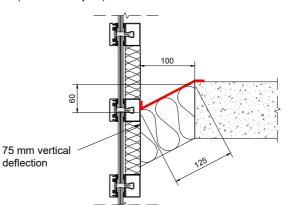


| Curtain Wall Type | Joint Width | S _D Sealant Depth | Mineral Backfilling Compression (%) | Classification |
|-------------------|----------------|---|--|------------------------------|
| Aluminium Framed | 10 - 200 | min. 3-5 wet film thickness to achieve 2 dry film thickness | ≥ 50 ¹ | EI 180-H-F-M25-W 10 to W 200 |
| Steel Framed | 10 - 200 | min. 3-5 wet film thickness to achieve 2 dry film thickness | ≥ 50 ¹ | EI 90-H-F-M25-W 10 to W 200 |

¹Mineral wool must be pressed into the joint taking into consideration, that the uncompressed thickness of the mineral wool board before installation must be at least 20mm (for 10mm joint) and up to 200 mm (for a 100mm joint).

| Horizontal Distante | Vertical Deflection | Horizontal Deflection |
|------------------------|------------------------|--------------------------|
| 25 | 16.67 | 6.25 |
| 50 | 33.33 | 12.50 |
| 75 | 50.00 | 18.75 |
| 100 | 66.67 | 25.00 |
| 125 | 83.33 | 31.25 |
| 150 | 100.00 | 37.55 |
| 175 | 116.67 | 43.75 |
| 200 | 133.33 | 50.00 |



Maximum Movement Capability: ± 25 % horizontal and vertical movement, see above table for min. joint width recommendations to suit specific movement requirements. Please note, these are different and not to be combined. For combined movement, please contact Hilti for further support.

The application limits on this detail are for guidance purposes only. For more detailed information based on the full range of available test results please contact the Hilti Technical Advisory Service.
The product and application has been assessed as a minimum to the BS 476 standard. It may have additional European and worldwide testing. Please contact Hilti for further information.
All installation should be carried out in accordance with Hilti's installation installation at becarried out in accordance with Hilti's installation installation as the sequence installates using Hilti branded products.
All services are to be correctly and adequately supported to prevent collapse and distortion.

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