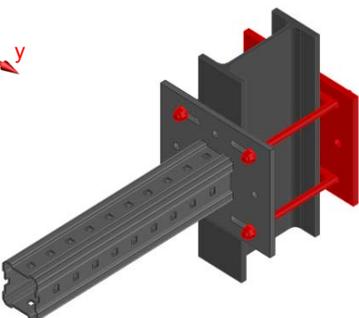
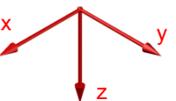


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
285.11	285.11	116.39	116.39	116.39	116.39
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
9.54	9.54	5.84	5.84	5.84	5.84

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

3. Base plate threaded rods and nuts



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
58.88	35.97	7.42	7.42	7.42	7.42
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
0.67	0.67	3.53	3.53	2.36	2.36

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-S90-B-500-2000 Bracket - Steel

Designation	Item number
MIC-S90-B- 500	267779
MIC-S90-B- 750	267780
MIC-S90-B-1000	267781
MIC-S90-B-1500	267782
MIC-S90-B-2000	267783

Corrosion protection:

Hot dipped galvanized as per ASTM 123, thickness 75 microns

Weight:

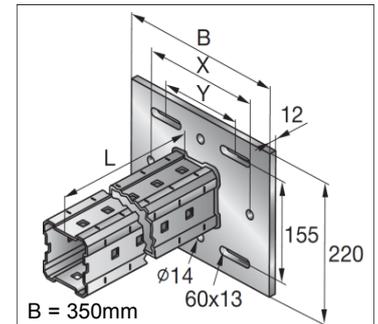
MIC-S90-B- 500	11625g
MIC-S90-B- 750	13983g
MIC-S90-B-1000	16340g
MIC-S90-B-1500	21055g
MIC-S90-B-2000	25770g

Submittal text:

Hilti Hot-dipped galvanized bracket used as fixed to structural steel profiles. The fixation could be done by two different principles.

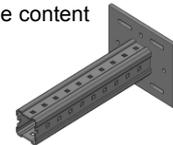
First principle is clamping, using four beam clamps clamped on flange of the structural steel profile.

Second principle is boxing using integrated baseplate of the bracket and the same sized base plate on the other side of the structural steel profile being tighten by four threaded rods around the structural steel profile.



B = 350mm
X = 300mm
Y = 210mm

Package content



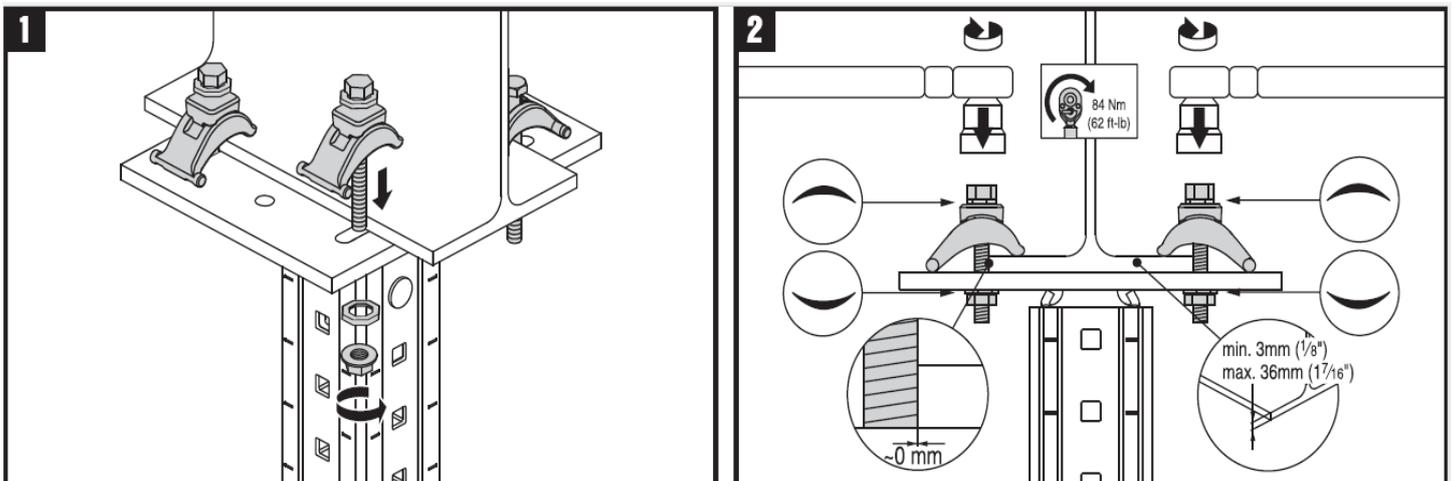
Designation	L[mm]
MIC-S90-B- 500	500
MIC-S90-B- 750	750
MIC-S90-B-1000	1000
MIC-S90-B-1500	1500
MIC-S90-B-2000	2000

Material properties:

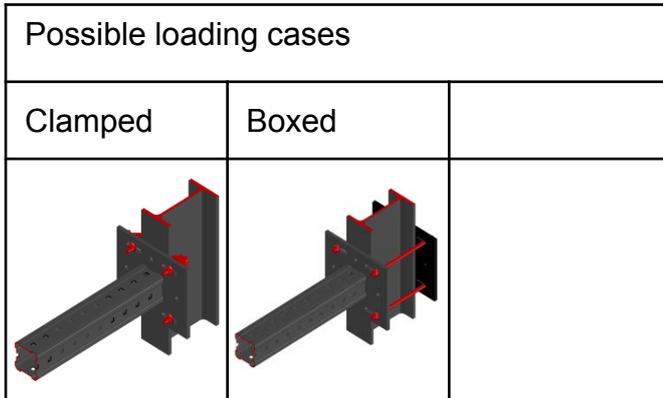
Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
Bracket: DD11 MOD - HN 547, S235JR - DIN EN 10025;	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

Instruction For Use:

No IFU attached to the packaging



MIC-S90-B-500-2000 Bracket - Steel



Design criteria used for loading capacity

Methodology:

- Analytic calculation

Standards and codes:

• EN 1990	Basics of structural design	03.2003
• EN 1991-1-1	Eurocode 1: Actions on structures –Part 1-1: General actions – densities, self-weight, imposed loads for buildings	03.2012
• EN 1993-1-1	Eurocode 3: Design of steel structures –Part 1-1: General rules and rules for buildings	03.2012
• EN 1993-1-3	Eurocode 3: Design of steel structures –Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting	09.2010
• EN 1993-1-5	Eurocode 3: Design of steel structures –Part 1-5:Plated structural elements	06.2012
• EN 1993-1-8	Eurocode 3: Design of steel structures –Part 1-8: Design of joints	03.2012

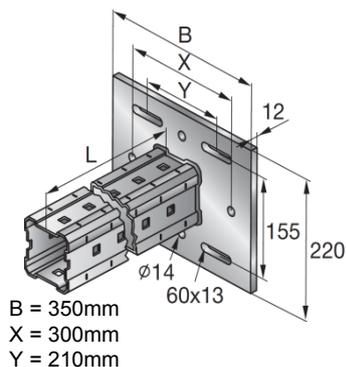
Software:

- Mathcad 15.0
- Microsoft Excel

Environmental conditions:

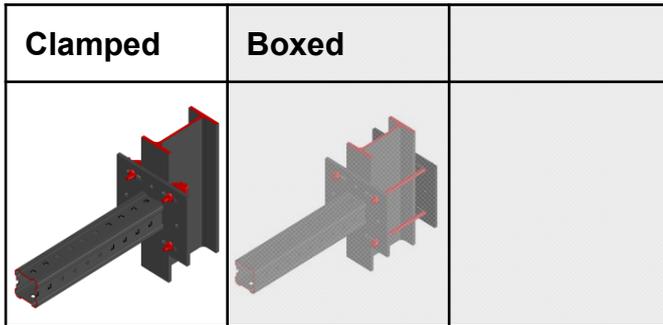
- indoors, outdoors
- static loads
- no fatigue loads

Simplified drawing:



Designation	L[mm]
MIC-S90-B- 500	500
MIC-S90-B- 750	750
MIC-S90-B-1000	1000
MIC-S90-B-1500	1500
MIC-S90-B-2000	2000

MIC-S90-B-500-2000 Bracket - Steel



Loading case: Clamped	Combinations covered by loading case
BOM: Brackets: 1x MIC-S90-B- 500 267779 MIC-S90-B- 750 267780 MIC-S90-B-1000 267781 MIC-S90-B-1500 267782 MIC-S90-B-2000 267783 Beam clamps 4x MI-SGC M12 233859	Pre-fab bracket for perpendicular connection to structural steel profiles flanges. Flange width 165-235mm.

Recommended loading capacity - simplified for most common applications

Method									
	<table border="1"> <thead> <tr> <th>$\pm F_{x,rec.}$ [kN]</th> <th>$\pm F_{y,rec.}$ [kN]</th> <th>$\pm F_{z,rec.}$ [kN]</th> </tr> </thead> <tbody> <tr> <td>17.5</td> <td>6.0</td> <td>6.0</td> </tr> </tbody> </table> <table border="1"> <thead> <tr> <th>$\pm M_{y,rec.}$ [kNm]</th> </tr> </thead> <tbody> <tr> <td>1.25</td> </tr> </tbody> </table> <p>These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	17.5	6.0	6.0	$\pm M_{y,rec.}$ [kNm]	1.25
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]							
17.5	6.0	6.0							
$\pm M_{y,rec.}$ [kNm]									
1.25									

Design loading capacity - 3D 1/2

Method	

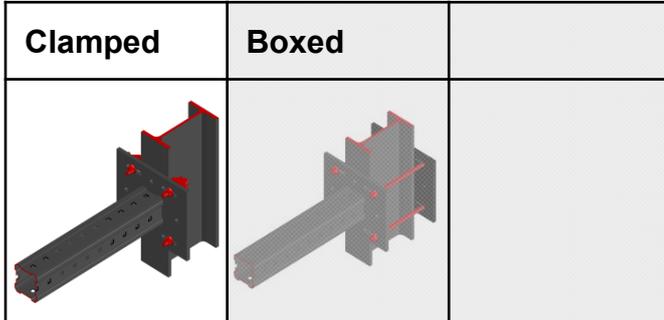
Limiting components of capacity evaluated in following tables:

1. Steel connector 	2. Welds 	3. Beam clamps
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MIC-S90-B-500-2000 Bracket - Steel

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures



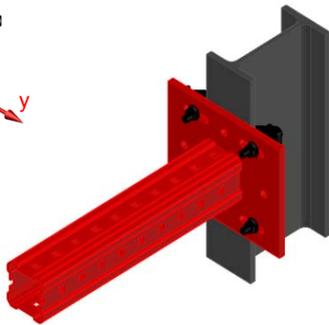
Design loading capacity - 3D

2/2

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing and independent from the cantilever length. So they are valid equally for L=500, 750, 1000, 1500, 2000mm..

