

# **BUILDING PRODUCT DECLARATION BPD 3**

in compliance with the guidelines of the Ecocycle Council, June 2007

#### 1 Basic data

Product identification		Document ID BPD_1.0_HSA		
Product name	Product no	Product no/ID designation		Product group
Hilti HSA	Hilti HSA	Hilti HSA		Mechanical anchor
New declaration	In the ca	se of a revise	on	
Revised declaration	Has the prochanged?	Has the product been changed?		relates to
	No Yes Changed product can be ide			
Drawn up/revised on (date) 28.0	Drawn up/revised on (date) 28.07.2011 Ins		Inspected without revision on (date)	
Other information:				

### 2 Supplier information

Company name Hilti Svenska AB				Company reg. no/DUNS no 556064-7348			
Address	ess Box 123			Contact person			
	232 22 Arlöv, Sweden			Telephone 040 539300			
Website: www.hilti.se			E-mail info@se.hilti.com				
Does the comp	any have an enviro	onmental manage	ment system?	Yes	No		
The company p certification in	compliance with	🔀 ISO 9000	🖾 ISO 14000	Other	If "other", please specify:		
Other informat	ion:						

### **3** Product information

Country of final manufac	ture	If country cannot be stated, please state why				
Principality of Liechten	stein					
Area of use	Medium duty metal and	chor for con	icrete			
Is there a Safety Data She			Not relevant	Yes	🗌 No	
In accordance with the re	Classificati	ion	Not relevant			
Chemicals Agency, pleas	se state:	Labelling				
Is the product registered	in BASTA?				Yes	🛛 No
Has the product been eco-labelled?	Criteria not found	Yes	🖾 No	If "yes", please spe	cify:	
Is there a Type III enviro	product?			Yes	🛛 No	
Other information:						

#### 4 Contents (To add a new green row, select and copy an entire empty row and paste it in)

At the time of delivery, the product comprises the following parts/components, with the chemical composition stated:						
Constituent materials/ components	Constituent substances	Weight % or g	EG no/ CAS no (or alloy)	Classifi- cation	Comments	
Clevis pin	Electroplated steel	100%				
Expansion sleeve	Electroplated steel	100 %				

Data in fields highlighted in green are requriements in compliance with the Ecocycle Council guidelines.

Hexagon nut	Electroplated steel	100%					
Washer	Electroplated steel	100%					
Other information:							
If the chemical composition of the product after it is built in differs from that at the time of delivery, the content of the <b>finished built in product</b> should be given here. If the content is unchanged, no data need be given in the following table.							
Constituent materials/ components	Constituent substances	Weight % or g	EG no/ CAS no (or alloy)	Classifi- cation	Comments		
Other information:							

# 5 Production phase

Resource utilisation and env ways:	ironmental imj	pact during pro	oduction of	the it	em is repor	ted i	n one of the following
1) Inflows (goods, intermo outflows (emissions and	ediate goods, en 1 residual produ	ergy etc) for the cts) from it. i.e.	e registered from "gate	produ	ct into the <b>n</b> te".	nanu	facturing unit, and the
2) All inflows and outflow	-	, , ,	e	•		.e. "cı	radle-to-gate".
3) Other limitation. State					1		C
The report relates to unit of pr	oduct	Reported	product		ne product's		The product's production unit
Indicate raw materials and in	ntermediate go	ods used in the	manufacture	e of th	e product	1	Not relevant
Raw material/intermediate goo	ods	Quantity and	unit			Con	nments
Indicate recycled materials u	sed in the manu	facture of the p	roduct				Not relevant
Type of material		Quantity and	unit			Con	nments
Enter the <b>energy</b> used in the n	nanufacture of the	ne product or its	s componen	t parts		Not relevant	
Type of energy		Quantity and unit				Comments	
Enter the <b>transportation</b> used	in the manufac		uct or its co	mpon	ent parts		Not relevant
Type of transportation		Proportion %				Comments	
			C .1	1 .	•.		
Enter the <b>emissions to air, wa</b> component parts	iter or soil from	the manufactu	re of the pro	oduct o	or its		Not relevant
Type of emission		Quantity and	Quantity and unit			Comments	
Enter the residual products fi	rom the manufa	cture of the pro					Not relevant
			Proportio Material	Î			
Residual product	Waste code	Quantity	recycled		Energy recycled %		Comments
	masic coue	Quantity	5		recycleu /0		Commento
			1				
Is there a description of the	Tes Yes	🗌 No	If "yes",	please	specify:	1	

