



## BUILDING PRODUCT DECLARATION BPD 3

in compliance with the guidelines of the Ecocycle Council, June 2007

### 1 Basic data

<b>Product identification</b>		Document ID BPD_2.0_HAC
Product name Hilti HAC-F Ankarskena	Product no/ID designation All Sizes	Product group 05499
<input type="checkbox"/> New declaration <input checked="" type="checkbox"/> Revised declaration	<b>In the case of a revised declaration</b>	
	Has the product been changed?	The change relates to additional sizes added
	<input checked="" type="checkbox"/> No <input type="checkbox"/> Yes	Changed product can be identified by
Drawn up/revised on (date) 14.05.2012		Inspected without revision on (date)
Other information:		

### 2 Supplier information

Company name Hilti Svenska AB		Company reg. no/DUNS no 556064-7348	
Address Box 123 232 22 Arlöv, Sweden		Contact person	
		Telephone 040 539300	
Website: www.hilti.se		E-mail info@se.hilti.com	
Does the company have an environmental management system?		<input checked="" type="checkbox"/> Yes	<input type="checkbox"/> No
The company possesses certification in compliance with	<input checked="" type="checkbox"/> ISO 9000 <input checked="" type="checkbox"/> ISO 14000	<input type="checkbox"/> Other	If "other", please specify:
Other information:			

### 3 Product information

Country of final manufacture	Germany	If country cannot be stated, please state why		
Area of use	Cast-in system for fastening of building components			
Is there a Safety Data Sheet for this product?	<input checked="" type="checkbox"/> Not relevant		<input type="checkbox"/> Yes	<input type="checkbox"/> No
In accordance with the regulations of the Swedish Chemicals Agency, please state:	Classification Labelling		<input checked="" type="checkbox"/> Not relevant	
Is the product registered in BASTA?	<input type="checkbox"/> Yes		<input checked="" type="checkbox"/> No	
Has the product been eco-labelled?	<input type="checkbox"/> Criteria not found	<input type="checkbox"/> Yes	<input checked="" type="checkbox"/> No	If "yes", please specify:
Is there a Type III environmental declaration for the product?	<input type="checkbox"/> Yes		<input checked="" type="checkbox"/> No	
Other information: Carbon-Footprint of product currently under evaluation by third party. Benefits vs. comparable products expected, mainly due to manufacturing method.				

### 4 Contents (To add a new green row, select and copy an entire empty row and paste it in)

At the time of delivery, the product comprises the following parts/components, with the chemical composition stated:					
Constituent materials/components	Constituent substances	Weight % or g	EG no/ CAS no (or alloy)	Classification	Comments
Cast-in channel	Steel, Hot-dip galvanized	94%	EN 10025-2		
	LDPE-foam-filler	4%	9002-88-4		
	Polypropylene plastic End-Cap	2%	9003-07-0		

Data in fields highlighted in green are requirements in compliance with the Ecocycle Council guidelines.

Other information:					
If the chemical composition of the product after it is built in differs from that at the time of delivery, the content of the <b>finished built in product</b> should be given here. If the content is unchanged, no data need be given in the following table.					
Constituent materials/ components	Constituent substances	Weight % or g	EG no/ CAS no (or alloy)	Classifi- cation	Comments
Other information: Not relevant. Chemical composition of product remains unchanged.					

## 5 Production phase

<b>Resource utilisation and environmental impact during production of the item is reported in one of the following ways:</b>					
<input type="checkbox"/> 1) Inflows (goods, intermediate goods, energy etc) for the registered product into the <b>manufacturing unit</b> , and the outflows (emissions and residual products) from it, i.e. from “gate-to-gate”.					
<input type="checkbox"/> 2) All inflows and outflows from the extraction of raw materials to finished products i.e. “cradle-to-gate”.					
<input type="checkbox"/> 3) Other limitation. State what:					
The report relates to unit of product		<input type="checkbox"/> Reported product		<input type="checkbox"/> The product’s product group	<input type="checkbox"/> The product’s production unit
Indicate <b>raw materials and intermediate goods</b> used in the manufacture of the product					<input type="checkbox"/> Not relevant
Raw material/intermediate goods		Quantity and unit		Comments	
Indicate <b>recycled materials</b> used in the manufacture of the product					<input type="checkbox"/> Not relevant
Type of material		Quantity and unit		Comments	
Enter the <b>energy</b> used in the manufacture of the product or its component parts					<input type="checkbox"/> Not relevant
Type of energy		Quantity and unit		Comments	
Enter the <b>transportation</b> used in the manufacture of the product or its component parts					<input type="checkbox"/> Not relevant
Type of transportation		Proportion %		Comments	
Enter the <b>emissions to air, water or soil</b> from the manufacture of the product or its component parts					<input checked="" type="checkbox"/> Not relevant
Type of emission		Quantity and unit		Comments	
Enter the <b>residual products</b> from the manufacture of the product or its component parts					<input type="checkbox"/> Not relevant
Residual product	Waste code	Quantity	Proportion recycled		Comments
			Material recycled %	Energy recycled %	
Is there a description of the data accuracy for the manufacturing data?	<input type="checkbox"/> Yes	<input type="checkbox"/> No	If “yes”, please specify:		

*Data in fields highlighted in green are requirements in compliance with the Ecocycle Council guidelines.*

Other information:

## 6 Distribution of finished product

Does the supplier put into practice a system for returning load carriers for the product?	<input type="checkbox"/> Not relevant	<input checked="" type="checkbox"/> Yes	<input type="checkbox"/> No
Does the supplier put into practice any systems involving multi-use packaging for the product?	<input type="checkbox"/> Not relevant	<input checked="" type="checkbox"/> Yes	<input type="checkbox"/> No
Does the supplier take back packaging for the product?	<input type="checkbox"/> Not relevant	<input type="checkbox"/> Yes	<input checked="" type="checkbox"/> No
Is the supplier affiliated to REPA?	<input type="checkbox"/> Not relevant	<input checked="" type="checkbox"/> Yes	<input type="checkbox"/> No
Other information: Product is delivered in bulk quantity on Euro Pallets. Depending on length of goods, it is delivered strapped to the pallet or in re-usable wood-frames. If customer requires smaller quantities good being repacked in carton boxes.			

## 7 Construction phase

Are there any special requirements for the product during storage?	<input type="checkbox"/> Not relevant	<input type="checkbox"/> Yes	<input checked="" type="checkbox"/> No	If "yes", please specify:
Are there any special requirements for adjacent building products because of this product?	<input type="checkbox"/> Not relevant	<input type="checkbox"/> Yes	<input checked="" type="checkbox"/> No	If "yes", please specify:
Other information:				

## 8 Usage phase

Does the product involve any special requirements for intermediate goods regarding operation and maintenance?	<input type="checkbox"/> Yes	<input checked="" type="checkbox"/> No	If "yes", please specify:			
Does the product have any special energy supply requirements for operation?	<input type="checkbox"/> Yes	<input checked="" type="checkbox"/> No	If "yes", please specify:			
Estimated technical service life for the product is to be entered according to one of the following options, a) or b):						
a) Reference service life estimated as being approx.	<input type="checkbox"/> 5 years	<input type="checkbox"/> 10 years	<input type="checkbox"/> 15 years	<input type="checkbox"/> 25 years	<input checked="" type="checkbox"/> >50 years	Comments Product ETA approved - based on expected working-life of 50 years
b) Reference service life estimated to be in the interval of	years					
Other information:						

## 9 Demolition

Is the product ready for disassembly (taking apart)?	<input type="checkbox"/> Not relevant	<input type="checkbox"/> Yes	<input checked="" type="checkbox"/> No	If "yes", please specify:
Does the product require any special measures to protect health and environment during demolition/disassembly?	<input type="checkbox"/> Not relevant	<input type="checkbox"/> Yes	<input checked="" type="checkbox"/> No	If "yes", please specify:
Other information:				

## 10 Waste management

Is it possible to re-use all or parts of the product?	<input type="checkbox"/> Not relevant	<input type="checkbox"/> Yes	<input checked="" type="checkbox"/> No	If "yes", please specify:
Is it possible to recycle materials for all or parts of the product?	<input type="checkbox"/> Not relevant	<input checked="" type="checkbox"/> Yes	<input type="checkbox"/> No	If "yes", please specify: Parts consists in either metal or recyclable plastics
Is it possible to recycle energy for all or parts of the product?	<input type="checkbox"/> Not relevant	<input checked="" type="checkbox"/> Yes	<input type="checkbox"/> No	If "yes", please specify: Polyethylene and Polypropylene parts can be used for thermal recycling

Data in fields highlighted in green are requirements in compliance with the Ecocycle Council guidelines.

Does the supplier have any restrictions and recommendations for re-use, materials or energy recycling or waste disposal?	<input type="checkbox"/> Not relevant	<input type="checkbox"/> Yes	<input checked="" type="checkbox"/> No	If "yes", please specify:	
Enter the waste code for the <b>supplied</b> product 17 04 05					
Is the <b>supplied</b> product classed as hazardous waste?				<input type="checkbox"/> Yes	<input checked="" type="checkbox"/> No
If the chemical composition of the product differs after having been built in from that which it had at the time of delivery, meaning that another waste code is given to the finished <b>built in</b> product, then this should be entered here. If it is unchanged, the following details can be omitted.					
Enter the waste code for the <b>built in</b> product					
Is the <b>built in</b> product classed as hazardous waste?				<input type="checkbox"/> Yes	<input type="checkbox"/> No
Other information:					

## 11 Indoor environment (To add a new green row, select and copy an entire empty row and paste it in)

When used as intended, the product gives off the following emissions:			<input checked="" type="checkbox"/> The product does not have any emissions		
Type of emission	Quantity [ $\mu\text{g}/\text{m}^2\text{h}$ ] or [ $\text{mg}/\text{m}^3\text{h}$ ]		Method of measurement	Comments	
	4 weeks	26 weeks			
Can the product itself give rise to any noise?			<input type="checkbox"/> Not relevant	<input type="checkbox"/> Yes	<input checked="" type="checkbox"/> No
Value		Unit	Method of measurement		
Can the product give rise to electrical fields?			<input type="checkbox"/> Not relevant	<input type="checkbox"/> Yes	<input checked="" type="checkbox"/> No
Value		Unit	Method of measurement		
Can the product give rise to magnetic fields?			<input type="checkbox"/> Not relevant	<input type="checkbox"/> Yes	<input checked="" type="checkbox"/> No
Value		Unit	Method of measurement		
Other information:					

## References

## Appendices