1. Steel connecto



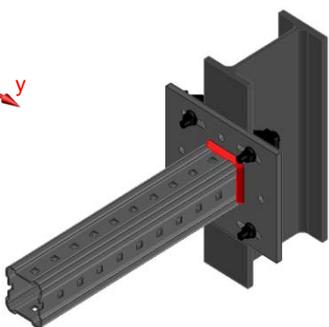
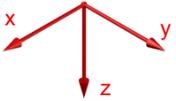
+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
26.26	57.84	59.70	59.70	59.70	59.70
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
5.19	5.19	1.87	1.87	2.14	2.14

includes cross section resistance of steel base plate and channel

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

2. Welds

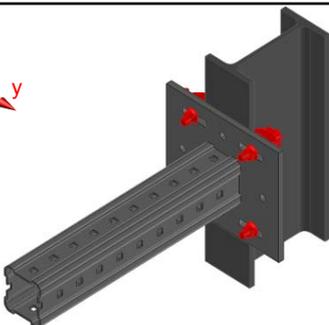
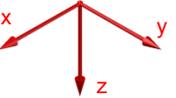


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
285.11	285.11	116.39	116.39	116.39	116.39
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
9.54	9.54	5.84	5.84	5.84	5.84

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

3. Beam clamps

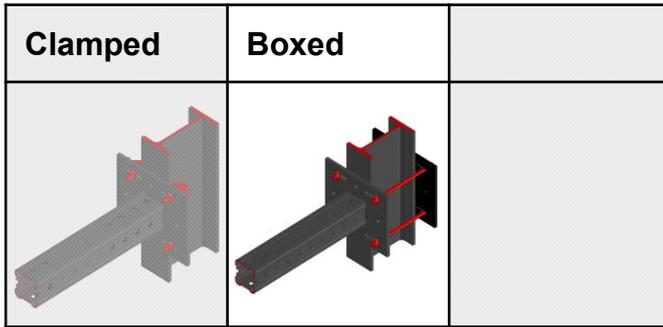


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
34.80	Not decisive	9.00	9.00	9.00	9.00
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.06	1.06	2.09	2.09	2.80	2.80

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-S90-B-500-2000 Bracket - Steel



<p>Loading case: Boxed</p> <p>BOM: Brackets: 1x MIC-S90-B- 500 267779 MIC-S90-B- 750 267780 MIC-S90-B-1000 267781 MIC-S90-B-1500 267782 MIC-S90-B-2000 267783</p> <p>Base plate 1x MIB-SB 304822 Threaded rods cut to particular length 4x AM12x1000 8.8 HDG...m 419103 Lock nuts 8x M12-F-SL WS ¾ 382897</p>	<p>Combinations covered by loading case</p> <p>Pre-fab bracket for perpendicular connection to structural steel Profiles boxing it with two base plates. Flange width 165-235mm.</p>
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Recommended loading capacity - simplified for most common applications

<p>Method</p>		<table border="1" style="margin-left: auto; margin-right: auto;"> <tr> <td style="text-align: center;">$\pm F_{x,rec.}$ [kN]</td> <td style="text-align: center;">$\pm F_{y,rec.}$ [kN]</td> <td style="text-align: center;">$\pm F_{z,rec.}$ [kN]</td> </tr> <tr> <td style="text-align: center;">17.5</td> <td style="text-align: center;">4.9</td> <td style="text-align: center;">4.9</td> </tr> <tr> <td colspan="3" style="text-align: center;">$\pm M_{y,rec.}$ [kN]</td> </tr> <tr> <td colspan="3" style="text-align: center;">1.25</td> </tr> </table> <p style="font-size: small;">These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	17.5	4.9	4.9	$\pm M_{y,rec.}$ [kN]			1.25		
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]												
17.5	4.9	4.9												
$\pm M_{y,rec.}$ [kN]														
1.25														

Design loading capacity - 3D

1/2

<p>Method</p>	
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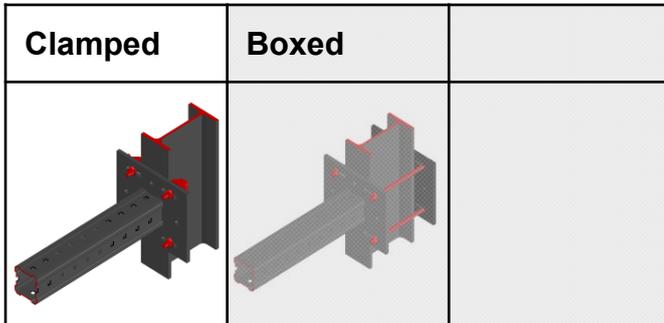
Limiting components of capacity evaluated in following tables:

<p>1. Steel connector</p>	<p>2. Welds</p>	<p>3. Base plate, threaded rods and nuts</p>
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MIC-S90-B-500-2000 Bracket - Steel

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures



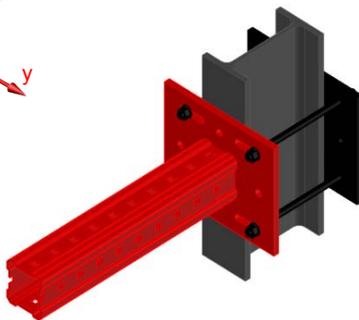
Design loading capacity - 3D

2/2

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing and independent from the cantilever length. So they are valid equally for L=500, 750, 1000, 1500, 2000mm..

1. Steel connector



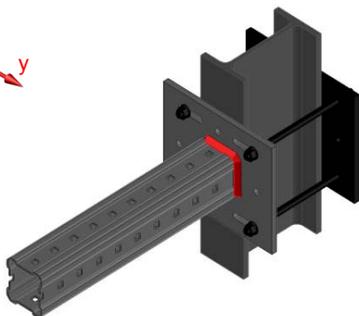
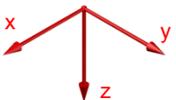
+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
26.26	57.84	59.70	59.70	59.70	59.70
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
5.19	5.19	1.87	1.87	2.14	2.14

includes cross section resistance of steel base plate and channel

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

2. Welds

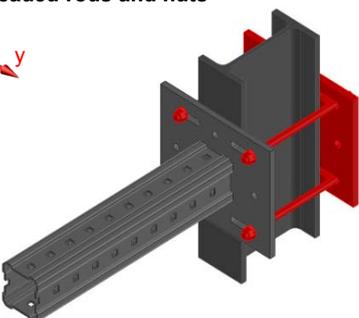
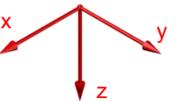


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
285.11	285.11	116.39	116.39	116.39	116.39
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
9.54	9.54	5.84	5.84	5.84	5.84

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

3. Base plate threaded rods and nuts



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
58.88	34.23	7.42	7.42	7.42	7.42
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
0.88	0.88	3.53	3.53	4.74	4.74

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-S90-C-500-2000 Bracket - Steel

Designation	Item number
MIC-S90-C- 500	267784
MIC-S90-C- 750	267785
MIC-S90-C-1000	267786
MIC-S90-C-1500	267787
MIC-S90-C-2000	267788

Corrosion protection:

Hot dipped galvanized as per ASTM 123, thickness 75 microns

Weight:

MIC-S90-C- 500	13285g
MIC-S90-C- 750	15643g
MIC-S90-C-1000	18000g
MIC-S90-C-1500	22715g
MIC-S90-C-2000	27430g

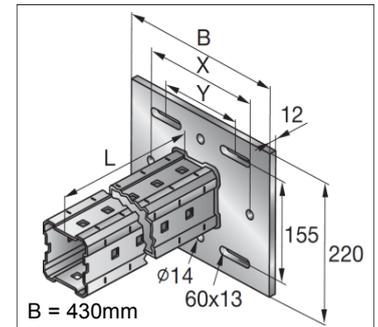
Submittal text:

Hilti Hot-dipped galvanized bracket used as fixed to structural steel profiles.

The fixation could be done by two different principles.

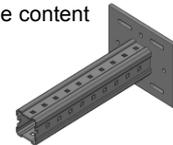
First principle is clamping, using four beam clamps clamped on flange of the structural steel profile.

Second principle is boxing using integrated baseplate of the bracket and the same sized base plate on the other side of the structural steel profile being tighten by four threaded rods around the structural steel profile.



B = 430mm
X = 350mm
Y = 290mm

Package content



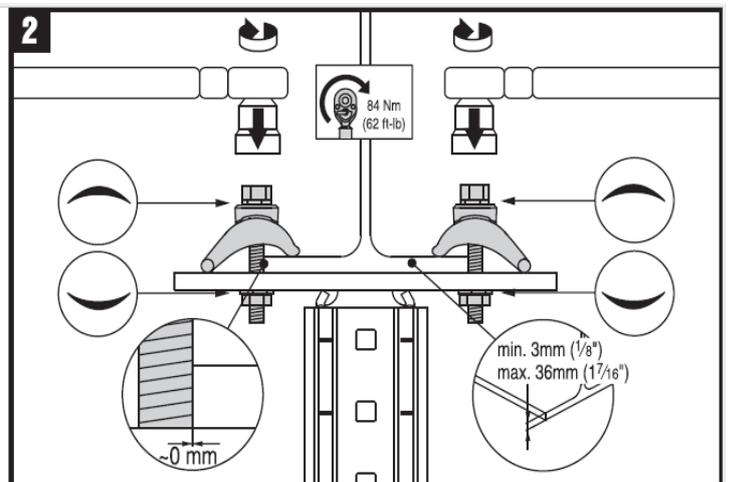
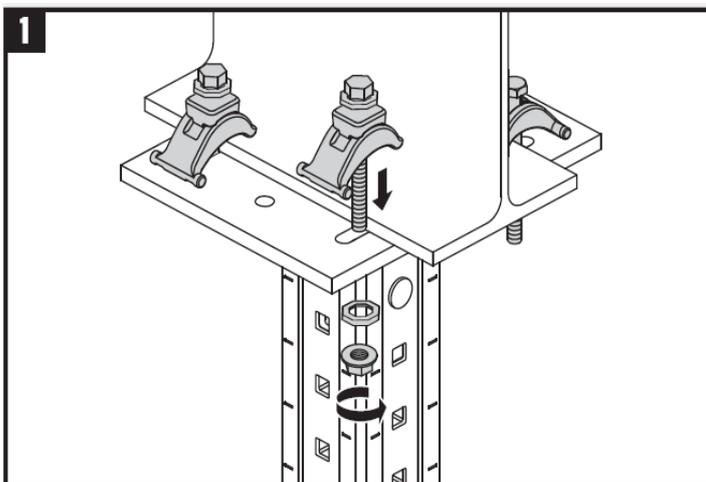
Designation	L[mm]
MIC-S90-C- 500	500
MIC-S90-C- 750	750
MIC-S90-C-1000	1000
MIC-S90-C-1500	1500
MIC-S90-C-2000	2000