data accuracy for the manufacturing data?		
Other information		

# 6 Distribution of finished product

Does the supplier put into practice a system for returning load carriers for the product?	Not relevant	Yes	🗌 No
Does the supplier put into practice any systems involving multi-use packaging for the product?	Not relevant	Yes	🛛 No
Does the supplier take back packaging for the product?	Not relevant	Yes	🛛 No
Is the supplier affiliated to REPA?	Not relevant	Xes Yes	🗌 No
Other information:			

## 7 Construction phase

Are there any special requirements for the product during storage?	Not relevant	Yes	🛛 No	If "yes", please specify:
Are there any special requirements for adjacent building products because of this product?	Not relevant	Yes	🛛 No	If "yes", please specify:
Other information:				

## 8 Usage phase

Does the product involve any special requirements for intermediate goods regarding operation and maintenance?			Yes	🛛 No	If "yes", please specify:	
Does the product have any special energy supply requirements for operation?			Yes	🛛 No	If "yes", please specify:	
Estimated technical service life for	he product i	s to be entere	ed according	to one of the	e following o	options, a) or b):
a) Reference service life	5	10	15	25	>50	Comments
estimated as being approx.	years	years	years	years	years	
b) Reference service life estimated to be in the interval of years						
Other information:						

#### 9 Demolition

Is the product ready for disassembly (taking apart)?	Not relevant	Xes Yes	🗌 No	If "yes", please specify: Nut and washer can easily be taken apart
Does the product require any special measures to protect health and environment during demolition/disassembly?	Not relevant	🗌 Yes	🛛 No	If "yes", please specify:
Other information:				

## 10 Waste management

Is it possible to re-use all or parts of the product?	Not relevant	Xes Yes	🗌 No	If "yes", please specify: Nut/washer could be reused
Is it possible to recycle materials for all or parts of the product?	Not relevant	🛛 Yes	🗌 No	If "yes", please specify: All metal materials can be fully recycled
Is it possible to recycle energy for all or parts of the product?	Not relevant	Yes	🛛 No	If "yes", please specify:
Does the supplier have any restrictions and recommendations for re-use, materials or	Not relevant	Yes	🛛 No	If "yes", please specify:

energy recycling or waste disposal?								
Enter the waste code for the <b>supplied</b> product <b>17</b> 04 05								
Is the supplied product classed as hazardous waste?	Yes	🛛 No						
If the chemical composition of the product differs after having been built in from that which it had at the time of delivery, meaning that another waste code is given to the finished <b>built in</b> product, then this should be entered here. If it is unchanged, the following details can be omitted.								
Enter the waste code for the <b>built in</b> product								
Is the <b>built in</b> product classed as hazardous waste?	🗌 Yes	🗌 No						
Other information:								

# 11 Indoor environment (To add a new green row, select and copy an entire empty row and paste it in)

When used as intended, the product gives off the following emissions: Emissions Emissions					bes not have any	
Type of emission	Quantity [µg/m <sup>2</sup> h	] or [mg/m³h]	Met	hod of	Comments	
	4 weeks	26 weeks	measurement			
Can the product itself give rise to any noise?		$\boxtimes N$	lot relevant	Yes No		
Value	Unit		Method of measurement			
Can the product give rise to electrical fields?		$\boxtimes N$	lot relevant	Yes No		
Value	Unit		Method of measurement			
Can the product give rise to magnetic fields?		$\boxtimes \mathbb{N}$	lot relevant	Yes No		
Value	Unit		Method of measurement			
Other information:						

#### References

### Appendices