Material properties:

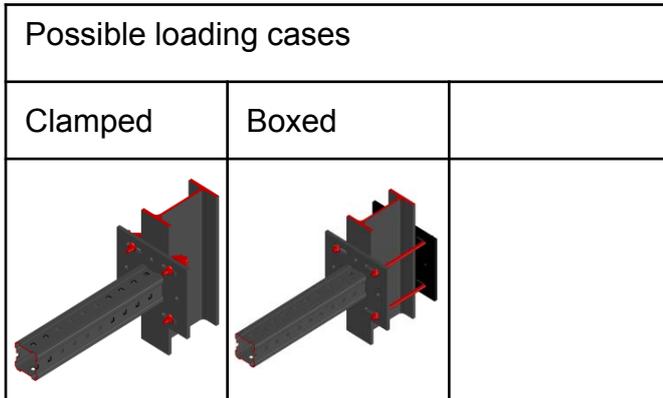
Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
Bracket: DD11 MOD - HN 547, S235JR - DIN EN 10025;	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

Instruction For Use:

No IFU attached to the packaging



MIC-S90-C-500-2000 Bracket - Steel



Design criteria used for loading capacity

Methodology:

- Analytic calculation

Standards and codes:

• EN 1990	Basics of structural design	03.2003
• EN 1991-1-1	Eurocode 1: Actions on structures –Part 1-1: General actions – densities, self-weight, imposed loads for buildings	03.2012
• EN 1993-1-1	Eurocode 3: Design of steel structures –Part 1-1: General rules and rules for buildings	03.2012
• EN 1993-1-3	Eurocode 3: Design of steel structures –Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting	09.2010
• EN 1993-1-5	Eurocode 3: Design of steel structures –Part 1-5:Plated structural elements	06.2012
• EN 1993-1-8	Eurocode 3: Design of steel structures –Part 1-8: Design of joints	03.2012

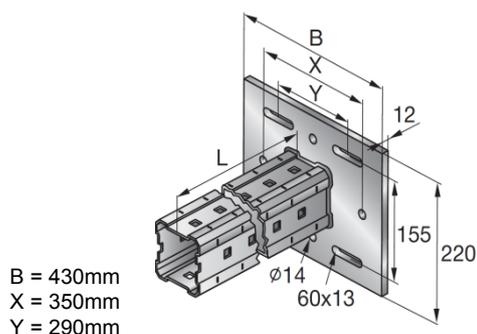
Software:

- Mathcad 15.0
- Microsoft Excel

Environmental conditions:

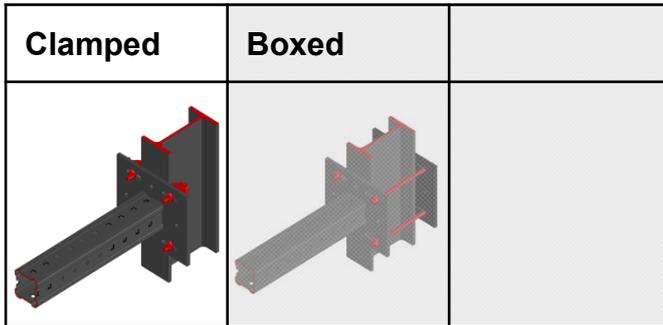
- indoors, outdoors
- static loads
- no fatigue loads

Simplified drawing:



Designation	L[mm]
MIC-S90-C- 500	500
MIC-S90-C- 750	750
MIC-S90-C-1000	1000
MIC-S90-C-1500	1500
MIC-S90-C-2000	2000

MIC-S90-C-500-2000 Bracket - Steel



Loading case: Clamped	Combinations covered by loading case
BOM: Brackets: 1x MIC-S90-C- 500 267784 MIC-S90-C- 750 267785 MIC-S90-C-1000 267786 MIC-S90-C-1500 267787 MIC-S90-C-2000 267788 Beam clamps 4x MI-SGC M12 233859	Pre-fab bracket for perpendicular connection to structural steel profiles flanges. Flange width 235-300mm.

Recommended loading capacity - simplified for most common applications

Method		± Fx,rec. [kN]	± Fy,rec. [kN]	± Fz,rec. [kN]
		13.9	6.0	6.0
			± My,rec. [kNm]	1.03

These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.

Design loading capacity - 3D 1/2

Method	

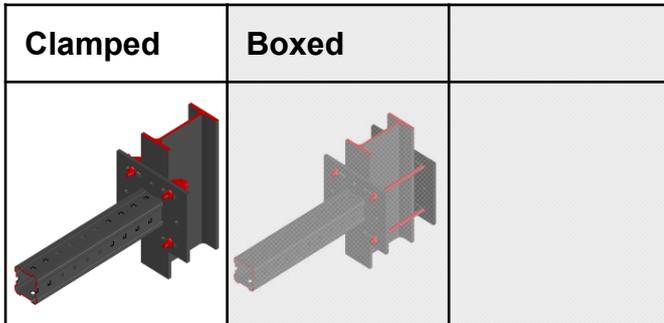
Limiting components of capacity evaluated in following tables:

1. Steel connector 	2. Welds 	3. Beam clamps
------------------------	--------------	--------------------

MIC-S90-C-500-2000 Bracket - Steel

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures



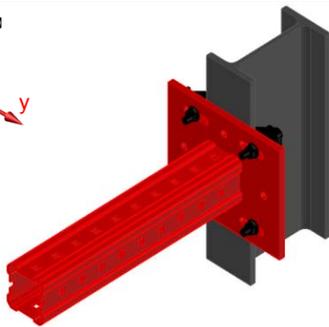
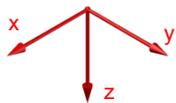
Design loading capacity - 3D

2/2

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing and independent from the cantilever length. So they are valid equally for L=500, 750, 1000, 1500, 2000mm..

1. Steel connecto



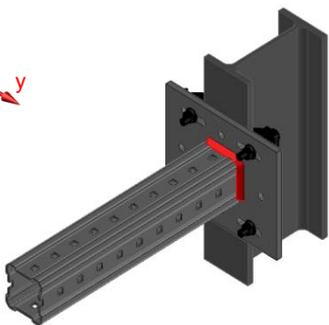
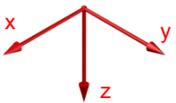
+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
20.91	45.28	59.70	59.70	59.70	59.70
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
5.19	5.19	1.54	1.54	1.94	1.94

includes cross section resistance of steel base plate and channel

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

2. Welds

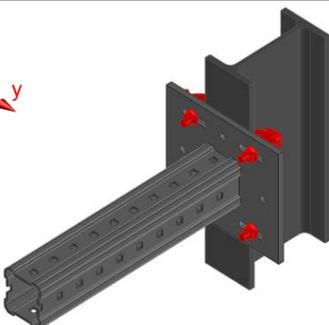
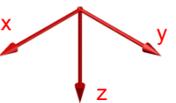


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
285.11	285.11	116.39	116.39	116.39	116.39
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
9.54	9.54	5.84	5.84	5.84	5.84

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

3. Beam clamps

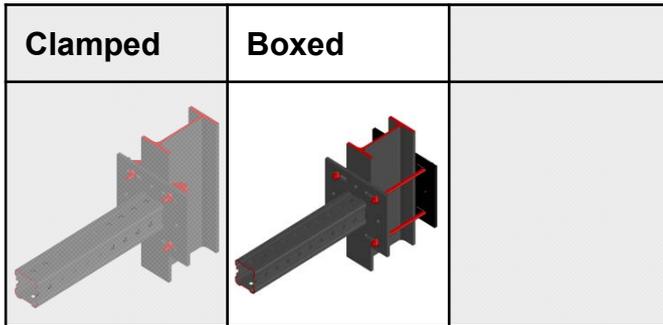


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
34.80	Not decisive	9.00	9.00	9.00	9.00
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.31	1.31	2.09	2.09	4.51	4.51

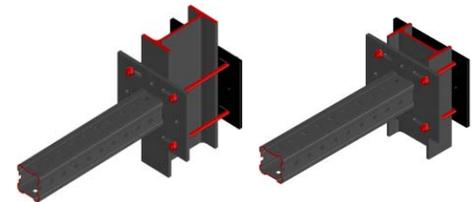
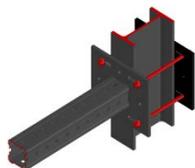
Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-S90-C-500-2000 Bracket - Steel



Loading case: Boxed	Combinations covered by loading case
BOM: Brackets: 1x MIC-S90-C- 500 267784 MIC-S90-C- 750 267785 MIC-S90-C-1000 267786 MIC-S90-C-1500 267787 MIC-S90-C-2000 267788 Base plate 1x MIB-SC 304823 Threaded rods cut to particular length 4x AM12x1000 8.8 HDG...m 419103 Lock nuts 8x M12-F-SL WS ¾ 382897	Pre-fab bracket for perpendicular connection to structural steel Profiles boxing it with two base plates. Flange width 235-300mm.



Recommended loading capacity - simplified for most common applications

Method														
	<table border="1" style="margin-left: auto; margin-right: auto;"> <tr> <td style="text-align: center;">$\pm F_{x,rec.}$ [kN]</td> <td style="text-align: center;">$\pm F_{y,rec.}$ [kN]</td> <td style="text-align: center;">$\pm F_{z,rec.}$ [kN]</td> </tr> <tr> <td style="text-align: center;">13.9</td> <td style="text-align: center;">4.9</td> <td style="text-align: center;">4.9</td> </tr> <tr> <td colspan="3" style="text-align: center;">$\pm M_{y,rec.}$ [kNm]</td> </tr> <tr> <td colspan="3" style="text-align: center;">1.03</td> </tr> </table>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	13.9	4.9	4.9	$\pm M_{y,rec.}$ [kNm]			1.03			
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]												
13.9	4.9	4.9												
$\pm M_{y,rec.}$ [kNm]														
1.03														

These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.

Design loading capacity - 3D 1/2

Method	

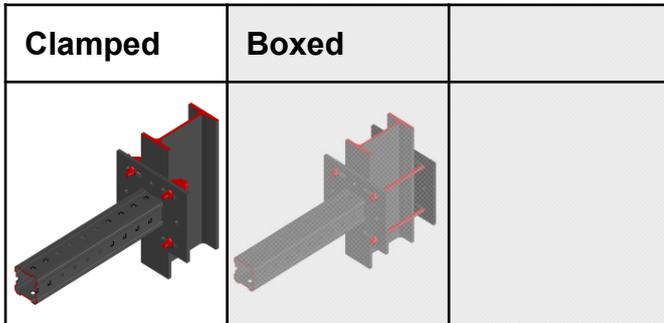
Limiting components of capacity evaluated in following tables:

1. Steel conn... 	2. Welds 	3. Base plate, threaded rods and nuts
----------------------	--------------	---

MIC-S90-C-500-2000 Bracket - Steel

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures



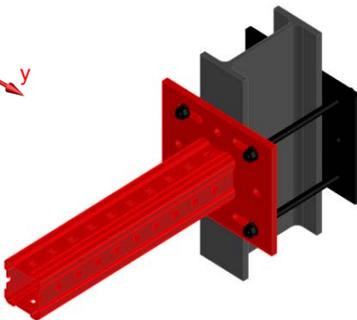
Design loading capacity - 3D

2/2

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing and independent from the cantilever length. So they are valid equally for L=500, 750, 1000, 1500, 2000mm..

1. Steel connector



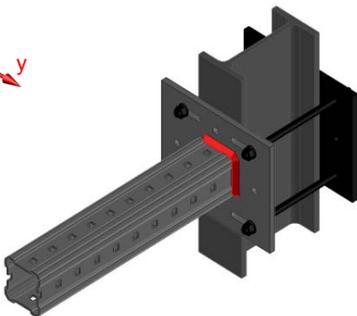
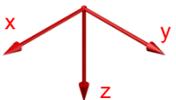
+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
20.91	45.28	59.70	59.70	59.70	59.70
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
5.19	5.19	1.54	1.54	1.94	1.94

includes cross section resistance of steel base plate and channel

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

2. Welds

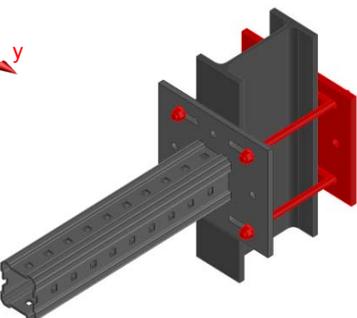
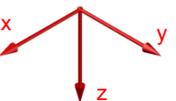


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
285.11	285.11	116.39	116.39	116.39	116.39
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
9.54	9.54	5.84	5.84	5.84	5.84

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

3. Base plate threaded rods and nuts



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
58.88	29.47	7.42	7.42	7.42	7.42
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.08	1.08	3.53	3.53	6.65	6.65

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-S120-A-500-2000 Bracket - Steel

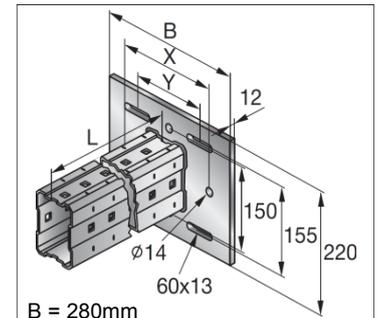
Designation	Item number
MIC-S120-A- 500	267794
MIC-S120-A- 750	267795
MIC-S120-A-1000	267796
MIC-S120-A-1500	267797
MIC-S120-A-2000	267798

Corrosion protection:

Hot dipped galvanized as per ASTM 123, thickness 75 microns

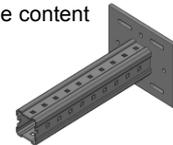
Weight:

MIC-S120-A- 500	11760g
MIC-S120-A- 750	14910g
MIC-S120-A-1000	18060g
MIC-S120-A-1500	24360g
MIC-S120-A-2000	30660g



B = 280mm
X = 200mm
Y = 140mm

Package content



Submittal text:

Hilti Hot-dipped galvanized bracket used as fixed to structural steel profiles. The fixation could be done by two different principles.

First principle is clamping, using four beam clamps clamped on flange of the structural steel profile.

Second principle is boxing using integrated baseplate of the bracket and the same sized base plate on the other side of the structural steel profile being tighten by four threaded rods around the structural steel profile.

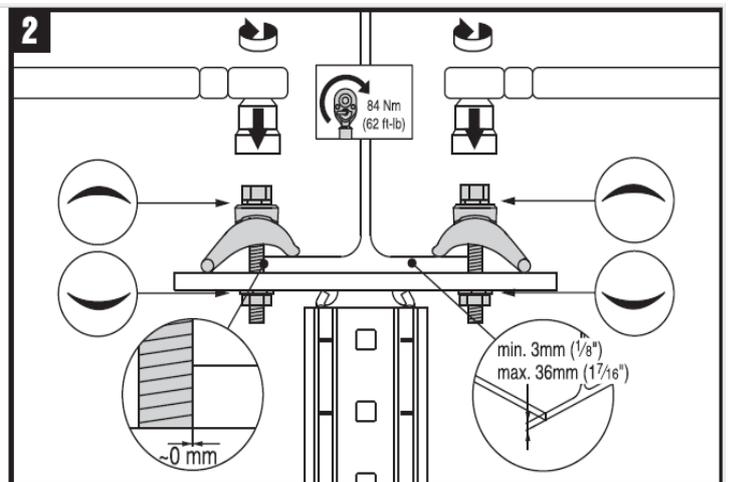
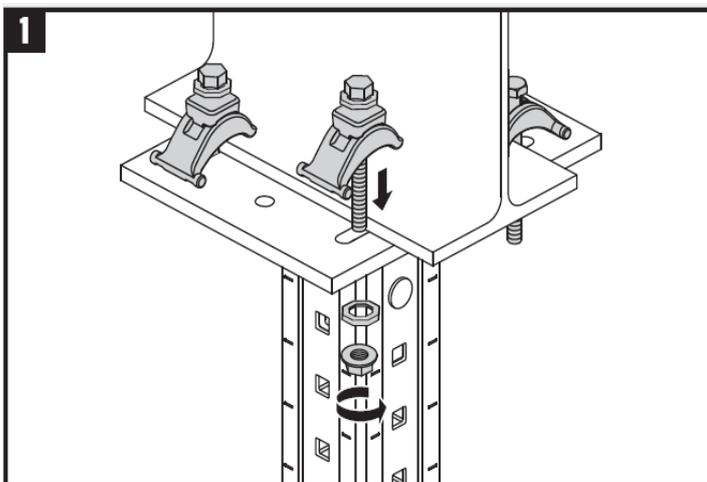
Designation	L[mm]
MIC-S120-A- 500	500
MIC-S120-A- 750	750
MIC-S120-A-1000	1000
MIC-S120-A-1500	1500
MIC-S120-A-2000	2000

Material properties:

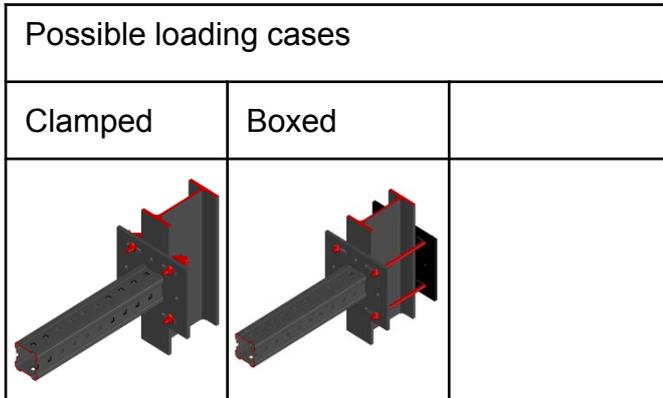
Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
Bracket: DD11 MOD - HN 547, S235JR - DIN EN 10025;	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

Instruction For Use:

No IFU attached to the packaging



MIC-S120-A-500-2000 Bracket - Steel



Design criteria used for loading capacity

Methodology:

- Analytic calculation

Standards and codes:

• EN 1990	Basics of structural design	03.2003
• EN 1991-1-1	Eurocode 1: Actions on structures –Part 1-1: General actions – densities, self-weight, imposed loads for buildings	03.2012
• EN 1993-1-1	Eurocode 3: Design of steel structures –Part 1-1: General rules and rules for buildings	03.2012
• EN 1993-1-3	Eurocode 3: Design of steel structures –Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting	09.2010
• EN 1993-1-5	Eurocode 3: Design of steel structures –Part 1-5:Plated structural elements	06.2012
• EN 1993-1-8	Eurocode 3: Design of steel structures –Part 1-8: Design of joints	03.2012

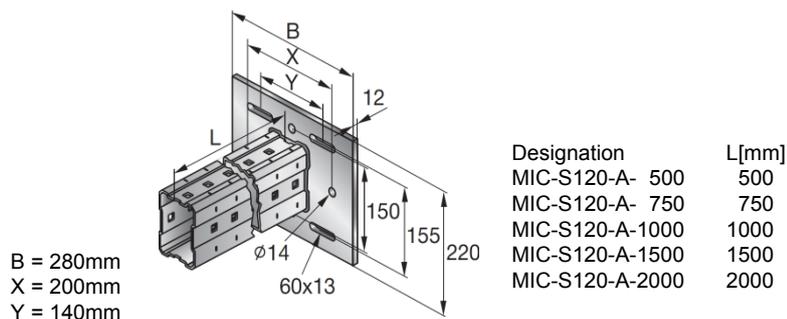
Software:

- Mathcad 15.0
- Microsoft Excel

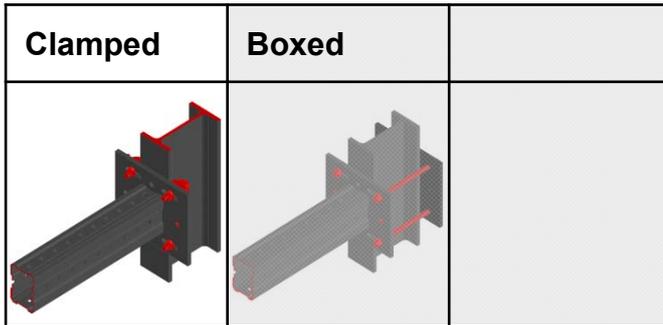
Environmental conditions:

- indoors, outdoors
- static loads
- no fatigue loads

Simplified drawing:



MIC-S120-A-500-2000 Bracket - Steel



Loading case: Clamped	Combinations covered by loading case
BOM: Brackets: 1x MIC-S120-A- 500 267794 MIC-S120-A- 750 267795 MIC-S120-A-1000 267796 MIC-S120-A-1500 267797 MIC-S120-A-2000 267798 Beam clamps 4x MI-SGC M12 233859	Pre-fab bracket for perpendicular connection to structural steel profiles flanges. Flange width 75-165mm.

Recommended loading capacity - simplified for most common applications

Method									
	<table border="1"> <thead> <tr> <th>$\pm F_{x,rec.}$ [kN]</th> <th>$\pm F_{y,rec.}$ [kN]</th> <th>$\pm F_{z,rec.}$ [kN]</th> </tr> </thead> <tbody> <tr> <td>23.2</td> <td>6.0</td> <td>6.0</td> </tr> </tbody> </table> <table border="1"> <thead> <tr> <th>$\pm M_{y,rec.}$ [kNm]</th> </tr> </thead> <tbody> <tr> <td>1.55</td> </tr> </tbody> </table> <p>These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	23.2	6.0	6.0	$\pm M_{y,rec.}$ [kNm]	1.55
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]							
23.2	6.0	6.0							
$\pm M_{y,rec.}$ [kNm]									
1.55									

Design loading capacity - 3D 1/2

Method	

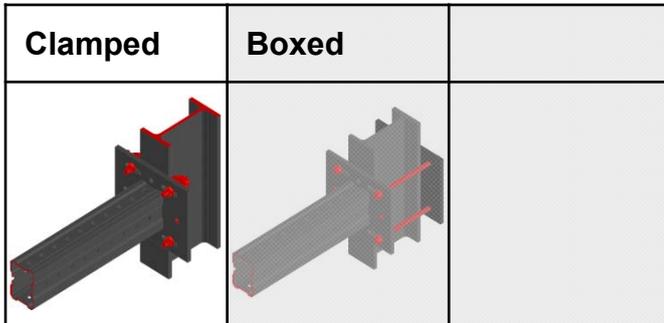
Limiting components of capacity evaluated in following tables:

1. Steel connector 	2. Welds 	3. Beam clamps
------------------------	--------------	--------------------

MIC-S120-A-500-2000 Bracket - Steel

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures



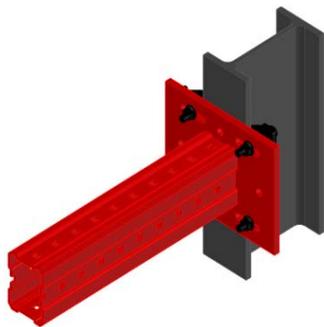
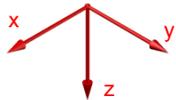
Design loading capacity - 3D

2/2

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing and independent from the cantilever length. So they are valid equally for L=500, 750, 1000, 1500, 2000mm..

1. Steel connector



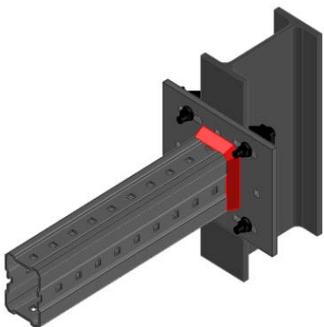
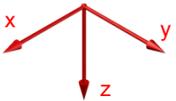
+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
36.47	81.05	69.74	69.74	100.13	100.13
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
8.54	8.54	3.01	3.01	2.50	2.50

includes cross section resistance of steel base plate and channel

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

2. Welds

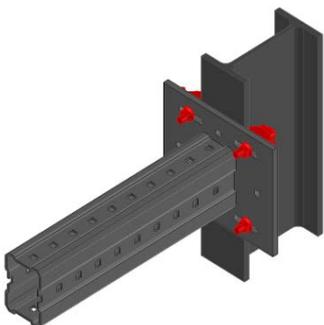
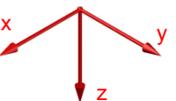


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
346.20	346.20	116.39	116.39	166.28	166.28
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
13.34	13.34	7.98	7.98	8.35	8.35

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

3. Beam clamps

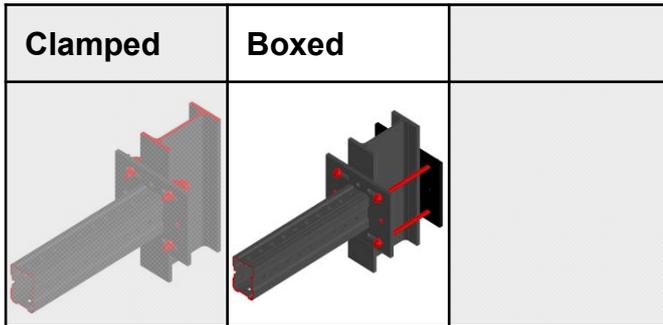


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
34.80	Not decisive	9.00	9.00	9.00	9.00
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
0.81	0.81	2.33	2.33	1.39	1.39

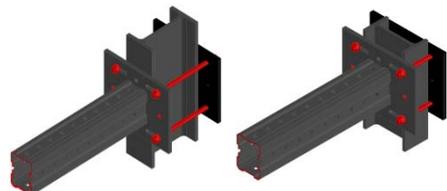
Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-S120-A-500-2000 Bracket - Steel



Loading case: Boxed	Combinations covered by loading case
BOM: Brackets: 1x MIC-S120-A- 500 267794 MIC-S120-A- 750 267795 MIC-S120-A-1000 267796 MIC-S120-A-1500 267797 MIC-S120-A-2000 267798 Base plate 1x MIB-SA 304821 Threaded rods cut to particular length 4x AM12x1000 8.8 HDG...m 419103 Lock nuts 8x M12-F-SL WS ¾ 382897	Pre-fab bracket for perpendicular connection to structural steel Profiles boxing it with two base plates. Flange width 75-165mm.

Recommended loading capacity - simplified for most common applications

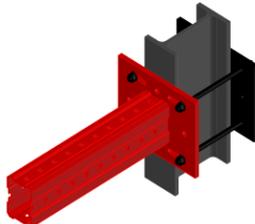
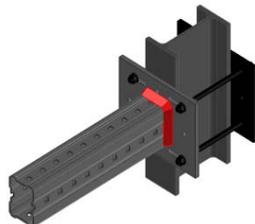
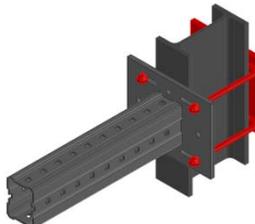
Method													
	<table border="1" style="margin-left: auto; margin-right: auto;"> <tr> <td>$\pm F_{x,rec.}$ [kN]</td> <td>$\pm F_{y,rec.}$ [kN]</td> <td>$\pm F_{z,rec.}$ [kN]</td> </tr> <tr> <td style="text-align: center;">24.0</td> <td style="text-align: center;">4.9</td> <td style="text-align: center;">4.9</td> </tr> <tr> <td colspan="3" style="text-align: center;">$\pm M_{y,rec.}$ [kNm]</td> </tr> <tr> <td colspan="3" style="text-align: center;">2.01</td> </tr> </table> <p style="font-size: small;">These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	24.0	4.9	4.9	$\pm M_{y,rec.}$ [kNm]			2.01		
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]											
24.0	4.9	4.9											
$\pm M_{y,rec.}$ [kNm]													
2.01													

Design loading capacity - 3D

1/2

Method	

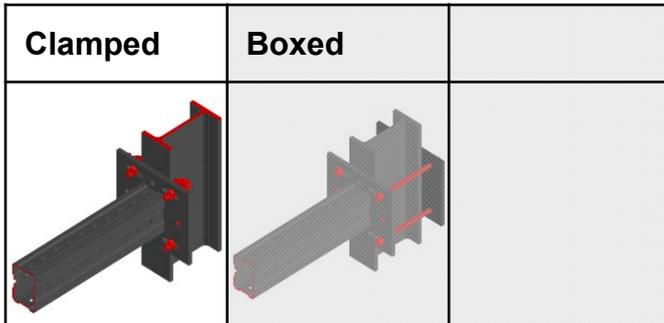
Limiting components of capacity evaluated in following tables:

1. Steel connector 	2. Welds 	3. Base plate, threaded rods and nuts 
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MIC-S120-A-500-2000 Bracket - Steel

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures



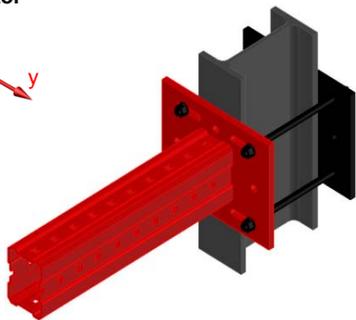
Design loading capacity - 3D

2/2

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing and independent from the cantilever length. So they are valid equally for L=500, 750, 1000, 1500, 2000mm..

1. Steel connector



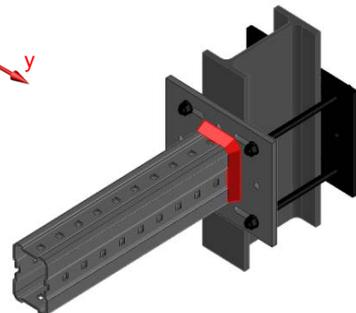
+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
36.47	81.05	69.74	69.74	100.13	100.13
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
8.54	8.54	3.01	3.01	2.50	2.50

includes cross section resistance of steel base plate and channel

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

2. Welds

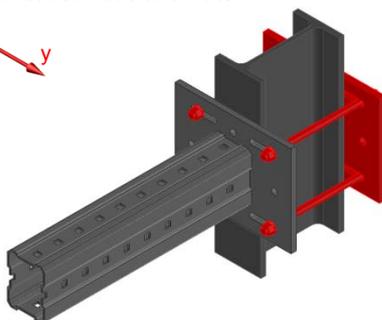
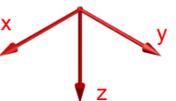


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
346.20	346.20	116.39	116.39	166.28	166.28
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
13.34	13.34	7.98	7.98	8.35	8.35

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

3. Base plate threaded rods and nuts



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
58.88	35.97	7.42	7.42	7.42	7.42
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
0.67	0.67	3.94	3.94	2.36	2.36

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-S120-B-500-2000 Bracket - Steel

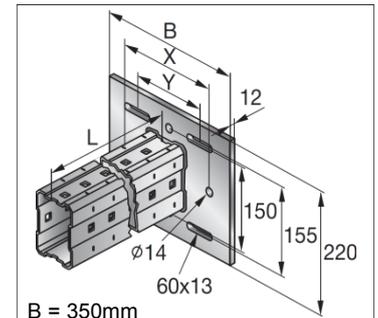
Designation	Item number
MIC-S120-B- 500	267799
MIC-S120-B- 750	270459
MIC-S120-B-1000	270460
MIC-S120-B-1500	270461
MIC-S120-B-2000	270462

Corrosion protection:

Hot dipped galvanized as per ASTM 123, thickness 75 microns

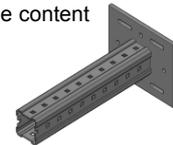
Weight:

MIC-S120-B- 500	12960g
MIC-S120-B- 750	16360g
MIC-S120-B-1000	19510g
MIC-S120-B-1500	25810g
MIC-S120-B-2000	32110g



B = 350mm
X = 300mm
Y = 210mm

Package content



Submittal text:

Hilti Hot-dipped galvanized bracket used as fixed to structural steel profiles. The fixation could be done by two different principles.

First principle is clamping, using four beam clamps clamped on flange of the structural steel profile.

Second principle is boxing using integrated baseplate of the bracket and the same sized base plate on the other side of the structural steel profile being tighten by four threaded rods around the structural steel profile.

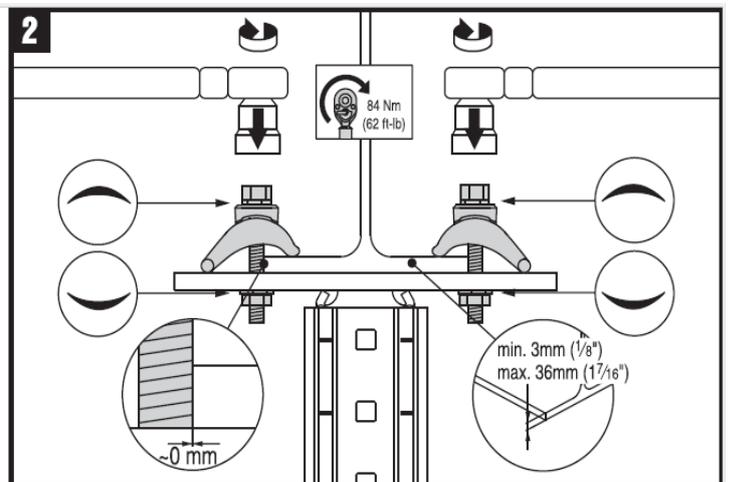
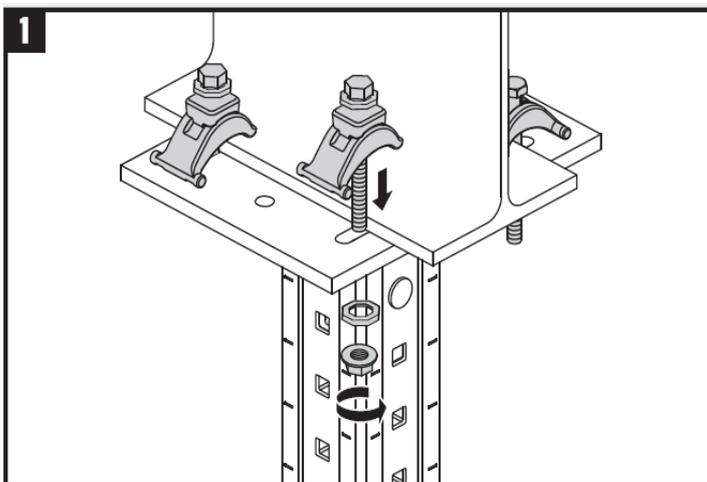
Designation	L[mm]
MIC-S120-B- 500	500
MIC-S120-B- 750	750
MIC-S120-B-1000	1000
MIC-S120-B-1500	1500
MIC-S120-B-2000	2000

Material properties:

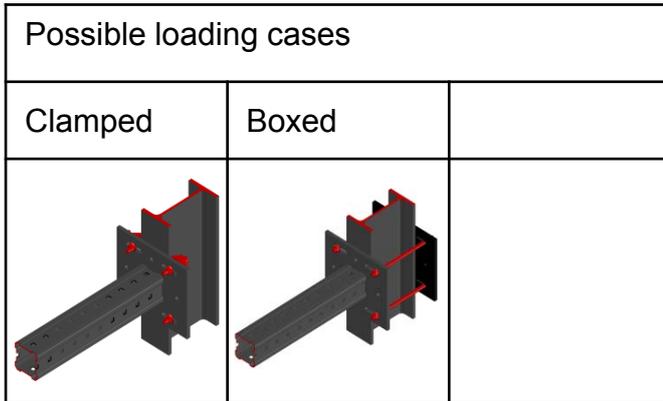
Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
Bracket: DD11 MOD - HN 547, S235JR - DIN EN 10025;	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

Instruction For Use:

No IFU attached to the packaging



MIC-S120-B-500-2000 Bracket - Steel



Design criteria used for loading capacity

Methodology:

- Analytic calculation

Standards and codes:

• EN 1990	Basics of structural design	03.2003
• EN 1991-1-1	Eurocode 1: Actions on structures –Part 1-1: General actions – densities, self-weight, imposed loads for buildings	03.2012
• EN 1993-1-1	Eurocode 3: Design of steel structures –Part 1-1: General rules and rules for buildings	03.2012
• EN 1993-1-3	Eurocode 3: Design of steel structures –Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting	09.2010
• EN 1993-1-5	Eurocode 3: Design of steel structures –Part 1-5:Plated structural elements	06.2012
• EN 1993-1-8	Eurocode 3: Design of steel structures –Part 1-8: Design of joints	03.2012

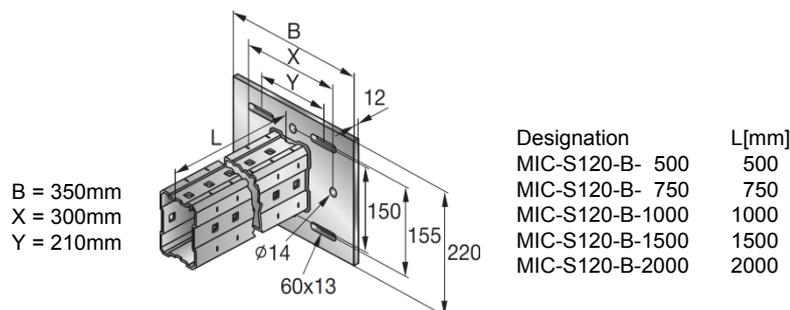
Software:

- Mathcad 15.0
- Microsoft Excel

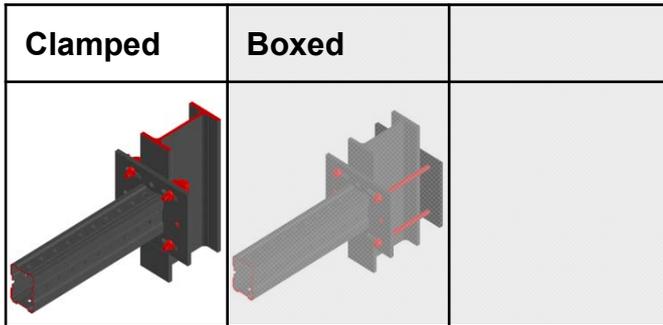
Environmental conditions:

- indoors, outdoors
- static loads
- no fatigue loads

Simplified drawing:



MIC-S120-B-500-2000 Bracket - Steel



Loading case: Clamped	Combinations covered by loading case
BOM: Brackets: 1x MIC-S120-B- 500 267799 MIC-S120-B- 750 270459 MIC-S120-B-1000 270460 MIC-S120-B-1500 270461 MIC-S120-B-2000 270462 Beam clamps 4x MI-SGC M12 233859	Pre-fab bracket for perpendicular connection to structural steel profiles flanges. Flange width 165-235mm.

Recommended loading capacity - simplified for most common applications

Method		$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]
		17.5	6.0	6.0
			$\pm M_{y,rec.}$ [kNm]	
			1.55	

These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.

Design loading capacity - 3D 1/2

Method	

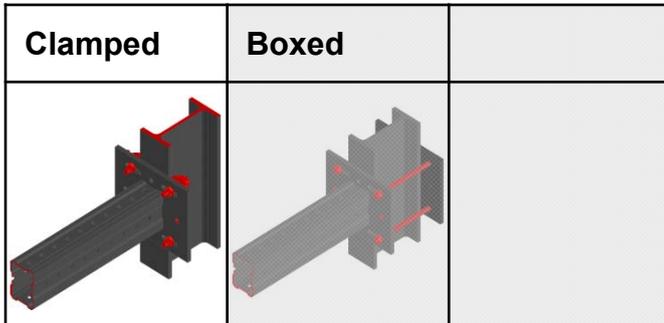
Limiting components of capacity evaluated in following tables:

1. Steel connector 	2. Welds 	3. Beam clamps
------------------------	--------------	--------------------

MIC-S120-B-500-2000 Bracket - Steel

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures



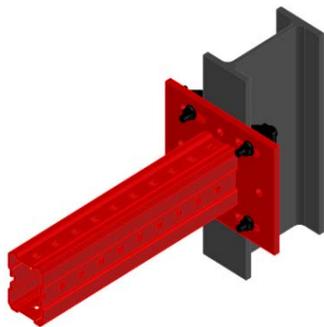
Design loading capacity - 3D

2/2

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing and independent from the cantilever length. So they are valid equally for L=500, 750, 1000, 1500, 2000mm..

1. Steel connector



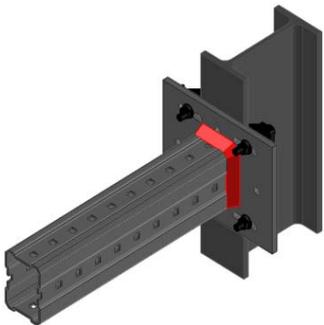
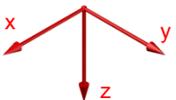
+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
26.26	57.84	69.74	69.74	100.13	100.13
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
8.54	8.54	2.32	2.32	2.15	2.15

includes cross section resistance of steel base plate and channel

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

2. Welds

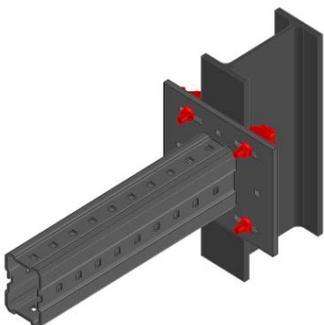


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
346.20	346.20	116.39	116.39	166.28	166.28
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
13.34	13.34	7.98	7.98	8.35	8.35

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

3. Beam clamps

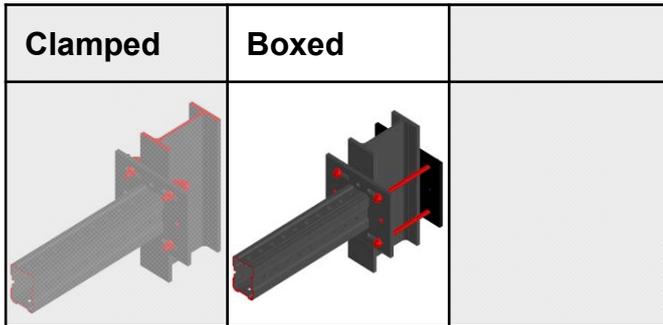


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
34.80	Not decisive	9.00	9.00	9.00	9.00
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.06	1.06	2.33	2.33	2.80	2.80

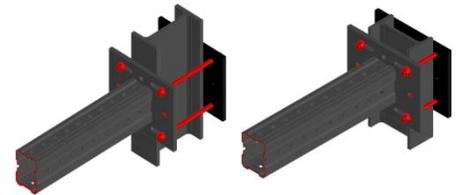
Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-S120-B-500-2000 Bracket - Steel



Loading case: Boxed	Combinations covered by loading case
BOM: Brackets: 1x MIC-S120-B- 500 267799 MIC-S120-B- 750 270459 MIC-S120-B-1000 270460 MIC-S120-B-1500 270461 MIC-S120-B-2000 270462 Base plate 1x MIB-SB 304822 Threaded rods cut to particular length 4x AM12x1000 8.8 HDG...m 419103 4774 Lock nuts 8x M12-F-SL WS ¾ 382897	Pre-fab bracket for perpendicular connection to structural steel Profiles boxing it with two base plates. Flange width 165-235mm.



Recommended loading capacity - simplified for most common applications

Method				
		$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]
		17.5	4.9	4.9
			$\pm M_{y,rec.}$ [kNm]	
			1.55	
	These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.			

Design loading capacity - 3D

1/2

Method	

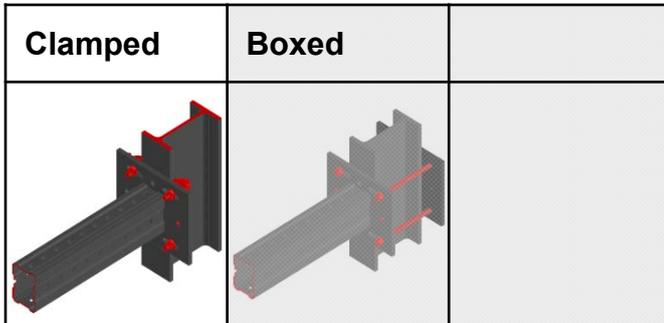
Limiting components of capacity evaluated in following tables:

1. Steel connect	2. Welds	3. Base plate, threaded rods and nuts

MIC-S120-B-500-2000 Bracket - Steel

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures



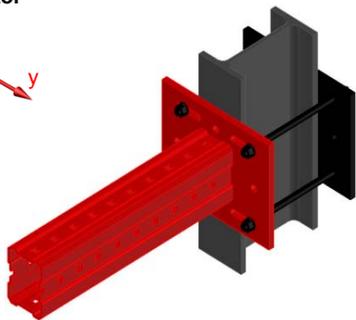
Design loading capacity - 3D

2/2

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing and independent from the cantilever length. So they are valid equally for L=500, 750, 1000, 1500, 2000mm..

1. Steel connector



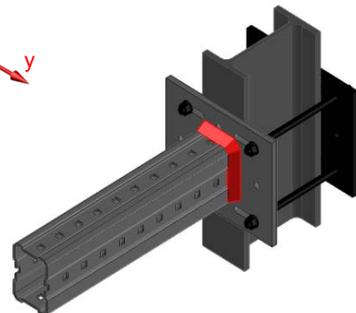
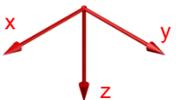
+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
26.26	57.84	69.74	69.74	100.13	100.13
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
8.54	8.54	2.32	2.32	2.15	2.15

includes cross section resistance of steel base plate and channel

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

2. Welds

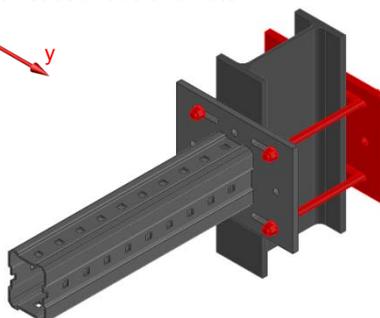
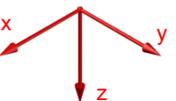


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
346.20	346.20	116.39	116.39	166.28	166.28
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
13.34	13.34	7.98	7.98	8.35	8.35

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

3. Base plate threaded rods and nuts



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
58.88	34.23	7.42	7.42	7.42	7.42
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
0.88	0.88	3.94	3.94	4.74	4.74

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-S120-C-500-2000 Bracket - Steel

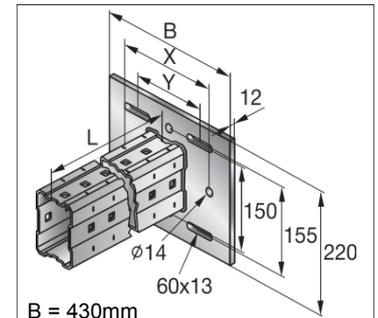
Designation	Item number
MIC-S120-C- 500	270463
MIC-S120-C- 750	270464
MIC-S120-C-1000	270465
MIC-S120-C-1500	270466
MIC-S120-C-2000	270467

Corrosion protection:

Hot dipped galvanized as per ASTM 123, thickness 75 microns

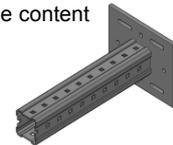
Weight:

MIC-S120-C- 500	14870g
MIC-S120-C- 750	18020g
MIC-S120-C-1000	21170g
MIC-S120-C-1500	27470g
MIC-S120-C-2000	33770g



B = 430mm
X = 350mm
Y = 290mm

Package content



Submittal text:

Hilti Hot-dipped galvanized bracket used as fixed to structural steel profiles. The fixation could be done by two different principles.

First principle is clamping, using four beam clamps clamped on flange of the structural steel profile.

Second principle is boxing using integrated baseplate of the bracket and the same sized base plate on the other side of the structural steel profile being tighten by four threaded rods around the structural steel profile.

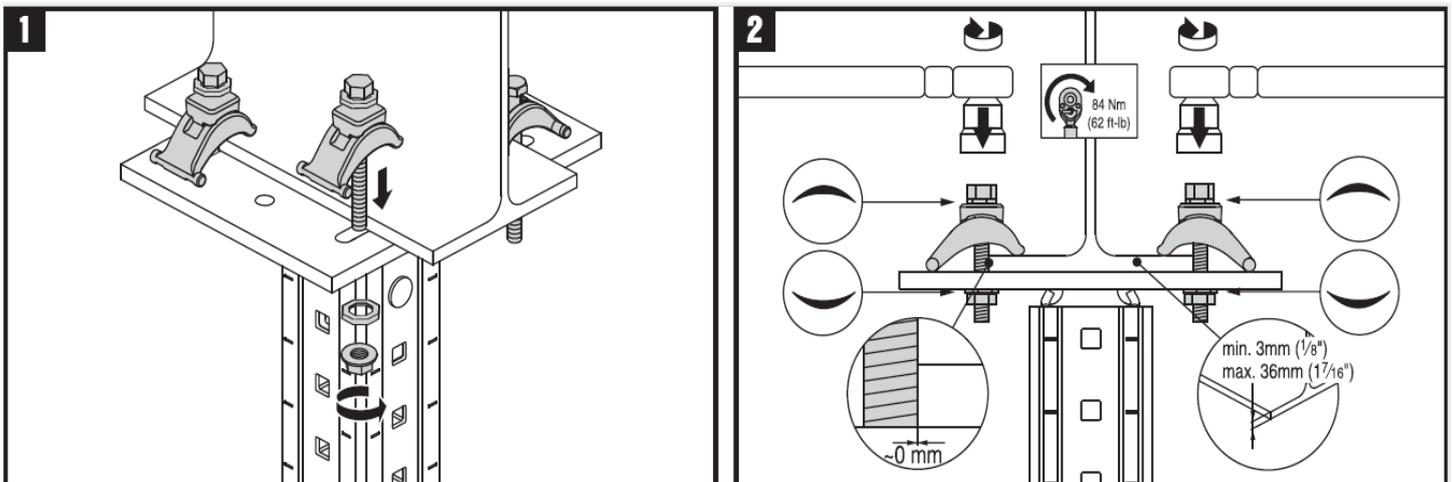
Designation	L[mm]
MIC-S120-C- 500	500
MIC-S120-C- 750	750
MIC-S120-C-1000	1000
MIC-S120-C-1500	1500
MIC-S120-C-2000	2000

Material properties:

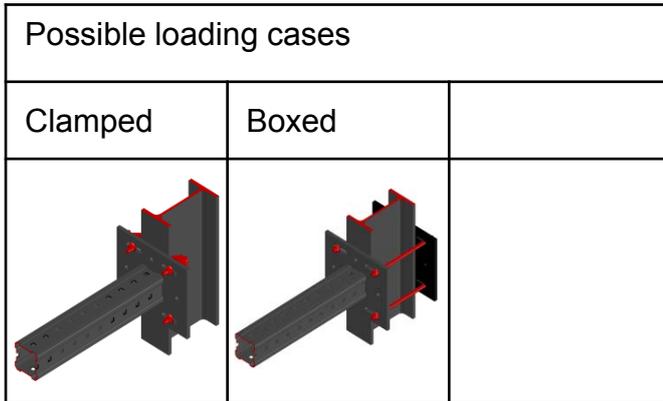
Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
Bracket: DD11 MOD - HN 547, S235JR - DIN EN 10025;	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

Instruction For Use:

No IFU attached to the packaging



MIC-S120-C-500-2000 Bracket - Steel



Design criteria used for loading capacity

Methodology:

- Analytic calculation

Standards and codes:

• EN 1990	Basics of structural design	03.2003
• EN 1991-1-1	Eurocode 1: Actions on structures –Part 1-1: General actions – densities, self-weight, imposed loads for buildings	03.2012
• EN 1993-1-1	Eurocode 3: Design of steel structures –Part 1-1: General rules and rules for buildings	03.2012
• EN 1993-1-3	Eurocode 3: Design of steel structures –Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting	09.2010
• EN 1993-1-5	Eurocode 3: Design of steel structures –Part 1-5:Plated structural elements	06.2012
• EN 1993-1-8	Eurocode 3: Design of steel structures –Part 1-8: Design of joints	03.2012

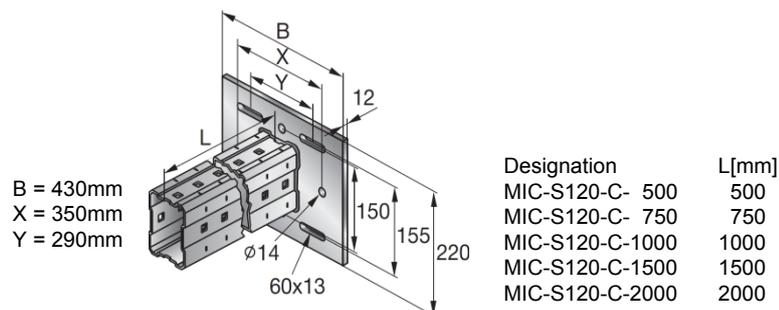
Software:

- Mathcad 15.0
- Microsoft Excel

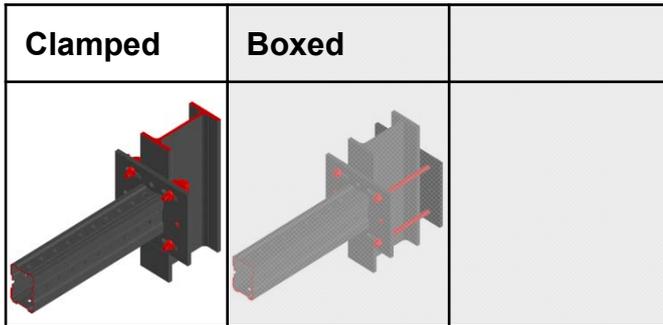
Environmental conditions:

- indoors, outdoors
- static loads
- no fatigue loads

Simplified drawing:



MIC-S120-C-500-2000 Bracket - Steel



Loading case: Clamped	Combinations covered by loading case
BOM: Brackets: 1x MIC-S120-C- 500 270463 MIC-S120-C- 750 270464 MIC-S120-C-1000 270465 MIC-S120-C-1500 270466 MIC-S120-C-2000 270467 Beam clamps 4x MI-SGC M12 233859	Pre-fab bracket for perpendicular connection to structural steel profiles flanges. Flange width 235-300mm.

Recommended loading capacity - simplified for most common applications

Method		$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]
		13.9	6.0	6.0
			$\pm M_{y,rec.}$ [kNm]	
			1.25	

These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.

Design loading capacity - 3D 1/2

Method	

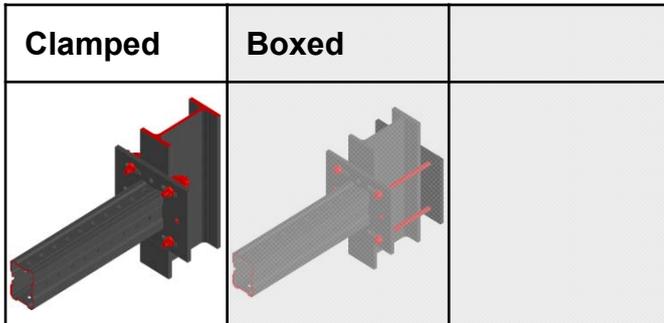
Limiting components of capacity evaluated in following tables:

1. Steel connector 	2. Welds 	3. Beam clamps
------------------------	--------------	--------------------

MIC-S120-C-500-2000 Bracket - Steel

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures



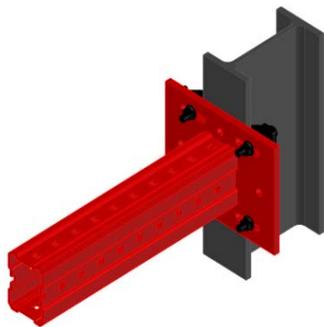
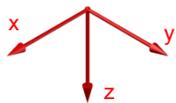
Design loading capacity - 3D

2/2

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing and independent from the cantilever length. So they are valid equally for L=500, 750, 1000, 1500, 2000mm..

1. Steel connector



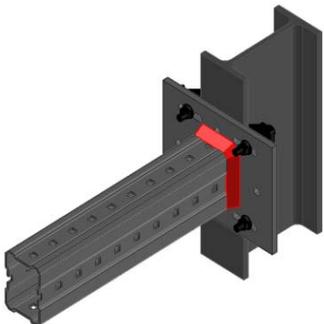
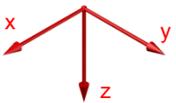
+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
20.91	45.28	69.74	69.74	100.13	100.13
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
8.54	8.54	1.88	1.88	1.94	1.94

includes cross section resistance of steel base plate and channel

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

2. Welds

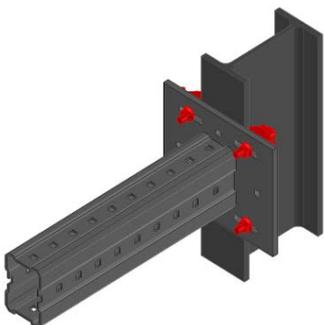
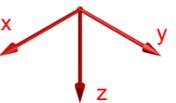


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
346.20	346.20	116.39	116.39	166.28	166.28
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
13.34	13.34	7.98	7.98	8.35	8.35

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

3. Beam clamps

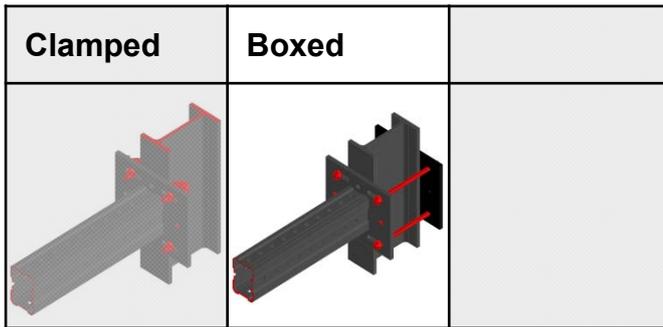


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
34.80	Not decisive	9.00	9.00	9.00	9.00
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.31	1.31	2.33	2.33	4.51	4.51

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-S120-C-500-2000 Bracket - Steel



<p>Loading case: Boxed</p> <p>BOM: Brackets: 1x MIC-S120-C- 500 270463 MIC-S120-C- 750 270464 MIC-S120-C-1000 270465 MIC-S120-C-1500 270466 MIC-S120-C-2000 270467</p> <p>Base plate 1x MIB-SC 304823</p> <p>Threaded rods cut to particular length 4x AM12x1000 8.8 HDG...m 419103</p> <p>4 Lock nuts 8x M12-F-SL WS ¾ 382897</p>	<p>Combinations covered by loading case</p> <p>Pre-fab bracket for perpendicular connection to structural steel Profiles boxing it with two base plates. Flange width 235-300mm.</p>
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Recommended loading capacity - simplified for most common applications														
<p>Method</p>		<table border="1" style="margin-left: auto; margin-right: auto;"> <tr> <td style="text-align: center;">$\pm F_{x,rec.}$ [kN]</td> <td style="text-align: center;">$\pm F_{y,rec.}$ [kN]</td> <td style="text-align: center;">$\pm F_{z,rec.}$ [kN]</td> </tr> <tr> <td style="text-align: center;">13.9</td> <td style="text-align: center;">4.9</td> <td style="text-align: center;">4.9</td> </tr> <tr> <td colspan="3" style="text-align: center;">$\pm M_{y,rec.}$ [kNm]</td> </tr> <tr> <td colspan="3" style="text-align: center;">1.25</td> </tr> </table> <p style="font-size: small;">These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	13.9	4.9	4.9	$\pm M_{y,rec.}$ [kNm]			1.25		
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]												
13.9	4.9	4.9												
$\pm M_{y,rec.}$ [kNm]														
1.25														

Design loading capacity - 3D		1/2
<p>Method</p>		

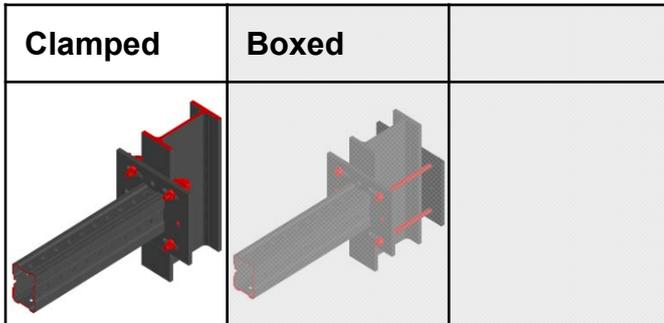
Limiting components of capacity evaluated in following tables:

1. Steel connector 	2. Welds 	3. Base plate, threaded rods and nuts
------------------------	--------------	---

MIC-S120-C-500-2000 Bracket - Steel

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures



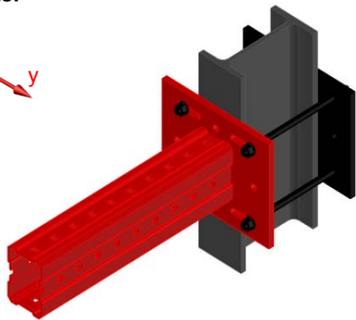
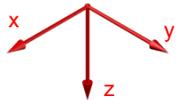
Design loading capacity - 3D

2/2

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing and independent from the cantilever length. So they are valid equally for L=500, 750, 1000, 1500, 2000mm..

1. Steel connector



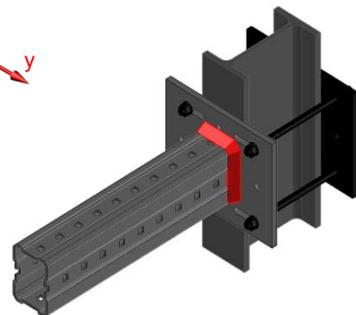
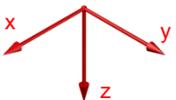
+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
20.91	45.28	69.74	69.74	100.13	100.13
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
8.54	8.54	1.88	1.88	1.94	1.94

includes cross section resistance of steel base plate and channel

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

2. Welds

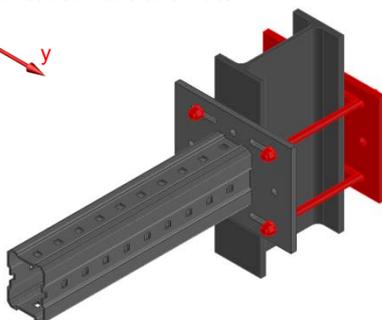
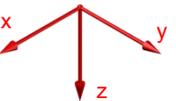


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
346.20	346.20	116.39	116.39	166.28	166.28
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
13.34	13.34	7.98	7.98	8.35	8.35

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

3. Base plate threaded rods and nuts



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
58.88	29.47	7.42	7.42	7.42	7.42
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.08	1.08	3.94	3.94	6.65	6.65

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$



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